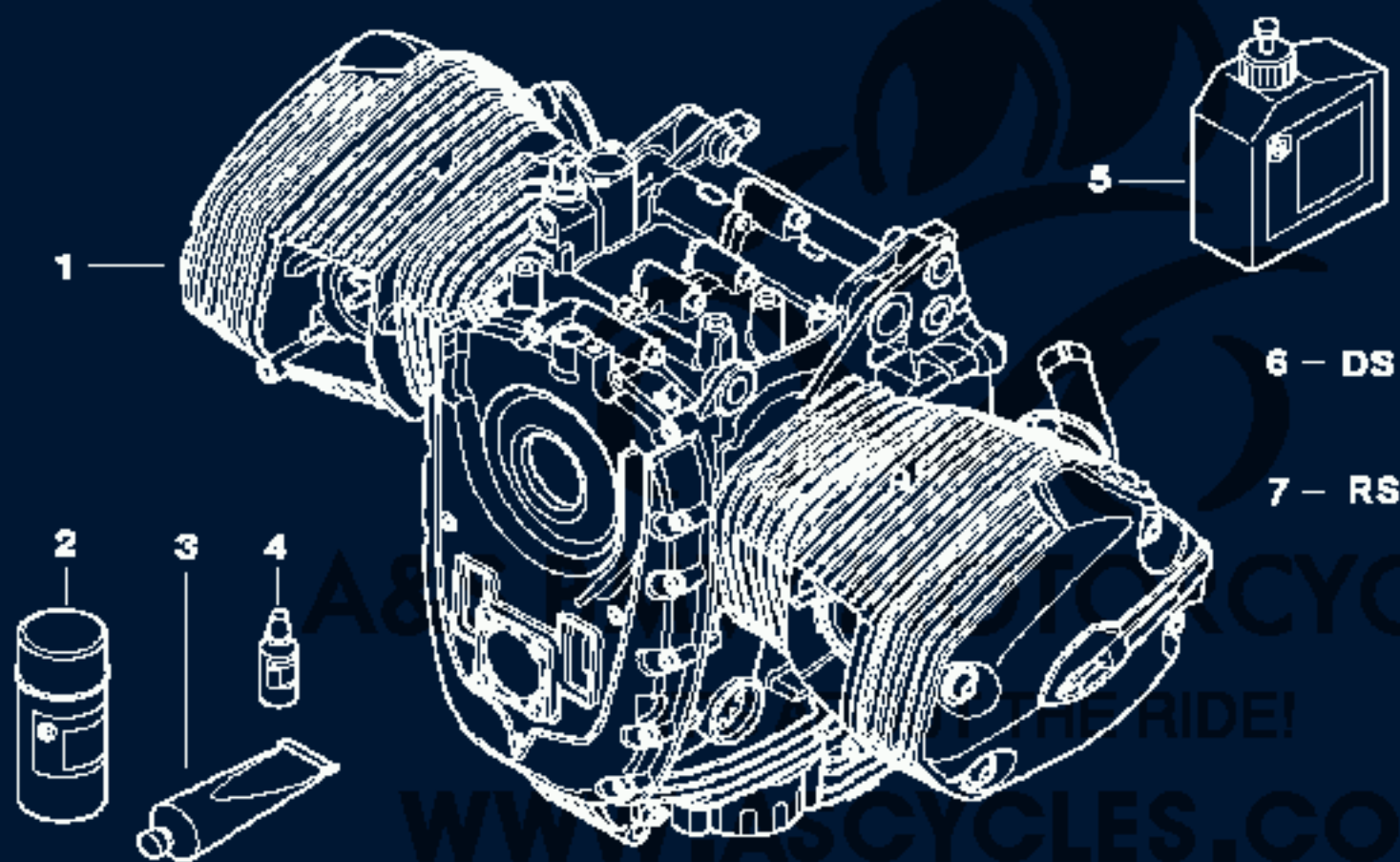


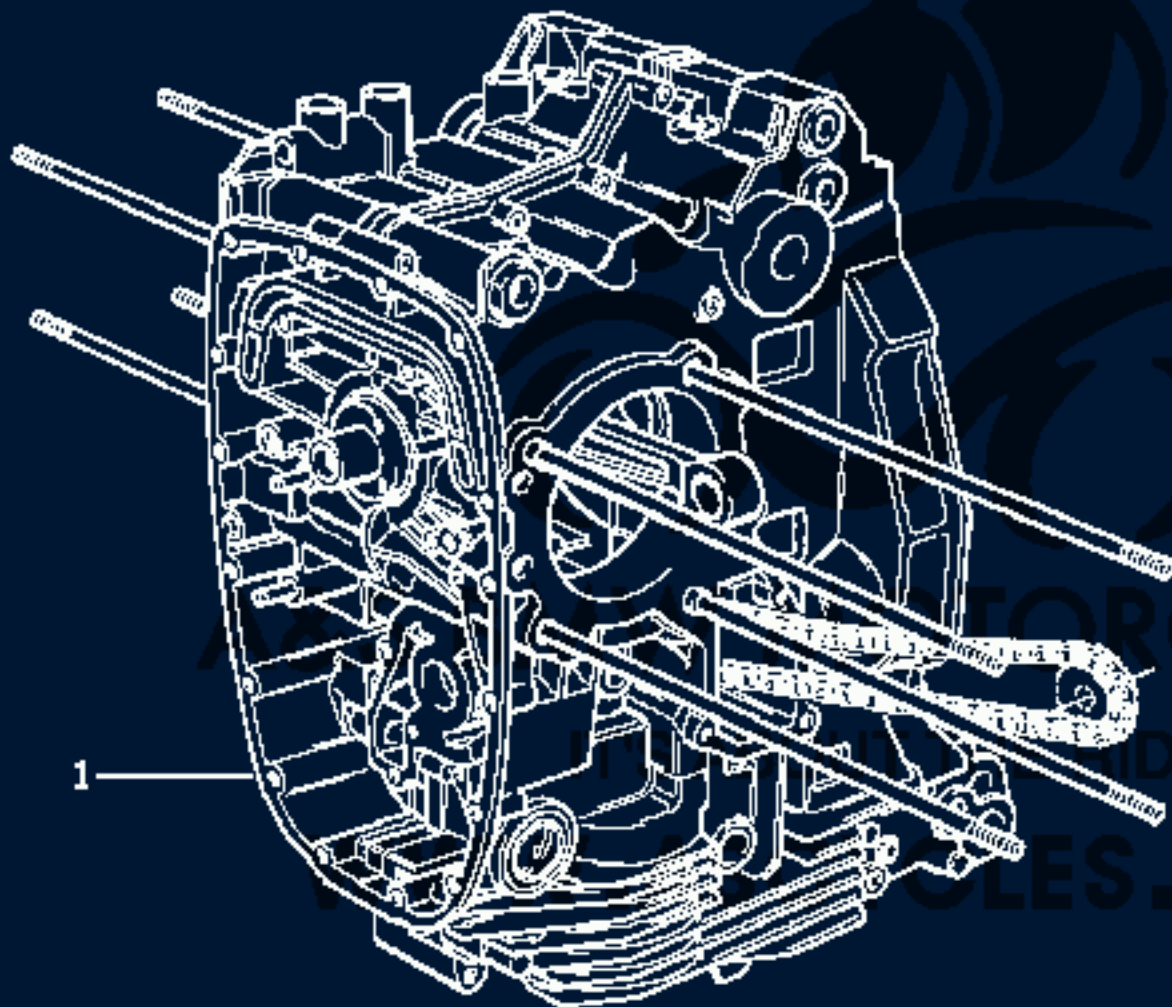
Diagrams 11\_3720 ENGINE  
Series: K25 R1200 GS



00136620

| No. | Description                     | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|---------------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 1   | ENGINE SILVER                   |             | 1   |      |       | 11 00 7 678 511 |    | 1 |    |
| 2   | MR 70 - DEVELOPER               |             |     |      |       |                 |    |   |    |
| 3   | LUBRICANT                       |             |     |      |       |                 |    |   |    |
| 3   | LUBRICANT                       | MP3 100GR   | X   |      |       | 07 55 9 062 476 |    |   | I  |
| 3   | SEALING COMPOUND OMNI VISC 1002 | 90 G TUBE   | X   |      |       | 07 58 1 465 170 |    |   | I  |
| 3   | SEALING COMPOUND THREE BOND     | 1110B 5GR   | X   |      |       | 07 58 9 056 998 |    |   | I  |
| 3   | RUBBER MOUNTING                 |             | X   |      |       | 31 12 1 123 037 |    |   |    |
| 4   | GASKET                          |             |     |      |       |                 |    |   |    |
| 4   | GASKET                          | LOCTITE 638 | X   |      |       | 07 58 9 056 030 |    |   | I  |
| 4   | GASKET                          | LOCTITE 243 | X   |      |       | 07 58 9 056 031 |    |   | I  |
| 4   | ADHESIVE                        | 20GR        | X   |      |       | 07 58 9 062 157 |    |   | I  |
| 4   | LOCTITE 270                     | 10 ML       | X   |      |       | 81 22 9 400 086 |    |   | I  |
| 5   | MOTOR OIL SUPER POWER           |             |     |      |       |                 |    |   |    |
| 5   | MOTOR OIL SUPER POWER           | 5W-40, 1 L  | 1   |      |       | 81 22 9 407 547 |    |   | I  |
| 5   | MOTORCYCLE OIL                  | 20W-50, 1 L | 1   |      |       | 81 22 9 407 685 |    |   | I  |

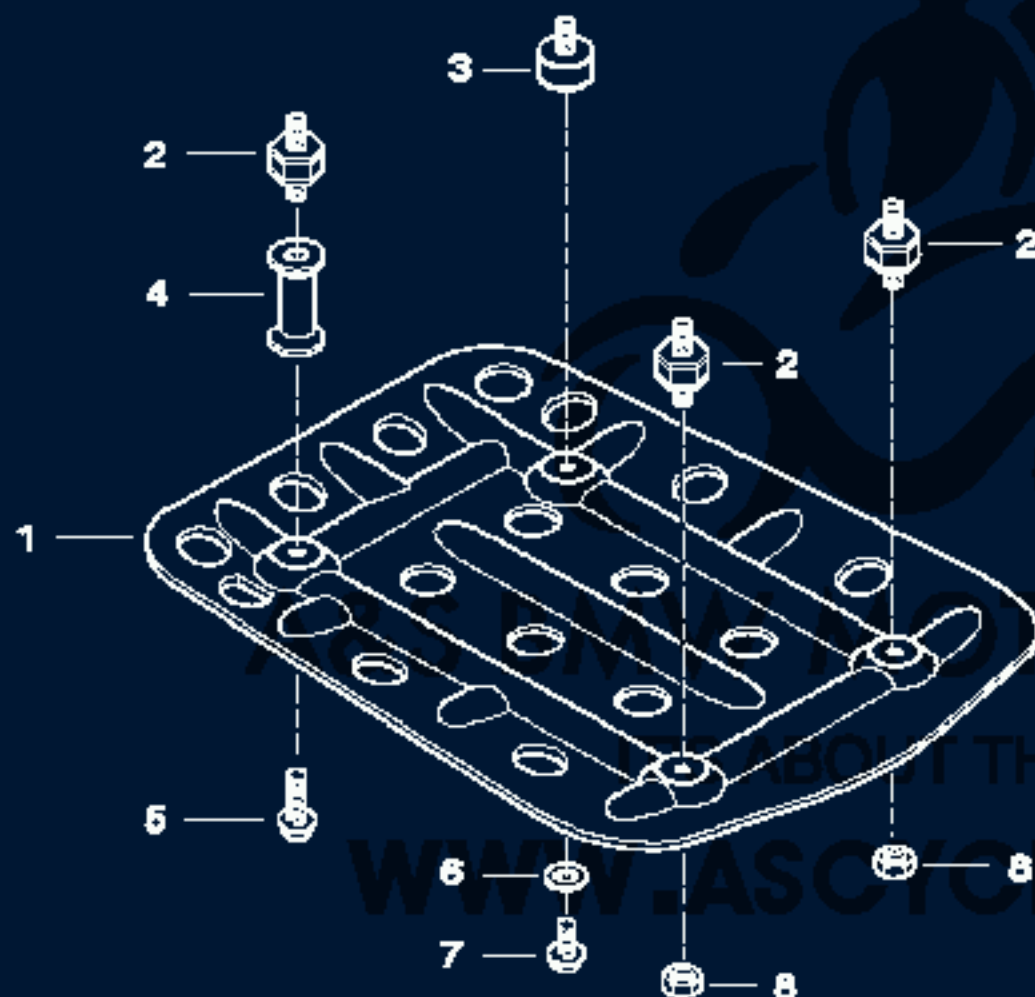
Diagrams 11\_3719 SHORT ENGINE  
Series: K25 R1200 GS



00001219

| No. | Description         | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|---------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | SHORT ENGINE SILVER |            | 1   |      |       | 11 00 7 688 870 |    | 1 |    |

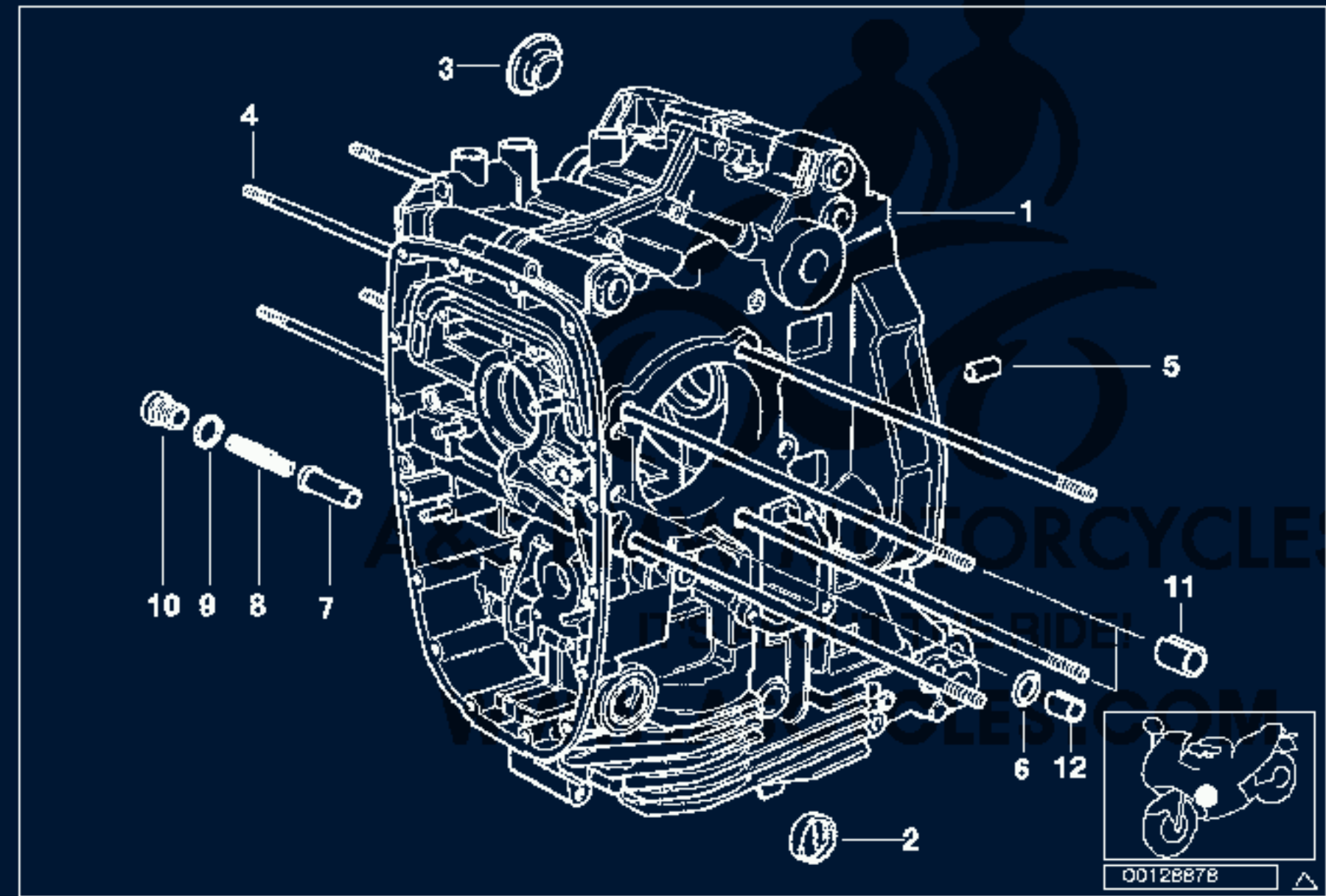
Diagrams 11\_3568 UNDERRIDE PORTECTION  
Series: K25 R1200 GS



00128673

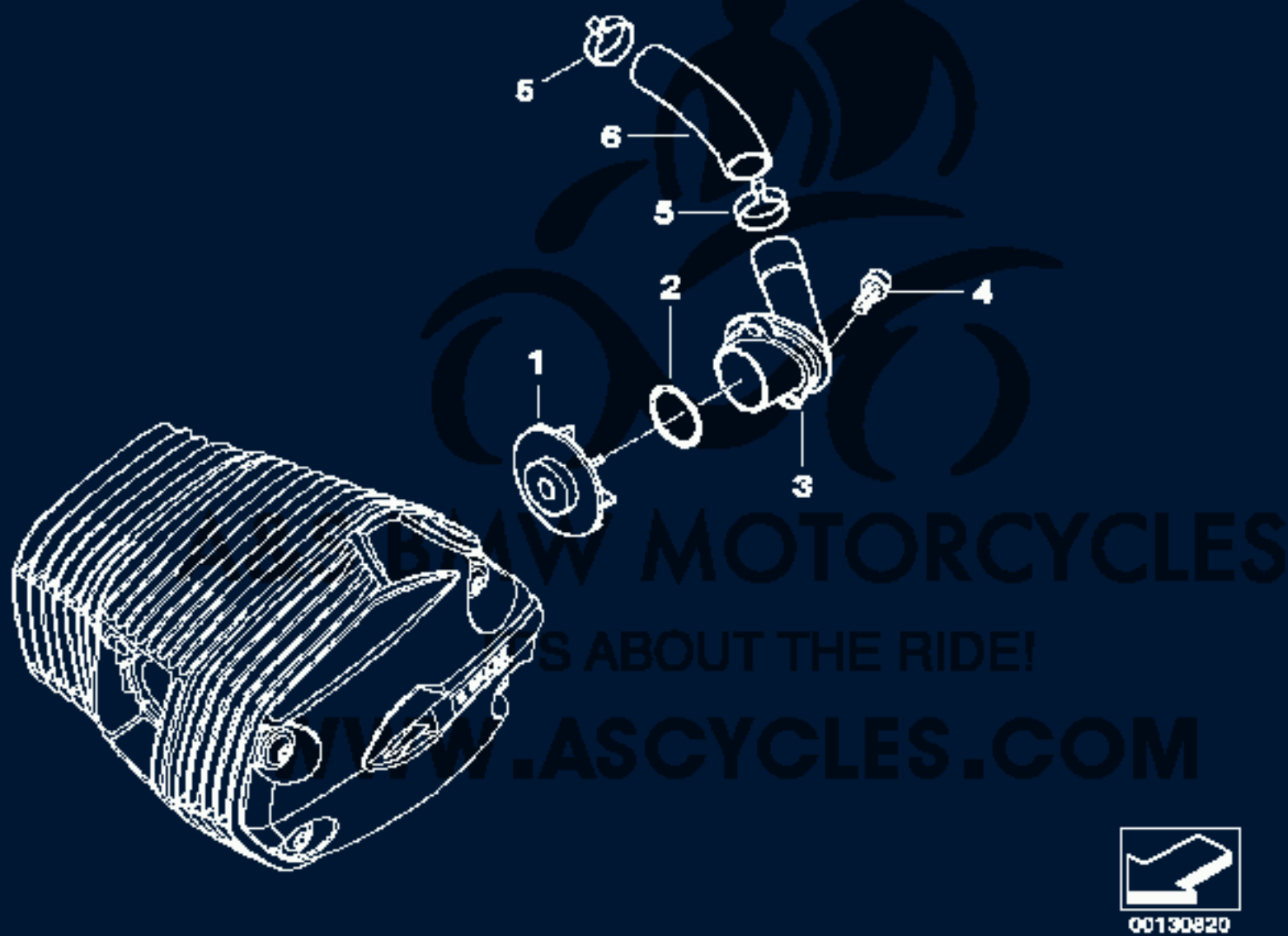
| No. | Description          | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 1   | UNDERRIDE PORTECTION |             | 1   |      |       | 11 11 7 674 123 |    | 1 |    |
| 2   | RUBBER BUFFER        | M8 SW21 H15 | 3   |      |       | 11 11 7 682 158 |    |   |    |
| 3   | BUMP STOP            | 25X15       | 1   |      |       | 11 11 7 666 292 |    |   |    |
| 4   | SPACER               |             | 1   |      |       | 11 11 7 675 355 |    |   |    |
| 5   | HEX BOLT             | M8X16-A2-70 | 1   |      |       | 07 11 9 904 921 |    |   |    |
| 6   | FLAT WASHER          |             | 1   |      |       | 11 12 1 714 488 |    |   |    |
| 7   | HEX BOLT             | M6X10-A2-70 | 1   |      |       | 07 11 9 904 922 |    |   |    |
| 8   | HEX NUT              | M8-A2-70    | 2   |      |       | 07 11 9 904 920 |    |   |    |

Diagrams 11\_3569 ENGINE HOUSING  
Series: K25 R1200 GS



| No. | Description           | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | SILVER ENGINE HOUSING |            | 1   |      |       | 11 11 7 668 226 |    | 1 |    |
| 2   | OIL LEVEL INDICATOR   |            | 1   |      |       | 11 11 7 661 648 |    |   |    |
| 3   | PLUG                  |            | 1   |      |       | 11 11 1 341 418 |    |   |    |
| 4   | STUD BOLT             | M10X260,5  | 8   |      |       | 11 12 1 341 175 |    |   | T  |
| 5   | DOWEL                 |            | 2   |      |       | 11 11 1 340 009 |    |   |    |
| 6   | O-RING                |            | 4   |      |       | 11 11 1 342 242 |    |   |    |
| 7   | PISTON                |            | 1   |      |       | 11 41 1 340 780 |    | 1 |    |
| 8   | COMPRESSION SPRING    |            | 1   |      |       | 11 41 1 460 259 |    |   |    |
| 9   | GASKET RING           | A20X24-AL  | 1   |      |       | 07 11 9 963 340 |    |   |    |
| 10  | SCREW PLUG            |            | 1   |      |       | 11 41 1 460 483 |    |   |    |
| 11  | DOWEL                 | D=16       | 2   |      |       | 11 11 1 340 910 |    |   |    |
| 12  | DOWEL                 | D=10,5MM   | 4   |      |       | 11 12 1 726 238 |    |   |    |

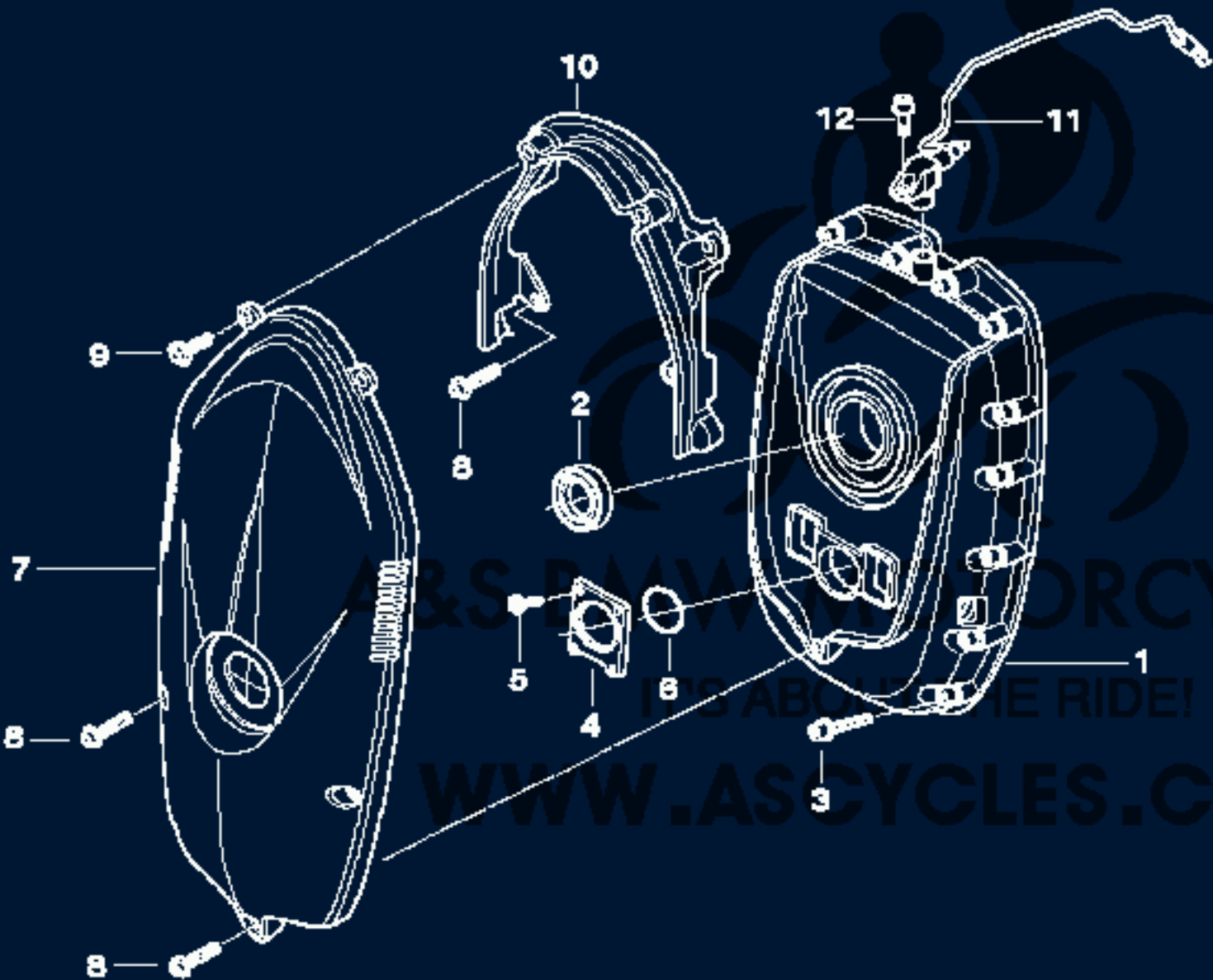
Diagrams 11\_3594 ENGINE VENTILATION  
Series: K25 R1200 GS



| No. | Description   | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|---------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | BREATHER      |            | 1   |      |       | 11 15 7 674 097 |    |   |    |
| 2   | O-RING        | 44X3       | 1   |      |       | 07 11 9 904 844 |    |   |    |
| 3   | BREATHER PIPE |            | 1   |      |       | 11 15 7 674 098 |    |   |    |
| 4   | ISA SCREW     | M6X20      | 2   |      |       | 07 12 9 905 186 |    |   |    |
| 5   | VENT HOSE     | L=162      | 1   |      |       | 11 11 7 676 708 |    |   |    |
| 6   | HOSE CLAMP    | D=28MM     | 2   |      |       | 11 15 7 679 174 |    |   |    |

Diagrams 11\_3592 FRONT COVER/TIMING CHAIN COVER

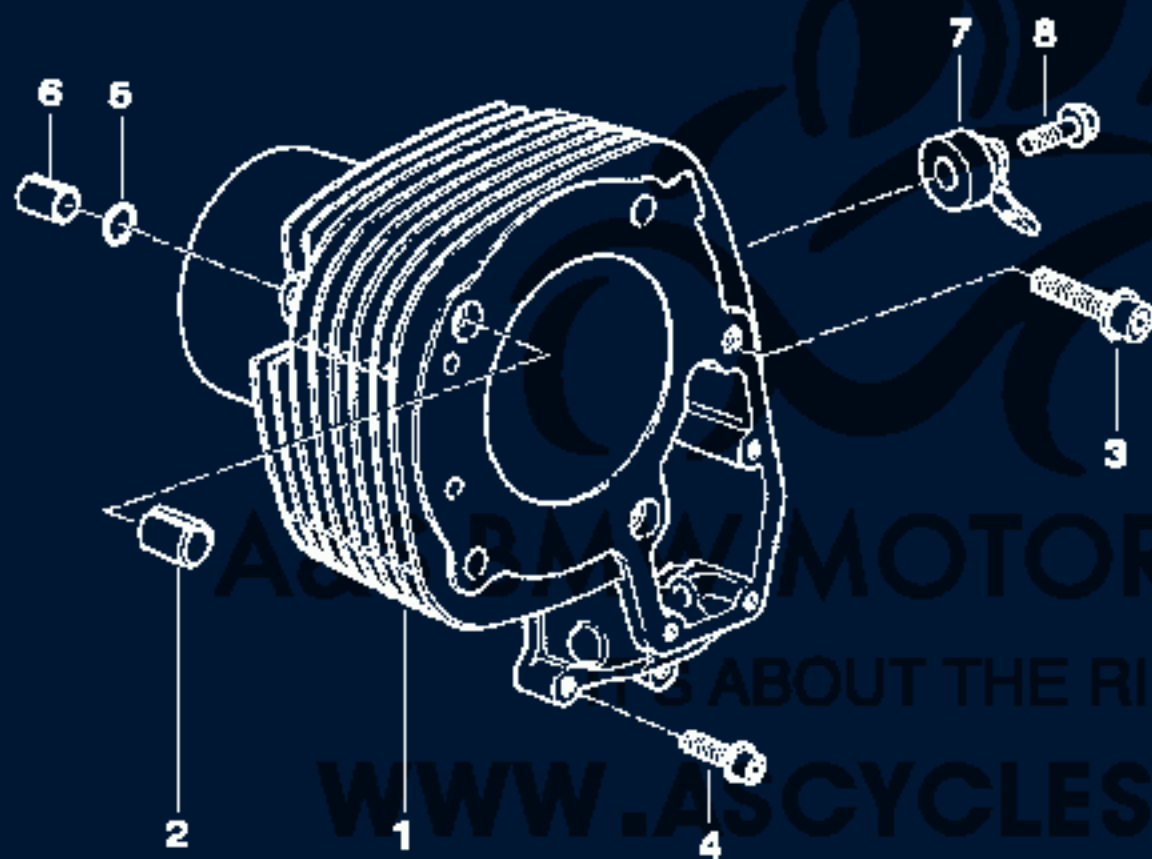
Series: K25 R1200 GS



| No. | Description                    | Supplement   | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------------------|--------------|-----|------|-------|-----------------|----|---|----|
| 1   | TIMING CHAIN COVER             | SILBER       | 1   |      |       | 11 14 7 675 924 |    | 1 |    |
| 2   | SHAFT SEAL                     | 36X50X7      | 1   |      |       | 11 14 7 672 642 |    |   |    |
| 3   | ISA SCREW                      | M6X30        | X   |      |       | 07 12 9 904 432 |    |   |    |
| 4   | COVER                          |              | 1   |      |       | 11 14 7 674 083 |    |   |    |
| 5   | TORX SCREW                     | M6X20        | 4   |      |       | 07 12 9 903 979 |    |   |    |
| 6   | O-RING                         | 48X3         | 1   |      |       | 11 14 7 665 328 |    |   |    |
| 7   | COVERING WITH BADGE            |              | 1   |      |       | 11 14 7 678 088 |    |   |    |
| 8   | ISA SCREW                      | M5X16        | 7   |      |       | 07 12 9 905 120 |    |   |    |
| 9   | TORX-BOLT FOR PLASTIC MATERIAL | TS5X15       | 2   |      |       | 51 13 7 057 671 |    |   |    |
| 10  | BELTGUARD                      |              | 1   |      |       | 11 14 7 675 091 |    |   |    |
| 11  | INDUCTIVE SENSOR, CRANKSHAFT   |              | 1   |      |       | 12 72 7 674 201 |    |   |    |
| 12  | TORX SCREW                     | M6X16MM ZNS3 | 1   |      |       | 07 12 9 903 978 |    |   |    |



Diagrams 11\_3595 CYLINDER  
Series: K25 R1200 GS



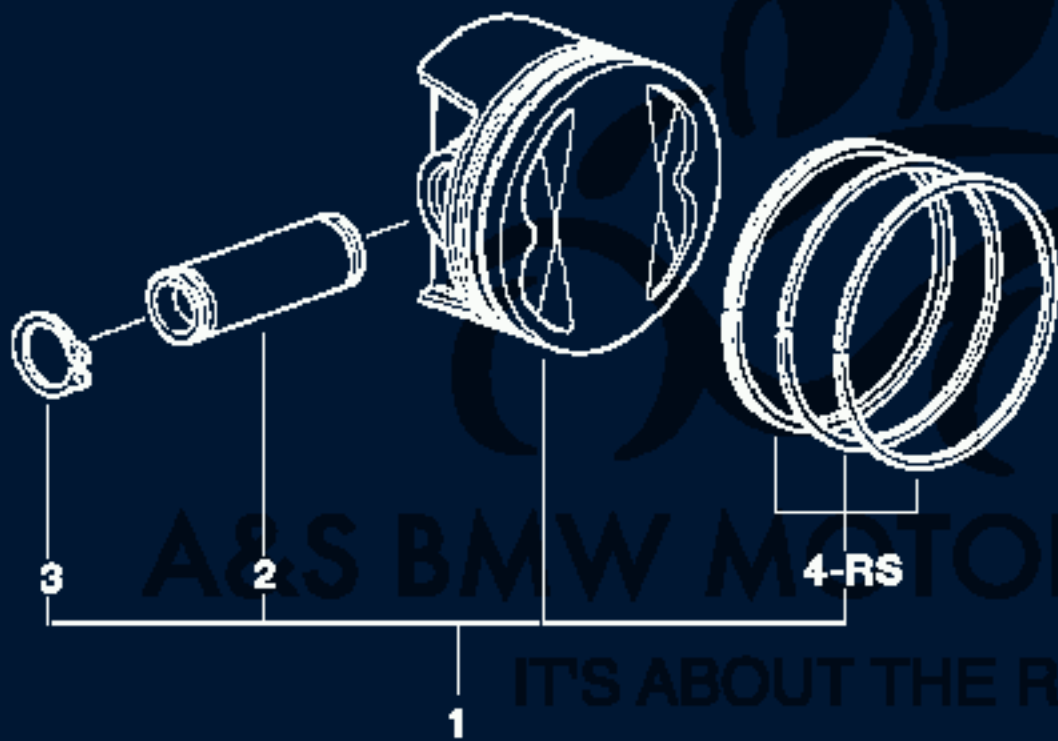
00130829

| No. | Description            | Supplement    | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------|---------------|-----|------|-------|-----------------|----|---|----|
| 1   | LEFT CYLINDER, SILVER  |               |     |      |       |                 |    |   |    |
| 1   | LEFT CYLINDER, SILVER  | A/B H=80,65   | 1   |      |       | 11 11 7 673 529 |    | 1 |    |
| 1   | RIGHT CYLINDER, SILVER | A/B H=80,65   | 1   |      |       | 11 11 7 673 530 |    | 1 |    |
|     | ONLY APPLIES TO        |               |     |      |       |                 |    |   |    |
| --  | PISTON LEFT            | AB+ 573 - 583 | X   |      |       | 11 25 7 667 133 |    | 1 |    |
| --  | PISTON RIGHT           | AB+ 573 - 583 | X   |      |       | 11 25 7 667 134 |    |   |    |
| --  | PISTON LEFT            | AB- 563 - 573 | X   |      |       | 11 25 7 667 135 |    |   |    |
| --  | PISTON RIGHT           | AB- 563 - 573 | X   |      |       | 11 25 7 667 136 |    |   |    |
| 2   | DOWEL PIN              |               |     |      |       |                 |    |   |    |
| 2   | DOWEL PIN              | 6M6X14        | 2   |      |       | 07 11 9 942 074 |    |   |    |
| 2   | DOWEL                  | D=12,5MM      | 1   |      |       | 11 12 1 726 241 |    |   |    |
| 3   | ISA SCREW              | M8X30         | 1   |      |       | 07 12 9 904 855 |    |   |    |
| 4   | ISA SCREW              | M6X35         | 3   |      |       | 07 12 9 904 709 |    |   |    |
| 5   | O-RING                 |               | 1   |      |       | 11 11 1 342 242 |    |   |    |
| 6   | DOWEL                  | D=10,5MM      | 2   |      |       | 11 12 1 726 238 |    |   |    |
| 7   | PING SENSOR            |               | 1   |      |       | 11 11 7 664 361 |    |   |    |
| 8   | ISA SCREW              | M8X35         | 1   |      |       | 07 12 9 905 026 |    |   |    |



Diagrams 11\_2813 PISTON, SINGLE COMPONENTS

Series: K25 R1200 GS

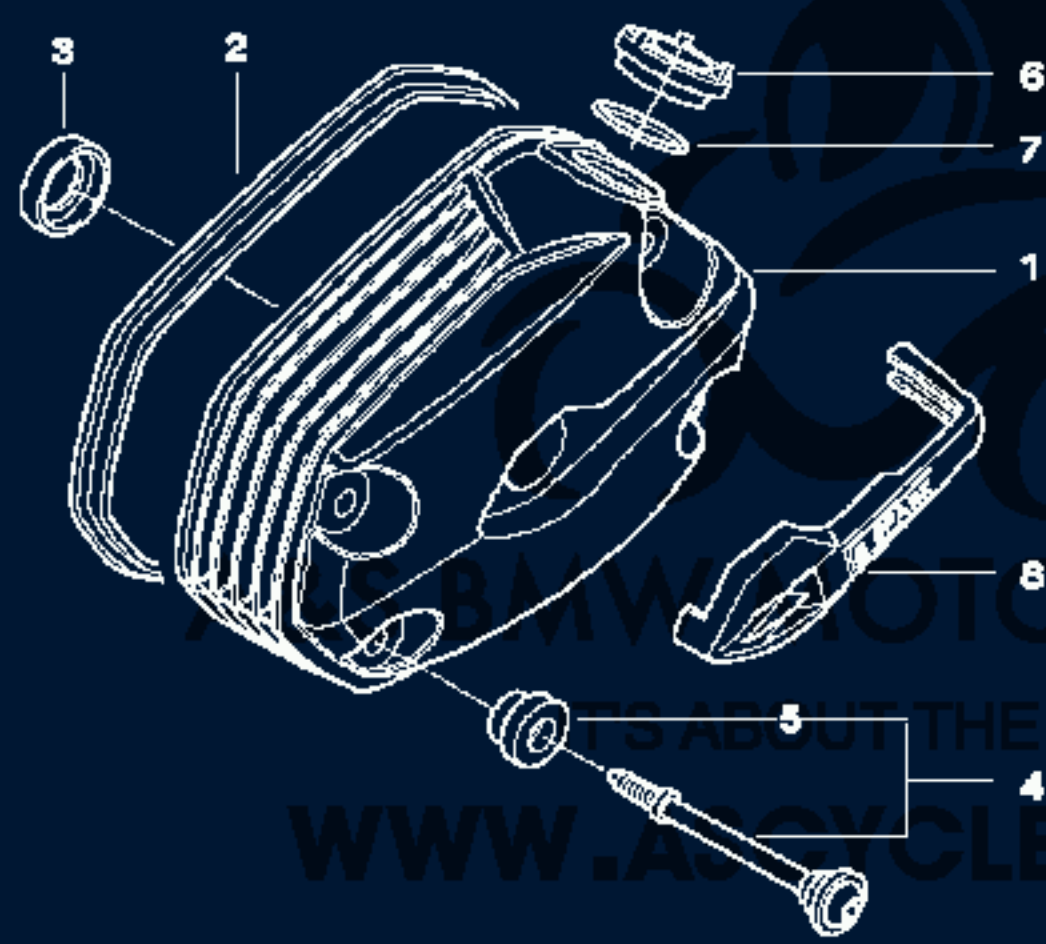


00001210

| No. | Description             | Supplement    | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------------|---------------|-----|------|-------|-----------------|----|---|----|
| 1   | PISTON LEFT             |               |     |      |       |                 |    |   |    |
| 1   | PISTON LEFT             | AB+ 573 - 583 | 1   |      |       | 11 25 7 667 133 |    | 1 |    |
| 1   | PISTON RIGHT            | AB+ 573 - 583 | 1   |      |       | 11 25 7 667 134 |    |   |    |
| 1   | PISTON LEFT             | AB- 563 - 573 | 1   |      |       | 11 25 7 667 135 |    |   |    |
| 1   | PISTON RIGHT            | AB- 563 - 573 | 1   |      |       | 11 25 7 667 136 |    |   |    |
| 2   | GUDGEON PIN             |               | 1   |      |       | 11 25 1 341 365 |    |   |    |
| 3   | LOCK RING               | A22X1,75      | 2   |      |       | 11 25 1 335 476 |    |   |    |
| 4   | REPAIR KIT PISTON RINGS | D=101         | 1   |      |       | 11 25 7 652 848 |    |   |    |



Diagrams 11\_3584 CYLINDER HEAD COVER  
Series: K25 R1200 GS

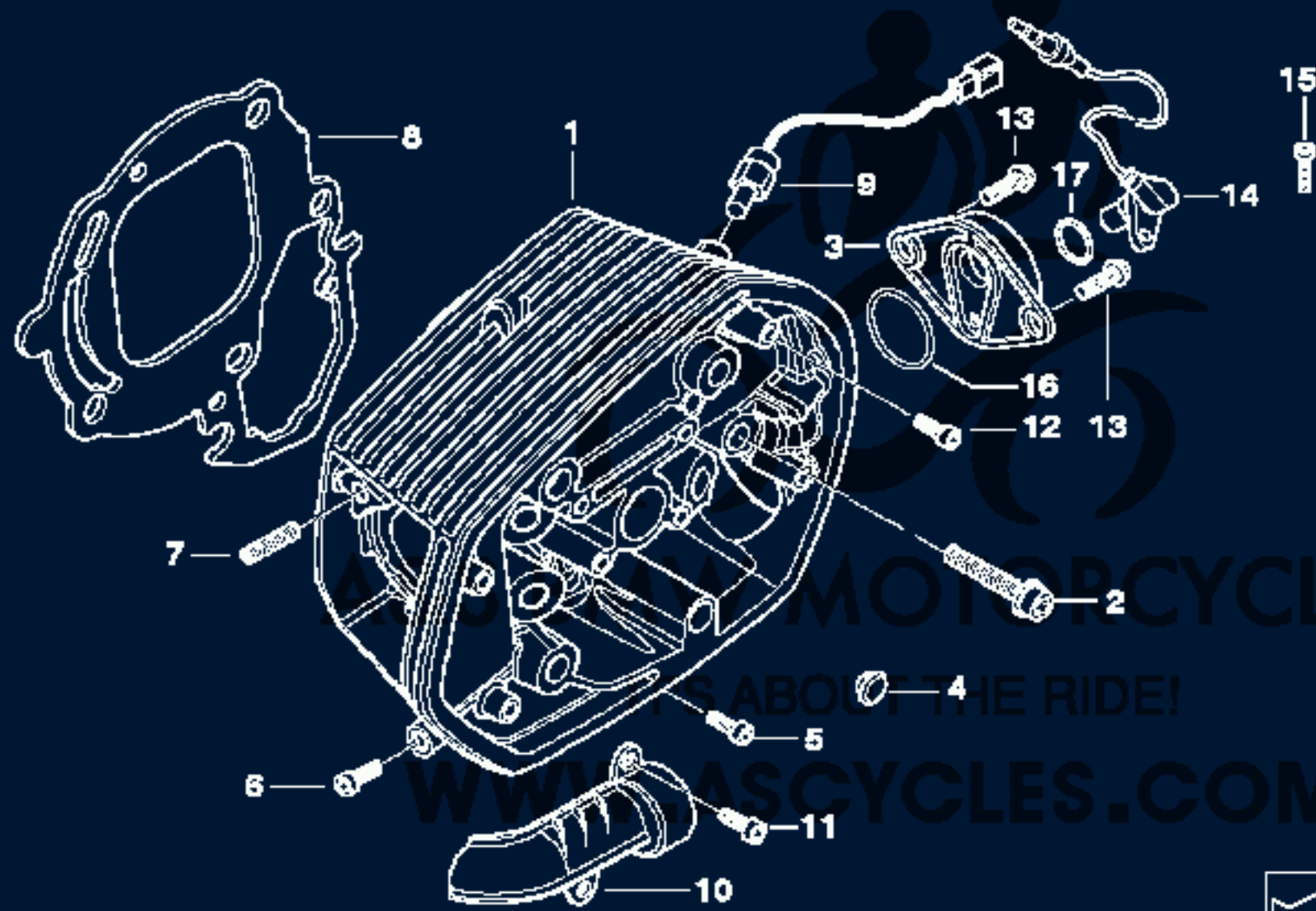


00129656

| No. | Description             | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | ROCKER BOX COVER LEFT   |            |     |      |       |                 |    |   |    |
| 1   | ROCKER BOX COVER LEFT   | SILBER     | 1   |      |       | 11 12 7 673 079 |    | 1 |    |
| 1   | ROCKER BOX COVER RIGHT  | SILBER     | 1   |      |       | 11 12 7 673 080 |    | 1 |    |
| 2   | EXTERIOR GASKET         |            | 2   |      |       | 11 12 7 673 086 |    |   |    |
| 3   | INTERIOR GASKET         |            | 3   |      |       | 11 12 7 673 087 |    |   |    |
| 4   | ISA SCREW WITH BUSH     | ZNS3       | 8   |      |       | 11 12 7 658 634 |    |   |    |
| 5   | RUBBER BUSH             |            | 8   |      |       | 11 12 7 654 978 |    |   |    |
| 6   | OIL COVER LID           |            | 1   |      |       | 11 12 7 677 368 |    |   |    |
| 7   | O-RING                  | 27X3,2     | 1   |      |       | 07 11 9 904 950 |    |   |    |
| 8   | SPARK PLUG COVER, LEFT  |            |     |      |       |                 |    |   |    |
| 8   | SPARK PLUG COVER, LEFT  |            | 1   |      |       | 11 12 7 677 525 |    |   |    |
| 8   | SPARK PLUG COVER, RIGHT |            | 1   |      |       | 11 12 7 677 526 |    |   |    |

Diagrams 11\_3591 CYLINDER HEAD/MOUNTING PARTS

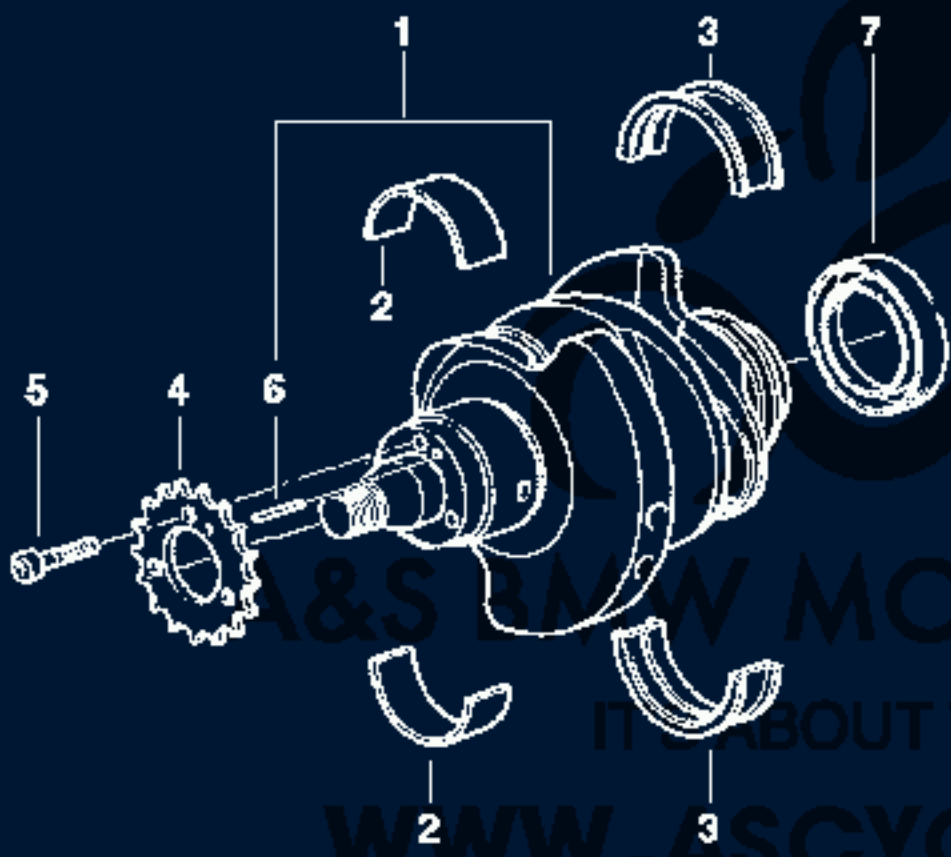
Series: K25 R1200 GS



| No. | Description                    | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | CYLINDER HEAD LEFT             |            |     |      |       |                 |    |   |    |
| 1   | CYLINDER HEAD LEFT             | SILBER     | 1   |      |       | 11 12 7 669 415 |    | 1 |    |
| 1   | CYLINDER HEAD RIGHT            | SILBER     | 1   |      |       | 11 12 7 669 416 |    | 1 |    |
| 2   | ISA SCREW WITH WASHER          | M10X85     | 2   |      |       | 11 12 7 669 436 |    |   |    |
| 3   | SENSOR PLATE                   |            | 1   |      |       | 12 72 7 674 454 |    |   |    |
| 4   | BLIND PLUG                     |            | 2   |      |       | 11 11 1 460 828 |    |   |    |
| 5   | ISA SCREW                      | M6X30      | 3   |      |       | 07 12 9 904 432 |    |   |    |
| 6   | ISA SCREW                      | M6X12      | 1   |      |       | 07 12 9 904 831 |    |   |    |
| 7   | STUD BOLT                      | M8X30      | 2   |      |       | 07 12 9 908 149 |    |   |    |
| 8   | CYL. HEAD GASKET, 3 COMPONENTS |            | 1   |      |       | 11 12 7 672 598 |    | 1 |    |
| 9   | TEMPERATURE SENSOR WITH CABLE  |            | 1   |      |       | 12 62 7 673 407 |    | 1 |    |
| 10  | COVER                          |            |     |      |       |                 |    |   |    |
| 10  | COVER                          | LINKS      | 1   |      |       | 12 13 7 676 205 |    |   |    |
| 10  | COVER                          | RECHTS     | 1   |      |       | 12 13 7 676 206 |    |   |    |
| 11  | ISA SCREW                      | M6X12      | 2   |      |       | 07 12 9 903 805 |    |   |    |
| 12  | ISA SCREW                      | M6X10      | 1   |      |       | 07 12 9 904 965 |    |   |    |
| 13  | TORX SCREW                     | M6X20      | 2   |      |       | 07 12 9 903 979 |    |   |    |
| 14  | CAMSHAFT SPEED SENSOR          |            | 1   |      |       | 12 72 7 674 768 |    | 1 |    |
| 15  | ISA SCREW                      | M6X14      | 1   |      |       | 07 12 9 903 027 |    |   |    |
| 16  | O-RING                         | 44X3       | 1   |      |       | 07 11 9 904 844 |    |   |    |
| 17  | O-RING                         | 17X2       | 1   |      |       | 12 72 7 694 010 |    |   |    |

Diagrams 11\_3669 CRANKSHAFT ATTACHING PARTS

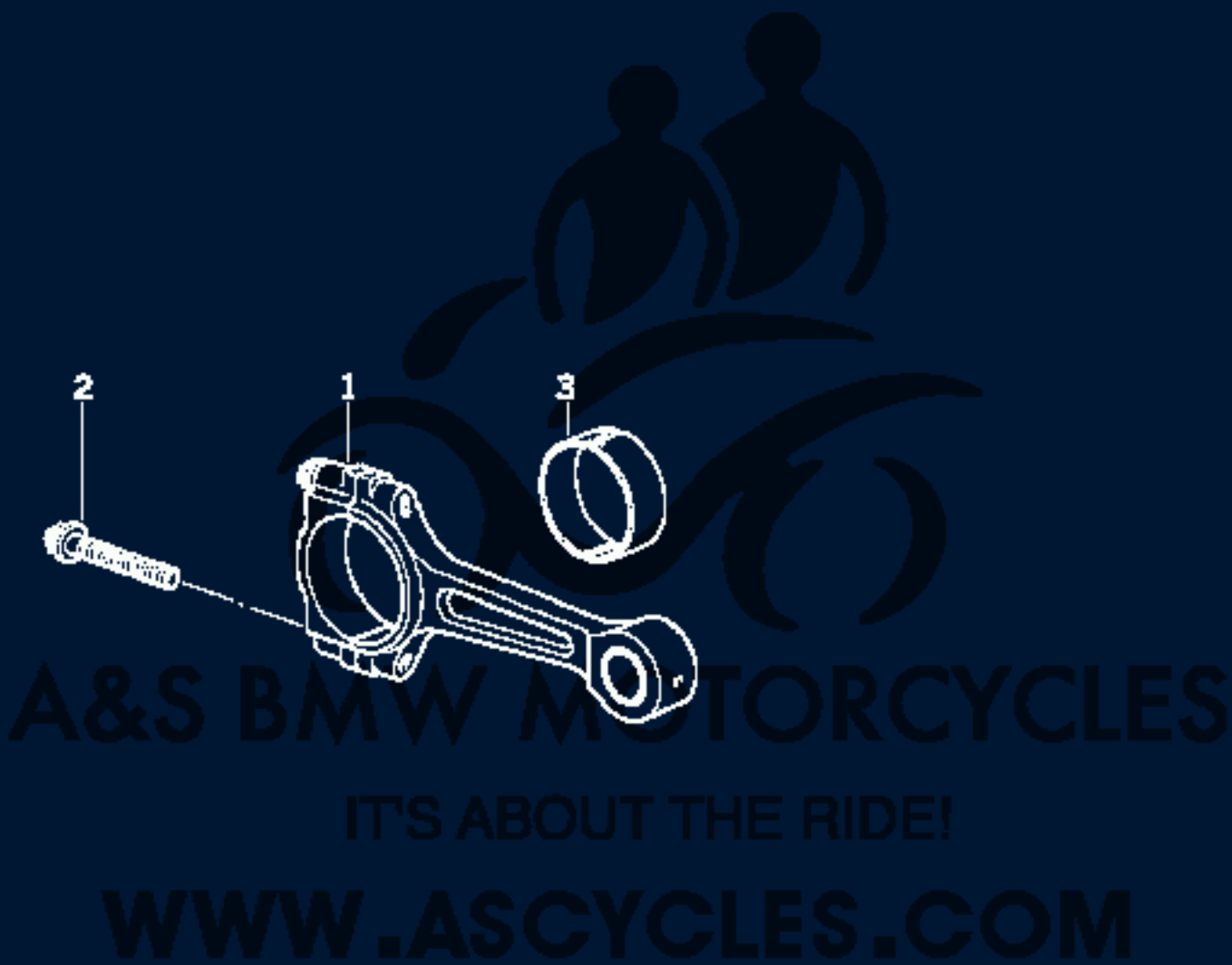
Series: K25 R1200 GS



| No. | Description                | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | CRANKSHAFT                 |            | 1   |      |       | 11 21 7 668 172 |    | 1 |    |
| 2   | BEARING SHELL YELLOW       |            |     |      |       |                 |    |   |    |
| 2   | BEARING SHELL YELLOW       |            | 2   |      |       | 11 21 7 678 806 |    |   |    |
| 2   | BEARING SHELL GREEN        |            | 2   |      |       | 11 21 7 678 807 |    |   |    |
| 2   | BEARING SHELL WHITE        |            | 2   |      |       | 11 21 7 678 808 |    |   |    |
| 2   | BEARING SHELL YELLOW       |            | 2   |      |       | 11 21 7 678 809 |    |   |    |
| 2   | BEARING SHELL GREEN        |            | 2   |      |       | 11 21 7 678 810 |    |   |    |
| 2   | BEARING SHELL WHITE        |            | 2   |      |       | 11 21 7 678 811 |    |   |    |
| 3   | GUIDE-BEARING SHELL YELLOW |            |     |      |       |                 |    |   |    |
| 3   | GUIDE-BEARING SHELL YELLOW |            | 2   |      |       | 11 21 7 675 273 |    |   |    |
| 3   | GUIDE-BEARING SHELL GREEN  |            | 2   |      |       | 11 21 7 675 274 |    |   |    |
| 3   | GUIDE-BEARING SHELL WHITE  |            | 2   |      |       | 11 21 7 675 275 |    |   |    |
| 3   | GUIDE-BEARING SHELL YELLOW |            | 2   |      |       | 11 21 7 678 812 |    |   |    |
| 3   | GUIDE-BEARING SHELL GREEN  |            | 2   |      |       | 11 21 7 678 813 |    |   |    |
| 3   | GUIDE-BEARING SHELL WHITE  |            | 2   |      |       | 11 21 7 678 814 |    |   |    |
| 4   | CRANKSHAFT SPROCKET        |            | 1   |      |       | 11 31 7 669 893 |    | 1 |    |
| 5   | ISA SCREW                  | M6X16      | 3   |      |       | 07 12 9 904 963 |    |   |    |
| 6   | DOWEL PIN                  | 5M6X35     | 1   |      |       | 07 11 9 904 918 |    |   |    |
| 7   | SHAFT SEAL                 | 65X83X7    | 1   |      |       | 11 11 7 671 730 |    |   |    |

Diagrams 11\_2806 CONNECTING ROD/CONNECTING ROD BEARING

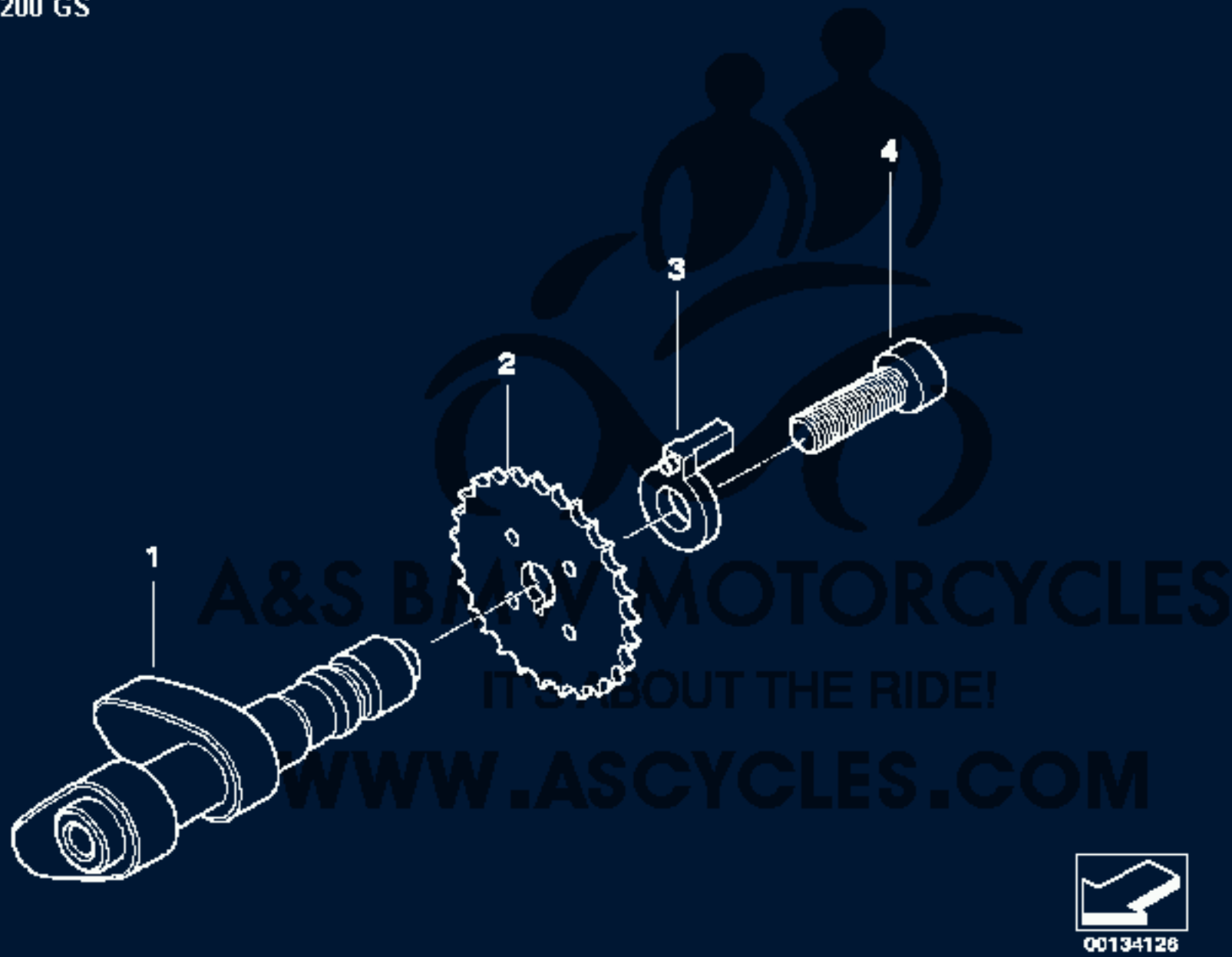
Series: K25 R1200 GS



00001211

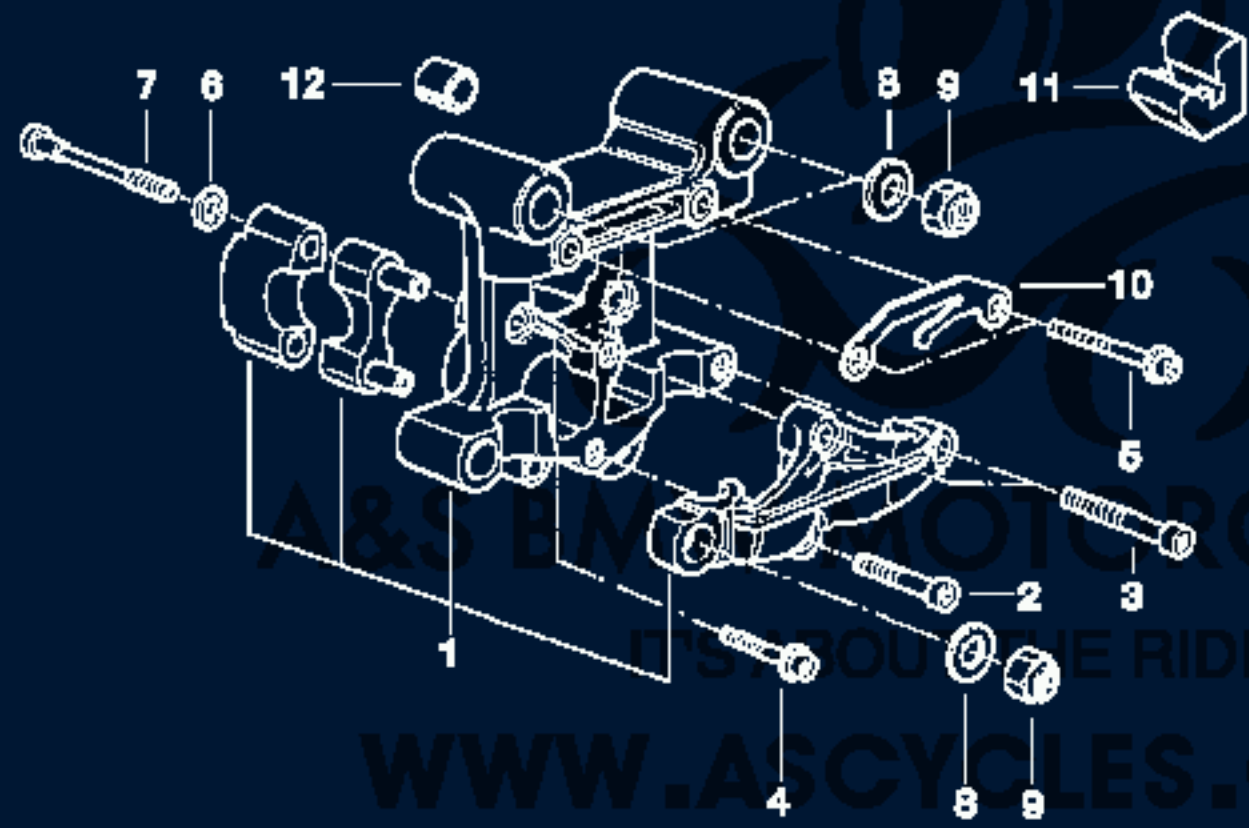
| No. | Description         | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|---------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | CONNECTING ROD      |            |     |      |       |                 |    |   |    |
| 1   | CONNECTING ROD      | 2XWEISS    | 2   |      |       | 11 24 7 671 283 |    | 1 |    |
| 1   | CONNECTING ROD      | 2XBLAU     | 2   |      |       | 11 24 7 671 284 |    | 1 |    |
| 1   | CONNECTING ROD      | 3XWEISS    | 2   |      |       | 11 24 7 671 285 |    | 1 |    |
| 1   | CONNECTING ROD      | 3XGELB     | 2   |      |       | 11 24 7 671 286 |    | 1 |    |
| 1   | CONNECTING ROD      | 1XBLAU     | 2   |      |       | 11 24 7 671 287 |    | 1 |    |
| 2   | CONNECTING ROD BOLT | M10        | 4   |      |       | 11 24 7 671 282 |    |   |    |
| 3   | PLEUELLAGERSCHALE   |            |     |      |       |                 |    |   |    |
| 3   | PLEUELLAGERSCHALE   |            | 4   |      |       | 11 24 7 676 280 |    |   |    |
| 3   | PLEUELLAGERSCHALE   | +0,25      | 4   |      |       | 11 24 7 676 281 |    |   |    |

Diagrams 11\_3676 CAMSHAFT  
Series: K25 R1200 GS



| No. | Description                 | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 1   | CAMSHAFT                    |             | 2   |      |       | 11 31 7 668 723 |    | 1 |    |
| 2   | SPROCKET                    |             | 2   |      |       | 11 31 7 677 680 |    | 1 |    |
|     | FITTED ONLY ON THE RIGHT    |             |     |      |       |                 |    |   |    |
| 3   | CAMSH PULSE GENERATOR WHEEL |             | 1   |      |       | 11 31 7 677 681 |    |   |    |
| 4   | ISA SCREW                   | M10X1,25X25 | 2   |      |       | 07 12 9 903 613 |    |   |    |

Diagrams 11\_2804 CAMSHAFT SUPPORTING BRACKET  
Series: K25 R1200 GS



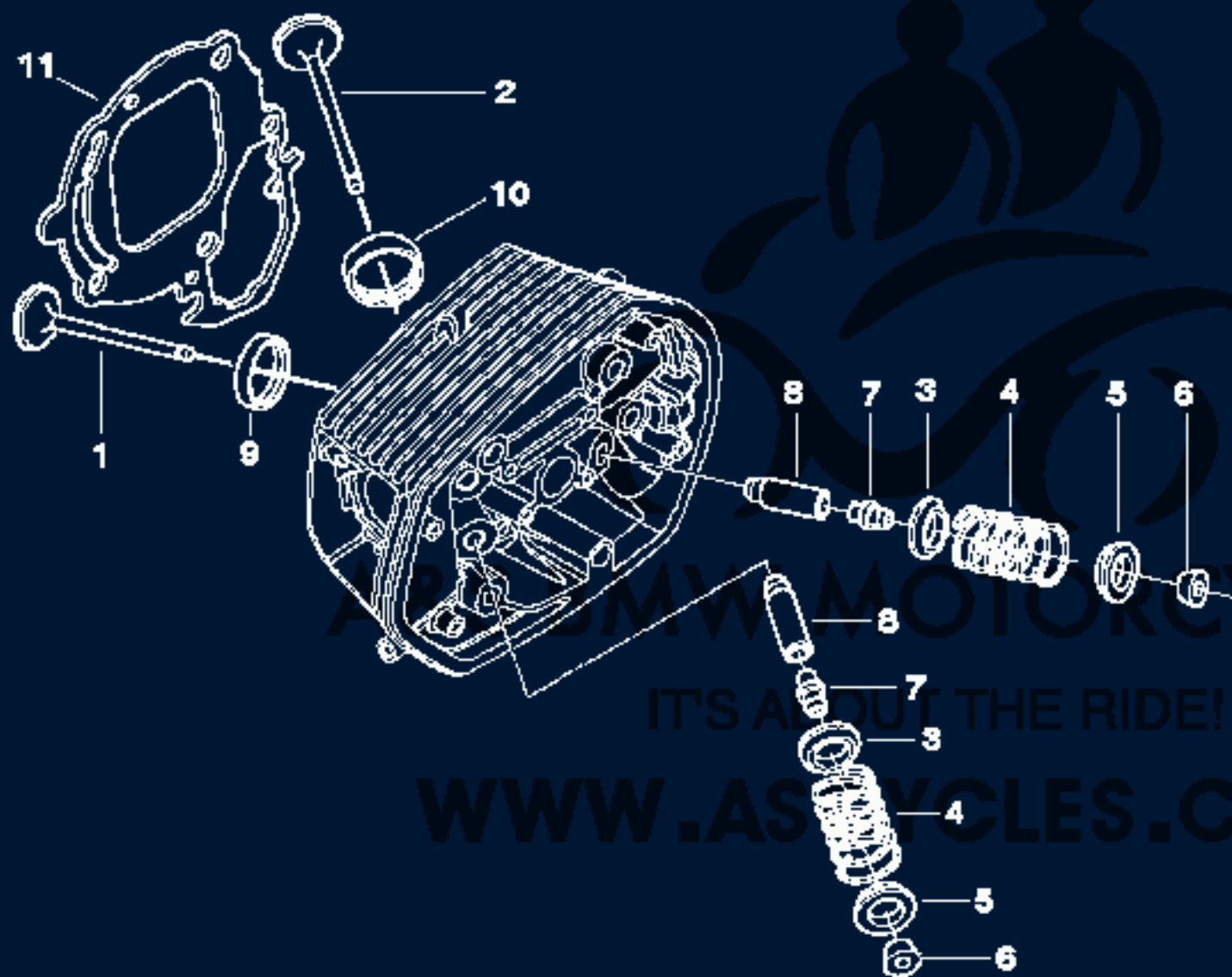
00001226

| No. | Description                       | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | LEFT CAMSHAFT SUPPORTING BRACKET  |            |     |      |       |                 |    |   |    |
| 1   | LEFT CAMSHAFT SUPPORTING BRACKET  |            | 1   |      |       | 11 33 7 676 445 |    | 1 |    |
| 1   | RIGHT CAMSHAFT SUPPORTING BRACKET |            | 1   |      |       | 11 33 7 676 446 |    | 1 |    |
| 2   | TORX BOLT                         |            | 2   |      |       | 11 33 1 340 745 |    |   |    |
| 3   | TORX BOLT                         |            | 4   |      |       | 11 33 1 340 744 |    |   |    |
| 4   | ISA SCREW                         | M6X30      | 4   |      |       | 07 12 9 904 596 |    |   |    |
| 5   | ISA SCREW                         | M6X60      | 4   |      |       | 07 12 9 904 597 |    |   |    |
| 6   | SPACER RING                       |            | 4   |      |       | 11 31 1 460 923 |    |   |    |
| 7   | TORX BOLT                         |            | 4   |      |       | 11 33 1 340 743 |    |   |    |
| 8   | FLAT WASHER                       |            | 8   |      |       | 11 12 1 464 026 |    |   |    |
| 9   | HEX NUT                           | M10        | 8   |      |       | 11 12 7 650 402 |    |   |    |
| 10  | CONTAKT PLATE                     |            | 2   |      |       | 11 33 7 677 901 |    |   |    |
| 12  | DOWEL                             | D=12,5MM   | 2   |      |       | 11 12 1 726 241 |    |   |    |



Diagrams 11\_3672 TIMING GEAR - INTAKE VALVE/EXHAUST VALVE

Series: K25 R1200 GS



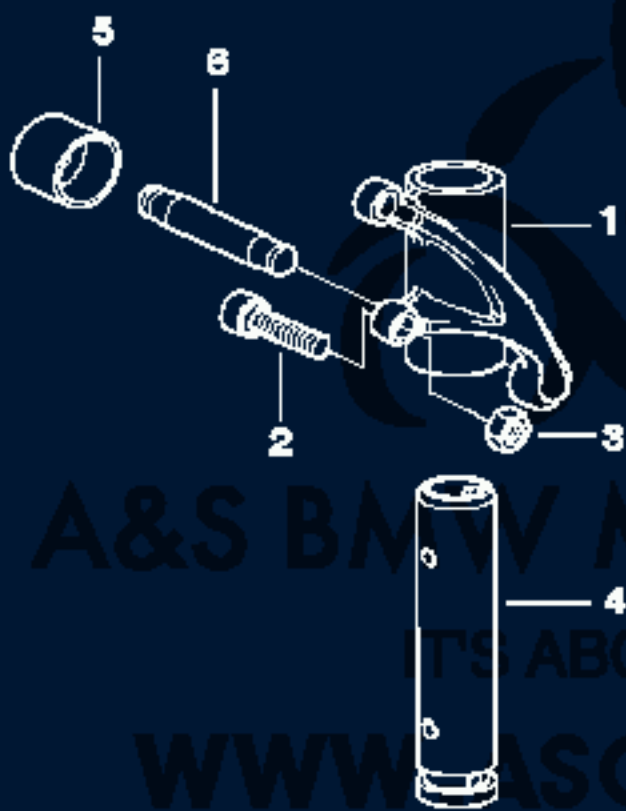
00133879

| No. | Description                    | Supplement   | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------------------|--------------|-----|------|-------|-----------------|----|---|----|
| 1   | INTAKE VALVE                   | D=36         | 4   |      |       | 11 34 7 671 089 |    | 1 |    |
| 2   | EXHAUST VALVE                  |              |     |      |       |                 |    |   |    |
| 2   | EXHAUST VALVE                  | D=31         | 4   |      |       | 11 34 7 677 243 | AE | 1 |    |
| 2   | EXHAUST VALVE                  | D=31         | 4   |      |       | 11 34 7 692 459 |    | 1 |    |
| 3   | SPRING POCKET                  |              | 8   |      |       | 11 34 7 685 434 |    |   |    |
| 4   | VALVE SPRING                   |              | 8   |      |       | 11 34 7 671 091 |    | 1 |    |
| 5   | UPPER SPRING PLATE             |              | 8   |      |       | 11 34 7 677 423 |    |   |    |
| 6   | VALVE COLLET                   | D=5          | X   |      |       | 11 34 1 340 846 |    |   |    |
| 7   | VALVE SEAL RING                | D=5          | 8   |      |       | 11 34 1 340 849 |    |   |    |
| 8   | VALVE GUIDE INLET              |              |     |      |       |                 |    |   |    |
| 8   | VALVE GUIDE INLET              | D=11,2/D=4,7 | 2   |      |       | 11 12 7 672 099 |    |   |    |
| 8   | VALVE GUIDE EXHAUST            | D=11,2/D=4,7 | 2   |      |       | 11 12 7 676 674 |    |   |    |
| 9   | VALVE SEAT RING INTAKE         |              | 2   |      |       | 11 12 7 688 868 |    |   |    |
| 10  | VALVE SEAT RING EXHAUST        |              | 2   |      |       | 11 12 7 688 869 |    |   |    |
| 11  | CYL. HEAD GASKET, 3 COMPONENTS |              | 2   |      |       | 11 12 7 672 598 |    | 1 |    |



Diagrams 11\_2798 ROCKER ARM/SHAFT/VALVE LIFTER

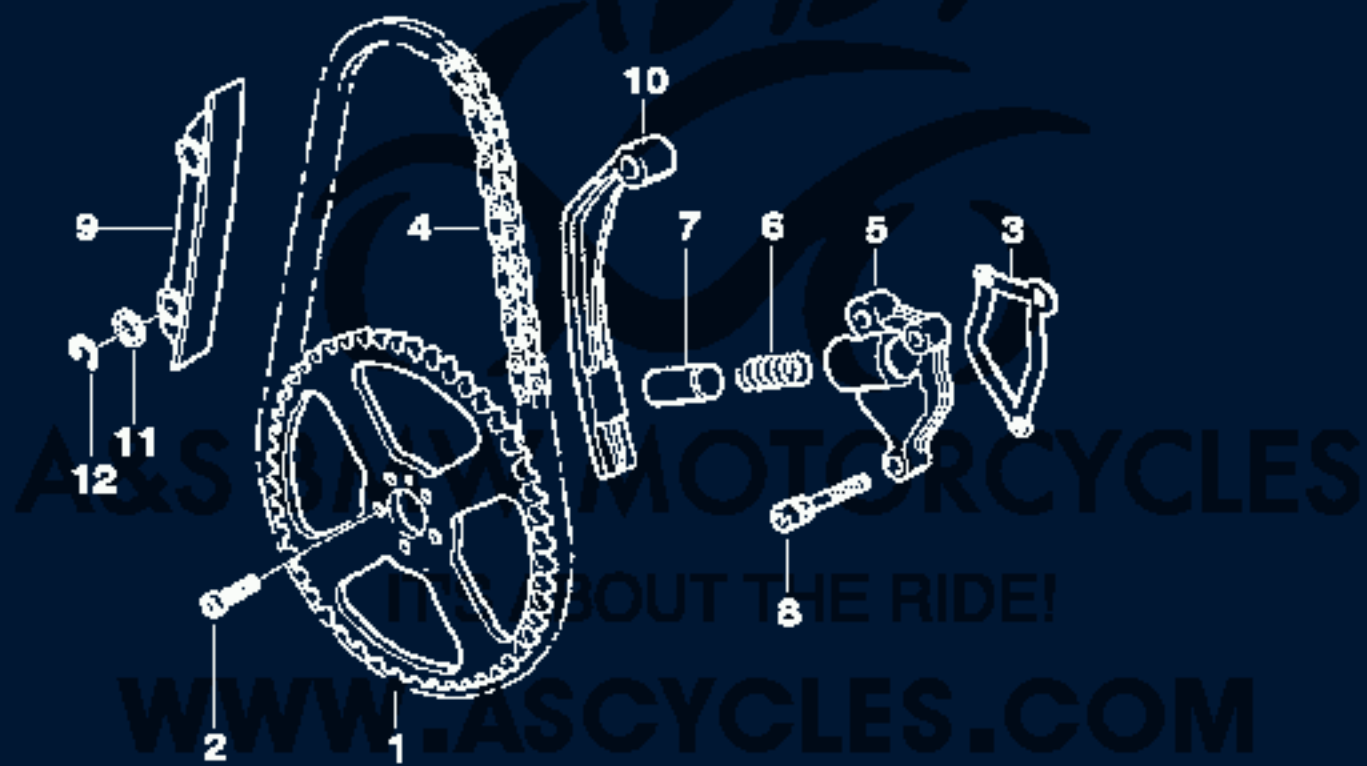
Series: K25 R1200 GS



| No. | Description      | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | ROCKER ARM       |            |     |      |       |                 |    |   |    |
| 1   | ROCKER ARM       | NR.1       | 2   |      |       | 11 33 7 679 811 |    | 1 |    |
| 1   | ROCKER ARM       | NR.2       | 2   |      |       | 11 33 7 679 812 |    | 1 |    |
| 2   | SCREW            |            | 8   |      |       | 11 33 7 661 853 |    |   |    |
| 3   | NUT              |            | 8   |      |       | 11 33 1 340 636 |    |   |    |
| 4   | ROCKER ARM SHAFT |            | 4   |      |       | 11 33 1 342 151 |    | 1 |    |
| 5   | VALVE LIFTER     | D=24       | 4   |      |       | 11 32 1 340 647 |    | 1 |    |
| 6   | VALVE PUSHROD    | D=10       | 4   |      |       | 11 32 7 667 113 |    | 1 |    |

Diagrams 11\_3670 TIMING CHAIN/CHAIN TENSIONER/SLIDE RAIL

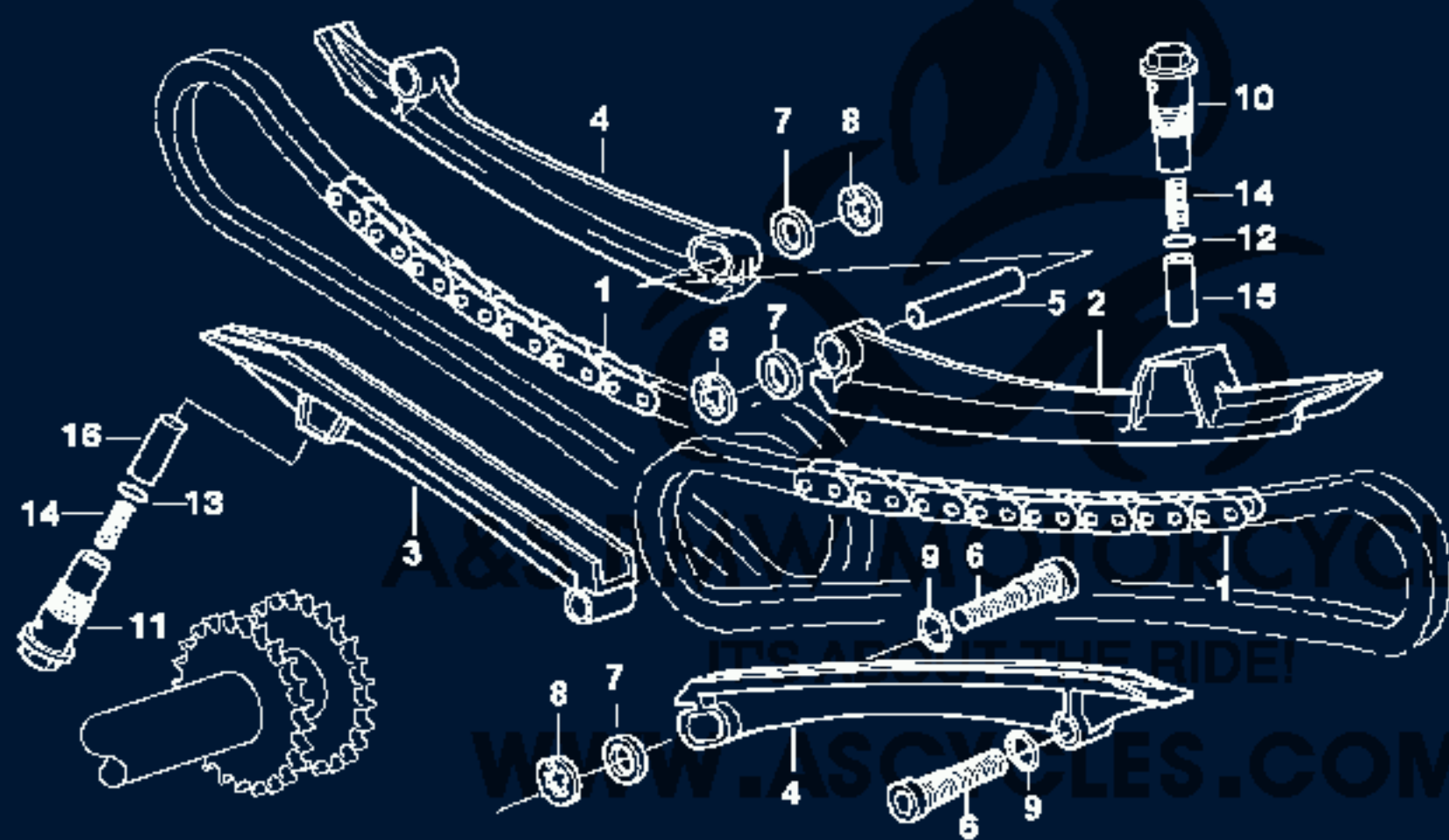
Series: K25 R1200 GS



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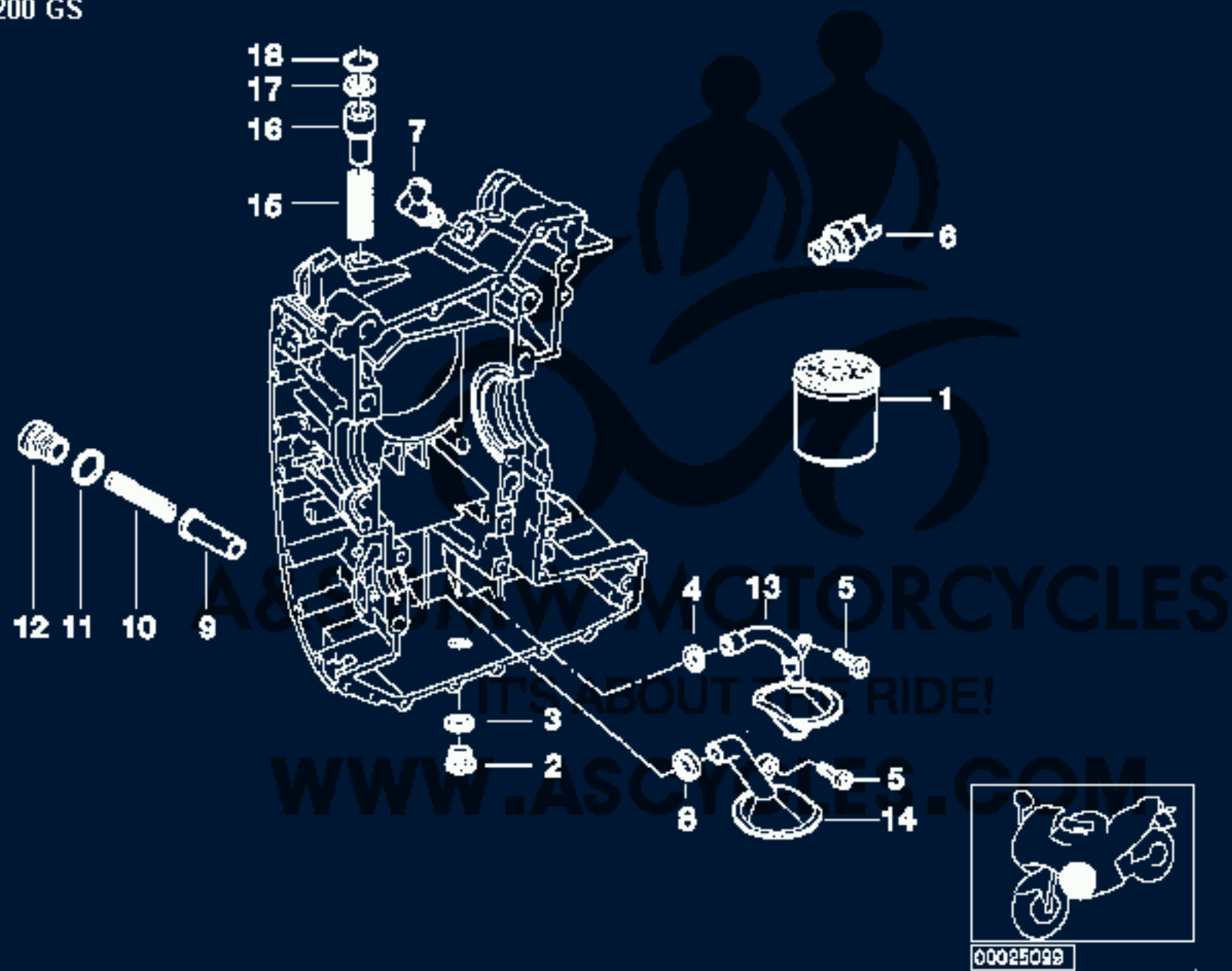
| No. | Description     | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | SPROCKET        |            | 1   |      |       | 11 31 7 668 125 |    | 1 |    |
| 2   | ISA SCREW       | M5X16      | 5   |      |       | 07 12 9 904 494 |    |   |    |
| 3   | GASKET          |            | 1   |      |       | 11 31 7 674 453 |    |   |    |
| 4   | TIMING CHAIN    |            | 1   |      |       | 11 31 1 340 168 |    | 1 |    |
| 5   | HOUSING         |            | 1   |      |       | 11 31 1 340 726 |    |   |    |
| 6   | COIL SPRING     |            | 1   |      |       | 11 31 1 335 584 |    |   |    |
| 7   | PISTON          |            | 1   |      |       | 11 31 7 668 127 |    | 1 |    |
| 8   | ISA SCREW       | M6X25      | 1   |      |       | 07 12 9 905 118 |    |   |    |
| 9   | GUIDE RAIL      |            | 1   |      |       | 11 31 1 341 293 |    | 1 |    |
| 10  | CHAIN TENSIONER |            | 1   |      |       | 11 31 7 677 666 |    | 1 |    |
| 11  | SPACER RING     |            | 3   |      |       | 11 31 1 460 923 |    |   |    |
| 12  | CIRCLIP         | 6,0        | 3   |      |       | 07 11 9 932 841 |    |   |    |

Diagrams 11\_2797 TIMING-VALVE TRAIN-TIMING CHAIN/CAMSHAFT  
Series: K25 R1200 GS



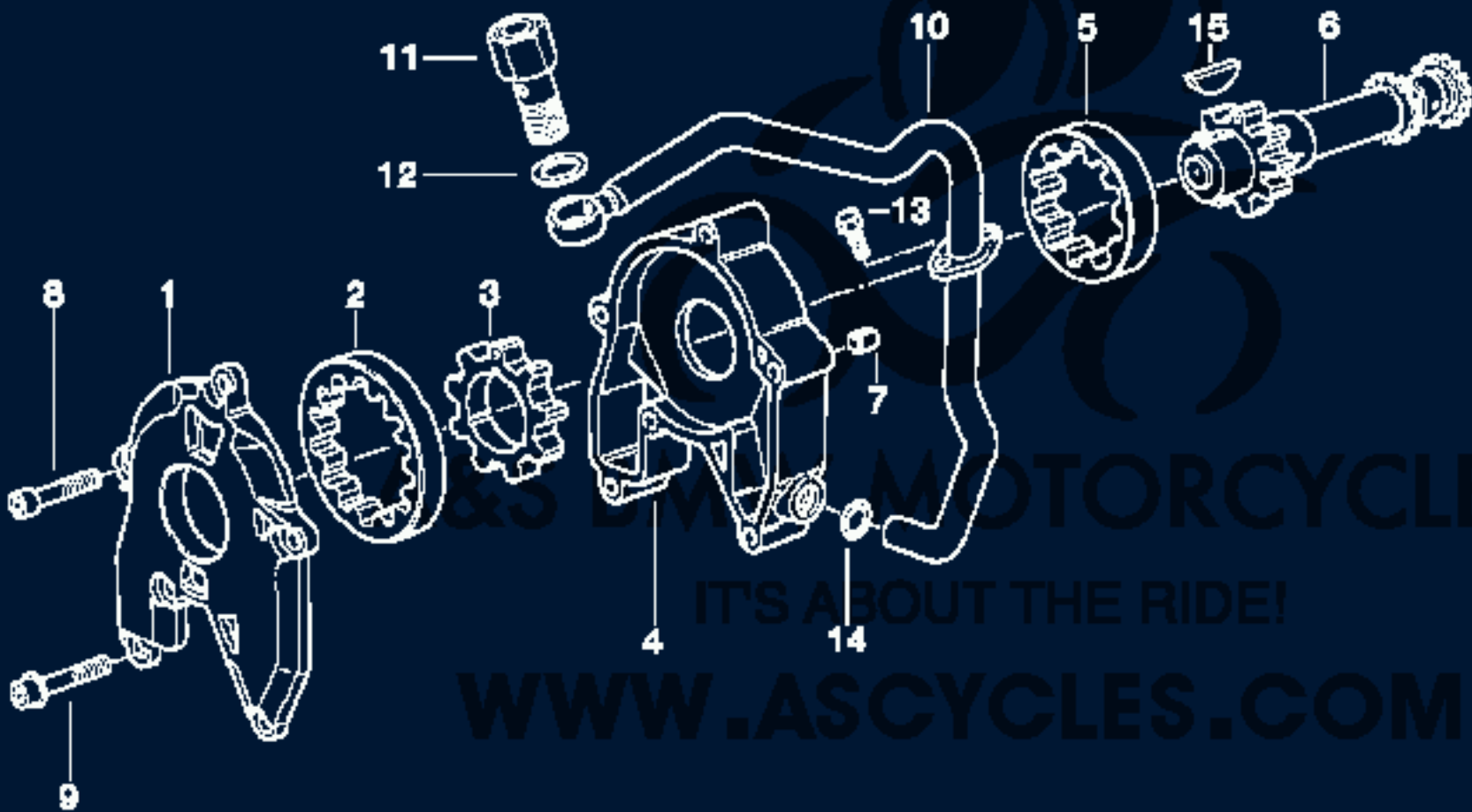
| No. | Description                       | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | TIMING CHAIN                      |            | 2   |      |       | 11 31 1 340 169 |    | 1 |    |
| 2   | LEFT CHAIN TENSIONER              |            | 1   |      |       | 11 31 1 341 295 |    | 1 |    |
| 3   | RIGHT CHAIN TENSIONER             |            | 1   |      |       | 11 31 1 341 296 |    | 1 |    |
| 4   | SLIDE RAIL                        |            | 2   |      |       | 11 31 1 341 291 |    |   |    |
| 5   | BEARING BOLT                      |            | 1   |      |       | 11 11 1 340 003 |    |   |    |
| 6   | BEARING SCREW                     |            |     |      |       |                 |    |   |    |
| 6   | BEARING SCREW                     | M10X55     | 1   |      |       | 11 31 7 668 243 |    |   |    |
| 6   | ISA SCREW                         |            | 2   |      |       | 11 31 7 685 312 |    |   |    |
| 7   | SPACER RING                       |            | 3   |      |       | 11 31 1 460 923 |    |   |    |
| 8   | CIRCLIP                           | 6,0        | 3   |      |       | 07 11 9 932 841 |    |   |    |
| 9   | GASKET RING                       | A10X15-AL  | 3   |      |       | 07 11 9 900 244 |    |   |    |
| 10  | CYLINDER F CHAIN TENSIONER, LEFT  |            | 1   |      |       | 11 31 7 688 629 |    |   |    |
| 11  | CYLINDER F CHAIN TENSIONER, RIGHT |            | 1   |      |       | 11 31 1 341 138 |    | 1 |    |
| 12  | GASKET RING                       | A18X22-CU  | 1   |      |       | 07 11 9 963 308 |    |   |    |
| 13  | GASKET RING                       | A20X24-CU  | 1   |      |       | 07 11 9 963 342 |    |   |    |
| 14  | SPRING                            |            | 2   |      |       | 11 31 1 341 015 |    |   |    |
| 15  | PISTON                            |            | 1   |      |       | 11 31 7 656 922 |    |   |    |
| 16  | PISTON RIGHT                      |            | 1   |      |       | 11 31 1 340 742 |    |   |    |

Diagrams 11\_2795 LUBRICATION SYSTEM-OIL FILTER  
Series: K25 R1200 GS



| No. | Description                  | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | OIL FILTER FOR CATALYST      |            | 1   |      |       | 11 42 7 673 541 |    |   |    |
| 2   | SCREW PLUG                   | M16X1,5    | 1   |      |       | 07 11 9 902 292 |    |   |    |
| 3   | GASKET RING                  | A16X20     | 1   |      |       | 07 11 9 963 252 |    |   |    |
| 4   | O-RING                       | 22X2,50    | 1   |      |       | 11 41 1 341 597 |    |   |    |
| 5   | ISA SCREW                    | M6X25      | 2   |      |       | 07 12 9 905 112 |    |   |    |
| 6   | O-RING                       | 20X2,5     | 1   |      |       | 11 41 1 342 499 |    |   |    |
| 9   | PISTON                       |            | 1   |      |       | 11 41 1 340 780 |    | 1 |    |
| 10  | COMPRESSION SPRING           |            | 1   |      |       | 11 41 1 460 259 |    |   |    |
| 11  | GASKET RING                  | A20X24-AL  | 1   |      |       | 07 11 9 963 340 |    |   |    |
| 12  | SCREW PLUG                   |            | 1   |      |       | 11 41 1 460 483 |    |   |    |
| 13  | SUCTION TUBE LUBRICATING OIL |            | 1   |      |       | 11 41 1 342 500 |    |   |    |
| 14  | INTAKE MANIFOLD, COOLING     |            | 1   |      |       | 11 41 1 342 606 |    |   |    |
| 15  | COMPRESSION SPRING           |            | 1   |      |       | 11 44 1 342 571 |    |   |    |
| 16  | EXPANDING ELEMENT            | 95CEL      | 1   |      |       | 11 41 1 342 761 |    |   |    |
| 17  | BASE                         |            | 1   |      |       | 11 44 1 341 041 |    |   |    |
| 18  | O-RING                       | 19X4       | 1   |      |       | 17 22 1 342 487 |    |   |    |

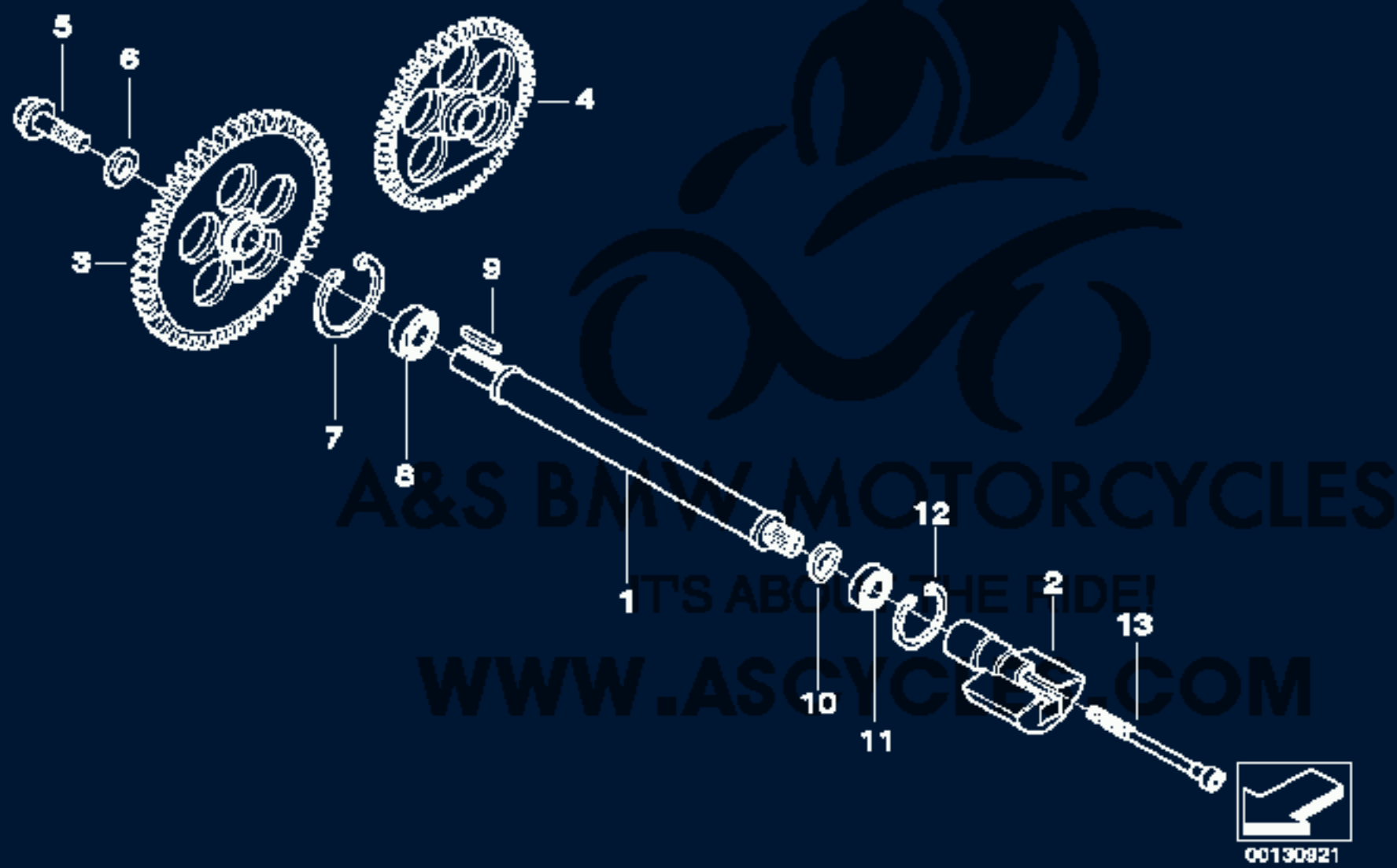
Diagrams 11\_2796 SINGLE PARTS F OIL PUMP  
Series: K25 R1200 GS



00001222

| No. | Description                 | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | OIL PUMP COVER              |            | 1   |      |       | 11 41 7 669 974 |    | 1 |    |
| 2   | EXTERIOR ROTOR, COOLING OIL |            | 1   |      |       | 11 41 1 342 630 |    | 1 |    |
| 3   | INTERIOR ROTOR, COOLING OIL |            | 1   |      |       | 11 41 7 669 625 |    | 1 |    |
| 4   | OIL PUMP HOUSING            |            | 1   |      |       | 11 41 7 679 854 |    |   |    |
| 5   | EXTERIOR ROTOR              |            | 1   |      |       | 11 41 1 340 137 |    | 1 |    |
| 6   | AUXILIARY SHAFT             |            | 1   |      |       | 11 31 7 669 628 |    | 1 |    |
| 8   | ISA SCREW                   | M6X40      | 4   |      |       | 11 41 7 669 855 |    |   |    |
| 9   | ISA SCREW                   | M6X45      | 2   |      |       | 11 41 7 669 856 |    |   |    |
| 10  | COOLING OIL LINE            |            | 1   |      |       | 11 51 7 672 661 |    | 1 |    |
| 11  | VENTILATION VALVE           |            | 1   |      |       | 11 51 1 342 248 |    | 1 | T  |
| 12  | GASKET RING                 | A14X18-AL  | 2   |      |       | 07 11 9 963 200 |    |   |    |
| 13  | ISA SCREW                   | M6X16      | 2   |      |       | 07 12 9 904 963 |    |   |    |
| 14  | O-RING                      |            | 1   |      |       | 11 51 1 340 738 |    |   |    |
| 15  | WOODRUFF KEY                | 3X3,7      | 1   |      |       | 07 11 9 951 430 |    |   |    |

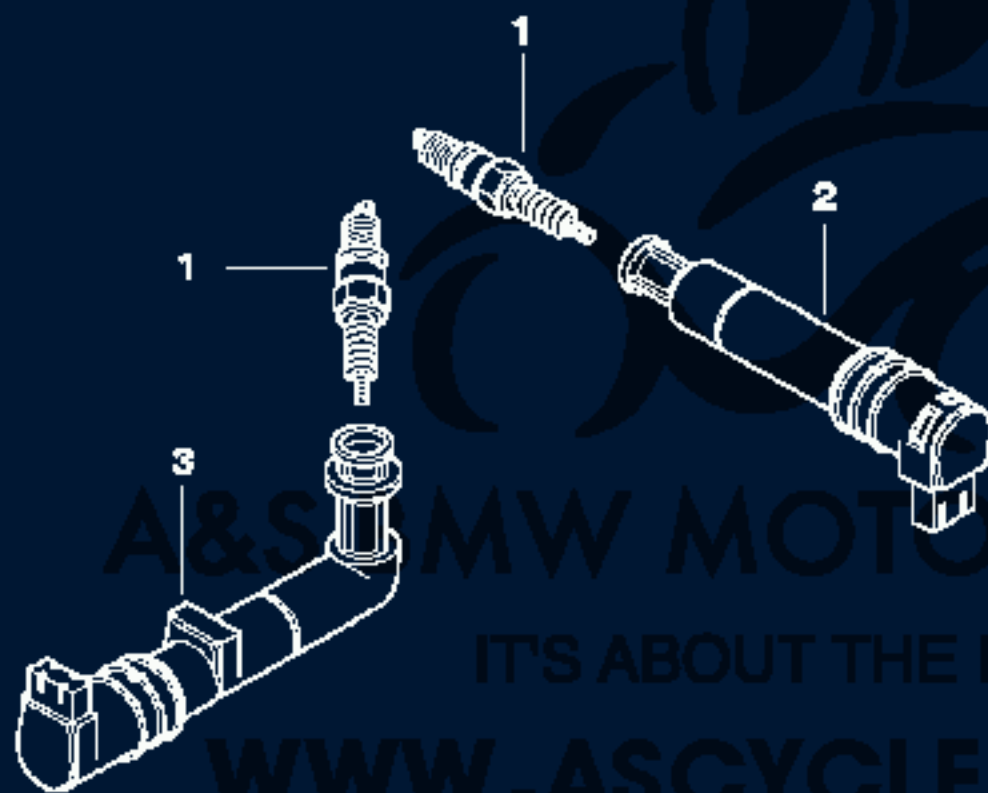
Diagrams 11\_3596 COMPENSATING SHAFT  
Series: K25 R1200 GS



| No. | Description          | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | COMPENSATING SHAFT   |            | 1   |      |       | 11 27 7 670 338 |    | 1 |    |
| 2   | BALANCE WEIGHT       |            | 1   |      |       | 11 27 7 670 337 |    |   |    |
| 3   | IDLER                |            | 1   |      |       | 11 27 7 677 329 |    | 1 |    |
| 4   | GEAR WHEEL           |            | 1   |      |       | 11 27 7 674 719 |    | 1 |    |
| 5   | ASA-BOLT             | M8X50      | 1   |      |       | 07 12 9 903 968 |    |   |    |
| 6   | WASHER               | 8.4X30     | 1   |      |       | 11 27 7 672 596 |    |   |    |
| 7   | LOCK RING            | 47X1,75    | 1   |      |       | 07 11 9 934 719 |    |   |    |
| 8   | GROOVED BALL BEARING | 25X47X12   | 1   |      |       | 11 14 7 665 326 |    |   |    |
| 9   | PARALLEL KEY         |            | 1   |      |       | 07 11 9 904 538 |    |   |    |
| 10  | SHAFT SEAL           | 20X37X7    | 1   |      |       | 11 11 7 685 005 |    |   |    |
| 11  | GROOVED BALL BEARING | 20X37X9    | 1   |      |       | 11 27 7 675 034 |    |   |    |
| 12  | LOCK RING            | 37X1,5     | 1   |      |       | 07 11 9 934 675 | E  |   |    |
| 13  | ISA SCREW            | M8X70      | 1   |      |       | 11 27 7 686 883 |    |   |    |



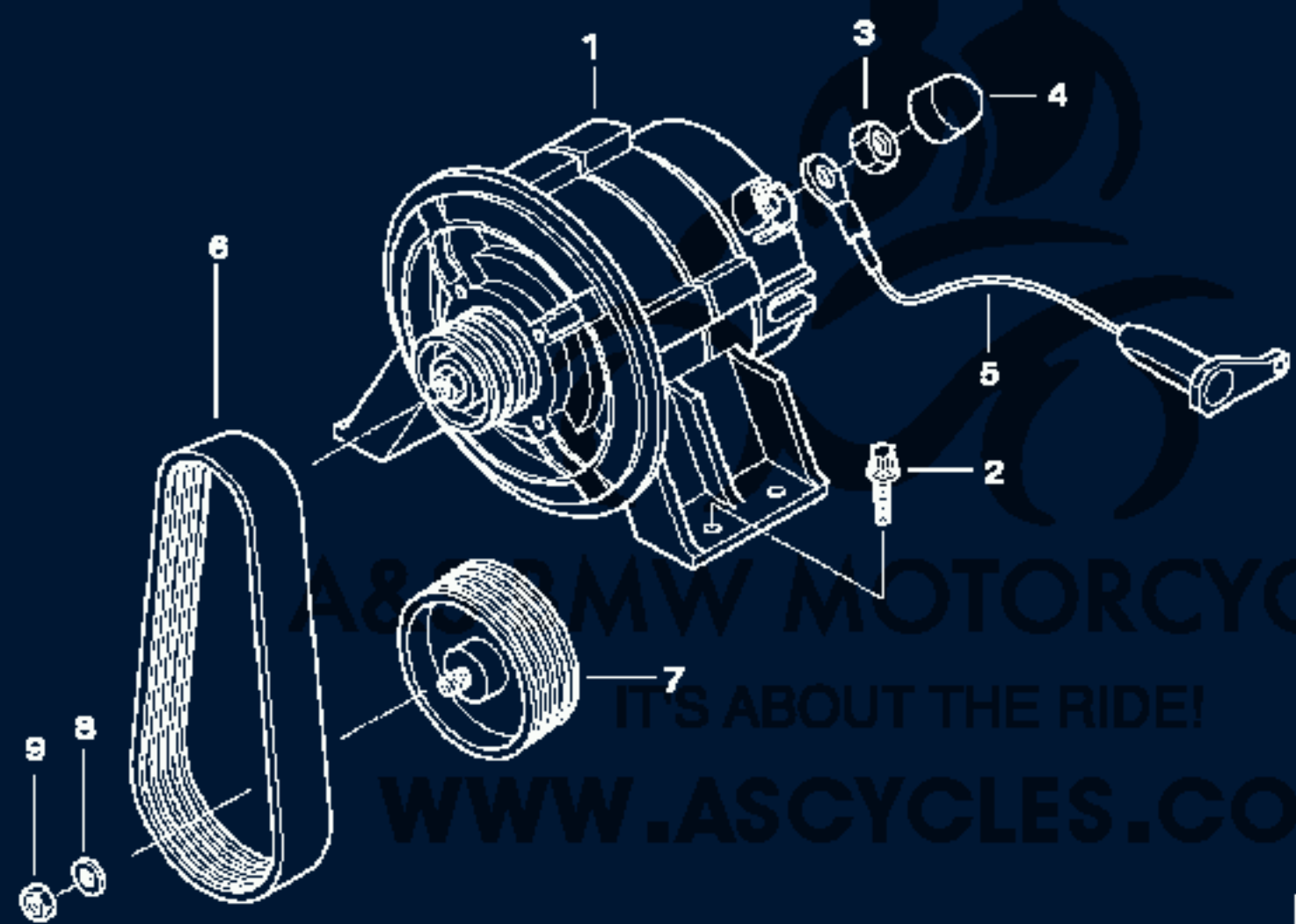
Diagrams 12\_1259 IGNITION SYSTEM  
Series: K25 R1200 GS



00131037

| No. | Description         | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|---------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | SPARK PLUG          | YR5LDE     | 4   |      |       | 12 12 7 677 560 |    | 1 |    |
| 2   | IGNITION COIL       |            | 2   |      |       | 12 13 7 671 896 |    | 1 |    |
| 3   | ANGLE IGNITION COIL |            |     |      |       |                 |    |   |    |
| 3   | ANGLE IGNITION COIL | LINKS      | 1   |      |       | 12 13 7 676 571 | AE | 1 |    |
| 3   | ANGLE IGNITION COIL | LINKS      | 1   |      |       | 12 13 7 692 261 |    | 1 |    |
| 3   | ANGLE IGNITION COIL | RECHTS     | 1   |      |       | 12 13 7 676 572 | A  | 1 |    |
| 3   | ANGLE IGNITION COIL | RECHTS     | 1   |      |       | 12 13 7 692 262 |    | 1 |    |

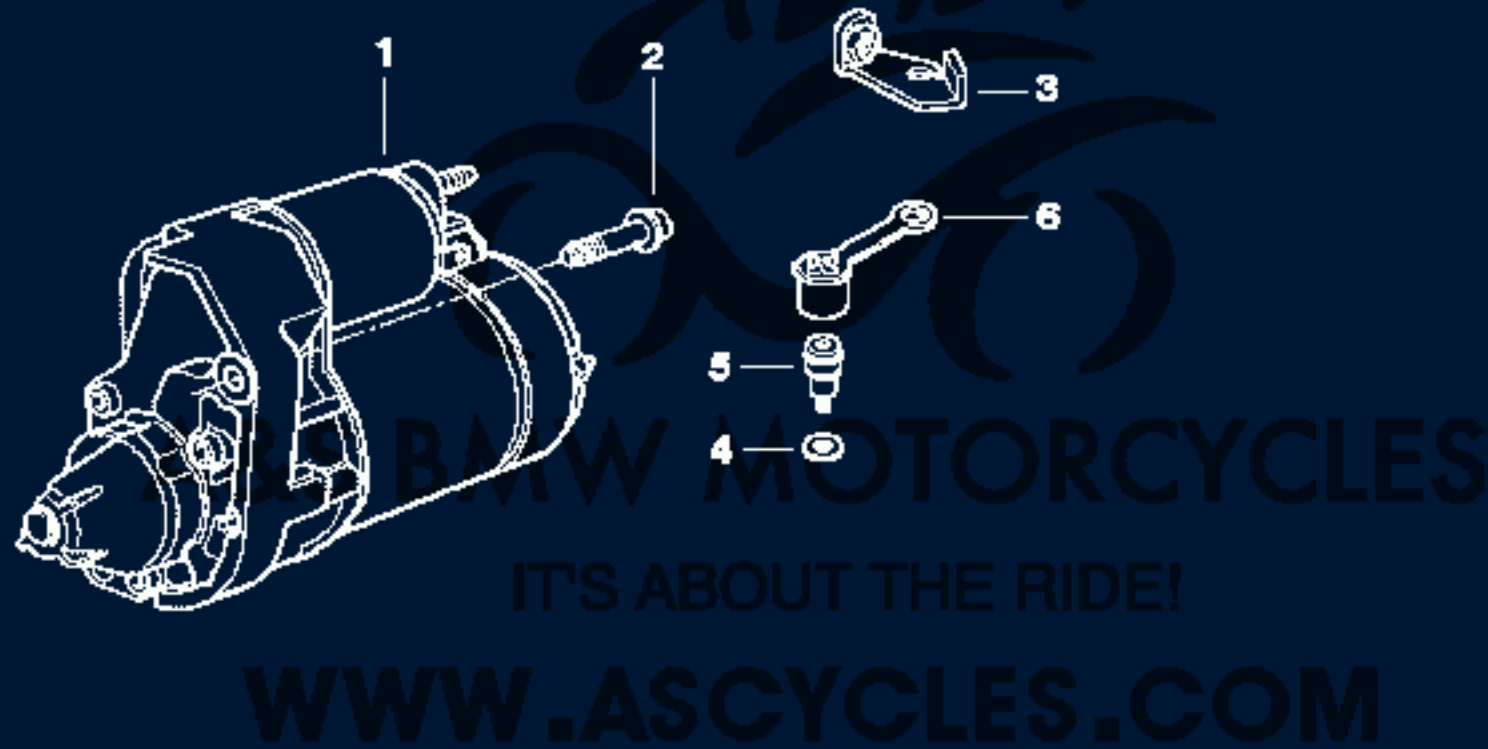
Diagrams 12\_1257 GENERATOR  
Series: K25 R1200 GS



| No. | Description            | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | GENERATOR              | 40A        | 1   |      |       | 12 31 2 306 280 |    | 1 |    |
| 2   | ASA-BOLT               | M8X25      | 3   |      |       | 07 12 9 903 925 |    |   |    |
| 3   | SELF-LOCKING HEX NUT   | M6         | 1   |      |       | 07 12 9 946 350 |    |   |    |
| 4   | CAP                    |            | 1   |      |       | 46 62 1 453 668 |    |   |    |
| 5   | OVERVOLTAGE PROTECTION |            | 1   |      |       | 12 31 7 680 683 |    |   |    |
| 6   | RIBBED V-BELT          | 4PK592     | 1   |      |       | 12 31 7 681 841 |    | 1 |    |
| 7   | PULLEY                 |            | 1   |      |       | 12 31 7 674 720 |    |   |    |
| 8   | WASHER                 |            | 1   |      |       | 07 11 9 904 701 |    |   |    |
| 9   | HEX NUT                | M22X1,5    | 1   |      |       | 07 11 9 901 102 |    |   |    |



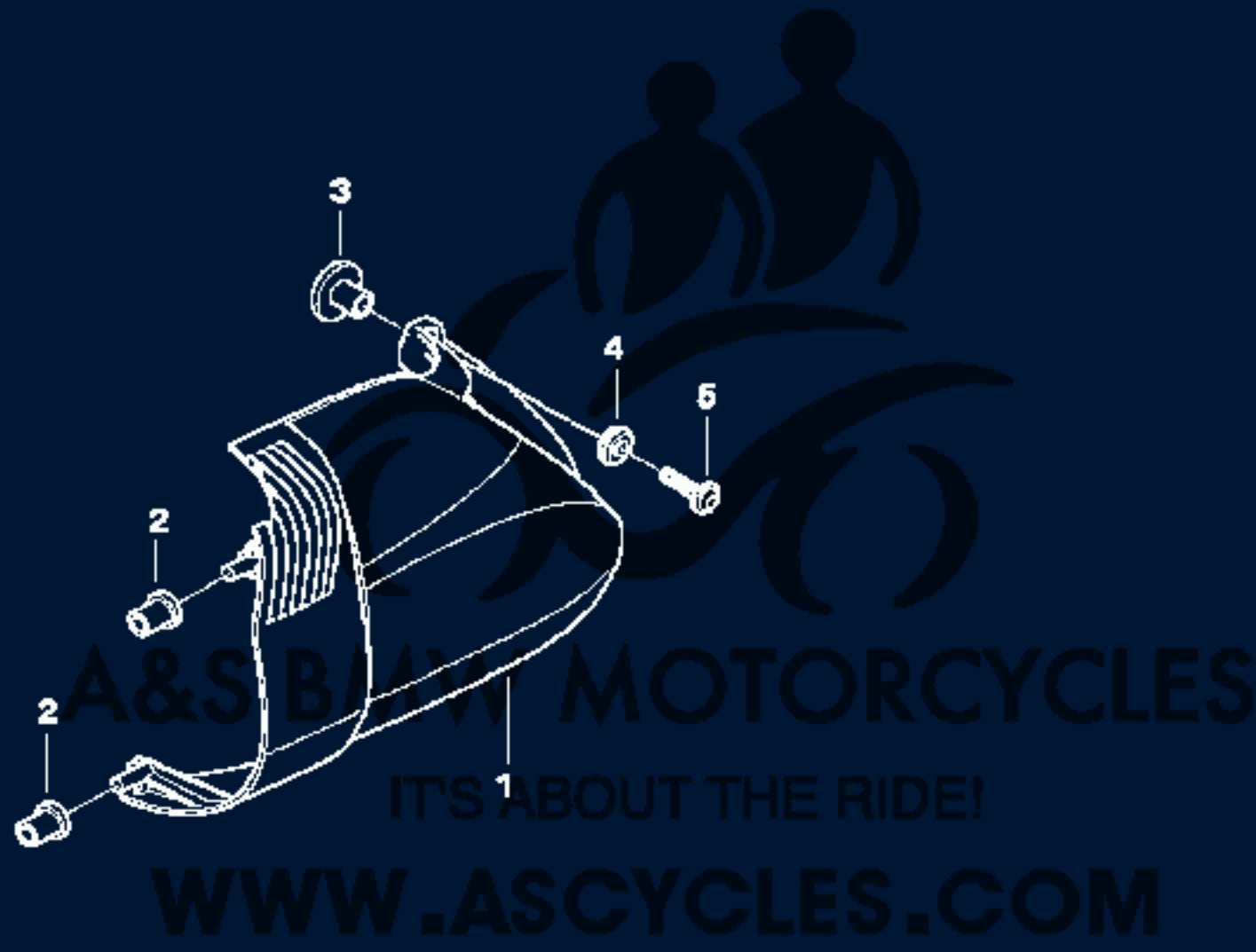
Diagrams 12\_1017 STARTER  
Series: K25 R1200 GS



00136718

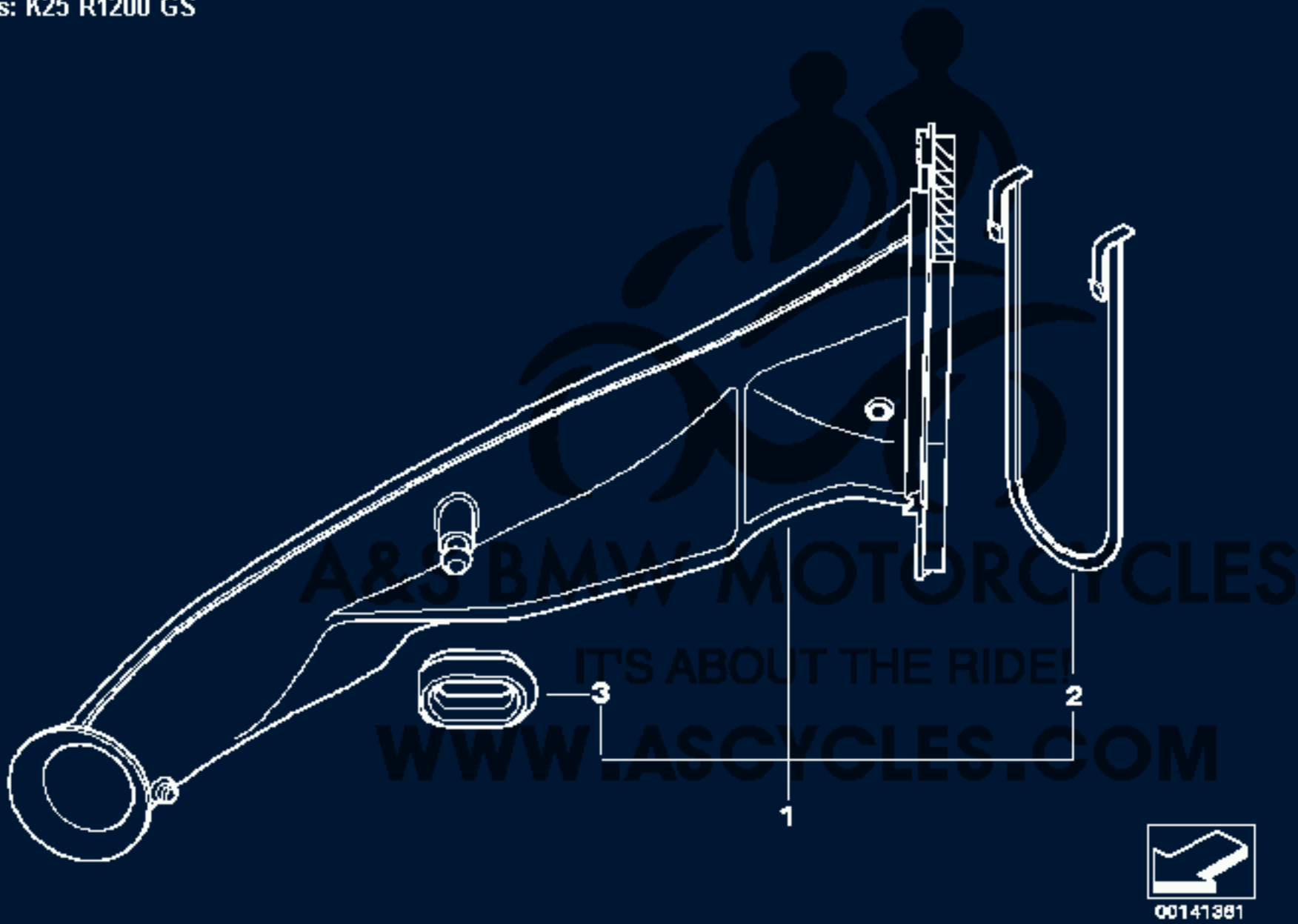
| No. | Description | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | STARTER     |            | 1   |      |       | 12 41 2 306 140 |    | 1 |    |
| 2   | ISA SCREW   | M8X60      | 2   |      |       | 07 12 9 904 502 |    |   |    |

Diagrams 12\_1258 STARTER COVER/MOUNTING  
Series: K25 R1200 GS



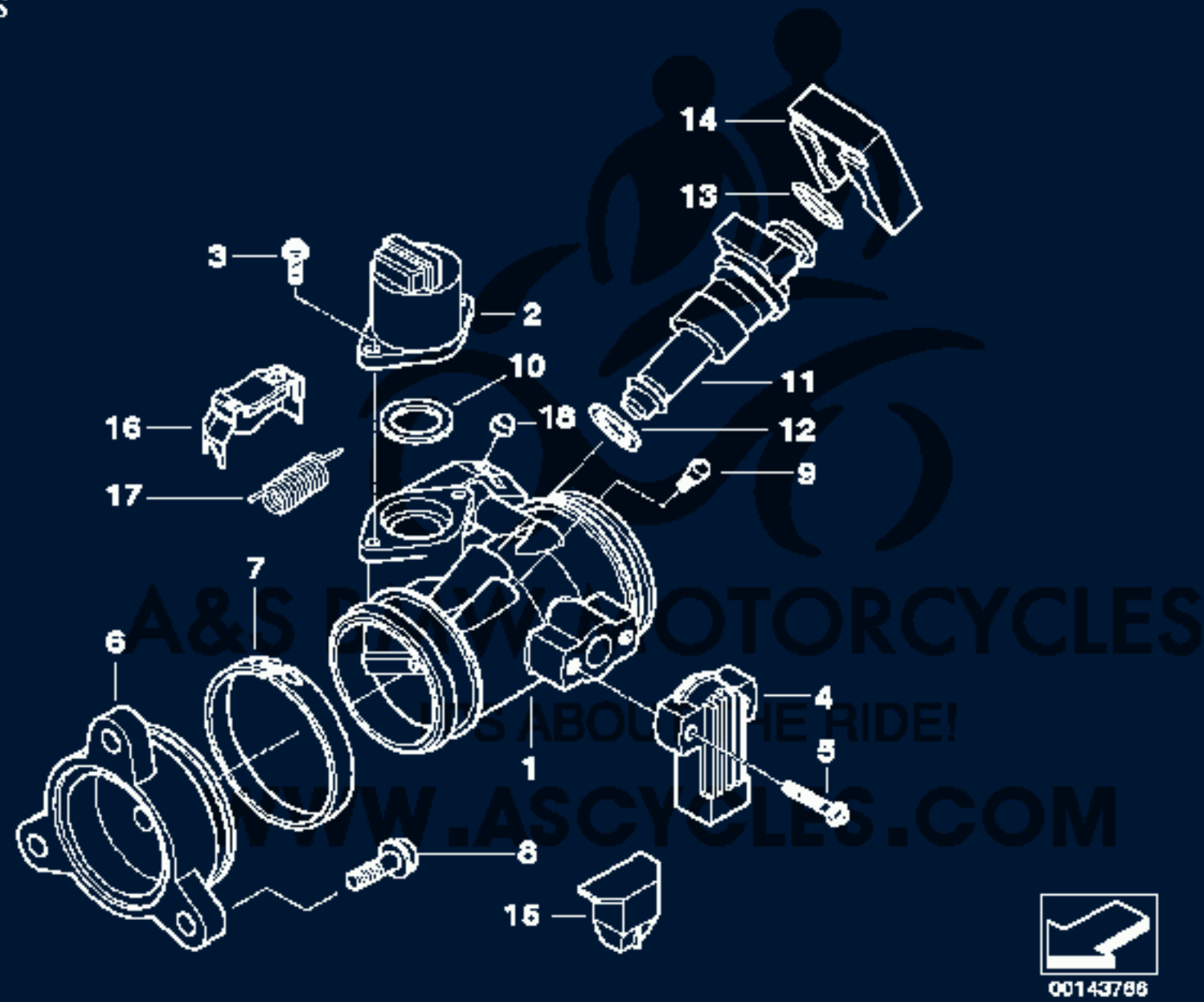
| No. | Description          | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | STARTER COVER        | SILBER     | 1   |      |       | 11 14 7 673 091 |    |   |    |
| 2   | RUBBER GROMMET       |            | 2   |      |       | 11 14 1 341 249 |    |   |    |
| 3   | BUSH                 |            | 1   |      |       | 12 13 1 459 053 |    |   |    |
| 4   | RUBBER GROMMET       |            | 1   |      |       | 11 14 1 341 250 |    |   |    |
| 5   | FILLISTER HEAD SCREW |            | 1   |      |       | 11 14 2 351 508 |    |   |    |

Diagrams 13\_1111 INTAKE MANIFOLD  
Series: K25 R1200 GS



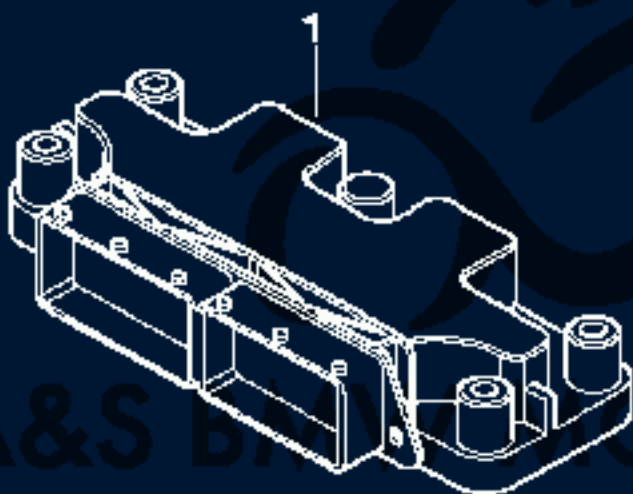
| No. | Description     | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | INTAKE MANIFOLD |            | 1   |      |       | 13 71 7 672 545 |    | 1 |    |
| 2   | STRIKER PLATE   |            | 2   |      |       | 13 71 7 672 549 |    |   |    |
| 3   | RUBBER GROMMET  |            | 1   |      |       | 13 71 7 686 917 |    |   |    |

Diagrams 13\_1116 THROTTLE HOUSING ASSY  
Series: K25 R1200 GS



| No. | Description           | Supplement   | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------|--------------|-----|------|-------|-----------------|----|---|----|
| 1   | LEFT THROTTLE         |              |     |      |       |                 |    |   |    |
| 1   | LEFT THROTTLE         |              | 1   |      |       | 13 54 7 672 731 |    | 1 |    |
| 1   | RIGHT THROTTLE        |              | 1   |      |       | 13 54 7 672 732 |    | 1 |    |
| 2   | IDLE CONTROL DEVICE   |              | 2   |      |       | 13 54 7 672 966 |    | 1 |    |
| 3   | ISA SCREW             |              | 4   |      |       | 13 54 7 682 039 |    |   |    |
| 4   | THROTTLE VALVE SWITCH | 4 KOHM       | 1   |      |       | 13 63 1 726 591 |    | 1 | T  |
| 5   | ISA SCREW             | M4X25        | 2   |      |       | 13 54 7 678 225 |    |   |    |
| 6   | INTAKE MANIFOLD       | D=42         | 2   |      |       | 11 61 7 671 092 |    | 1 |    |
| 7   | MUFFLER CLAMP         | D=61         | 2   |      |       | 11 61 7 680 689 |    |   |    |
| 8   | TORX SCREW            | M6X20        | 6   |      |       | 07 12 9 903 979 |    |   |    |
| 9   | PROTECTION CAP        |              | 2   |      |       | 13 54 1 460 594 |    |   |    |
| 10  | O-RING                | 18,72 X 2,62 | 2   |      |       | 13 54 7 689 063 |    |   |    |
| 11  | INJECTION VALVE       | EV14         | 2   |      |       | 13 61 7 672 335 |    | 1 |    |
| 12  | O-RING                | 8,3X3        | 2   |      |       | 13 64 7 675 557 |    |   |    |
| 13  | O-RING                | 7,52X3,51    | 2   |      |       | 13 64 1 437 474 |    |   |    |
| 14  | CLAMPING SPRING       |              | 2   |      |       | 13 53 1 341 697 |    |   |    |
| 15  | SECUIRNG ELEMENT      |              | 2   |      |       | 12 52 7 688 500 |    |   |    |
| 16  | COVERING CAP LEFT     |              |     |      |       |                 |    |   |    |
| 16  | COVERING CAP LEFT     |              | 1   |      |       | 13 54 7 688 633 |    |   |    |
| 16  | COVERING CAP RIGHT    |              | 1   |      |       | 13 54 7 688 634 |    |   |    |
| 17  | TENSION SPRING        |              | 1   |      |       | 13 54 7 678 224 |    |   |    |
| 18  | COVER F BOLT          |              | 2   |      |       | 13 54 7 688 665 |    |   |    |

Diagrams 13\_1117 BMS-K CONTROL UNIT  
Series: K25 R1200 GS

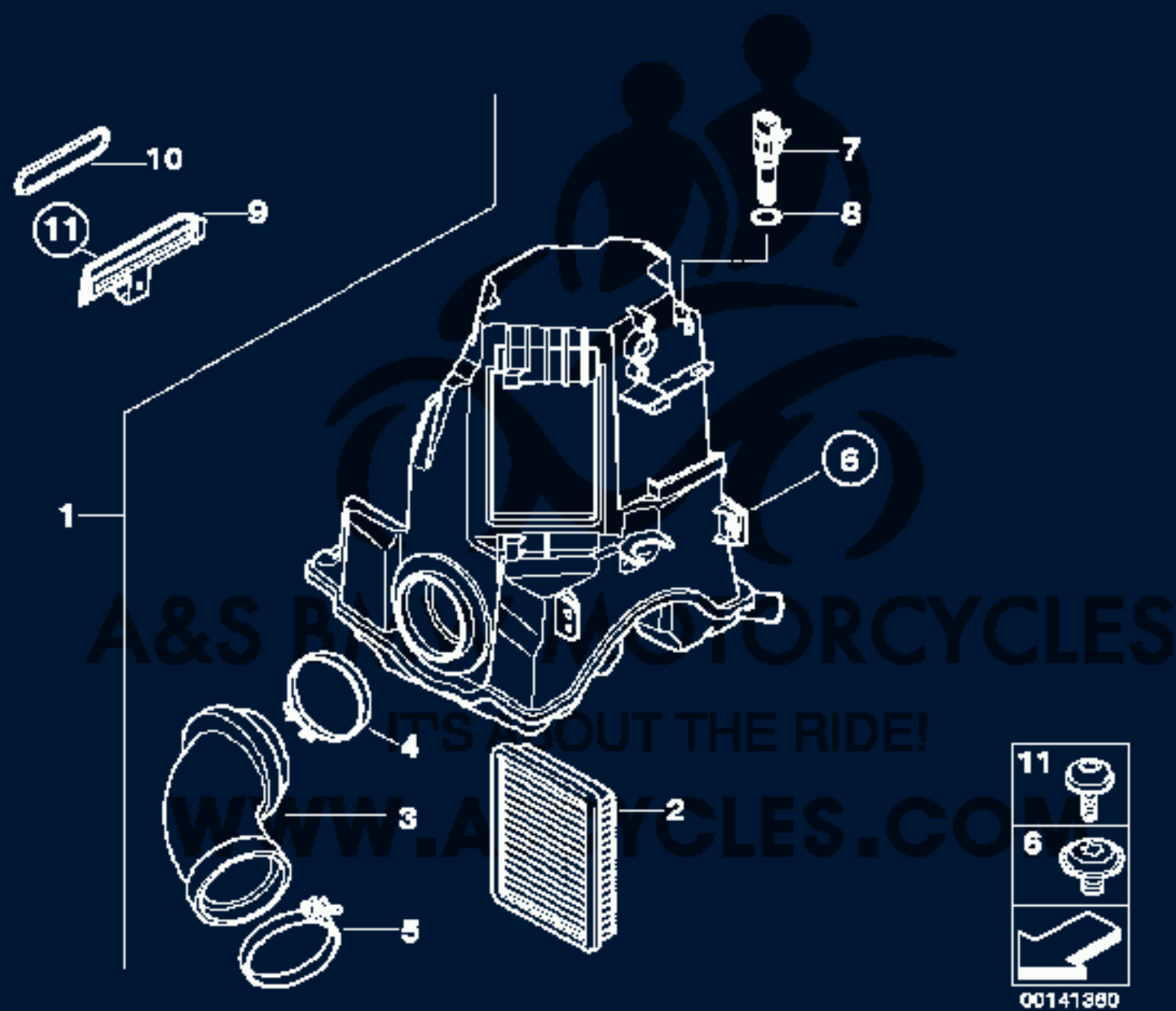


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| No. | Description                  | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | PROGRAMMED BMSK CONTROL UNIT |            |     |      |       |                 |    |   |    |
| 1   | PROGRAMMED BMSK CONTROL UNIT |            | 1   |      |       | 13 61 7 687 766 | AE |   | T  |
| 1   | PROGRAMMED BMSK CONTROL UNIT |            | 1   |      |       | 13 61 7 691 880 | AE | 1 | T  |
| 1   | PROGRAMMED BMSK CONTROL UNIT |            | 1   |      |       | 13 61 7 692 219 |    | 1 | T  |

Diagrams 13\_1118 AIR CLEANER HOUSING  
Series: K25 R1200 GS



| No. | Description            | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | AIR CLEANER HOUSING    |            | 1   |      |       | 13 71 7 672 506 |    | 1 |    |
| 2   | AIR FILTER ELEMENT     |            | 1   |      |       | 13 71 7 672 552 |    |   |    |
| 3   | INTAKE MANIFOLD LEFT   |            |     |      |       |                 |    |   |    |
| 3   | INTAKE MANIFOLD LEFT   |            | 1   |      |       | 13 71 7 672 553 |    |   |    |
| 3   | INTAKE MANIFOLD RIGHT  |            | 1   |      |       | 13 71 7 672 554 |    | 1 |    |
| 4   | MUFFLER CLAMP          | D=79.5     | 2   |      |       | 13 71 7 680 687 |    |   |    |
| 5   | MUFFLER CLAMP          | D=65       | 2   |      |       | 13 54 7 680 688 |    |   |    |
| 6   | TORX-BOLT WITH WASHER  | ISA M6X8   | 4   |      |       | 41 35 7 042 973 |    |   |    |
| 7   | TEMPERATURE SENSOR AIR |            | 1   |      |       | 13 62 1 739 510 |    | 1 |    |
| 8   | O-RING                 | 8X3        | 1   |      |       | 13 62 1 743 299 |    |   |    |
| 9   | BRACKET                |            | 1   |      |       | 46 63 7 688 351 |    |   |    |
| 10  | O-RING                 | 88X3       | 1   |      |       | 11 13 1 460 425 |    |   |    |
| 11  | FLANGED CAP SCREW      |            |     |      |       |                 |    |   |    |
| 11  | FLANGED CAP SCREW      | M5X16      | 1   |      |       | 46 63 2 325 998 |    |   |    |
| 11  | SCREW                  |            | 1   |      |       | 51 12 1 964 177 |    |   |    |



Diagrams 16\_0548 FUEL TANK

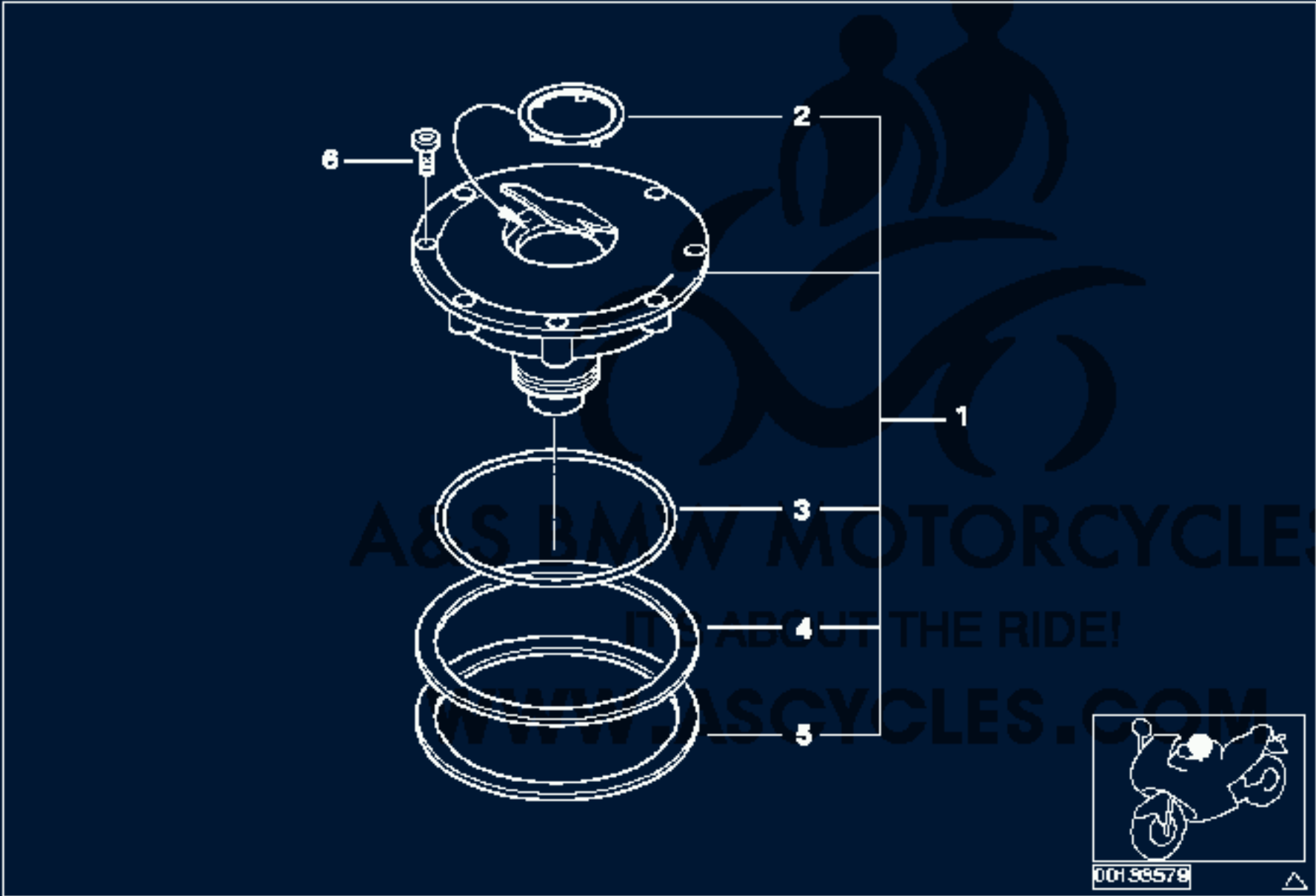
Series: K25 R1200 GS



00143737

| No. | Description                   | Supplement     | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------------------|----------------|-----|------|-------|-----------------|----|---|----|
| 1   | FUEL TANK                     |                | 1   |      |       | 16 11 7 671 532 |    | 1 |    |
| 2   | GASKET, FILLER CAP            |                | 1   |      |       | 16 11 7 654 903 |    |   |    |
| 3   | FILLER TUBE                   |                | 1   |      |       | 16 11 7 669 354 |    |   |    |
| 4   | SAFETY VALVE                  |                | 1   |      |       | 16 11 2 347 148 |    | 1 |    |
| 5   | RUBBER ELEMENT                |                | 1   |      |       | 46 63 7 675 039 |    |   |    |
| 6   | COUNTERSUNK HEAD SCREW        | M8X25          | 2   |      |       | 07 11 9 900 138 |    |   |    |
| 7   | WASHER                        |                | 4   |      |       | 16 11 2 309 560 |    |   |    |
| 8   | RUBBER MOUNTING               | VORNE          | 2   |      |       | 16 11 2 309 211 |    |   |    |
| 9   | BRACKET, TANK FASTENING RIGHT |                | 1   |      |       | 46 63 7 673 908 |    |   |    |
| 10  | BRACKET, TANK FASTENING LEFT  |                | 1   |      |       | 46 63 7 673 907 |    |   |    |
| 11  | RUBBER MOUNTING               | HINTEN         | 2   |      |       | 16 11 2 309 228 |    |   |    |
| 12  | RUBBER WASHER                 |                | 2   |      |       | 16 11 2 309 175 |    |   |    |
| 13  | COUNTERSUNK HEAD SCREW        | M8X40-8.8-ZNFE | 2   |      |       | 07 11 9 904 901 |    |   |    |
| 14  | SPACER                        | TANK           | 1   |      |       | 16 11 7 678 016 |    |   |    |
| 15  | SUPPORTING RING               |                | 2   |      |       | 16 14 1 182 903 |    |   |    |

Diagrams 16\_0574 FILLER CAP  
Series: K25 R1200 GS



| No. | Description        | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | FILLER CAP         |            | 1   |      |       | 16 11 7 685 458 |    | 1 |    |
| 2   | GASKET, FILLER CAP |            | 1   |      |       | 16 11 7 657 172 |    |   |    |
| 3   | GASKET RING        | 32X2       | 1   |      |       | 16 11 1 455 097 |    |   |    |
| 4   | WAVE WASHER        | D=30-56    | 1   |      |       | 16 11 1 453 979 |    |   |    |
| 5   | GASKET             | D=30X56    | 1   |      |       | 16 11 1 455 096 |    |   |    |
| 6   | TORX BOLT          | M5X28      | 6   |      |       | 07 12 9 904 329 |    |   |    |

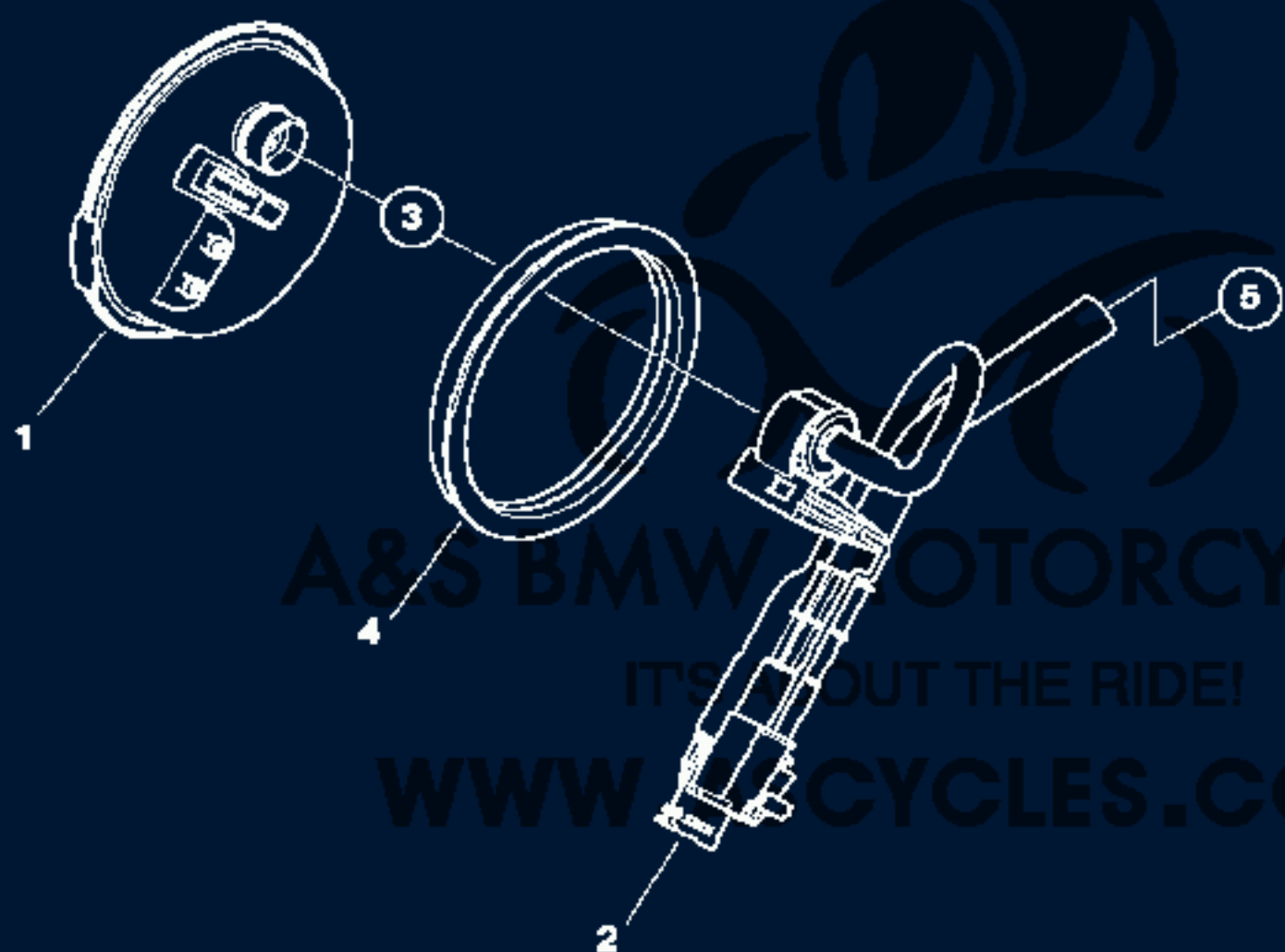


**Series: K25 R1200 GS**



| No. | Description                        | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | FUEL PUMP ASSY                     |            |     |      |       |                 |    |   |    |
| 1   | FUEL PUMP ASSY                     |            | 1   |      |       | 16 14 7 684 348 |    | 1 |    |
| --  | ONLY IN CONJUNCTION WITH<br>O-RING |            | 1   |      |       | 16 14 7 687 166 |    |   |    |
| 2   | STRAINER                           |            | 1   |      |       | 16 14 2 305 974 |    |   |    |
| 3   | SCREW CAP                          |            | 1   |      |       | 16 11 6 760 285 |    |   |    |
| 4   | GASKET                             |            | 1   |      |       | 16 11 7 677 883 |    |   |    |
| 5   | FUEL PUMP, ELECTRONIC              |            |     |      |       |                 |    |   |    |
| 5   | FUEL PUMP, ELECTRONIC              |            | 1   |      |       | 16 14 7 676 324 |    | 1 |    |
| --  | ONLY IN CONJUNCTION WITH<br>O-RING |            | 1   |      |       | 16 14 7 687 166 |    |   |    |
| 6   | O-RING                             |            | 1   |      |       | 16 14 7 687 166 |    |   |    |
| 7   | SCREW SELF-TAPPING                 |            | 2   |      |       | 16 13 7 656 906 |    |   |    |
| 8   | COVER                              |            | 1   |      |       | 16 11 7 675 682 |    |   |    |

Diagrams 16\_0581 SUCKING JET PUMP WITH LINES  
Series: K25 R1200 GS

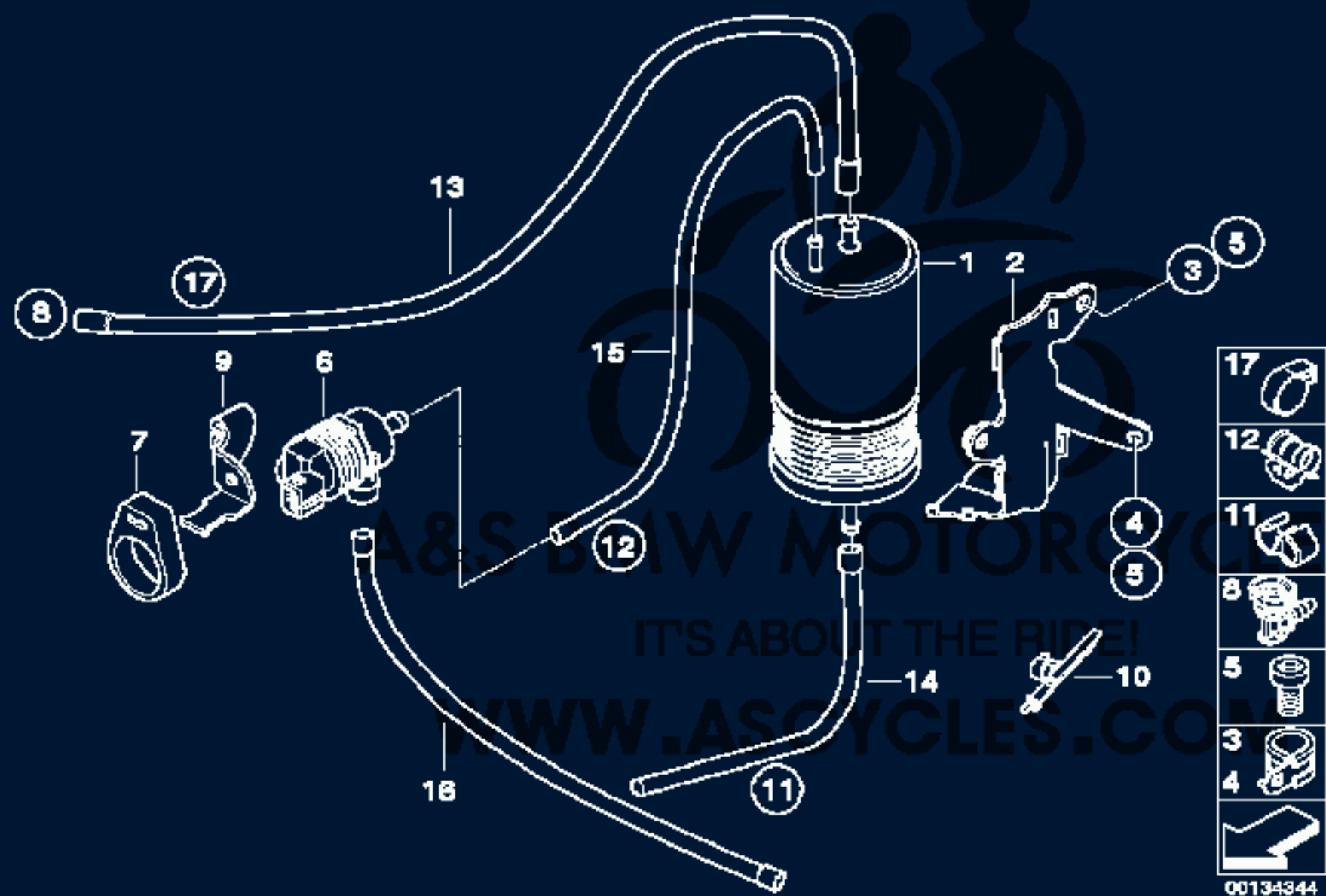


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| No. | Description          | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | FLANGE               |            | 1   |      |       | 16 11 7 675 116 |    |   |    |
| 2   | ADDITIONAL FUEL PUMP |            | 1   |      |       | 16 11 7 685 978 |    |   |    |
| 3   | O-RING               |            | 1   |      |       | 16 14 1 183 543 |    |   |    |
| 4   | GASKET               |            | 1   |      |       | 16 11 7 677 883 |    |   |    |
| 5   | HOSE CLAMP           | 66/100     | X   |      |       | 64 12 1 378 285 |    |   |    |

Diagrams 16\_0582 ACTIVATED CARBON CONTAINER/FUEL VENTILAT  
Series: K25 R1200 GS

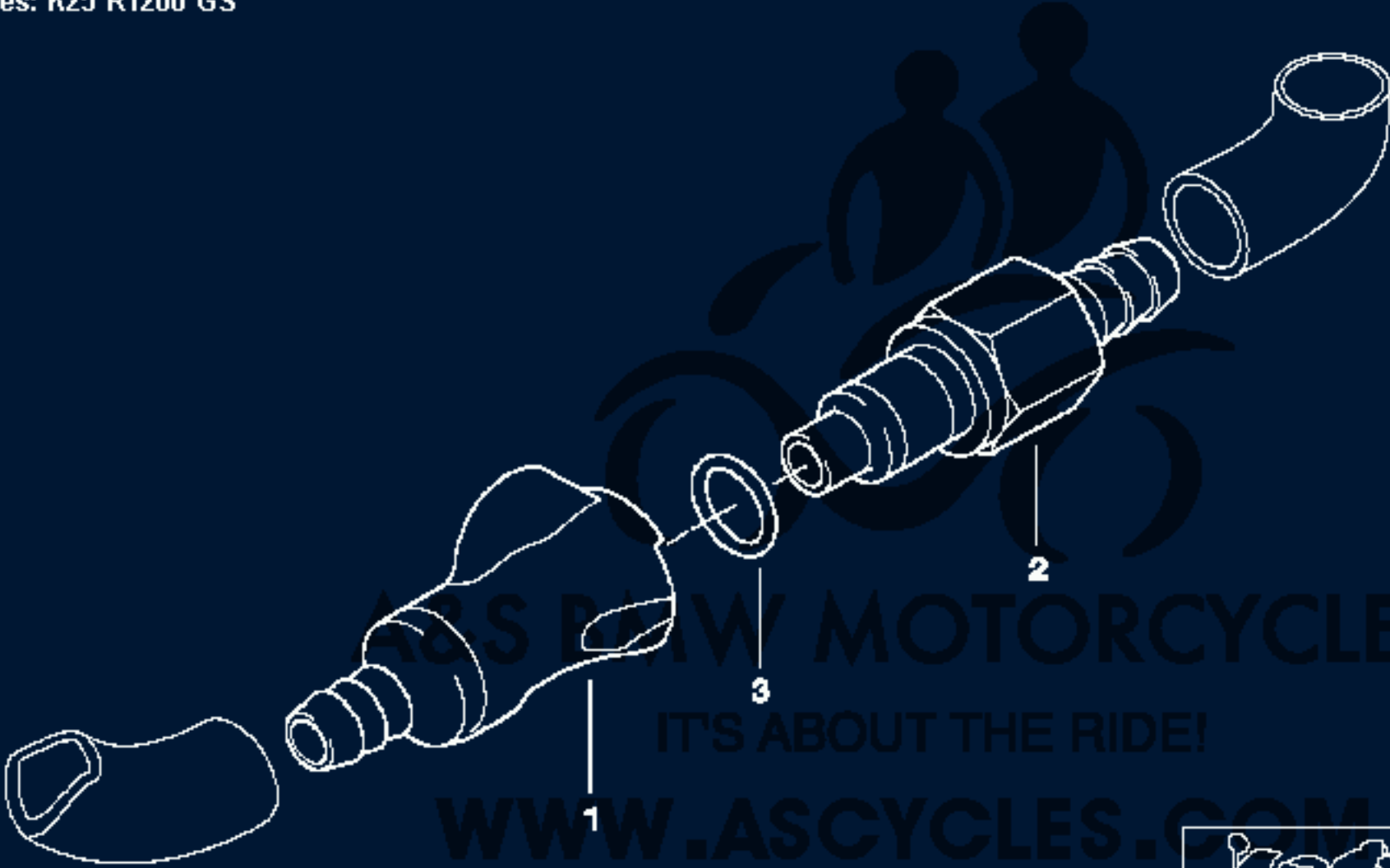


|    |  |
|----|--|
| 17 |  |
| 12 |  |
| 11 |  |
| 8  |  |
| 5  |  |
| 3  |  |
| 4  |  |
| 10 |  |

00134344

| No. | Description                        | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | ACTIVATED CARBON FILTER            |            | 1   |      |       | 16 13 1 464 924 |    |   |    |
| 2   | BRACKET ACTIVATED CARBON CONTAINER |            | 1   |      |       | 16 13 7 673 783 |    |   |    |
| 3   | PIPE CLAMP                         | D=25       | 2   |      |       | 16 13 7 674 595 |    |   |    |
| 4   | PIPE CLAMP                         | D=18       | 1   |      |       | 16 13 7 674 594 |    |   |    |
| 5   | ISA SCREW                          | M6X16      | 3   |      |       | 07 12 9 904 588 |    |   |    |
| 6   | FUEL TANK BREATHER VALVE           |            | 1   |      |       | 13 90 1 433 602 |    |   |    |
| 7   | BRACKET VENTILATION VALVE          |            | 1   |      |       | 13 90 1 433 601 |    |   |    |
| 8   | LOCK                               |            | 1   |      |       | 16 13 1 183 490 |    |   |    |
| 9   | BRACKET VENTILATION VALVE          |            | 1   |      |       | 16 13 7 673 784 |    |   |    |
| 10  | HOSE CLAMP                         |            | 1   |      |       | 16 13 1 465 119 |    |   |    |
| 11  | CABLE CLAMP                        |            | X   |      |       | 62 12 2 306 589 |    |   |    |
| 12  | CABLE HOLDER                       |            | 2   |      |       | 22 11 1 093 424 |    |   |    |
| 13  | HOSE CLAMP                         |            | 1   |      |       | 16 13 1 465 119 |    |   |    |
| 14  | HOSE LINE                          |            | 1   |      |       | 16 13 7 678 517 |    |   |    |
| 15  | HOSE LINE                          |            | 1   |      |       | 16 13 7 678 518 |    |   |    |
| 16  | HOSE LINE                          |            | 1   |      |       | 16 13 7 678 519 |    |   |    |
| 17  | HOSE LINE                          |            | 1   |      |       | 16 13 7 678 520 |    |   |    |
| 18  | HOSE CLAMP                         | 66/100     | 1   |      |       | 64 12 1 378 285 |    |   |    |

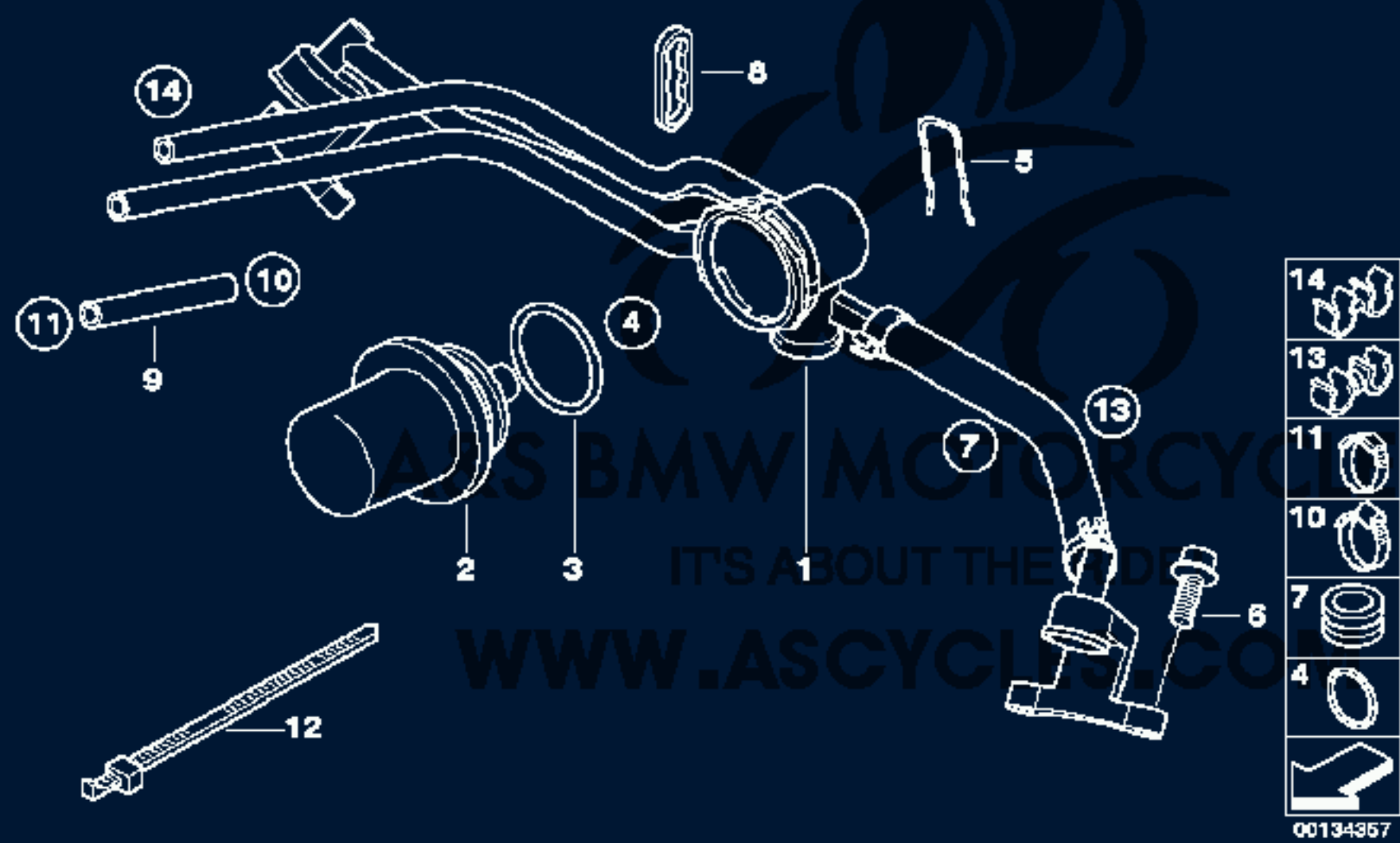
Diagrams 16\_0482 FUEL SUPPLY/QUICK COUPLING  
Series: K25 R1200 GS



00078282

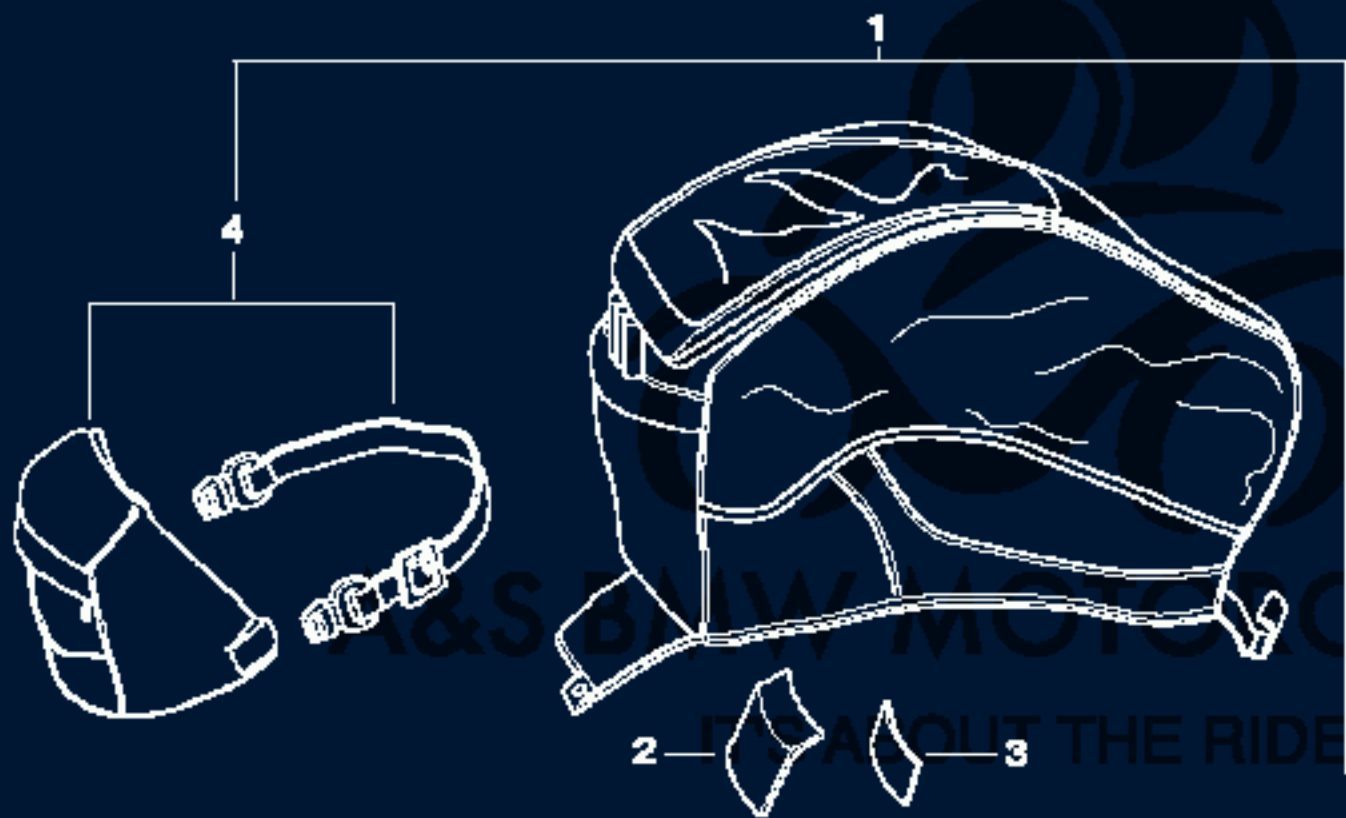
| No. | Description                            | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 2   | PLUG                                   |            |     |      |       |                 |    |   |    |
| 2   | PLUG                                   | 90°        | 2   |      |       | 13 53 7 674 765 |    | 1 |    |
| --  | ONLY IN CONJUNCTION WITH<br>HOSE CLAMP | 13,1-15,3  | 2   |      |       | 16 12 1 176 918 |    |   |    |
| 3   | O-RING                                 |            | 2   |      |       | 13 31 7 659 110 |    |   | T  |

Diagrams 16\_0450 FUEL DISTRIBUTOR/PRESSUREREGULATOR  
Series: K25 R1200 GS



| No.                            | Description        | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|--------------------------------|--------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 1                              | FUEL DISTRIBUTOR   |             | 1   |      |       | 13 53 7 671 710 |    | 1 |    |
| 2                              | PRESSURE REGULATOR | 3,5 BAR     | 1   |      |       | 13 53 1 465 150 |    | 1 |    |
| 3                              | O-RING             | 20X2,5      | 1   |      |       | 13 53 1 341 067 |    |   |    |
| 4                              | O-RING             | 5X2,5       | 1   |      |       | 13 53 1 465 193 |    |   |    |
| 5                              | CLAMPING SPRING    |             | 1   |      |       | 13 53 1 341 694 |    |   |    |
| 6                              | ISA SCREW          | M5X16       | 2   |      |       | 07 12 9 903 324 |    |   |    |
| 9                              | FUEL HOSE          | 8X13MM      | X   |      |       | 16 12 1 180 409 |    |   |    |
| 10                             | CLAMP              | NW=14MM     | 2   |      |       | 17 11 7 659 618 |    |   |    |
| 11                             | CLAMP              | NW=14MM     | 2   |      |       | 17 11 7 659 618 |    |   |    |
| FOR VEHICLES WITH INTEGRAL ABS |                    |             |     |      |       |                 |    |   |    |
|                                |                    | X645A = YES |     |      |       |                 |    |   |    |
| 13                             | HOSE CLAMP, DOUBLE |             | 1   |      |       | 13 53 7 678 967 |    |   |    |
| 14                             | HOSE CLAMP, DOUBLE |             | 1   |      |       | 13 53 7 677 684 |    |   |    |

Diagrams 16\_0573 TANK-TOP BAG  
Series: K25 R1200 GS

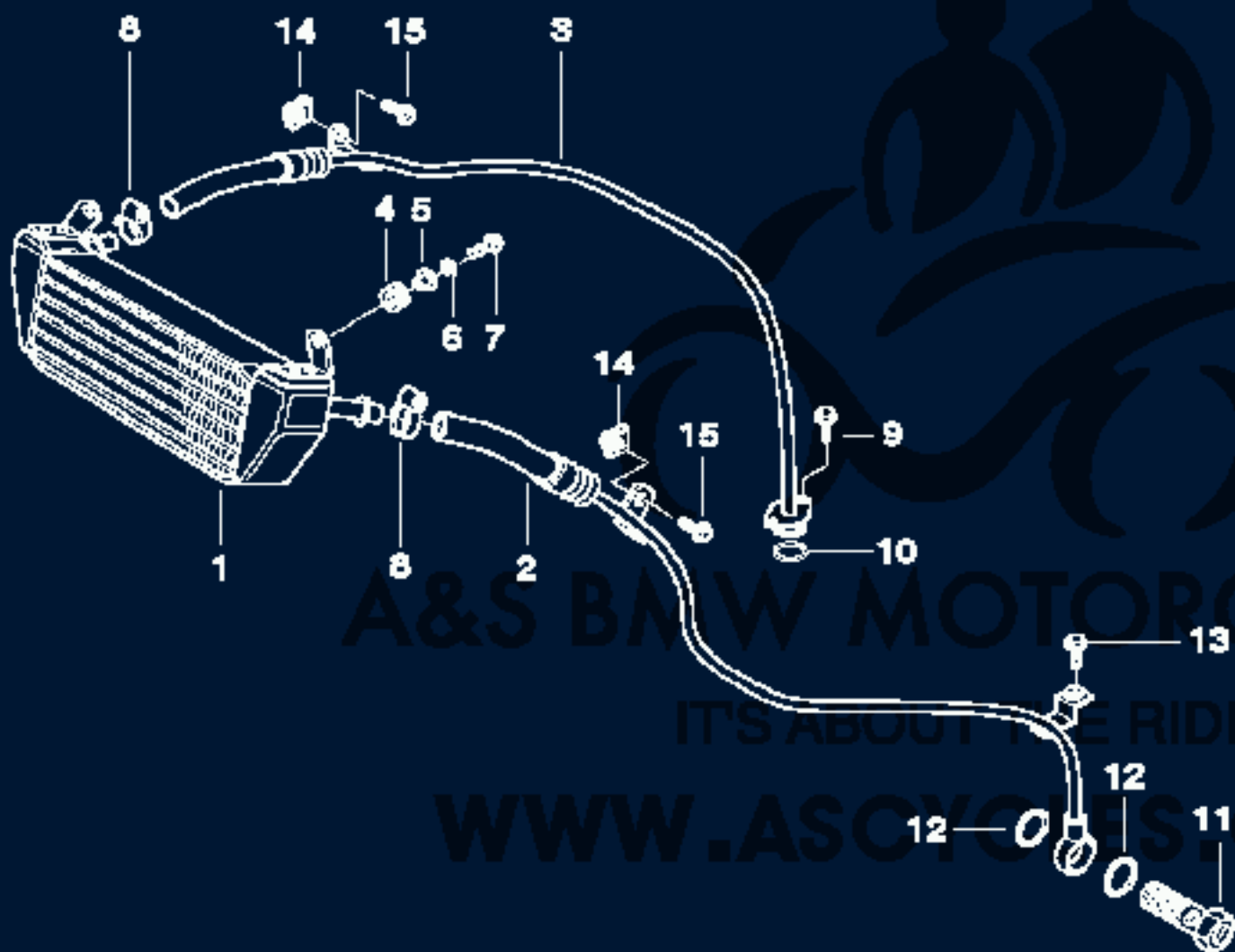


00133045

| No. | Description            | Supplement   | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------|--------------|-----|------|-------|-----------------|----|---|----|
| 1   | TANK-TOP BAG           | SCHWARZ/SILB | 1   |      |       | 71 60 7 687 604 |    | 1 |    |
| 2   | SUPPORT SHACKLE        |              | 1   |      |       | 71 60 7 687 606 |    |   |    |
| 3   | VELCRO FASTENER        |              | 1   |      |       | 71 60 7 687 607 |    |   |    |
| 4   | BELLY BAG              | SCHWARZ/SILB | 1   |      |       | 71 60 7 687 608 |    | 1 |    |
| 5   | OPERATING INSTRUCTIONS |              | 1   |      |       | 71 60 7 687 609 |    |   |    |



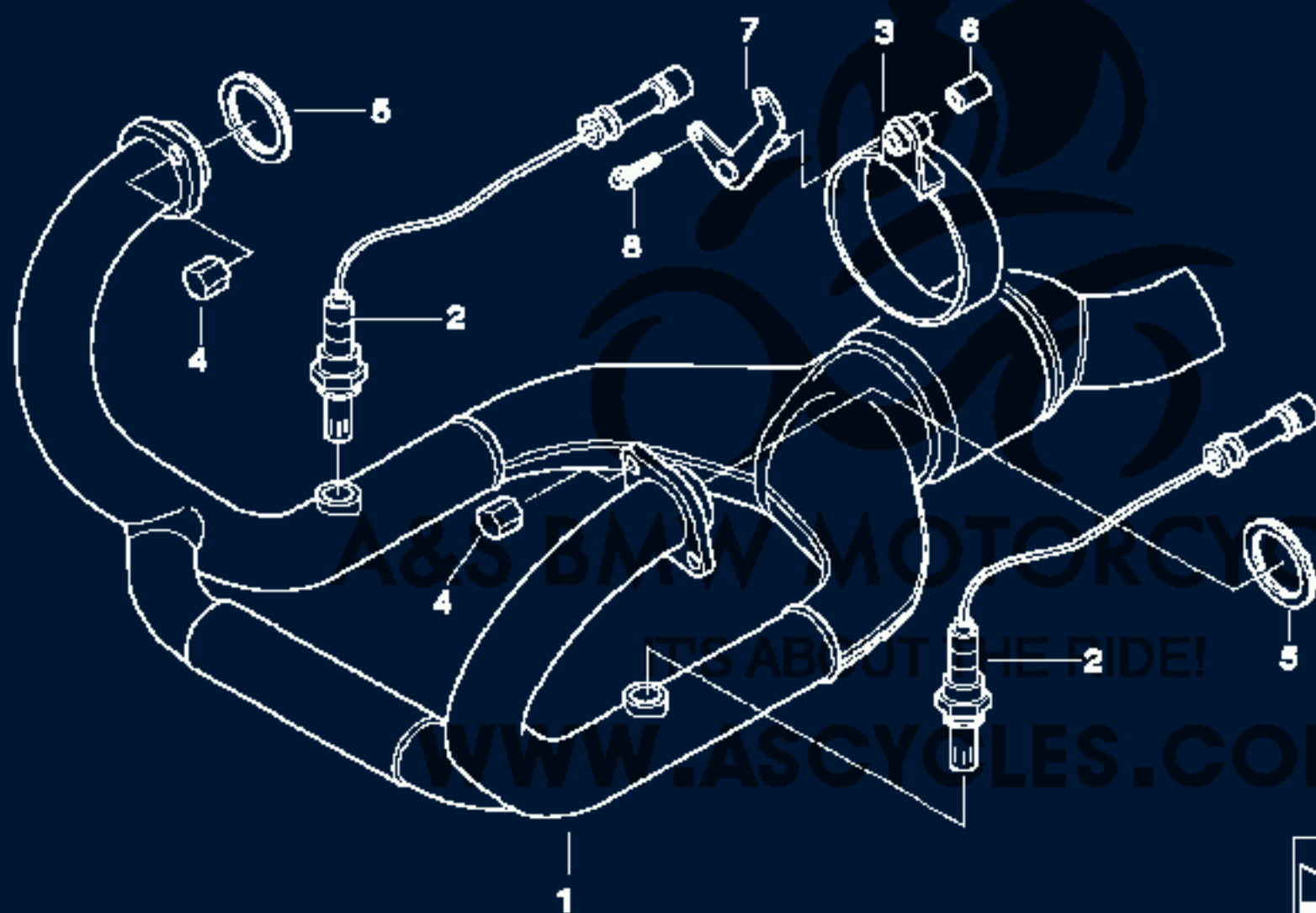
Diagrams 17\_0313 OIL COOLER/OIL COOLING PIPE  
Series: K25 R1200 GS



00133682

| No. | Description             | Supplement   | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------------|--------------|-----|------|-------|-----------------|----|---|----|
| 1   | OIL COOLER              |              | 1   |      |       | 17 21 7 673 668 |    | 1 |    |
| 2   | OIL COOLING PIPE OUTLET | SILBER       | 1   |      |       | 17 22 7 673 670 |    | 1 |    |
| 3   | OIL COOLING PIPE INLET  | SILBER       | 1   |      |       | 17 22 7 673 669 |    | 1 |    |
| 4   | BASE                    |              | 2   |      |       | 46 63 1 451 278 |    |   |    |
| 5   | BUSH                    |              | 2   |      |       | 46 63 7 661 426 |    |   |    |
| 6   | WASHER                  |              | 2   |      |       | 46 63 7 659 956 |    |   |    |
| 7   | ISA SCREW               | M6X30        | 2   |      |       | 07 12 9 904 910 |    |   |    |
| 8   | CLAMP                   | FBS 19/12    | 2   |      |       | 17 22 1 342 708 |    |   |    |
| 9   | ISA SCREW               | M6X16        | 2   |      |       | 07 12 9 904 588 |    |   |    |
| 10  | O-RING                  | 19X4         | 1   |      |       | 17 22 1 342 487 |    |   |    |
| 11  | HOLLOW BOLT             | 12-C35 PB-ZN | 1   |      |       | 07 11 9 917 538 |    |   |    |
| 12  | GASKET RING             | A16X20-CU    | 2   |      |       | 07 11 9 963 253 |    |   |    |
| 13  | FILLISTER HEAD SCREW    | M6X12        | 1   |      |       | 06 32 7 651 203 |    |   |    |
| 14  | NUT                     | M5           | 2   |      |       | 52 53 2 308 647 |    |   |    |
| 15  | FLANGED CAP SCREW       | M5X16        | 2   |      |       | 46 63 2 325 998 |    |   |    |

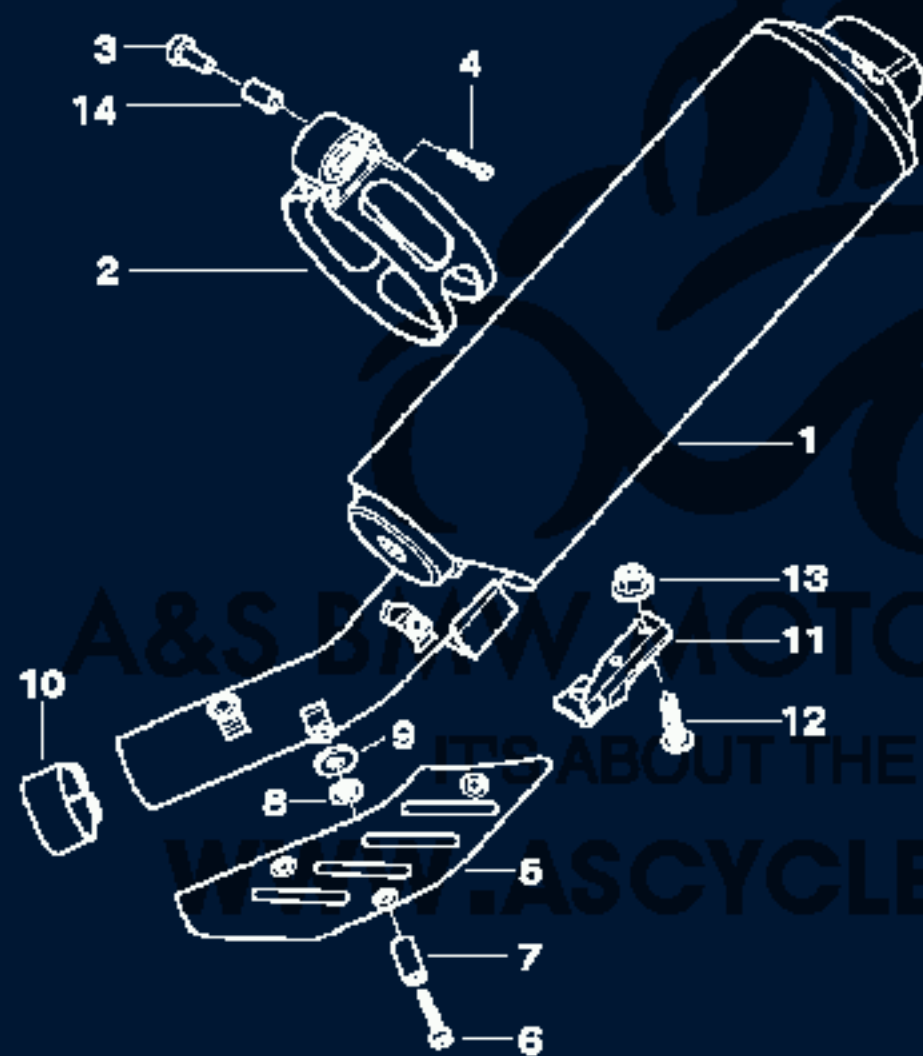
Diagrams 18\_0529 EXHAUST MANIFOLD WITH CATALYST  
Series: K25 R1200 GS



| No.                      | Description               | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|--------------------------|---------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 1                        | COLLECTOR                 |             |     |      |       |                 |    |   |    |
| 1                        | COLLECTOR                 |             | 1   |      |       | 18 11 7 673 113 |    | 1 |    |
| <b>FOR VEHICLES WITH</b> |                           |             |     |      |       |                 |    |   |    |
|                          | CHROMED COLLECTOR         | X340A = YES |     |      |       |                 |    |   |    |
| 1                        | CHROMED COLLECTOR         |             | 1   |      |       | 18 11 7 684 097 |    | 1 |    |
| 2                        | OXYGEN SENSOR             |             | 2   |      |       | 11 78 7 674 452 |    | 1 |    |
| 3                        | BRACKET, EXHAUST MANIFOLD |             | 1   |      |       | 18 11 7 682 383 |    |   |    |
| 4                        | EXHAUST PIPE NUT          | SW12        | 4   |      |       | 18 21 7 653 602 |    |   |    |
| 5                        | EXHAUST GASKET            |             | 2   |      |       | 18 11 7 673 763 |    |   |    |
| 6                        | RUBBER MOUNTING           |             | 1   |      |       | 18 21 1 342 283 |    |   |    |
| 7                        | BRACKET, EXHAUST MANIFOLD |             | 1   |      |       | 23 40 7 681 330 |    |   |    |
| 8                        | ASA-BOLT                  | M6X25       | 2   |      |       | 23 00 7 681 469 |    |   |    |



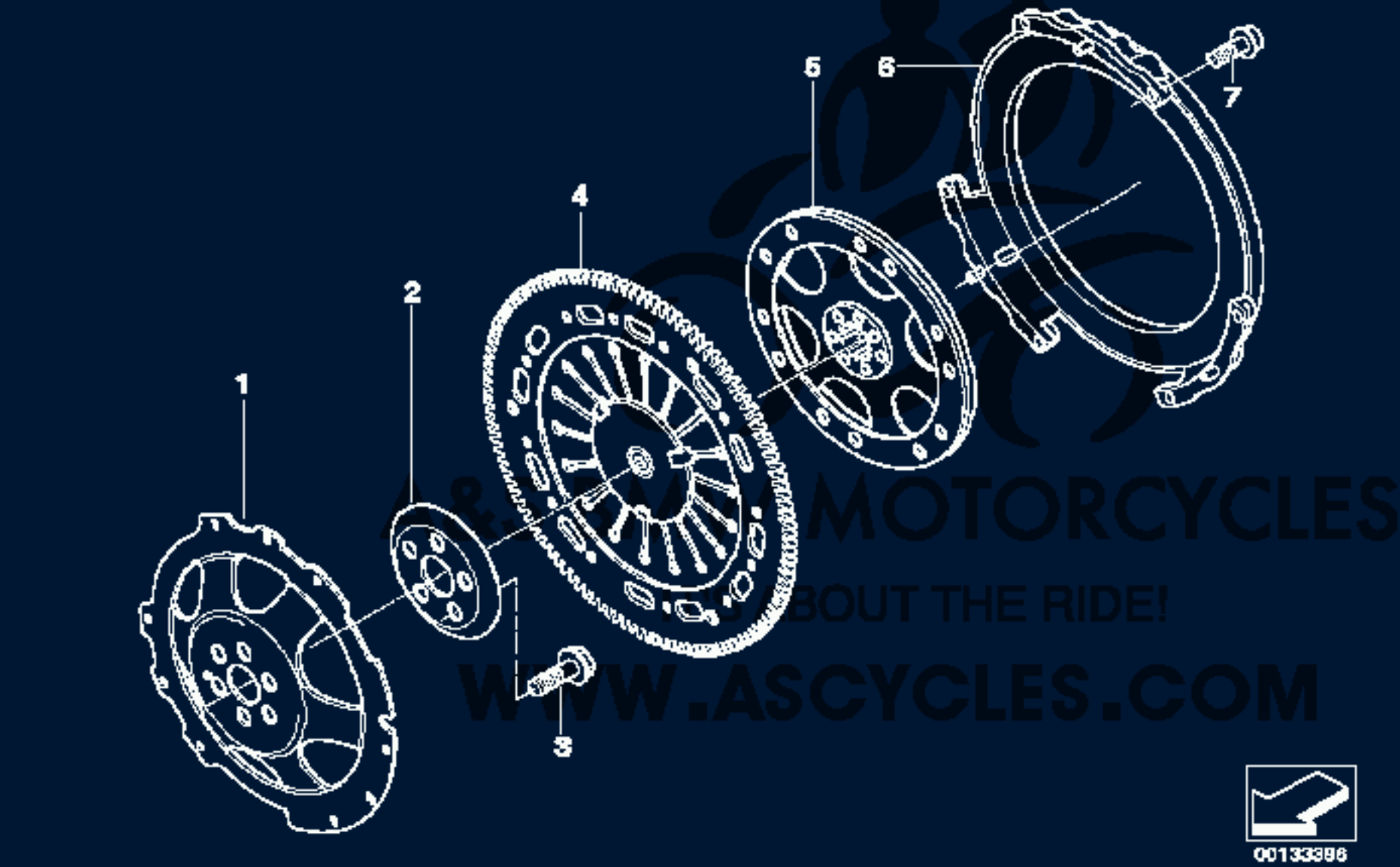
Diagrams 18\_0530 MUFFLER SYSTEM  
Series: K25 R1200 GS



| No. | Description            | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 1   | MUFFLER                |             | 1   |      |       | 18 12 7 686 890 |    | 1 |    |
| 2   | BRACKET EXHAUST        |             | 1   |      |       | 18 12 7 681 299 |    |   |    |
| 3   | ISA SCREW              | M8X45-A2-70 | 1   |      |       | 07 12 9 903 415 |    |   |    |
| 4   | ISA SCREW              | M6X30       | 1   |      |       | 07 12 9 905 126 |    |   |    |
| 5   | EXHAUST PIPE EXTENSION |             | 1   |      |       | 18 11 7 677 322 |    | 1 |    |
| 6   | FILLISTER HEAD SCREW   | M5X12       | 3   |      |       | 06 32 7 651 211 |    |   |    |
| 7   | SLEEVE                 |             | 2   |      |       | 18 12 7 684 062 |    |   |    |
| 8   | FLAT WASHER            |             | 2   |      |       | 07 11 9 905 127 |    |   |    |
| 9   | INSULATING WASHER      |             | 2   |      |       | 18 12 7 684 063 |    |   |    |
| 10  | CLAMP                  | D=54        | 1   |      |       | 18 12 7 674 005 |    |   |    |
| 11  | STOPPER                |             | 1   |      |       | 18 12 7 686 889 |    |   |    |
| 12  | FILLISTER HEAD SCREW   | M6X16       | 2   |      |       | 06 32 7 651 204 |    |   |    |
| 13  | PLUG-IN NUT            |             | 2   |      |       | 18 12 7 657 936 |    |   |    |
| 14  | SPACER SLEEVE          |             | 1   |      |       | 18 12 7 673 764 |    |   |    |

Diagrams 21\_0195 CLUTCH/MOUNTING PARTS

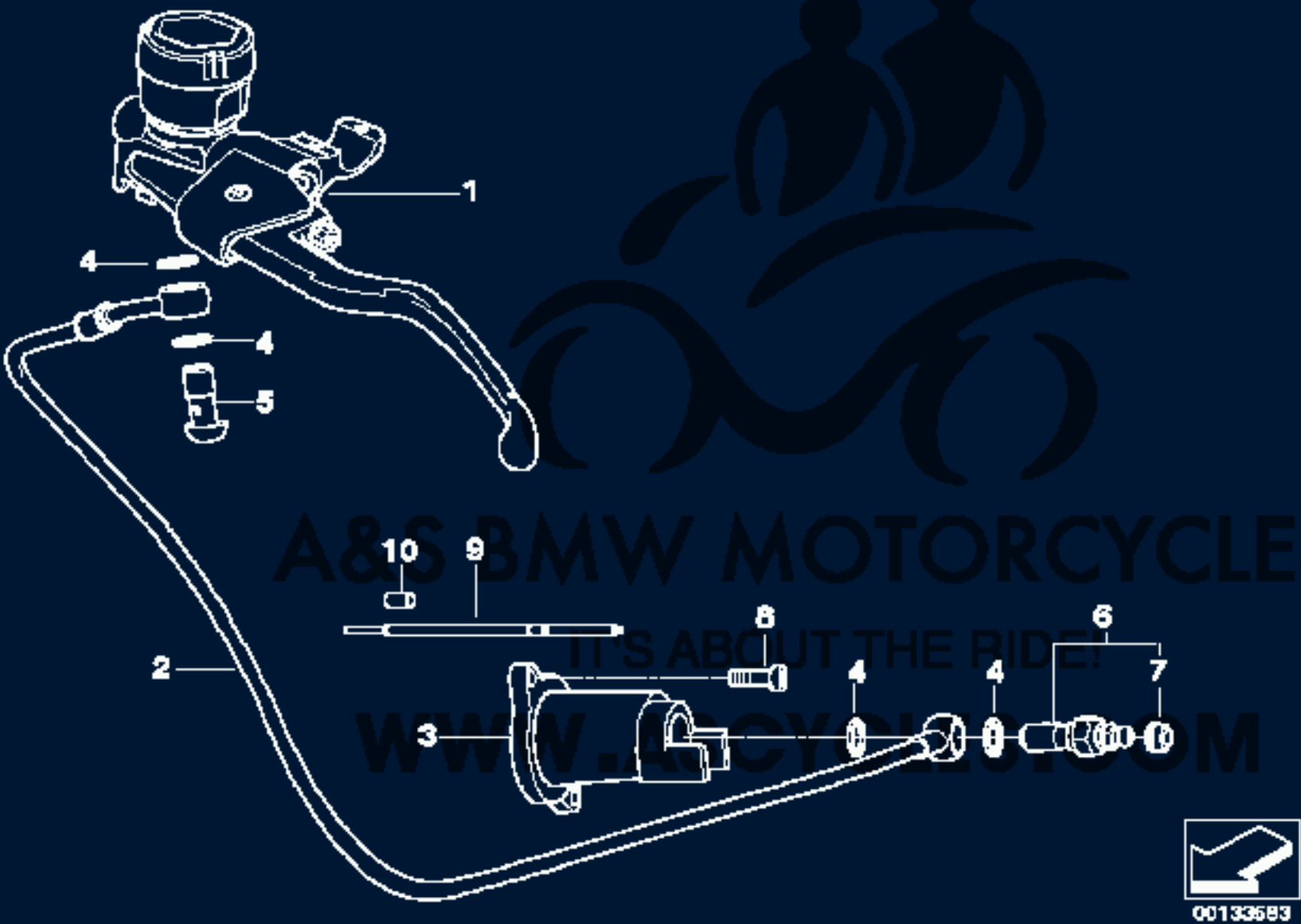
Series: K25 R1200 GS



00133386

| No. | Description        | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | CLUTCH HOUSING     |            | 1   |      |       | 21 21 7 685 341 |    | 1 |    |
| 2   | REINFORCEMENT RING |            | 1   |      |       | 21 21 7 684 767 |    |   |    |
| 3   | COLLAR SCREW       | M11X1.5X27 | 5   |      |       | 21 21 7 684 771 |    |   |    |
| 4   | PRESSURE PLATE     |            | 1   |      | 10/04 | 21 21 7 668 719 |    | 1 |    |
| 5   | CLUTCH PLATE       |            | 1   |      | 10/04 | 21 21 7 668 720 |    | 1 |    |
| 6   | HOUSING COVER      |            | 1   |      |       | 21 21 7 668 721 |    | 1 |    |
| 7   | INNER HEX BOLT     | M6X20      | 6   |      |       | 21 21 2 332 469 |    |   |    |

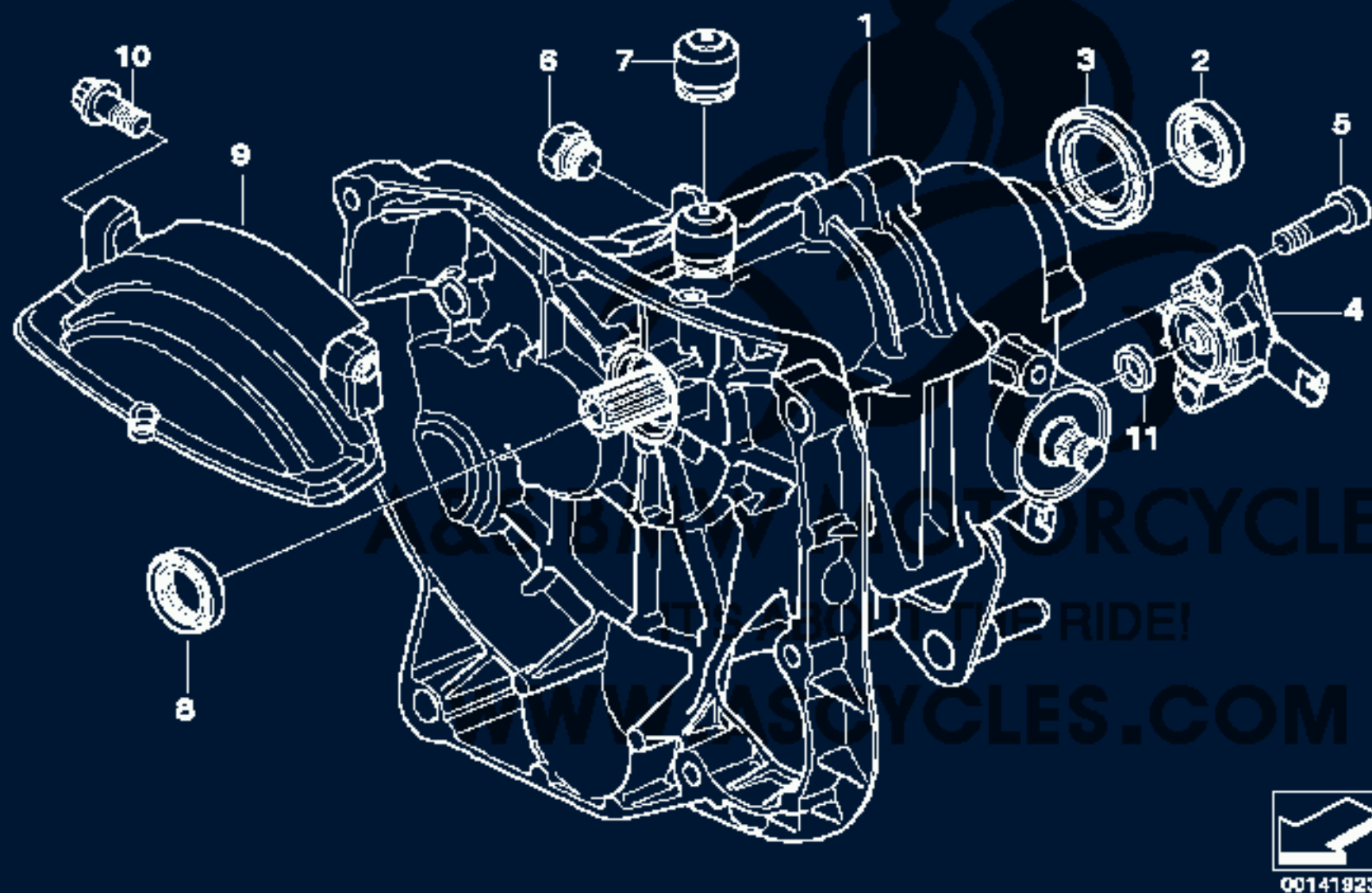
Diagrams 21\_0196 CLUTCH CONTROL  
Series: K25 R1200 GS



00133683

| No. | Description                         | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 1   | CLUTCH HANDLEBAR FITTING            | D=13        | 1   |      |       | 32 72 7 669 681 |    | 1 | I  |
| 2   | CLUTCH CABLE, INPUT/OUTPUT CYLINDER |             | 1   |      |       | 21 52 7 675 102 |    |   |    |
| 3   | OUTPUT CYLINDER CLUTCH              | D=24        | 1   |      |       | 21 52 7 675 101 |    | 1 |    |
| 4   | GASKET RING                         | A10X13,5-CU | 4   |      |       | 07 11 9 963 072 |    |   |    |
| 5   | HOLLOW BOLT                         | M10X1       | 1   |      |       | 34 32 7 667 316 |    |   |    |
| 6   | SCREW PLUG WITH VENTILATION         |             | 1   |      |       | 34 32 7 673 647 |    |   |    |
| 7   | CAP                                 |             | 1   |      |       | 34 21 2 314 001 |    |   |    |
| 8   | FILLISTER-HEAD SCREW                | M 6X18      | 2   |      |       | 23 00 2 332 975 |    |   |    |
| 9   | ROD                                 |             | 1   |      |       | 21 52 7 664 197 |    | 1 |    |
| 10  | FELTRING                            |             | 1   |      |       | 23 21 1 230 440 |    |   |    |

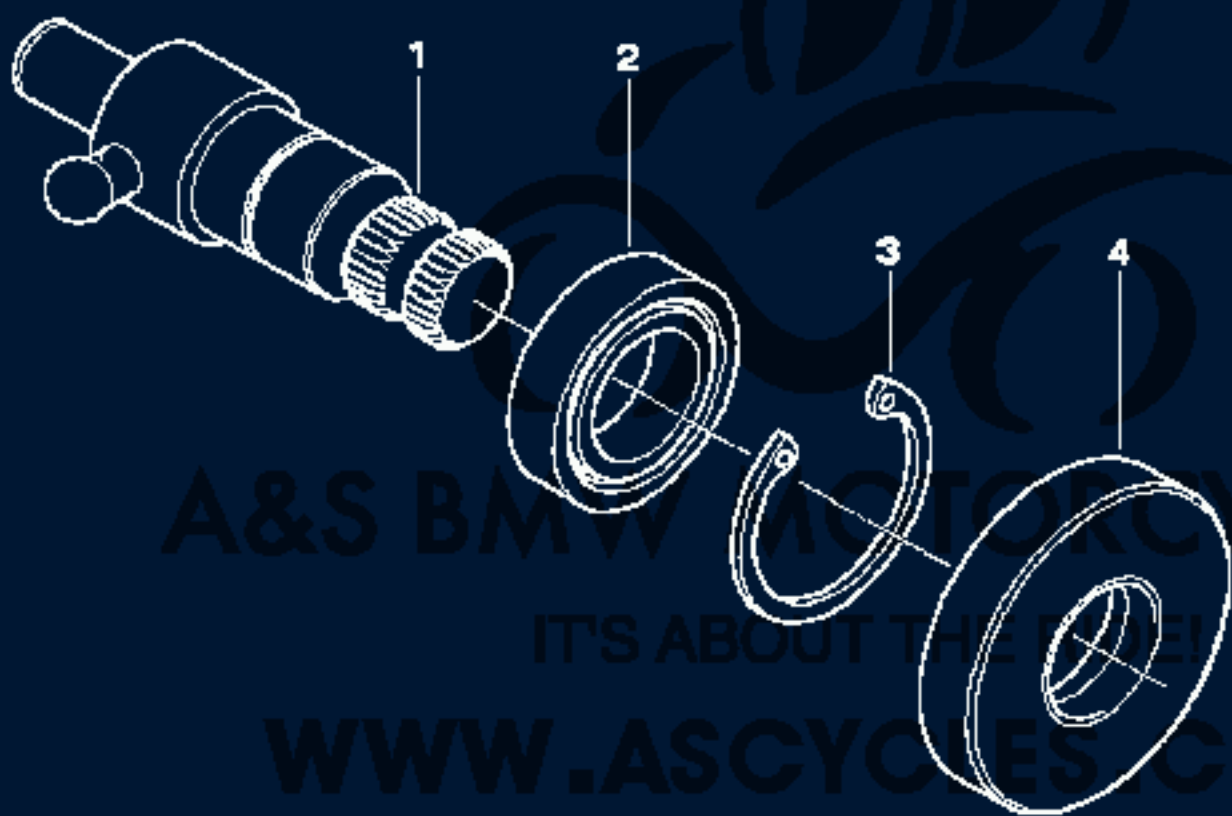
Diagrams 23\_0963 MANUAL TRANSMISSION  
Series: K25 R1200 GS



| No. | Description                    | Supplement     | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------------------|----------------|-----|------|-------|-----------------|----|---|----|
| 1   | SIX SPEED TRANSMISSION         | SILBER         | 1   |      | 10/04 | 23 00 7 683 380 |    | 1 |    |
| 2   | SHAFT SEAL, DRIVE SHAFT        | 17X28X7        | 1   |      |       | 23 12 7 656 019 |    |   |    |
| 3   | SHAFT SEAL                     | 25X40X7        | 1   |      |       | 23 12 7 683 995 |    |   |    |
| 4   | POTENTIOMETER                  |                | 1   |      |       | 23 00 7 680 581 |    | 1 |    |
| 5   | ASA-BOLT                       | M6X25          | 2   |      |       | 23 00 7 681 469 |    |   |    |
| 6   | SCREW PLUG                     |                | 1   |      |       | 23 00 7 683 375 |    |   |    |
| 7   | BREATHER                       |                | 1   |      |       | 23 00 2 330 249 |    |   |    |
| 8   | SHAFT SEAL                     | 20X32          | 1   |      |       | 23 12 7 667 733 |    | 1 |    |
| 9   | COVER, CLUTCH                  |                | 1   |      |       | 11 14 7 671 363 |    |   |    |
| 10  | ISA SCREW                      |                |     |      |       |                 |    |   |    |
|     | FOR VEHICLES WITH INTEGRAL ABS | X645A = NO     |     |      |       |                 |    |   |    |
| 10  | ISA SCREW                      | M6X16          | 2   |      |       | 07 12 9 904 588 |    |   |    |
|     | FOR VEHICLES WITH INTEGRAL ABS | X645A = YES    |     |      |       |                 |    |   |    |
| 10  | ISA SCREW                      | M6X20-8.8-ZNS3 | 2   |      |       | 07 12 9 903 806 |    |   |    |
| 11  | SHAFT SEAL                     | 10X18X6        | 1   |      |       | 23 12 2 332 884 |    |   |    |

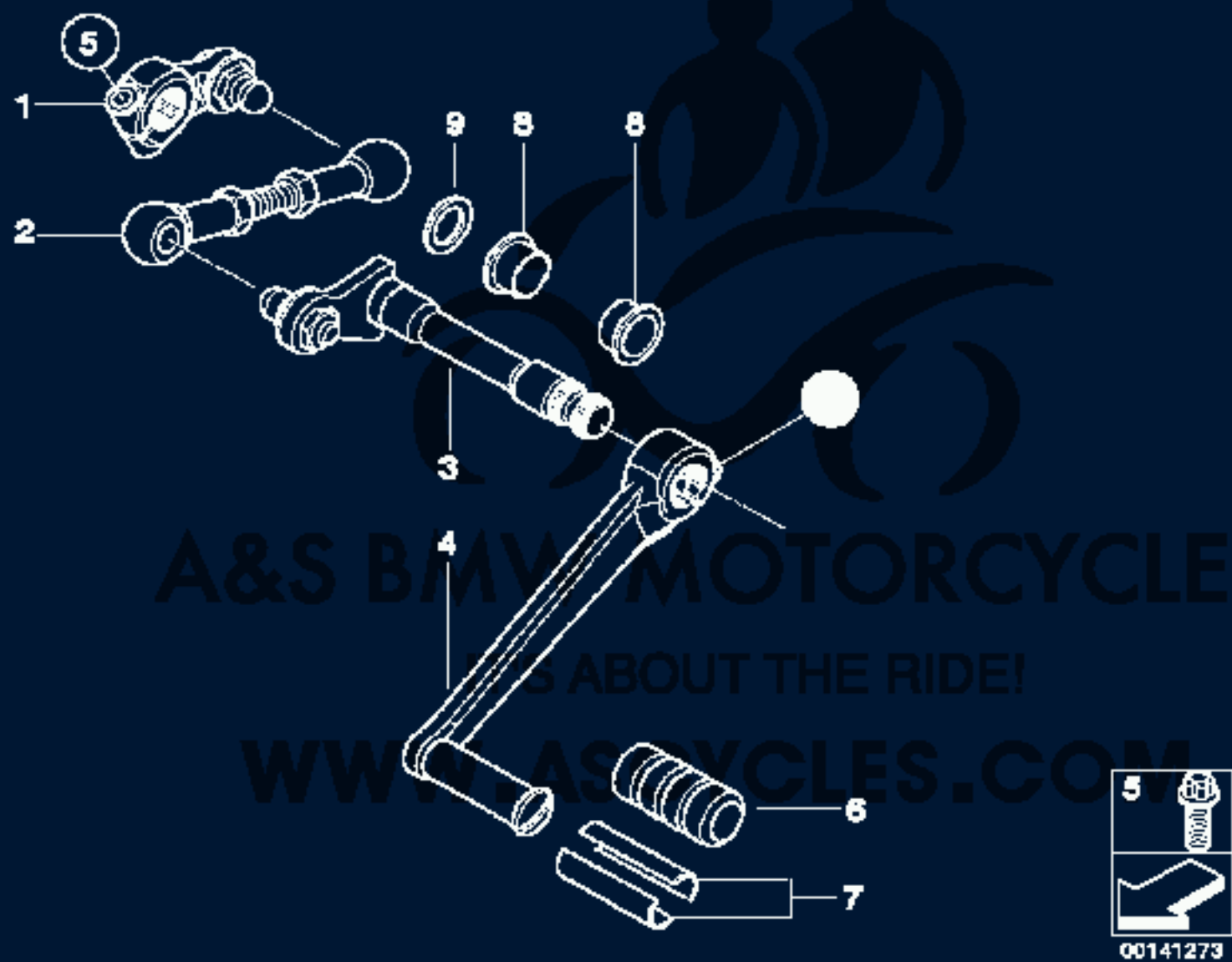
Diagrams 23\_0965 6-SPEED TRANSMISSION SHIFT COMPONENTS

Series: K25 R1200 GS



| No. | Description          | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | SELECTOR SHAFT       |            | 1   |      |       | 23 30 7 681 314 |    |   |    |
| 2   | GROOVED BALL BEARING |            | 1   |      |       | 23 12 7 681 317 |    |   |    |
| 3   | SNAP RING            |            | 1   |      |       | 23 11 7 687 087 |    |   |    |
| 4   | SHAFT SEAL           |            | 1   |      |       | 23 12 7 681 321 |    |   |    |

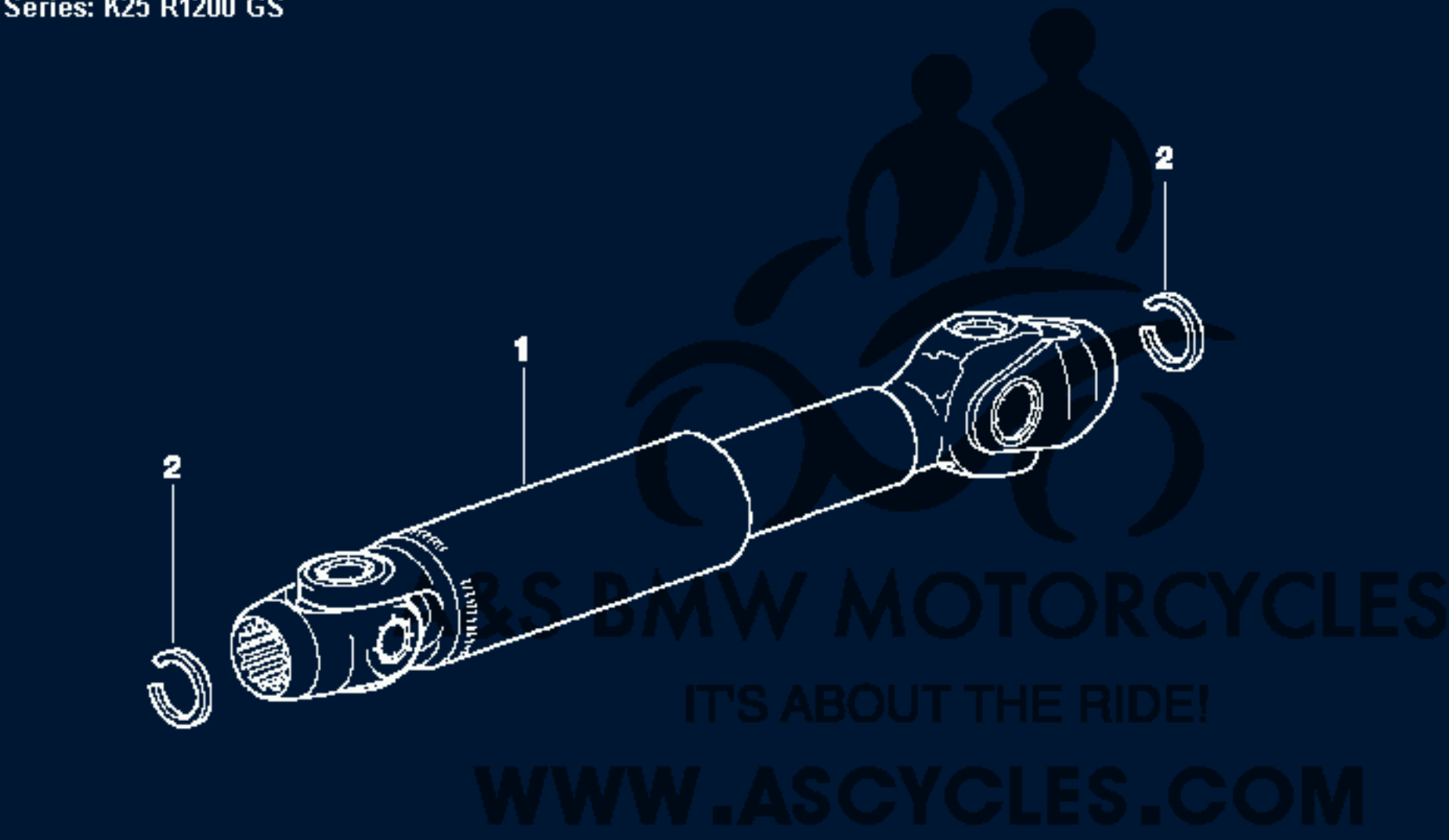
Diagrams 23\_0964 SHIFT LEVER  
Series: K25 R1200 GS



| No. | Description    | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | SHIFT LEVER    |            | 1   |      |       | 23 41 7 671 067 |    | 1 |    |
| 2   | SELECTOR ROD   | L=70,6MM   | 1   |      |       | 23 41 2 332 282 |    |   |    |
| 3   | SELECTOR SHAFT |            | 1   |      |       | 23 41 7 670 379 |    |   |    |
| 4   | SHIFT LEVER    |            | 1   |      |       | 23 41 7 670 378 |    | 1 |    |
| 5   | ASA-BOLT       | M6X25      | 2   |      |       | 07 12 9 903 970 |    |   |    |
| 6   | BUSHING        |            | 1   |      |       | 23 41 1 341 592 |    |   |    |
| 7   | BEARING SHELL  |            | 2   |      |       | 23 41 1 341 593 |    |   |    |
| 8   | BUSH BEARING   |            | 2   |      |       | 23 41 7 674 079 |    |   |    |
| 9   | WASHER         |            | 1   |      |       | 23 41 7 673 906 |    |   |    |

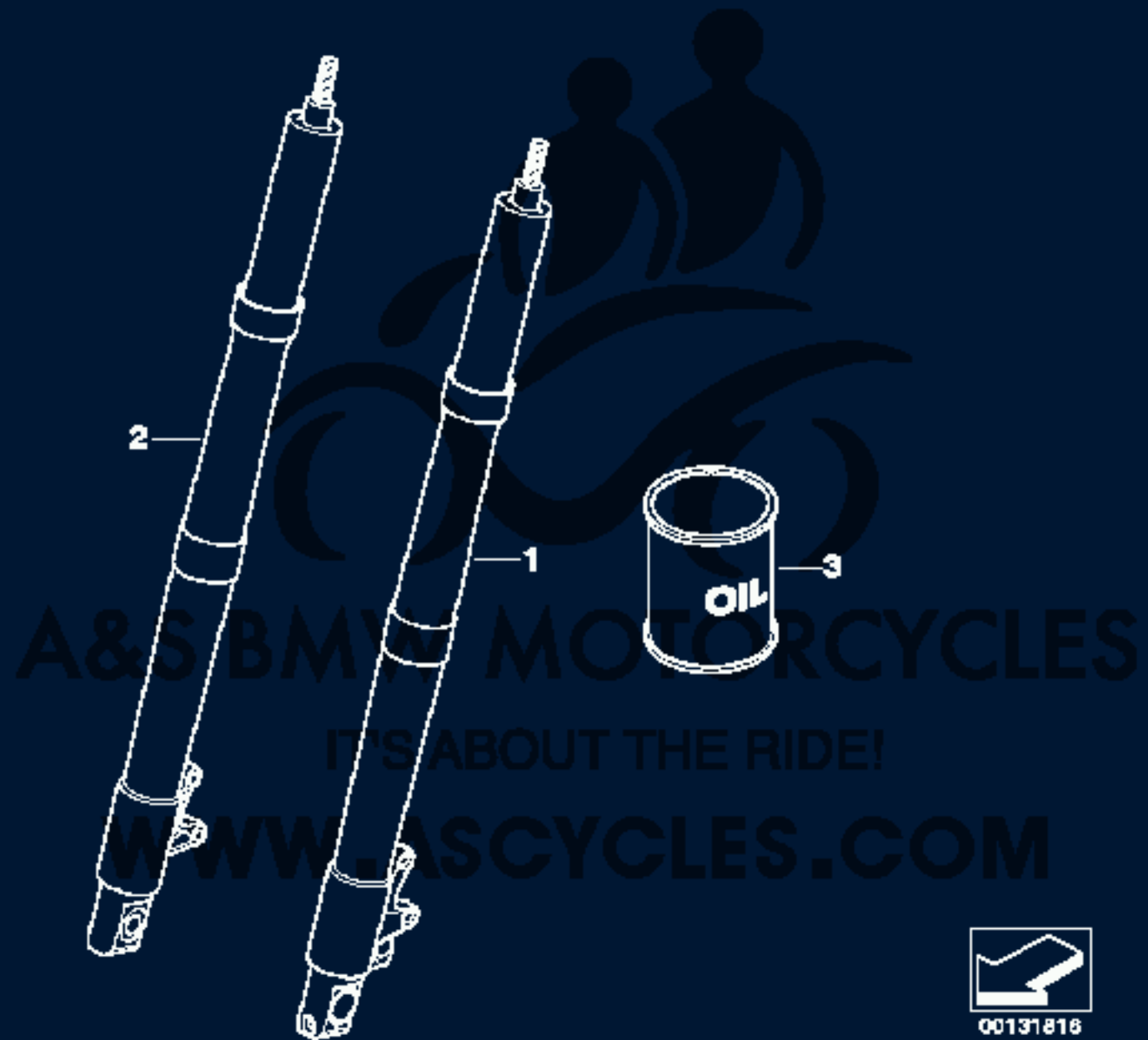


Diagrams 26\_0118 DRIVE SHAFT  
Series: K25 R1200 GS



| 00010818 |                       |            |     |      |       |                 |    |   |    |
|----------|-----------------------|------------|-----|------|-------|-----------------|----|---|----|
| No.      | Description           | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
| 1        | DRIVE SHAFT, COMPLETE |            | 1   |      |       | 26 11 7 665 803 |    | 1 |    |

Diagrams 31\_0684 FORK LEG  
Series: K25 R1200 GS

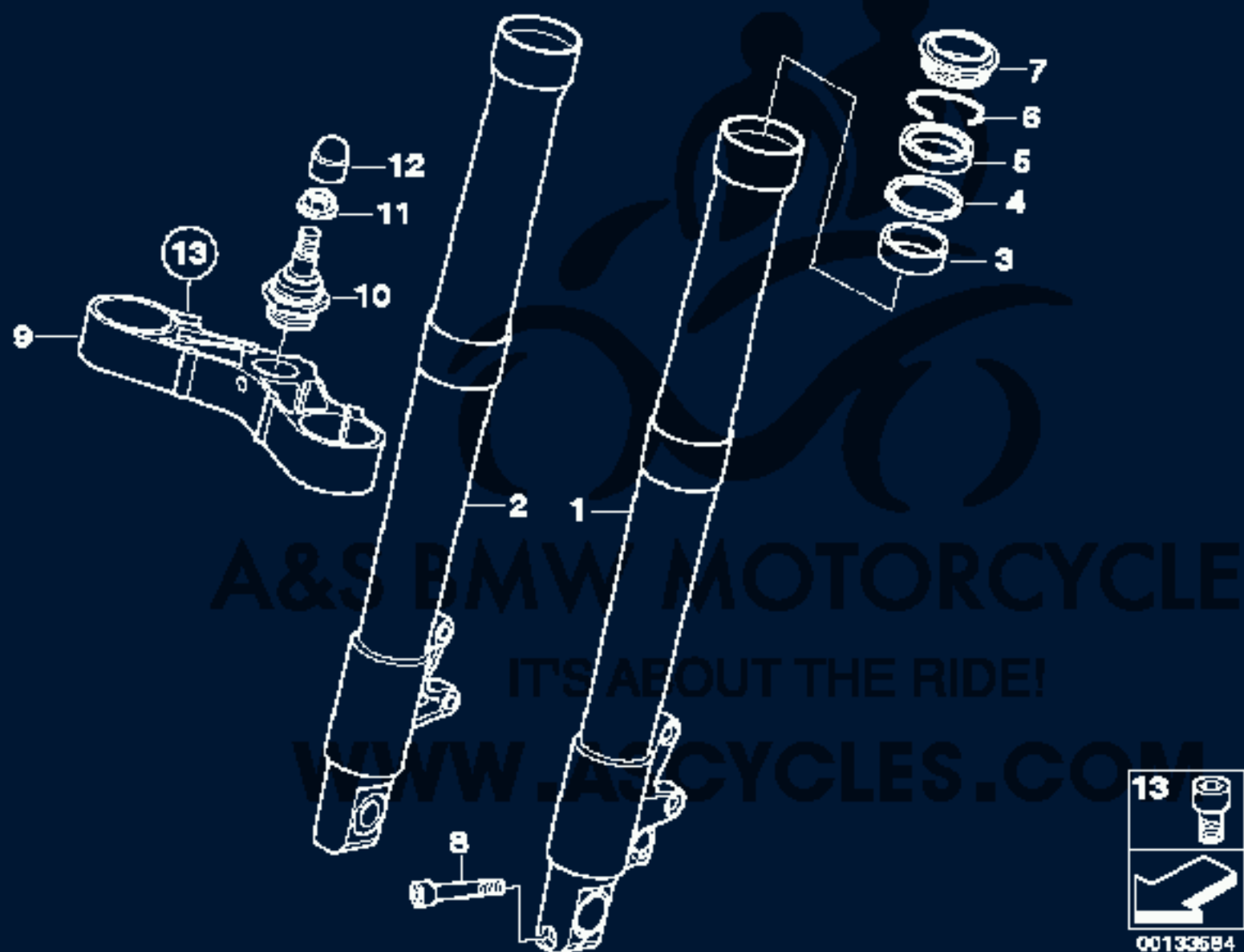


| No. | Description    | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | FORK LEG LEFT  |            | 1   |      |       | 31 42 7 664 951 |    | 1 |    |
| 2   | FORK LEG RIGHT |            | 1   |      |       | 31 42 7 664 952 |    | 1 |    |
| 3   | HYDRAULIC OIL  | 5000ML     | X   |      |       | 31 42 7 652 283 |    |   | T  |



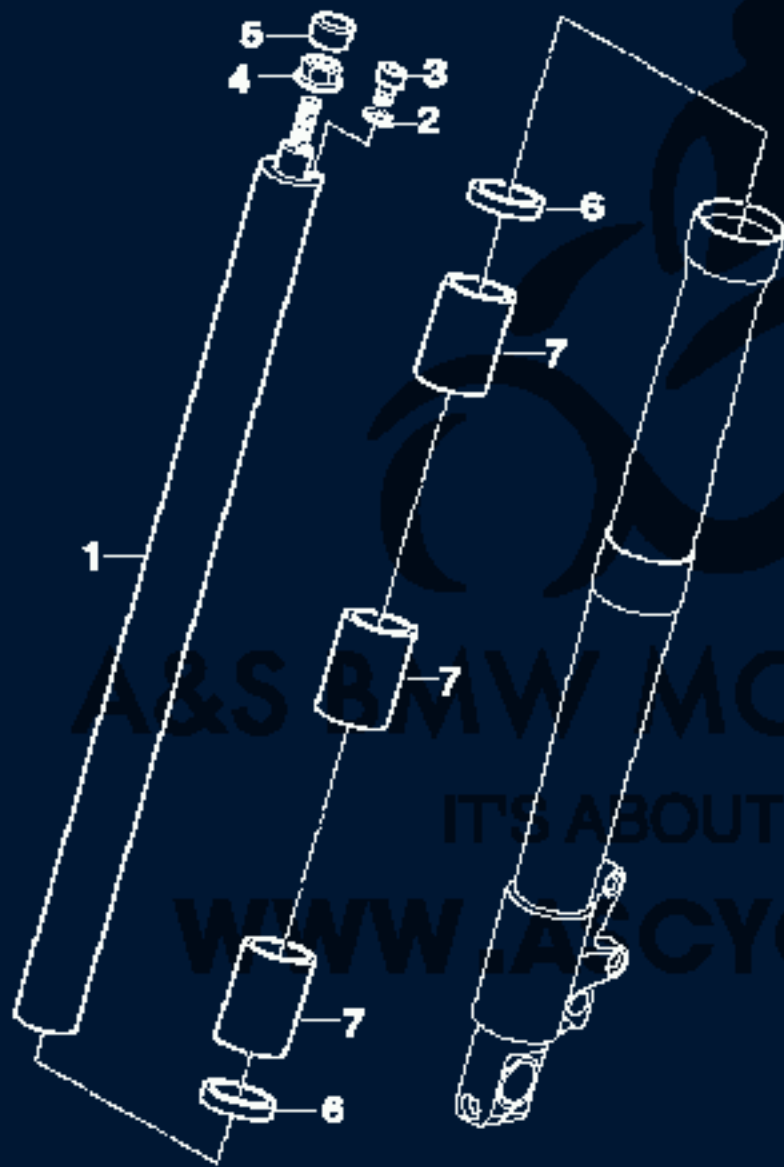
Diagrams 31\_0685 FORK SLIDER/LOWER FORK BRIDGE

Series: K25 R1200 GS



| No. | Description                        | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | LEFT FORK SLIDER                   |            | 1   |      |       | 31 42 7 664 953 |    | 1 |    |
| 2   | RIGHT FORK SLIDER                  |            | 1   |      |       | 31 42 7 664 954 |    | 1 |    |
| 3   | GUIDE BUSH                         |            | 4   |      |       | 31 42 7 666 227 |    |   |    |
| 4   | SPACER RING                        |            | 2   |      |       | 31 42 7 666 226 |    |   |    |
| 5   | GASKET RING                        |            | 2   |      |       | 31 42 7 666 225 |    |   |    |
| 6   | SUPPORTING RING                    |            | 2   |      |       | 31 42 7 666 224 |    |   |    |
| 7   | DUST PROTECTION COLLAR             | D=41       | 2   |      |       | 31 42 7 666 223 |    |   |    |
| 8   | ISA SCREW                          | M8X35      | 1   |      |       | 07 12 9 904 068 |    |   |    |
| 9   | FORK BRIDGE, BOTTOM, WITH MOUNTING |            | 1   |      |       | 31 42 7 664 956 |    | 1 |    |
| 10  | BALL JOINT                         |            | 1   |      |       | 31 42 7 652 644 |    | 1 |    |
| 11  | COLLAR NUT                         | M14X1,5    | 1   |      |       | 31 42 2 330 996 |    |   |    |
| 12  | COVER                              | SCHWARZ    | 1   |      |       | 31 42 2 314 711 |    |   |    |
| 13  | ISA SCREW                          | M8X25      | 4   |      |       | 07 12 9 904 066 |    |   |    |

Diagrams 31\_0686 TELESCOPE-FORK  
Series: K25 R1200 GS

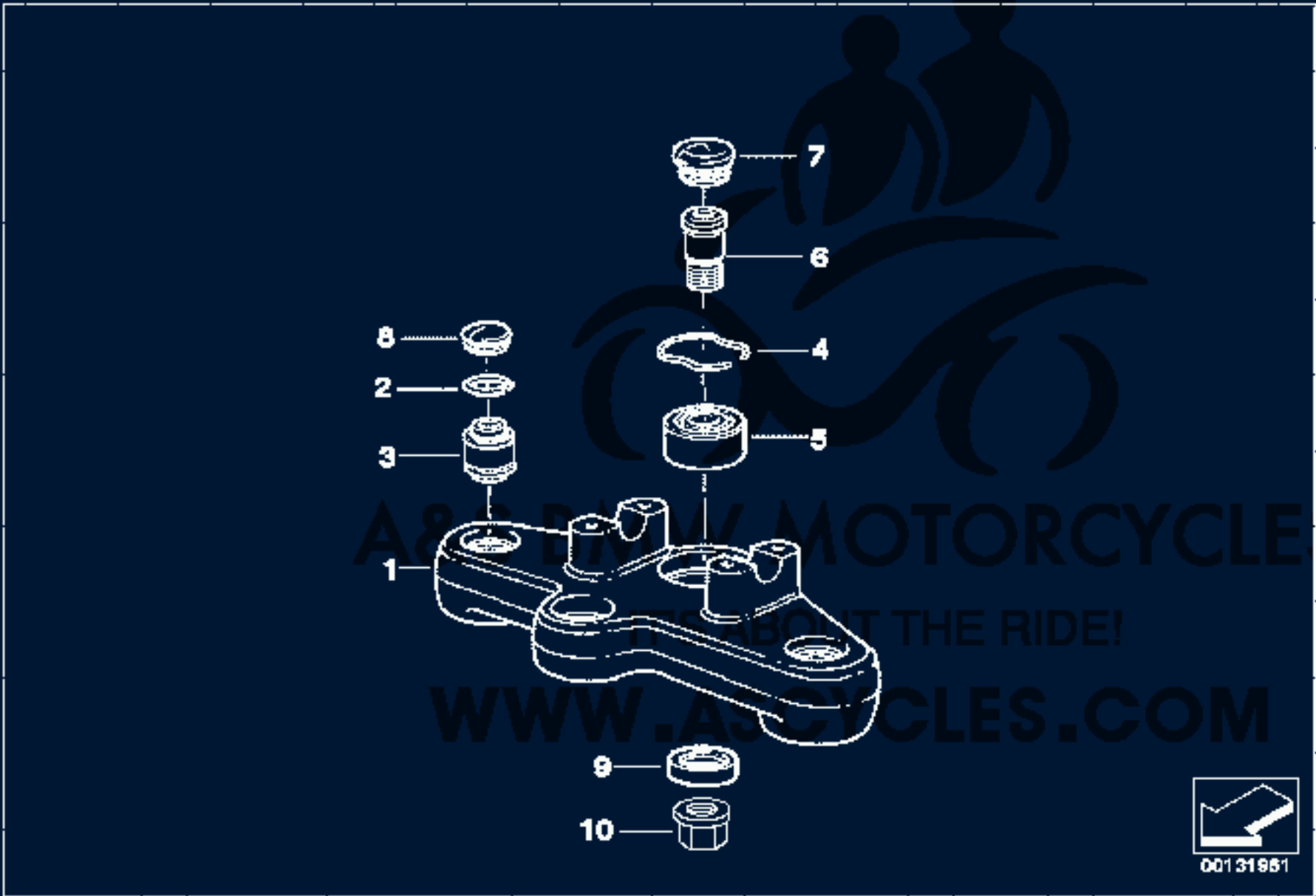


00131940

| No. | Description | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | STANCHION   | D=41       | 2   |      |       | 31 42 7 664 959 |    | 1 |    |
| 2   | O-RING      |            | 2   |      |       | 31 42 7 674 776 |    |   |    |
| 3   | ISA SCREW   | M4X8-8.8   | 2   |      |       | 07 12 9 904 838 |    |   |    |
| 4   | HEX NUT     | M10X1,25   | 2   |      |       | 31 42 7 684 743 |    |   |    |
| 5   | COVER       |            | 2   |      |       | 31 42 2 330 541 |    |   |    |
| 6   | GUIDE BUSH  |            | 4   |      |       | 31 42 7 666 227 |    |   |    |
| 7   | PIPE        |            | 6   |      |       | 31 42 7 674 810 |    |   |    |

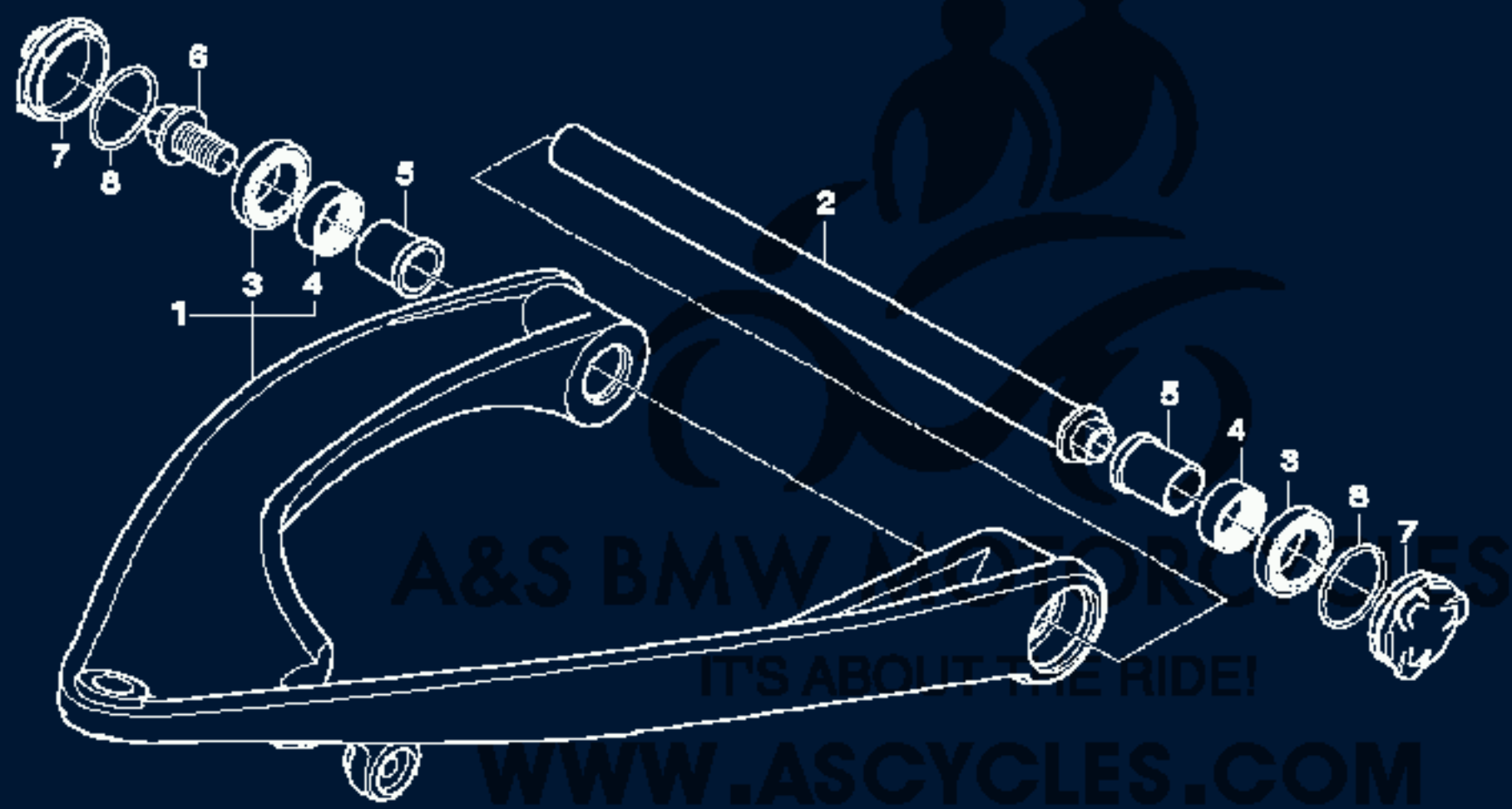
Diagrams 31\_0529 UPPER FORK BRIDGE

Series: K25 R1200 GS



| No. | Description                         | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | FORK BRIDGE, TOP, WITH MOUNTING     |            | 1   |      |       | 31 42 7 664 928 |    | 1 |    |
| 2   | SNAP RING                           | 26X1,2     | 2   |      |       | 31 42 2 331 942 |    |   |    |
| 3   | JOINT LINK                          |            | 2   |      |       | 31 42 2 314 135 |    | 1 |    |
| 4   | LOCK RING                           |            | 1   |      |       | 31 42 2 311 989 |    |   |    |
| 5   | ANGULAR CONTACT BALL BEARING,RADIAL | 47X20X20,6 | 1   |      |       | 31 42 2 314 725 |    | 1 |    |
| 6   | BEARING BOLT                        |            | 1   |      |       | 31 42 7 676 129 |    |   |    |
| 7   | COVERING CAP                        |            | 1   |      |       | 31 42 2 314 132 |    |   |    |
| 8   | COVERING CAP                        |            | 2   |      |       | 31 42 7 671 358 |    |   |    |
| 10  | COLLAR NUT                          | M14X1,5    | 1   |      |       | 31 42 2 330 996 |    |   |    |

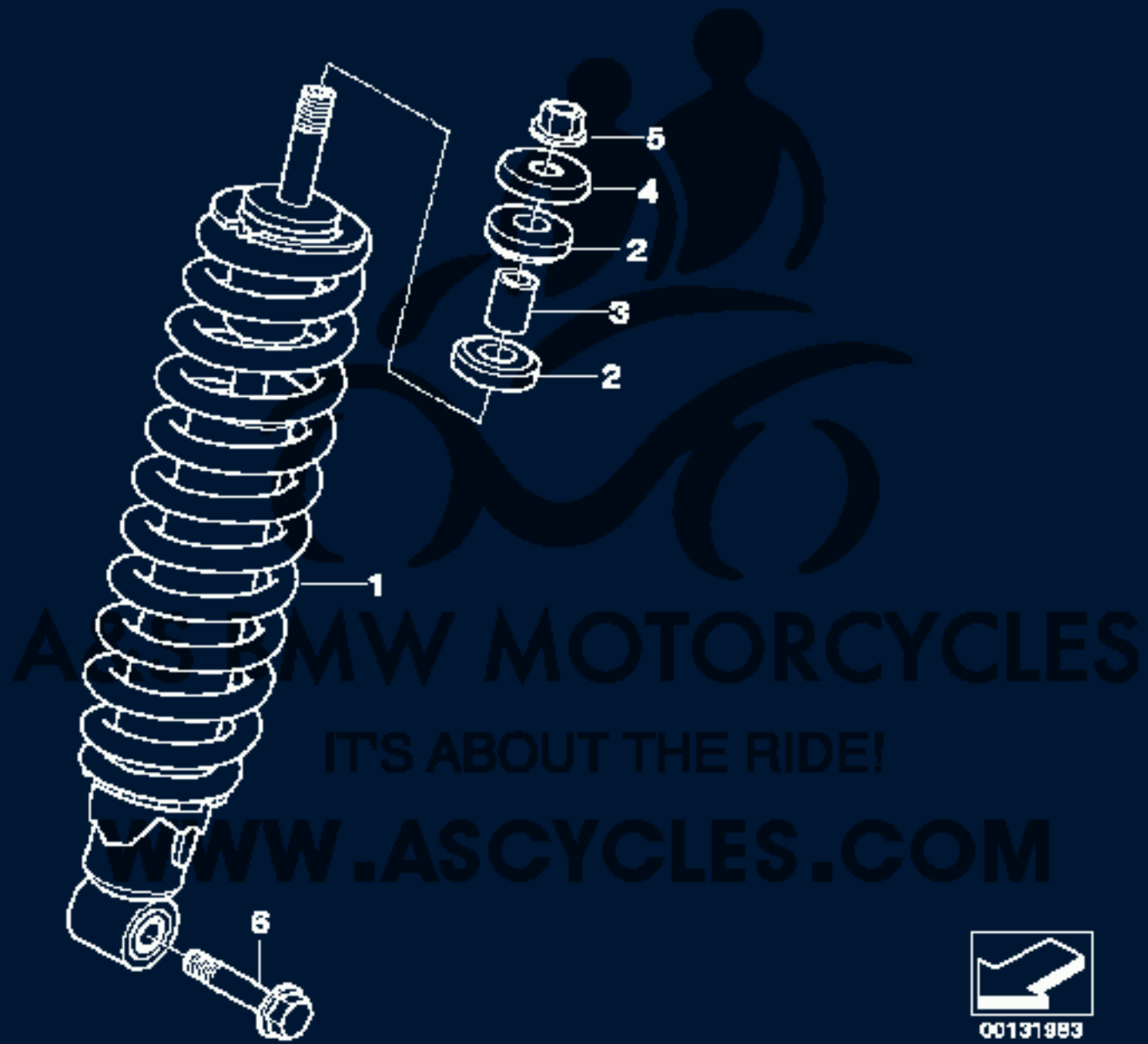
Diagrams 31\_0687 TRAILING ARM  
Series: K25 R1200 GS



00137716

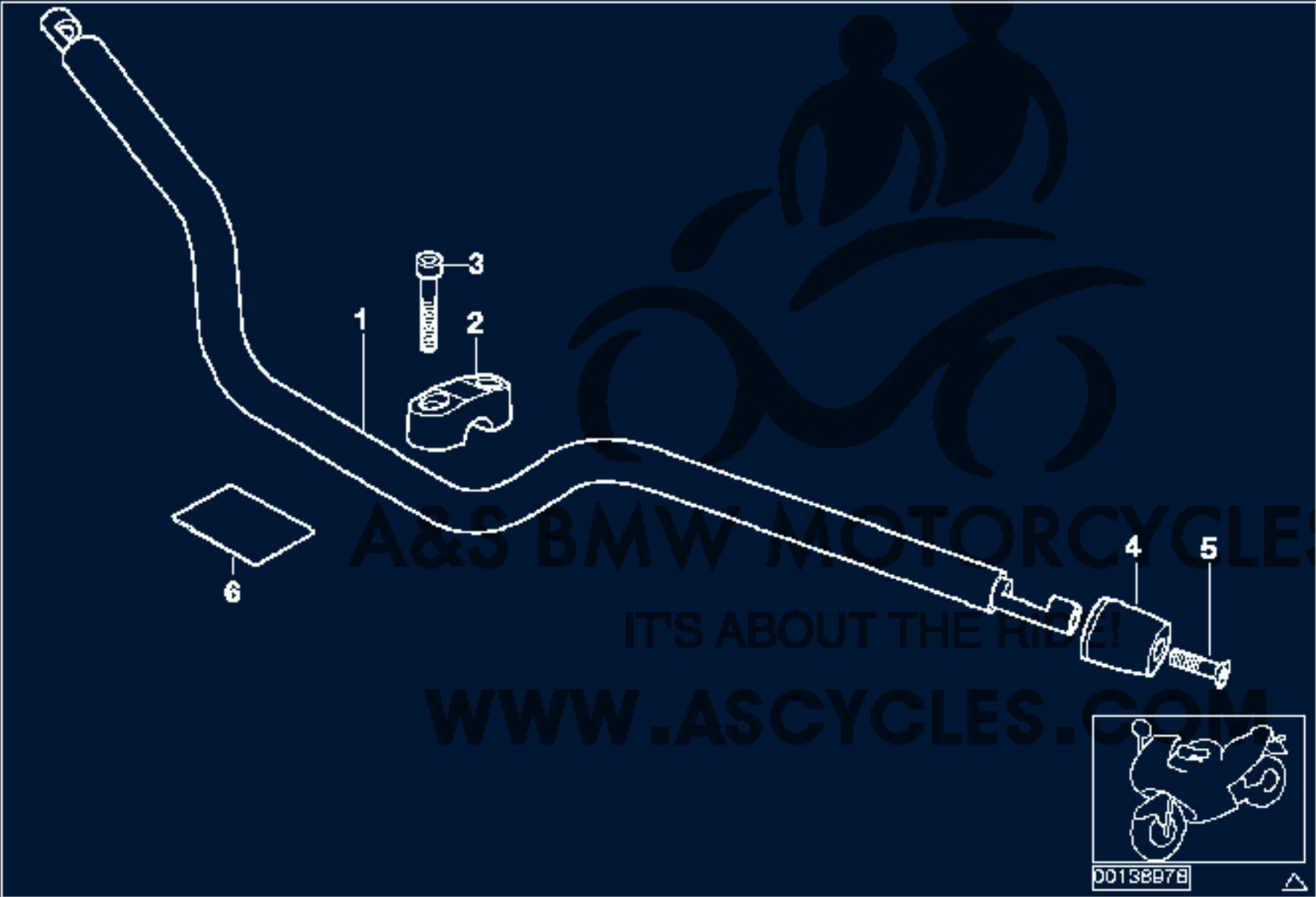
| No. | Description               | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|---------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | SILVER TRAILING ARM       |            | 1   |      |       | 31 42 7 680 715 |    | 1 |    |
| 2   | AXLE                      |            | 1   |      |       | 31 42 7 665 666 |    |   |    |
| 3   | GROOVED BALL BEARING      | 6004 2RS   | 2   |      |       | 31 42 7 665 667 |    |   |    |
| 4   | NEEDLE SLEEVE             |            | 2   |      |       | 31 42 7 665 668 |    |   |    |
| 5   | NEEDLE BEARING INNER RING |            | 2   |      |       | 31 42 7 674 014 |    |   |    |
| 6   | HEX BOLT                  | M12X20     | 1   |      |       | 07 11 9 904 488 |    |   |    |
| 7   | COVERING CAP              |            | 2   |      |       | 46 51 7 675 124 |    |   |    |
| 8   | O-RING                    | 39X2       | 2   |      |       | 07 11 9 905 268 |    |   |    |

Diagrams 31\_0688 FRONT SPRING STRUT  
Series: K25 R1200 GS



| No. | Description        | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | FRONT SPRING STRUT |            | 1   |      |       | 31 42 7 659 619 |    | 1 | T  |
| 2   | BUSH               |            | 2   |      |       | 31 42 2 311 994 |    |   |    |
| 3   | SPACER SLEEVE      |            | 1   |      |       | 31 42 7 665 662 |    |   |    |
| 4   | FLAT WASHER        | 10,5       | 1   |      |       | 07 11 9 936 401 |    |   |    |
| 5   | HEX NUT            | M10X1,25   | 1   |      |       | 07 11 9 900 291 |    |   |    |
| 6   | FIT BOLT           | M10X50     | 1   |      |       | 31 42 7 686 733 |    |   |    |

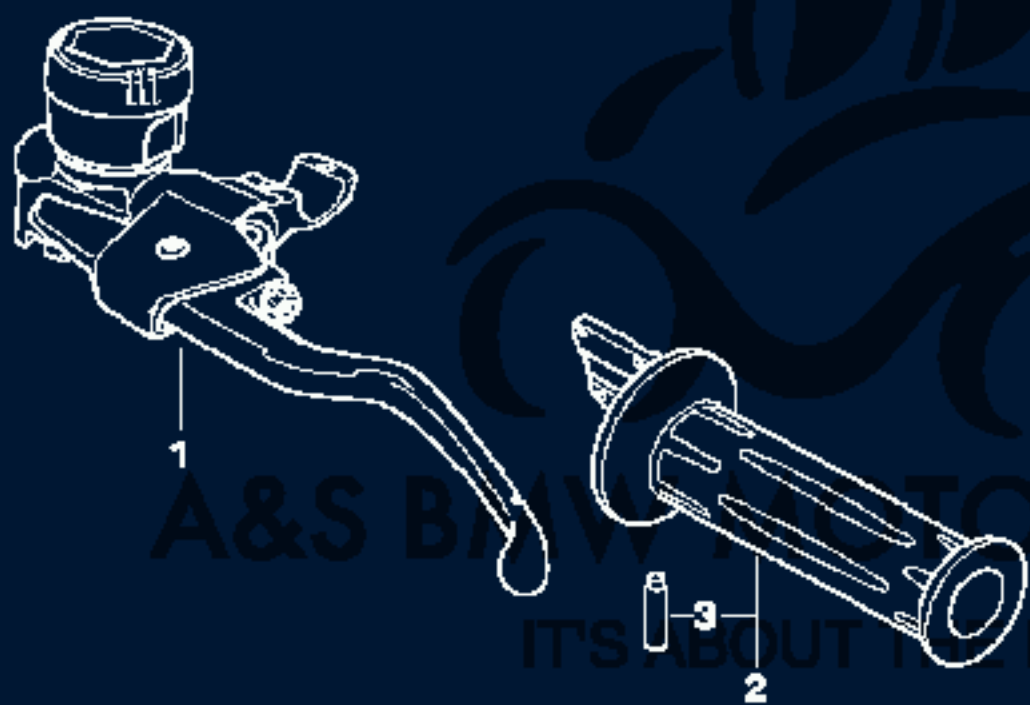
Diagrams 32\_1248 HANDLEBAR  
Series: K25 R1200 GS



| No. | Description        | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | HANDLEBAR, TUBULAR |            | 1   |      |       | 32 71 7 674 599 |    | 1 |    |
| 2   | CLAMPING SUPPORT   | D=28,5     | 2   |      |       | 32 71 7 664 356 |    |   |    |
| 3   | ASA-BOLT           | M8X30      | 4   |      |       | 07 12 9 904 798 |    |   |    |
| 4   | BALANCE WEIGHT     |            | 2   |      |       | 32 71 7 673 846 |    |   |    |
| 5   | COUNTERSUNK SCREW  |            |     |      |       |                 |    |   |    |
| 5   | COUNTERSUNK SCREW  | M12X80     | 2   |      |       | 32 71 7 675 470 | AE |   |    |
| 5   | COUNTERSUNK SCREW  | M12X80     | 2   |      |       | 32 71 7 689 087 |    |   |    |



Diagrams 32\_1502 COMPLETE LEFT HANDLE UNIT  
Series: K25 R1200 GS

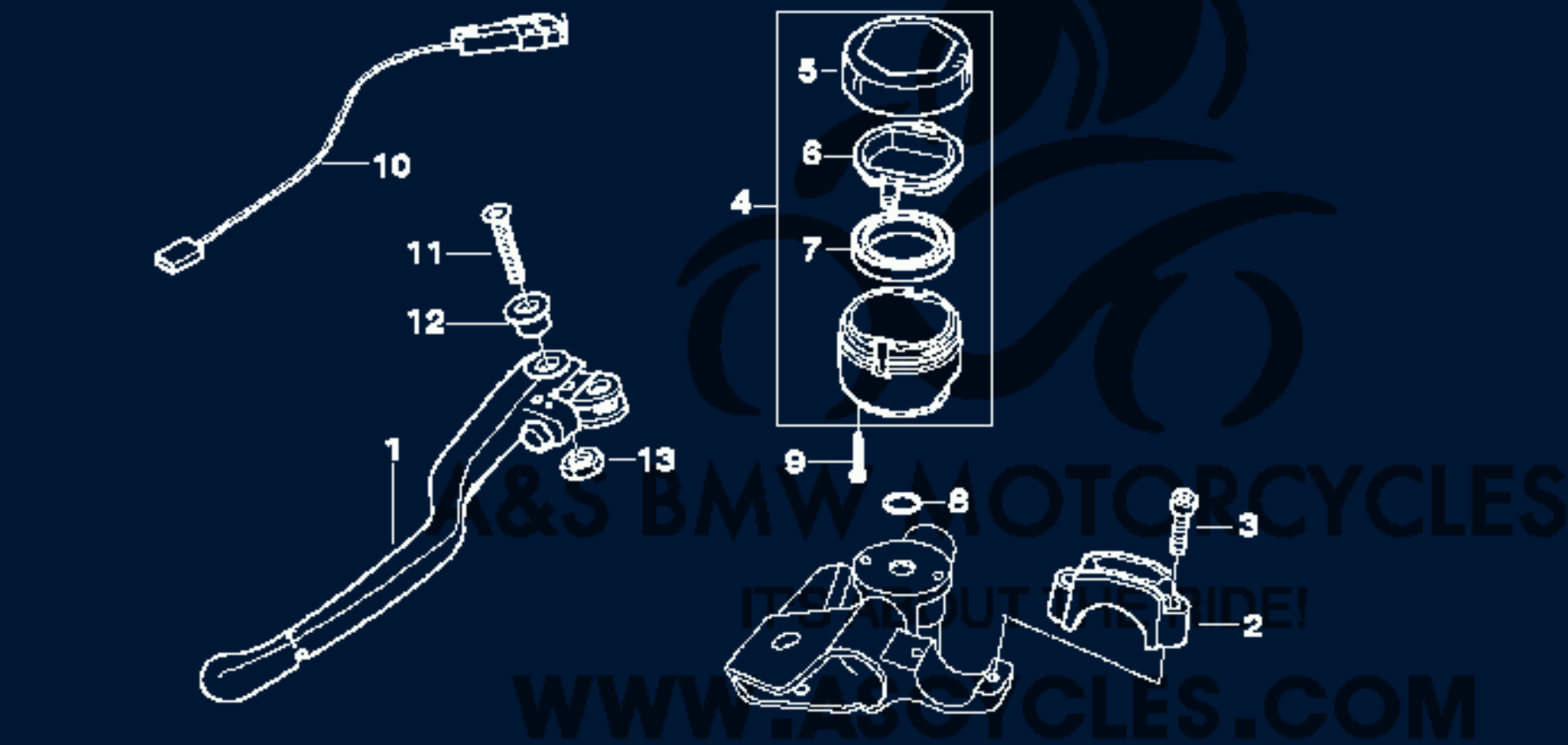


00143477

| No. | Description                          | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | CLUTCH HANDLEBAR FITTING             | D=13       | 1   |      |       | 32 72 7 669 681 |    | 1 | I  |
| 2   | HANDLE LEFT                          |            | 1   |      |       | 61 31 7 673 549 |    | 1 |    |
| 3   | RECESSED OVAL HEAD SHEET-METAL SCREW | ST4,2X13   | 2   |      |       | 07 11 9 902 527 |    |   |    |

Diagrams 32\_1523 HANDLE UNIT LEFT/SINGLE PARTS

Series: K25 R1200 GS

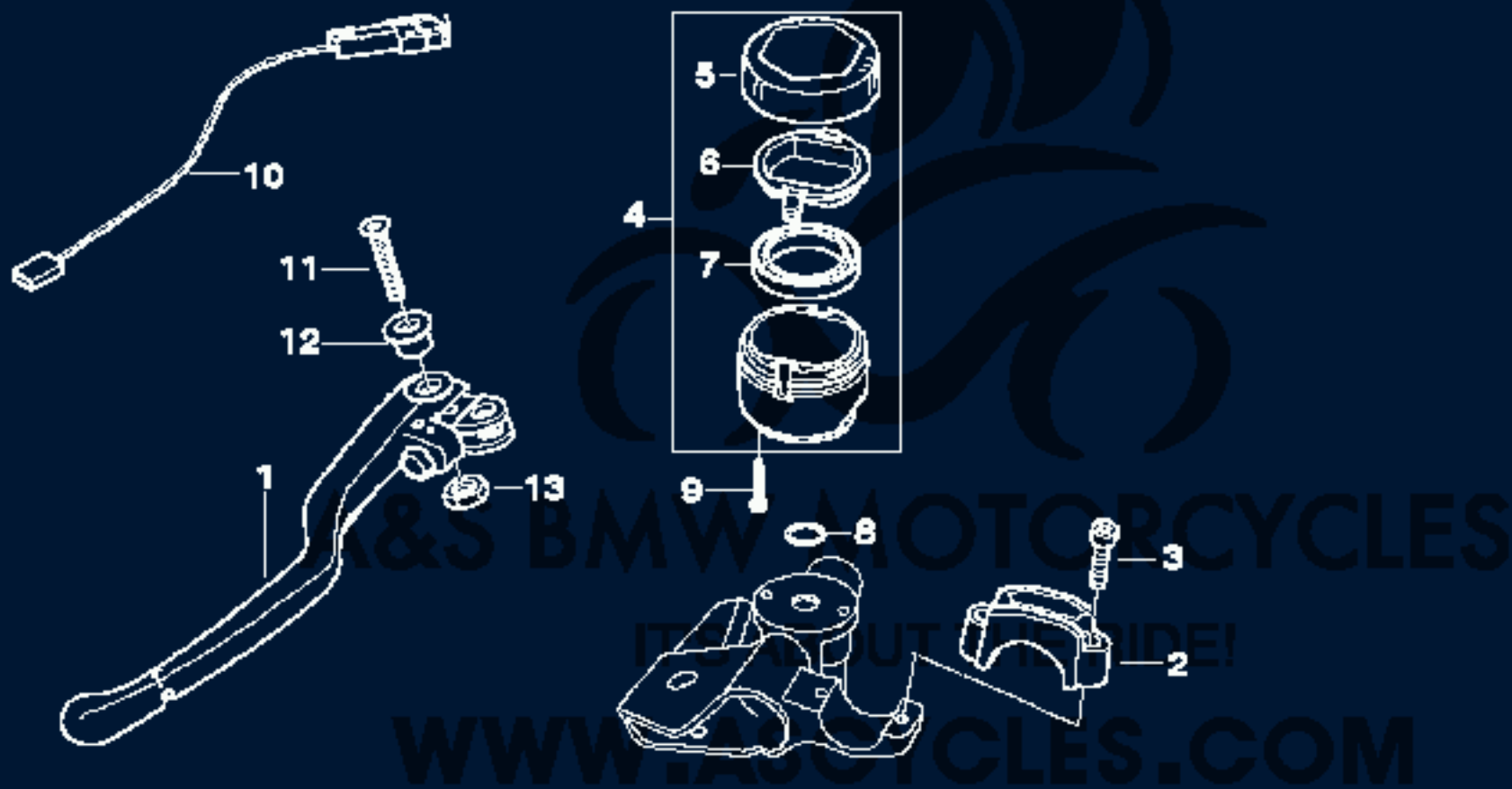


| No. | Description                                     | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------------------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 1   | ONLY FOR REPAIR AT THE DEALER'S<br>CLUTCH LEVER |             | 1   |      |       | 32 72 7 691 637 |    | 1 |    |
| 2   | CLAMPING SUPPORT                                |             |     |      |       |                 |    |   |    |
|     | <b>FOR VEHICLES WITH<br/>HAND PROTECTOR</b>     |             |     |      |       |                 |    |   |    |
| 2   | CLAMPING SUPPORT                                | X589A = YES | 1   |      |       | 32 72 7 664 677 |    |   |    |
|     | <b>FOR VEHICLES WITH<br/>HAND PROTECTOR</b>     |             |     |      |       |                 |    |   |    |
| 2   | CLAMP                                           | X589A = NO  | 1   |      |       | 32 72 7 673 917 |    |   |    |
| 3   | ISA SCREW                                       | M5X20       | 2   |      |       | 07 12 9 904 792 |    |   |    |
| 4   | EXPANSION TANK                                  |             | 1   |      |       | 21 52 7 669 907 |    |   |    |
| 5   | COVER                                           |             | 1   |      |       | 21 52 7 674 106 |    |   |    |
| 6   | CIRCLIP                                         |             | 1   |      |       | 21 52 7 674 108 |    |   |    |
| 7   | RUBBER BOOT                                     |             | 1   |      |       | 21 52 7 674 107 |    |   |    |
| 8   | O-RING                                          |             | 1   |      |       | 32 72 7 678 443 |    |   |    |
| 9   | PLASTIC BOLT                                    |             | 2   |      |       | 32 72 7 675 118 |    |   |    |
| 10  | MICROSWITCH                                     |             |     |      |       |                 |    |   |    |
|     | ONLY FOR REPAIR AT THE DEALER'S                 |             |     |      |       |                 |    |   |    |
| 10  | MICROSWITCH                                     |             | 1   |      |       | 61 31 7 671 111 |    | 1 |    |
| --  | ONLY IN CONJUNCTION WITH                        |             |     |      |       |                 |    |   |    |
| --  | ADJUSTING SCREW                                 |             | 1   |      |       | 32 72 7 673 996 |    |   |    |
| --  | SECUIRNG PIN                                    |             | 1   |      |       | 32 72 7 675 747 |    |   |    |
| 11  | COUNTERSUNK HEAD SCREW                          |             | 1   |      |       | 32 72 7 673 989 |    |   |    |



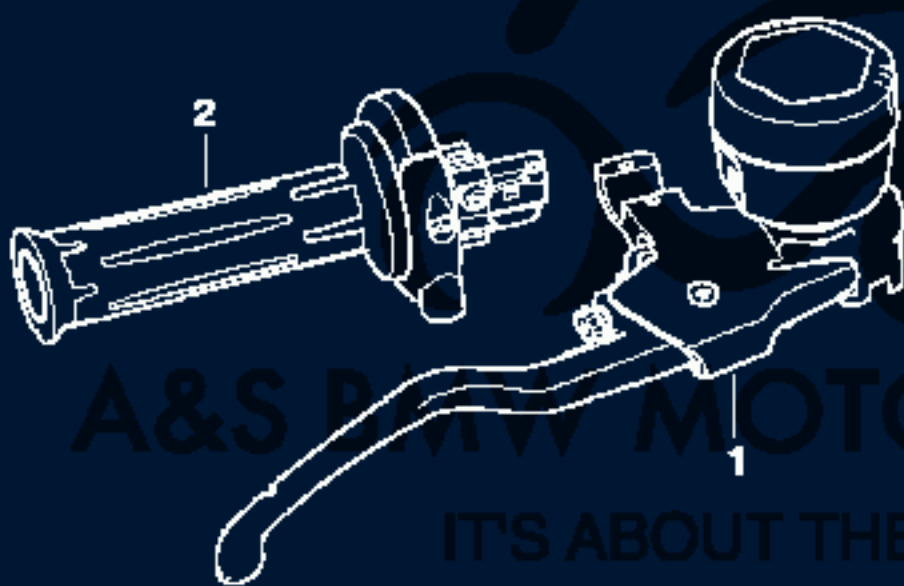
Diagrams 32\_1523 HANDLE UNIT LEFT/SINGLE PARTS

Series: K25 R1200 GS



| No. | Description                      | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 2   | CLAMPING SUPPORT                 |             |     |      |       |                 |    |   |    |
|     | FOR VEHICLES WITH HAND PROTECTOR | X589A = YES |     |      |       |                 |    |   |    |
| 2   | CLAMPING SUPPORT                 |             | 1   |      |       | 32 72 7 664 677 |    |   |    |
|     | FOR VEHICLES WITH HAND PROTECTOR | X589A = NO  |     |      |       |                 |    |   |    |
| 2   | CLAMP                            |             | 1   |      |       | 32 72 7 673 917 |    |   |    |
| 3   | ISA SCREW                        | M5X20       | 2   |      |       | 07 12 9 904 792 |    |   |    |
| 4   | EXPANSION TANK                   |             | 1   |      |       | 21 52 7 669 907 |    |   |    |
| 5   | COVER                            |             | 1   |      |       | 21 52 7 674 106 |    |   |    |
| 6   | CIRCLIP                          |             | 1   |      |       | 21 52 7 674 108 |    |   |    |
| 7   | RUBBER BOOT                      |             | 1   |      |       | 21 52 7 674 107 |    |   |    |
| 8   | O-RING                           |             | 1   |      |       | 32 72 7 678 443 |    |   |    |
| 9   | PLASTIC BOLT                     |             | 2   |      |       | 32 72 7 675 118 |    |   |    |
| 10  | MICROSWITCH                      |             |     |      |       |                 |    |   |    |
|     | ONLY FOR REPAIR AT THE DEALER'S  |             |     |      |       |                 |    |   |    |
| 10  | MICROSWITCH                      |             | 1   |      |       | 61 31 7 671 111 |    | 1 |    |
|     | ONLY IN CONJUNCTION WITH         |             |     |      |       |                 |    |   |    |
| --  | ADJUSTING SCREW                  |             | 1   |      |       | 32 72 7 673 996 |    |   |    |
| --  | SECUIRNG PIN                     |             | 1   |      |       | 32 72 7 675 747 |    |   |    |
| 11  | COUNTERSUNK HEAD SCREW           |             | 1   |      |       | 32 72 7 673 989 |    |   |    |
| 12  | SLEEVE                           |             | 1   |      |       | 32 72 7 673 990 |    |   |    |
| 13  | HEX NUT                          | M5-A2-70    | 1   |      |       | 07 11 9 903 070 |    |   |    |

Diagrams 32\_1503 COMPLETE RIGHT HANDLE UNIT  
Series: K25 R1200 GS



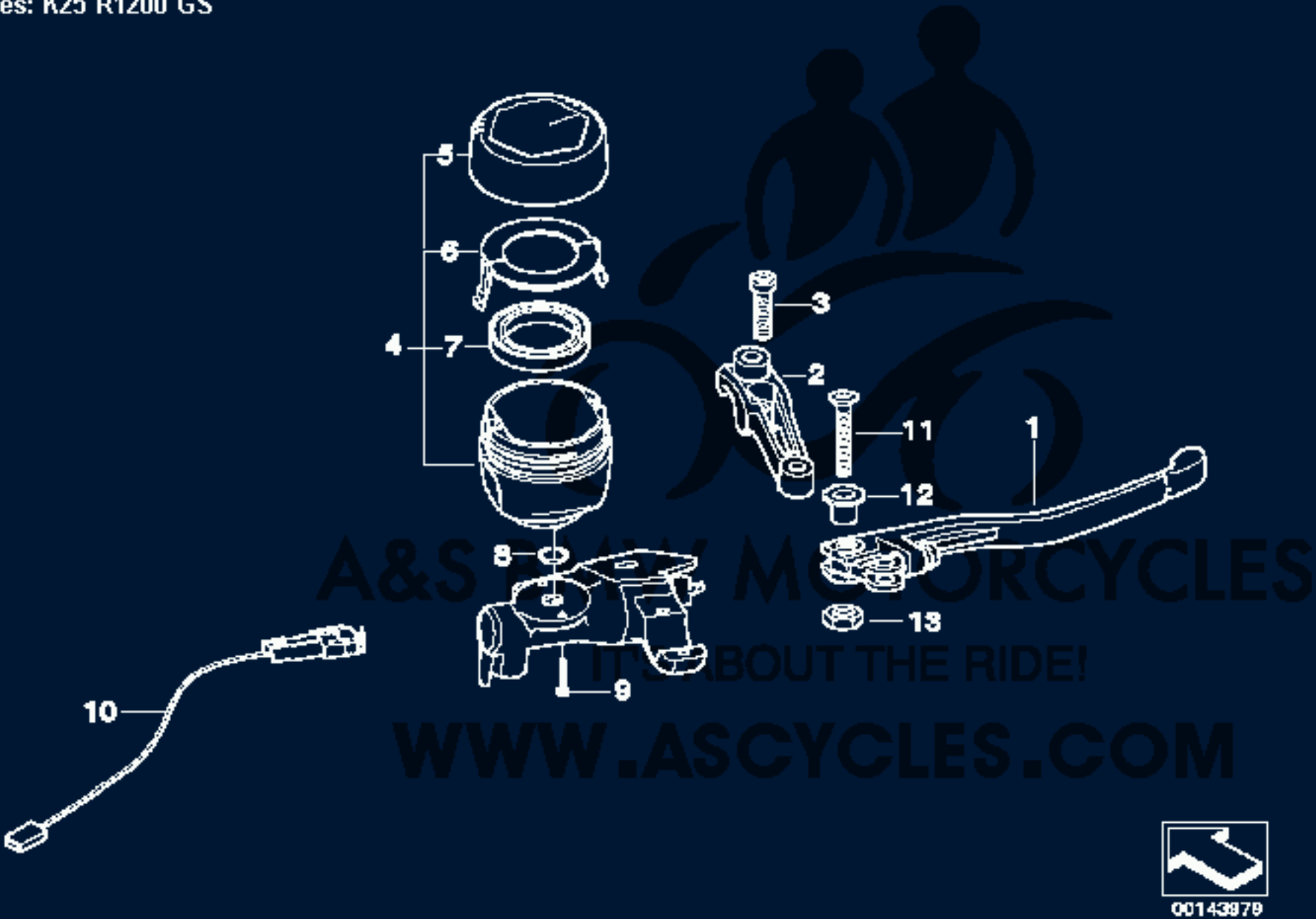
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| No.                                      | Description             | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|------------------------------------------|-------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1                                        | BRAKE HANDLEBAR FITTING | D=16       | 1   |      |       | 32 72 7 669 680 |    | 1 | I  |
| FOR VEHICLES WITH HEATED HANDLEBAR GRIPS |                         |            |     |      |       |                 |    |   |    |
| 2                                        | HANDLE UNIT, RIGHT      | X519A = NO | 1   |      |       | 61 31 7 673 550 |    | 1 |    |

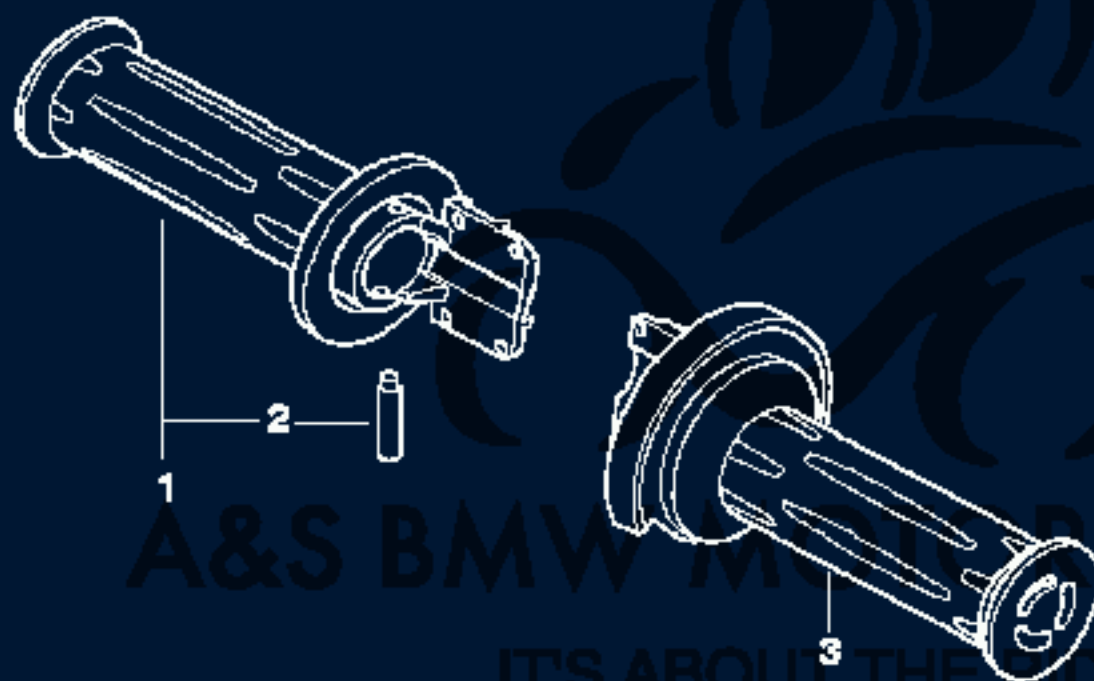
Diagrams 32\_1524 HANDLE UNIT RIGHT/SINGLE PARTS

Series: K25 R1200 GS



| No.                             | Description            | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|---------------------------------|------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| ONLY FOR REPAIR AT THE DEALER'S |                        |             |     |      |       |                 |    |   |    |
| 1                               | BRAKE LEVER            |             | 1   |      |       | 32 72 7 691 636 |    | 1 |    |
| 2                               | CLAMPING SUPPORT       |             |     |      |       |                 |    |   |    |
| FOR VEHICLES WITH               |                        |             |     |      |       |                 |    |   |    |
| HAND PROTECTOR                  |                        |             |     |      |       |                 |    |   |    |
|                                 |                        | X589A = YES |     |      |       |                 |    |   |    |
| 2                               | CLAMPING SUPPORT       |             | 1   |      |       | 32 72 7 664 677 |    |   |    |
| FOR VEHICLES WITH               |                        |             |     |      |       |                 |    |   |    |
| HAND PROTECTOR                  |                        |             |     |      |       |                 |    |   |    |
|                                 |                        | X589A = NO  |     |      |       |                 |    |   |    |
| 2                               | CLAMP                  |             | 1   |      |       | 32 72 7 673 917 |    |   |    |
| 3                               | ISA SCREW              | M5X20       | 2   |      |       | 07 12 9 904 792 |    |   |    |
| 4                               | EXPANSION TANK         |             | 1   |      |       | 32 72 7 666 151 |    | 1 |    |
| 5                               | COVER                  |             | 1   |      |       | 32 72 7 673 998 |    |   |    |
| 6                               | CIRCLIP                |             | 1   |      |       | 32 72 7 674 000 |    |   |    |
| 7                               | RUBBER BOOT            |             | 1   |      |       | 32 72 7 673 999 |    |   |    |
| 8                               | O-RING                 |             | 1   |      |       | 32 72 7 675 117 |    |   |    |
| 9                               | PLASTIC BOLT           |             | 2   |      |       | 32 72 7 675 118 |    |   |    |
| ONLY FOR REPAIR AT THE DEALER'S |                        |             |     |      |       |                 |    |   |    |
| 10                              | MICROSWITCH            |             | 1   |      |       | 61 31 7 671 111 |    | 1 |    |
| 11                              | COUNTERSUNK HEAD SCREW |             | 1   |      |       | 32 72 7 673 989 |    |   |    |
| 12                              | SLEEVE                 |             | 1   |      |       | 32 72 7 673 990 |    |   |    |
| 13                              | HEX NUT                | M5-A2-70    | 1   |      |       | 07 11 9 903 070 |    |   |    |

Diagrams 32\_1505 HEATED HANDLEBAR GRIPS  
Series: K25 R1200 GS



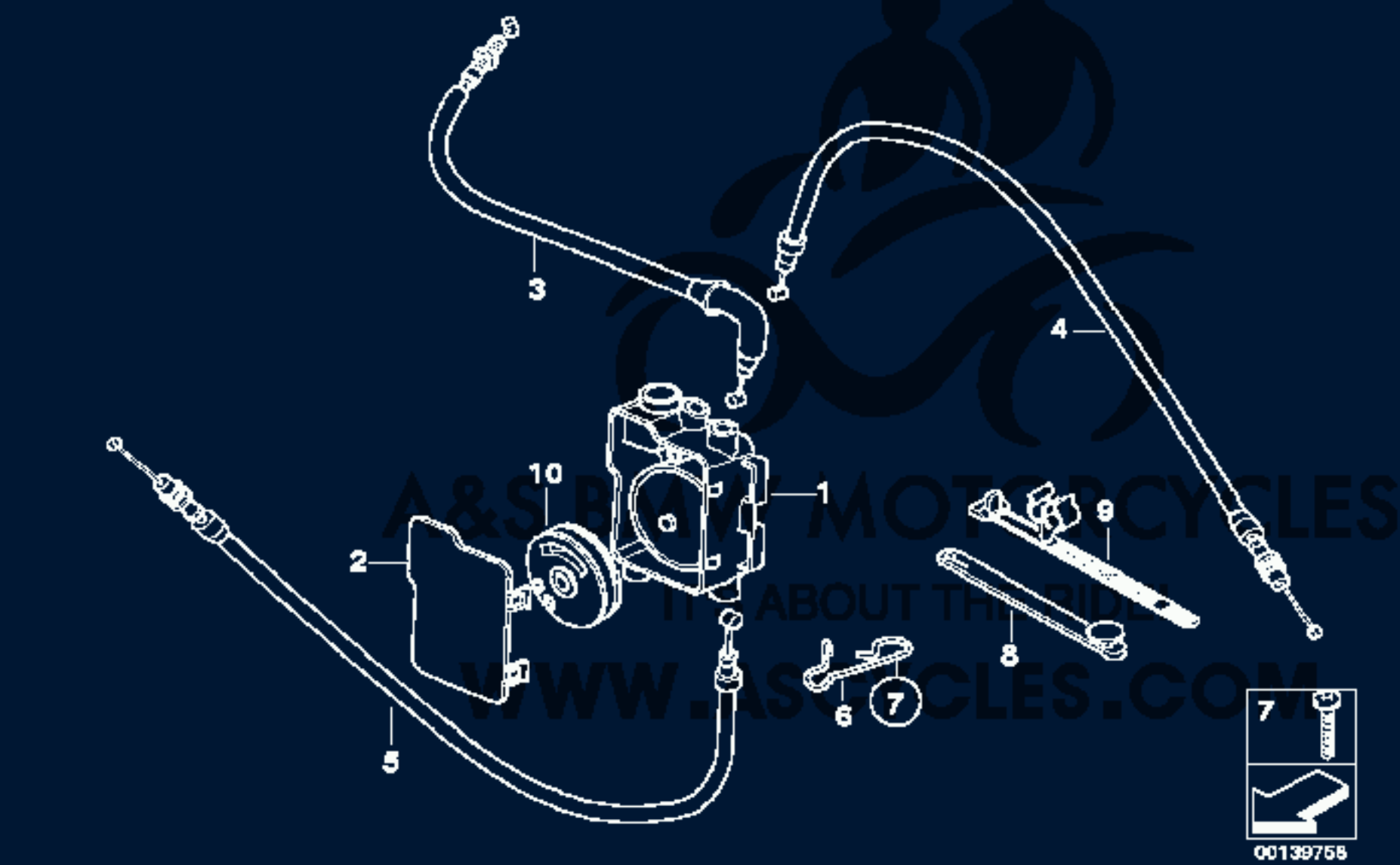
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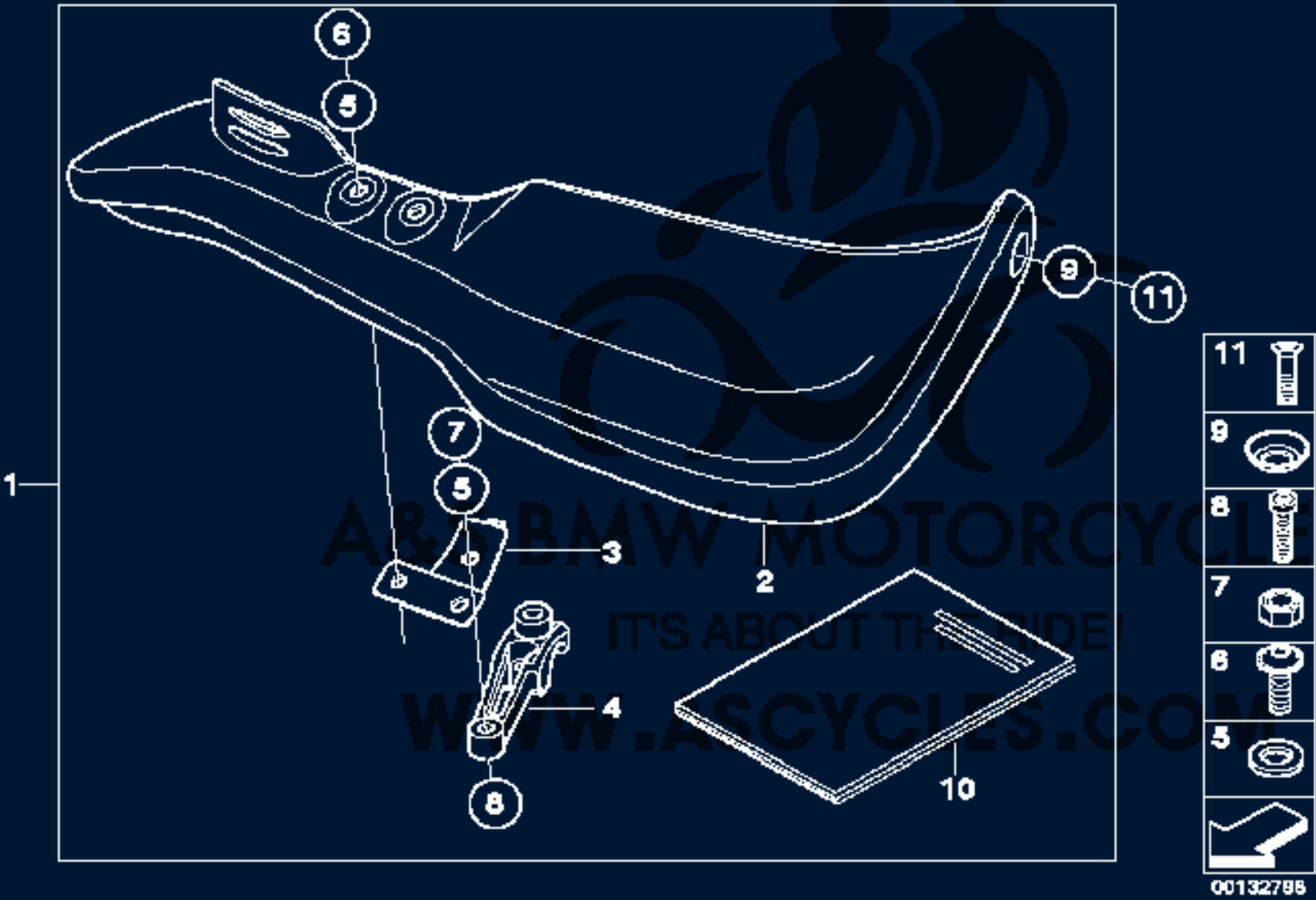
| No.                      | Description                          | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|--------------------------|--------------------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| <b>FOR VEHICLES WITH</b> |                                      |             |     |      |       |                 |    |   |    |
| HEATED HANDLEBAR GRIPS   |                                      |             |     |      |       |                 |    |   |    |
| 1                        | HEATED HANDLE, LEFT                  | X519A = YES | 1   |      |       | 61 31 7 671 605 |    | 1 |    |
| 2                        | RECESSED OVAL HEAD SHEET-METAL SCREW | ST4,2X13    | 2   |      |       | 07 11 9 902 527 |    |   |    |
| <b>FOR VEHICLES WITH</b> |                                      |             |     |      |       |                 |    |   |    |
| HEATED HANDLEBAR GRIPS   |                                      |             |     |      |       |                 |    |   |    |
| 3                        | HEATED HANDLE, RIGHT                 | X519A = YES | 1   |      |       | 61 31 2 352 054 |    | 1 |    |

Diagrams 32\_1504 BOWDEN CABLE/CABLE DISTRIBUTOR  
Series: K25 R1200 GS



| No. | Description                      | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | CABLE DISTRIBUTOR                |            | 1   |      |       | 32 73 7 670 564 |    |   |    |
| 2   | COVER                            |            | 1   |      |       | 32 73 7 670 565 |    |   |    |
| 3   | ACCELERATOR CABLE AT DISTRIBUTOR |            | 1   |      |       | 32 73 7 670 566 |    | 1 |    |
| 4   | ACCELERATOR BOWDEN CABLE, LEFT   |            | 1   |      |       | 32 73 7 670 567 |    | 1 |    |
| 5   | ACCELERATOR BOWDEN CABLE, RIGHT  |            | 1   |      |       | 32 73 7 670 568 |    | 1 |    |
| 6   | SPACER                           |            | 1   |      |       | 32 73 7 684 620 |    |   |    |
| 7   | FILLISTER HEAD SCREW             | M5X12      | 1   |      |       | 06 32 7 651 211 |    |   |    |
| 8   | HOSE CLAMP, DOUBLE               |            | 1   |      |       | 32 73 7 687 120 |    |   |    |
| 9   | TENSION STRAP                    | L=75       | 1   |      |       | 32 73 7 687 119 |    |   |    |
| 10  | DOUBLE CABLE PULLEY              |            | 1   |      |       | 32 73 7 669 398 |    |   |    |

Diagrams 32\_1490 HAND PROTECTOR  
Series: K25 R1200 GS

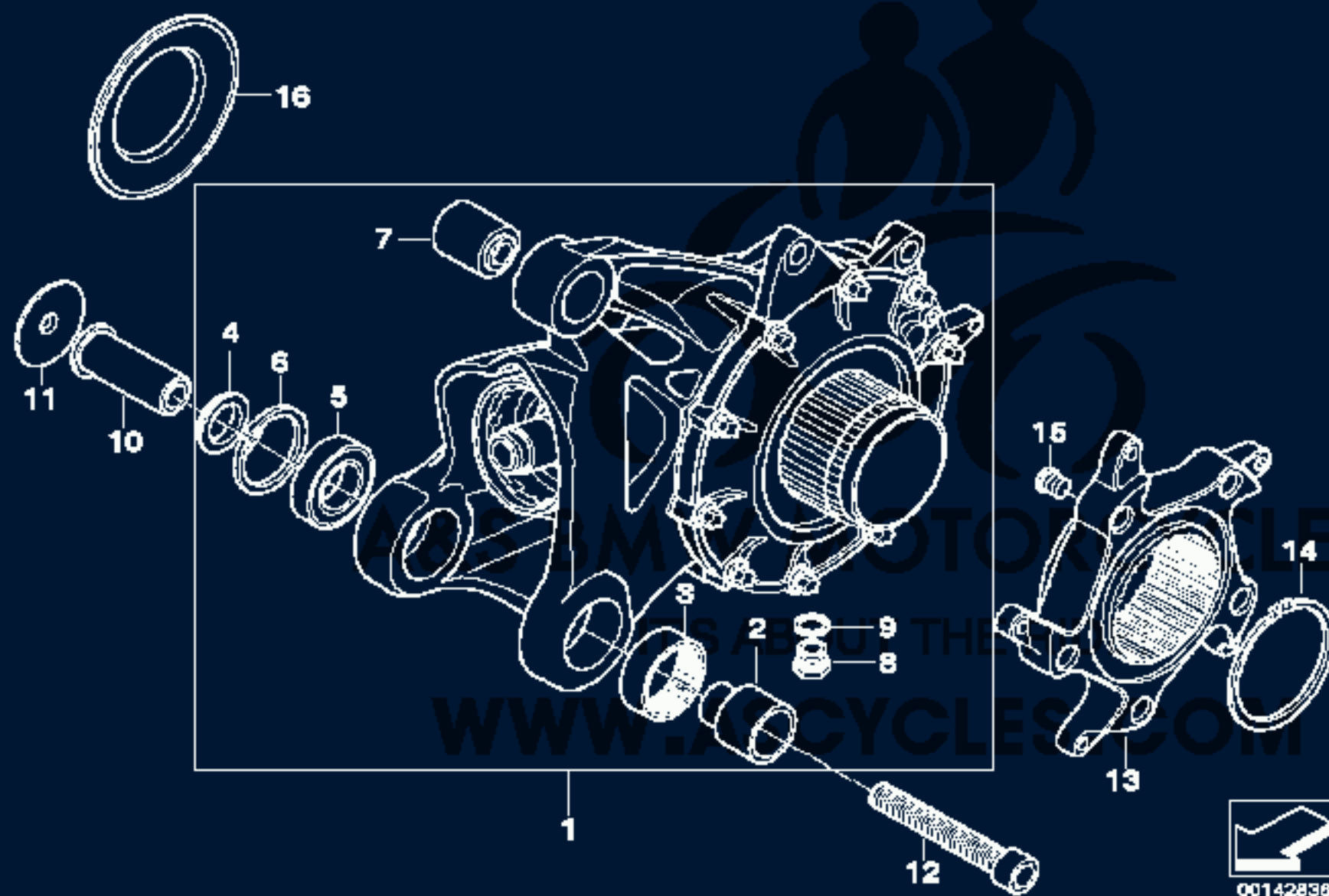


| No. | Description                          | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 2   | HAND PROTECTOR LEFT                  |            |     |      |       |                 |    |   |    |
| 2   | HAND PROTECTOR LEFT                  |            | 1   |      |       | 32 72 7 667 685 |    |   |    |
| 2   | HAND PROTECTOR RIGHT                 |            | 1   |      |       | 32 72 7 667 686 |    |   |    |
| 3   | BRACKET, HAND PROTECTOR LEFT         |            |     |      |       |                 |    |   |    |
| 3   | BRACKET, HAND PROTECTOR LEFT         |            | 1   |      |       | 32 72 7 684 575 |    |   |    |
| 3   | BRACKET, HAND PROTECTOR RIGHT        |            | 1   |      |       | 32 72 7 684 576 |    |   |    |
| 4   | CLAMPING SUPPORT                     |            | 2   |      |       | 32 72 7 664 677 |    |   |    |
| 5   | FLAT WASHER                          |            | 3   |      |       | 46 61 2 308 594 |    |   |    |
| 6   | FILLISTER HEAD SCREW                 | M5X14      | 4   |      |       | 46 63 7 657 650 |    |   |    |
| 7   | HEX NUT                              | M5-A2-70   | 4   |      |       | 07 11 9 903 070 |    |   |    |
| 8   | FLANGED CAP SCREW                    | M5X12      | 2   |      |       | 46 63 2 325 997 |    |   |    |
| 9   | BUSH                                 |            | 2   |      |       | 32 72 7 677 852 |    |   |    |
| 10  | INSTALL.INSTRUCTIONS, HAND PROTECTOR | R1200GS    | 1   |      |       | 01 29 7 687 838 |    |   |    |
| 11  | COUNTERSUNK SCREW                    |            |     |      |       |                 |    |   |    |
| 11  | COUNTERSUNK SCREW                    | M12X80     | 2   |      |       | 32 71 7 675 470 | AE |   |    |
| 11  | COUNTERSUNK SCREW                    | M12X80     | 2   |      |       | 32 71 7 689 087 |    |   |    |



## Diagrams 33\_1224 FINAL DRIVE

Series: K25 R1200 GS



| No. | Description                         | Supplement   | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------------------------|--------------|-----|------|-------|-----------------|----|---|----|
| 1   | FINAL DRIVE, SILVER                 | I=31:11=2,82 | 1   |      |       | 33 11 7 665 060 |    | 1 |    |
| 2   | PIVOT PIN                           |              | 1   |      |       | 33 17 7 665 148 |    |   |    |
| 3   | NEEDLE SLEEVE                       |              | 1   |      |       | 33 11 7 684 640 |    |   |    |
| 4   | SPACER RING                         |              | 1   |      |       | 33 17 7 672 817 |    |   |    |
| 5   | ANGULAR CONTACT BALL BEARING,RADIAL |              | 1   |      |       | 33 11 7 665 037 |    |   |    |
| 6   | LOCK RING                           | 42X1,75      | 1   |      |       | 07 11 9 905 077 |    |   |    |
| 7   | RUBBER MOUNTING                     |              | 1   |      |       | 33 17 2 312 249 |    |   |    |
| 8   | SCREW PLUG                          |              | 1   |      |       | 33 11 7 665 027 |    |   |    |
| 9   | O-RING                              | 11,2X1,8     | 1   |      |       | 07 11 9 904 690 |    |   |    |
| 10  | PIVOT PIN                           |              | 1   |      |       | 33 17 7 665 149 |    |   |    |
| 11  | COVER                               |              | 1   |      |       | 33 17 7 674 694 |    |   |    |
| 12  | ISA SCREW                           | M12X1,5X80   | 1   |      |       | 07 12 9 904 667 |    |   |    |
| 13  | FLANGE                              |              | 1   |      |       | 33 11 7 668 659 |    |   |    |
| 14  | LOCK RING                           | 62X2         | 1   |      |       | 07 11 9 905 076 |    |   |    |
| 16  | COVER                               |              | 1   |      |       | 33 11 7 665 055 |    |   |    |

Diagrams 33\_1265 FINAL DRIVE PARTS

Series: K25 R1200 GS

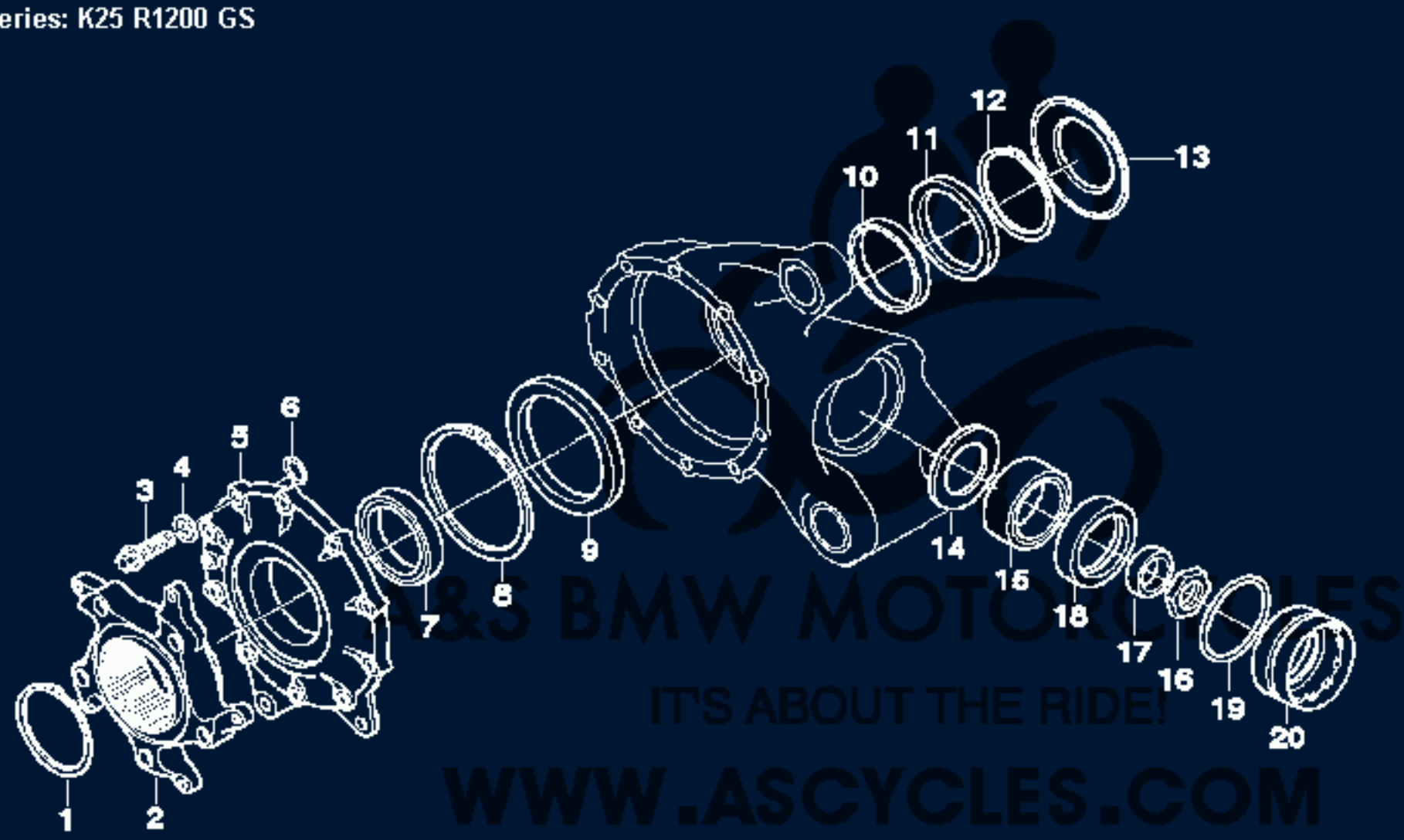


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| No. | Description           | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | LOCK RING             | 62X2       | 1   |      |       | 07 11 9 905 076 |    |   |    |
| 2   | FLANGE                |            |     |      |       |                 |    |   |    |
| 2   | FLANGE                |            | 1   |      |       | 33 11 7 668 659 | A  |   |    |
| 2   | FLANGE                |            | 1   |      |       | 33 11 7 694 910 |    |   |    |
| 3   | FILLISTER HEAD SCREW  | M8X30      | X   |      |       | 33 11 7 686 682 |    |   |    |
| 5   | HOUSING COVER SCHWARZ |            | 1   |      |       | 33 11 7 665 040 |    | 1 |    |
| 6   | O-RING                | 138X2,62   | 1   |      |       | 07 11 9 904 692 |    |   |    |
| 7   | GROOVED BALL BEARING  | 6013-2RS   | 1   |      |       | 07 11 9 904 694 |    |   |    |
| 8   | LOCK RING             | 100X3      | 1   |      |       | 07 11 9 904 689 |    |   |    |
| 9   | SHAFT SEAL            | 80X100X9   | 1   |      |       | 33 11 7 679 864 |    |   |    |
| 10  | NEEDLE SLEEVE         |            | 1   |      |       | 33 11 7 674 121 |    |   |    |
| 11  | SHAFT SEAL            | 60X75X8    | 1   |      |       | 33 11 7 679 862 |    |   |    |
| 12  | LOCK RING             | 75X2       | 1   |      |       | 33 11 7 675 132 |    |   |    |
| 13  | COVER                 |            | 1   |      |       | 33 11 7 665 055 |    |   |    |
| 14  | SPACER RING           |            |     |      |       |                 |    |   |    |
| 14  | SPACER RING           | 1,500MM    | 1   |      |       | 33 12 1 230 717 |    |   |    |
| 14  | SPACER RING           | 1,550MM    | 1   |      |       | 33 12 1 230 718 |    |   |    |
| 14  | SPACER RING           | 1,600MM    | 1   |      |       | 33 12 1 230 719 |    |   |    |
| 14  | SPACER RING           | 1,650MM    | 1   |      |       | 33 12 1 230 720 |    |   |    |
| 14  | SPACER RING           | 1,700MM    | 1   |      |       | 33 12 1 230 721 |    |   |    |
| 14  | SPACER RING           | 1,750MM    | 1   |      |       | 33 12 1 230 722 |    |   |    |
| 14  | SPACER RING           | 1,800MM    | 1   |      |       | 33 12 1 230 723 |    |   |    |
| 14  | SPACER RING           | 1,850MM    | 1   |      |       | 33 12 1 230 724 |    |   |    |
| 14  | SPACER RING           | 1,900MM    | 1   |      |       | 33 12 1 230 725 |    |   |    |
| 14  | SPACER RING           | 1,950MM    | 1   |      |       | 33 12 1 230 726 |    |   |    |
| 14  | SPACER RING           | 2,000MM    | 1   |      |       | 33 12 1 230 727 |    |   |    |
| 14  | SPACER RING           | 2,050MM    | 1   |      |       | 33 12 1 230 728 |    |   |    |
| 14  | SPACER RING           | 2,100MM    | 1   |      |       | 33 12 1 230 729 |    |   |    |
| 14  | SPACER RING           | 2,150MM    | 1   |      |       | 33 12 1 230 730 |    |   |    |
| 14  | SPACER RING           | 2,200MM    | 1   |      |       | 33 12 1 230 731 |    |   |    |



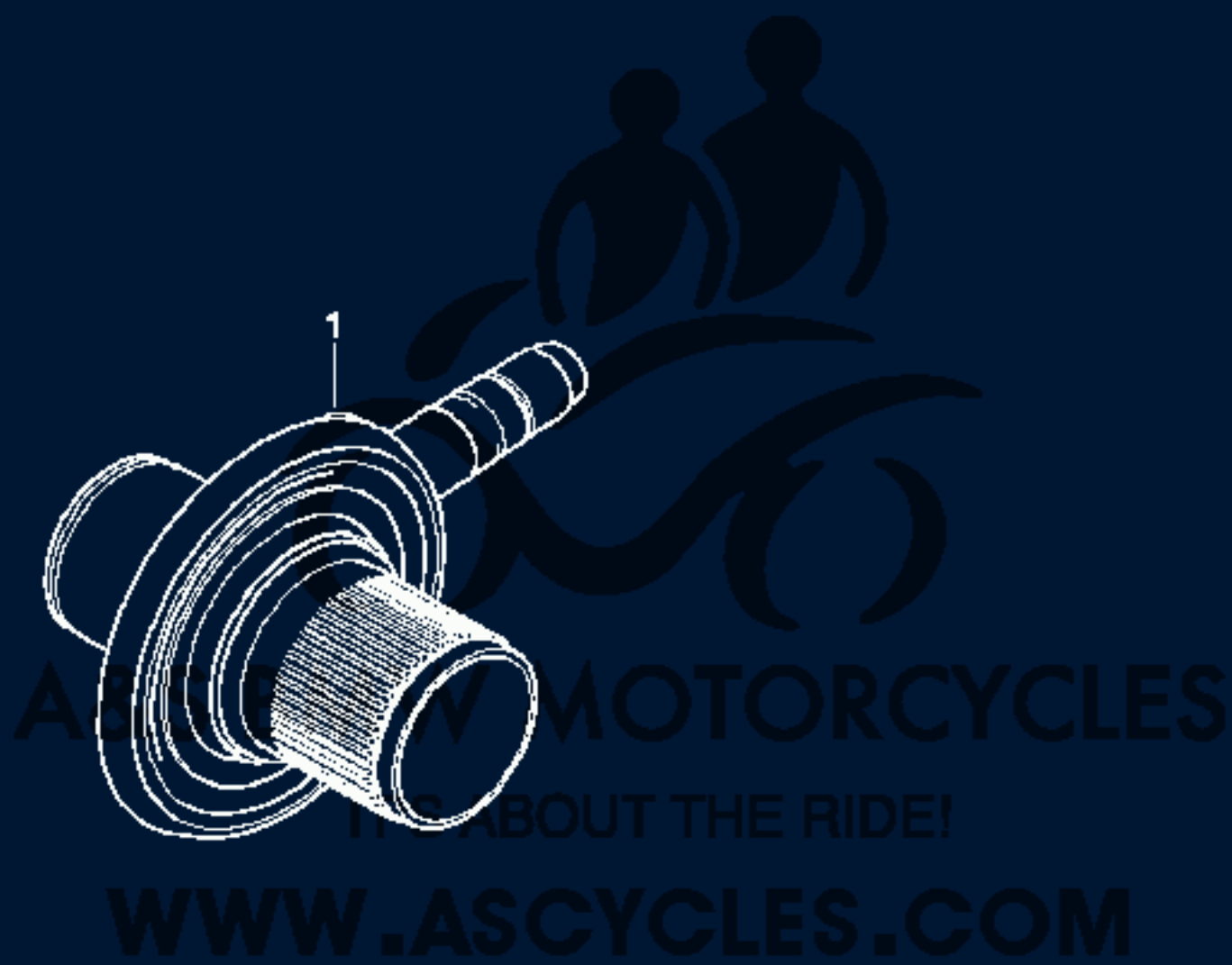
Diagrams 33\_1265 FINAL DRIVE PARTS  
Series: K25 R1200 GS



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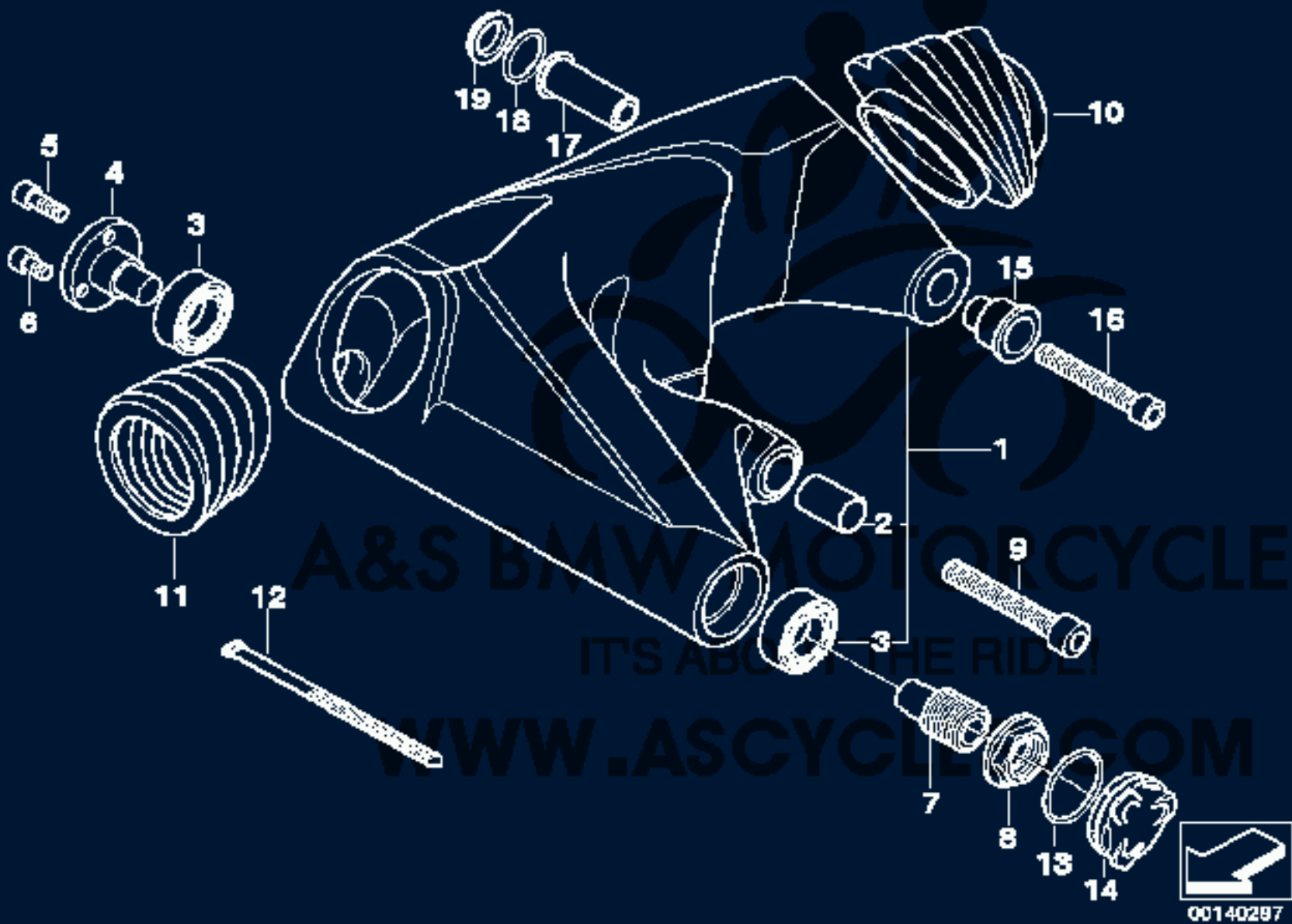
| No. | Description           | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------|------------|-----|------|-------|-----------------|----|---|----|
| 12  | LOCK RING             | 75X2       | 1   |      |       | 33 11 7 675 132 |    |   |    |
| 13  | COVER                 |            | 1   |      |       | 33 11 7 665 055 |    |   |    |
| 14  | SPACER RING           |            |     |      |       |                 |    |   |    |
| 14  | SPACER RING           | 1,500MM    | 1   |      |       | 33 12 1 230 717 |    |   |    |
| 14  | SPACER RING           | 1,550MM    | 1   |      |       | 33 12 1 230 718 |    |   |    |
| 14  | SPACER RING           | 1,600MM    | 1   |      |       | 33 12 1 230 719 |    |   |    |
| 14  | SPACER RING           | 1,650MM    | 1   |      |       | 33 12 1 230 720 |    |   |    |
| 14  | SPACER RING           | 1,700MM    | 1   |      |       | 33 12 1 230 721 |    |   |    |
| 14  | SPACER RING           | 1,750MM    | 1   |      |       | 33 12 1 230 722 |    |   |    |
| 14  | SPACER RING           | 1,800MM    | 1   |      |       | 33 12 1 230 723 |    |   |    |
| 14  | SPACER RING           | 1,850MM    | 1   |      |       | 33 12 1 230 724 |    |   |    |
| 14  | SPACER RING           | 1,900MM    | 1   |      |       | 33 12 1 230 725 |    |   |    |
| 14  | SPACER RING           | 1,950MM    | 1   |      |       | 33 12 1 230 726 |    |   |    |
| 14  | SPACER RING           | 2,000MM    | 1   |      |       | 33 12 1 230 727 |    |   |    |
| 14  | SPACER RING           | 2,050MM    | 1   |      |       | 33 12 1 230 728 |    |   |    |
| 14  | SPACER RING           | 2,100MM    | 1   |      |       | 33 12 1 230 729 |    |   |    |
| 14  | SPACER RING           | 2,150MM    | 1   |      |       | 33 12 1 230 730 |    |   |    |
| 14  | SPACER RING           | 2,200MM    | 1   |      |       | 33 12 1 230 731 |    |   |    |
| 14  | SPACER RING           | 2,250MM    | 1   |      |       | 33 12 1 230 732 |    |   |    |
| 14  | SPACER RING           | 2,300MM    | 1   |      |       | 33 12 1 230 733 |    |   |    |
| 14  | SPACER RING           | 2,350MM    | 1   |      |       | 33 12 1 230 734 |    |   |    |
| 14  | SPACER RING           | 2,400MM    | 1   |      |       | 33 12 1 230 735 |    |   |    |
| 14  | SPACER RING           | 2,450MM    | 1   |      |       | 33 12 1 230 736 |    |   |    |
| 14  | SPACER RING           | 2,500MM    | 1   |      |       | 33 12 1 230 737 |    |   |    |
| 15  | AX-BEARING            | 25X62X25,4 | 1   |      |       | 33 12 2 310 925 |    | 1 |    |
| 16  | NUT MICROENCAPSULATED |            | 1   |      |       | 33 11 1 458 089 |    |   |    |
| 17  | COMPRESSION RING      |            | 1   |      |       | 33 12 1 450 095 |    |   |    |
| 18  | SHAFT SEAL            | 35X47X7    | 1   |      |       | 33 11 7 679 860 |    |   |    |
| 19  | O-RING                | 58X2,62    | 1   |      |       | 07 11 9 904 691 |    |   |    |
| 20  | THREADED RING         |            | 1   |      |       | 33 11 7 665 034 |    |   |    |

Diagrams 33\_1266 DIFFERENTIAL GEAR SET  
Series: K25 R1200 GS



| No. | Description   | Supplement   | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|---------------|--------------|-----|------|-------|-----------------|----|---|----|
| 1   | CROWNGEAR SET | I=31:11=2,82 | 1   |      |       | 33 11 7 669 912 |    | 1 |    |

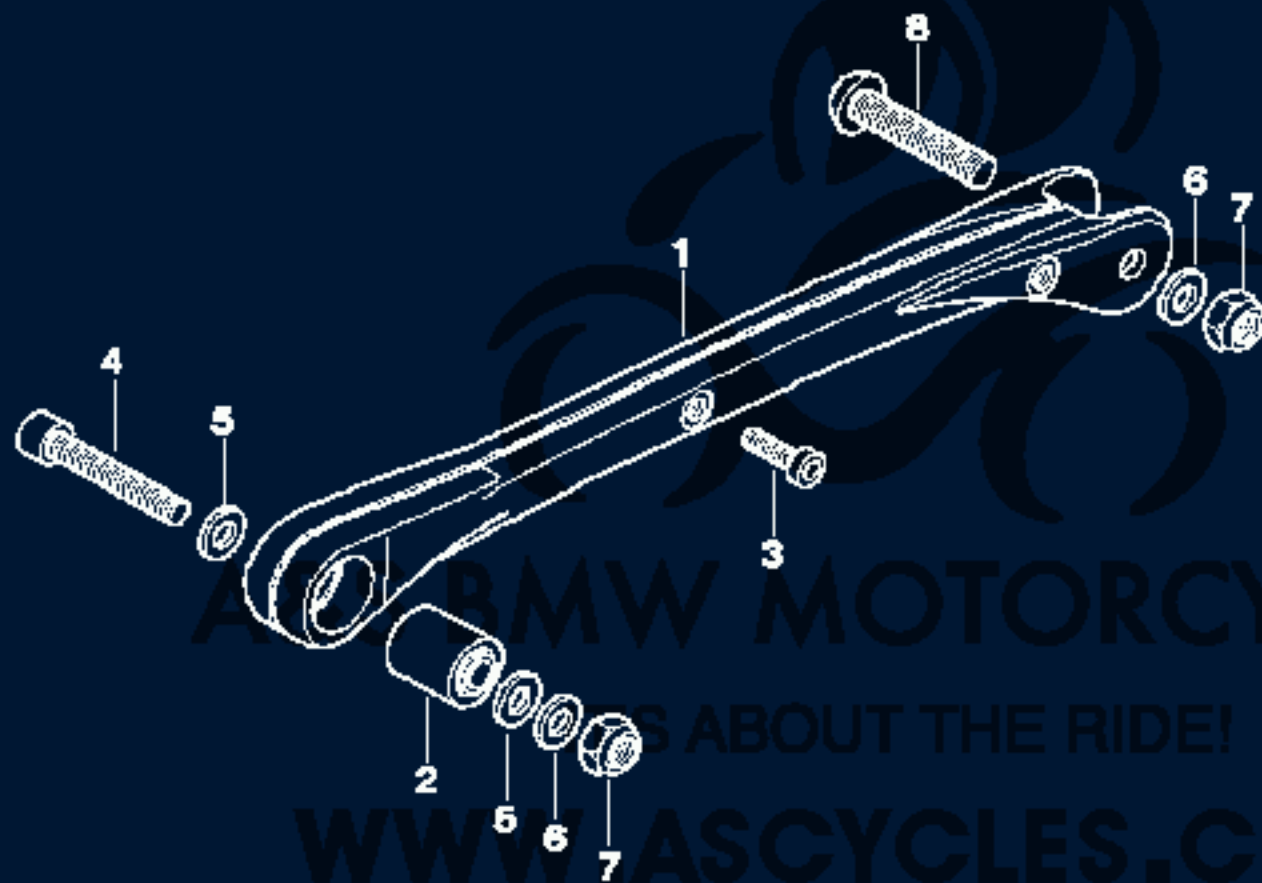
Diagrams 33\_1226 REAR TRAILING ARM  
Series: K25 R1200 GS



| No. | Description             | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | REAR WHEEL FORK, SILVER |            | 1   |      |       | 33 17 7 674 525 |    | 1 |    |
| 2   | FIT BUSH                |            | 1   |      |       | 33 17 2 338 103 |    |   |    |
| 3   | TAPERED ROLLER BEARING  |            | 2   |      |       | 33 17 2 311 729 |    | 1 |    |
| 4   | PIVOT PIN, RIGHT        |            | 1   |      |       | 33 17 2 332 569 |    |   |    |
| 5   | ISA SCREW               | M6X16      | 3   |      |       | 07 12 9 904 588 |    |   |    |
| 6   | ISA SCREW               | M6X8       | 1   |      |       | 07 12 9 904 668 |    |   |    |
| 7   | PIVOT PIN               |            | 1   |      |       | 33 17 2 335 110 |    |   |    |
| 8   | COLLAR NUT              | M24X1,25   | 1   |      |       | 33 17 2 335 111 |    |   |    |
| 9   | ISA SCREW               | M10X80     | 1   |      |       | 07 12 9 905 247 |    |   |    |
| 10  | RUBBER BOOT             |            | 1   |      |       | 33 17 7 685 052 |    |   |    |
| 11  | RUBBER BOOT             |            | 1   |      |       | 33 17 7 685 599 |    |   |    |
| 12  | CABLE STRAP             |            | 1   |      |       | 33 17 7 687 623 |    |   |    |
| 13  | O-RING                  | 39X2       | 1   |      |       | 07 11 9 905 268 |    |   |    |
| 14  | COVERING CAP            |            | 1   |      |       | 46 51 7 675 124 |    |   |    |
| 15  | PIVOT PIN               |            | 1   |      |       | 33 17 7 665 148 |    |   |    |
| 16  | ISA SCREW               | M12X1,5X80 | 1   |      |       | 07 12 9 904 667 |    |   |    |
| 17  | PIVOT PIN               |            | 1   |      |       | 33 17 7 665 149 |    |   |    |
| 18  | O-RING                  | 34X1       | 1   |      |       | 07 11 9 904 693 |    |   |    |
| 19  | SPACER RING             |            | 1   |      |       | 33 17 7 672 817 |    |   |    |

Diagrams 33\_1225 TENSION STRUTS WITH MOUNTING

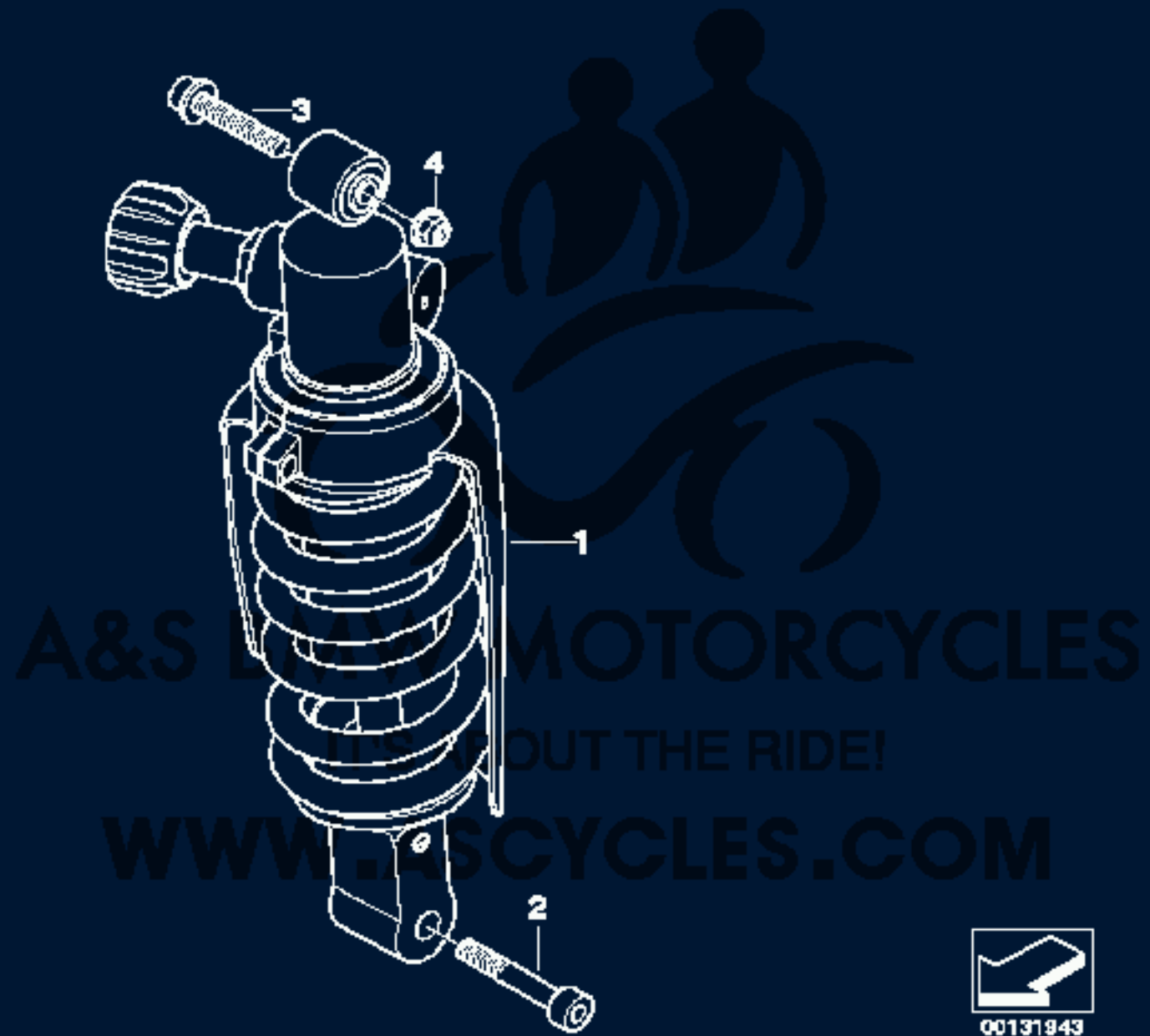
Series: K25 R1200 GS



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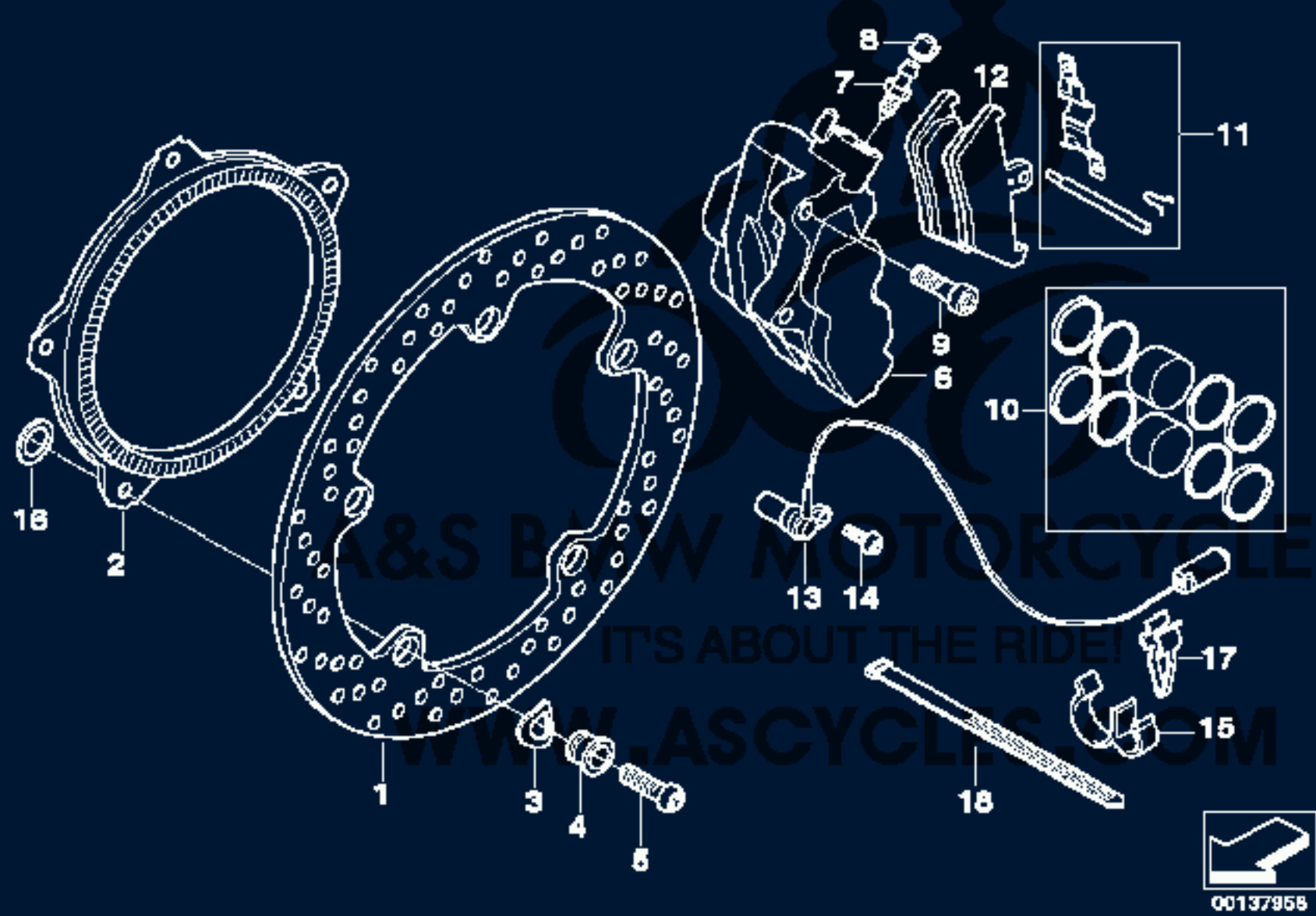
| No. | Description          | Supplement      | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------|-----------------|-----|------|-------|-----------------|----|---|----|
| 1   | SILVER ROD           | L=380           | 1   |      |       | 33 17 7 672 457 |    | 1 |    |
| 2   | RUBBER MOUNTING      |                 | 1   |      |       | 33 17 2 312 249 |    |   |    |
| 3   | ISA SCREW            | M6X16           | 1   |      |       | 07 12 9 905 261 |    |   |    |
| 4   | ISA SCREW            | M10X55          | 1   |      |       | 07 12 9 904 659 |    |   |    |
| 5   | STOP DISK            |                 | 2   |      |       | 33 17 7 655 783 |    |   |    |
| 6   | FLAT WASHER          | A10,5           | 2   |      |       | 07 11 9 931 020 |    |   |    |
| 7   | SELF-LOCKING HEX NUT | M10             | 2   |      |       | 07 12 9 964 676 |    |   |    |
| 8   | ISA SCREW            | M10X55 10.9 ZN: | 1   |      |       | 33 17 7 674 574 |    |   |    |

Diagrams 33\_1214 REAR SPRING STRUT  
Series: K25 R1200 GS



| No. | Description          | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | REAR SPRING STRUT    |            | 1   |      |       | 33 53 7 666 418 |    | 1 | T  |
| 2   | ISA SCREW            | M10X80     | 1   |      |       | 07 12 9 905 247 |    |   |    |
| 3   | FIT BOLT M10X65X1.25 |            | 1   |      |       | 33 53 7 686 734 |    |   |    |
| 4   | SELF-LOCKING HEX NUT | M10X1,25   | 1   |      |       | 07 11 9 915 708 |    |   |    |

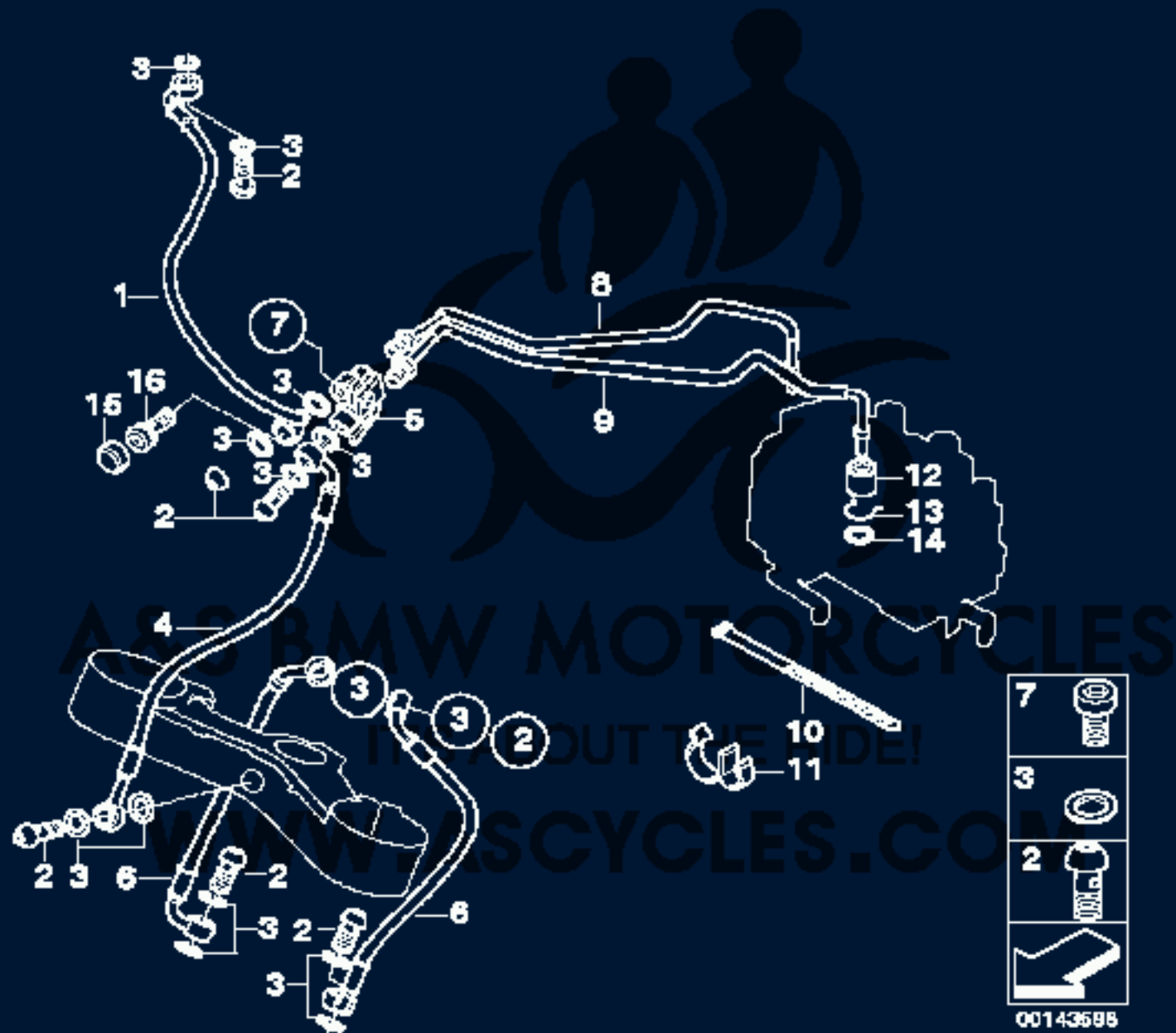
Diagrams 34\_1392 FRONT WHEEL BRAKE, INTEGRAL ABS  
Series: K25 R1200 GS



| No. | Description                            | Supplement    | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------------------|---------------|-----|------|-------|-----------------|----|---|----|
| 1   | BRAKE DISC                             |               | 2   |      |       | 34 11 7 676 550 |    | 1 |    |
| 2   | SENSOR RING, FRONT, INTEGRAL ABS       |               | 1   |      |       | 34 52 7 667 325 |    | 1 |    |
| 3   | WAVE WASHER                            |               | X   |      |       | 34 11 2 314 888 |    |   |    |
| 4   | ROLL PIN                               |               | X   |      |       | 34 11 2 335 745 |    |   |    |
| 5   | FILLISTER HEAD SCREW                   | M 8X20        | X   |      |       | 34 11 2 330 619 |    |   |    |
| 6   | BRAKE CALIPER EVO WITHOUT PAD, LEFT    |               |     |      |       |                 |    |   |    |
| 6   | BRAKE CALIPER EVO WITHOUT PAD, LEFT    | 32/36 BREMBO  | 1   |      |       | 34 11 7 684 959 |    | 1 | I  |
| 6   | BRAKE CALIPER EVO WITHOUT PAD, RIGHT   | 32/36 BREMBO  | 1   |      |       | 34 11 7 684 960 |    | 1 | I  |
| 7   | VENT SCREW                             | M 10          | 2   |      |       | 34 21 2 330 310 |    |   |    |
| 8   | DUST CAP                               |               | 2   |      |       | 34 21 1 236 794 |    |   |    |
| 9   | ISA SCREW                              | M8X32         | 4   |      |       | 34 11 7 653 171 |    |   |    |
| 10  | REPAIR SET BRAKE CALIPER               | 32/36         | 1   |      |       | 34 11 2 338 257 |    |   | I  |
| 11  | REPAIR KIT FOR ATTACHED PARTS          |               | 1   |      |       | 34 11 7 660 850 |    |   |    |
| 12  | REPAIR KIT, BRAKE PADS, SINTERED METAL |               | 2   |      |       | 34 11 7 671 780 |    | 1 |    |
| 13  | ABS SENSOR                             |               | 1   |      |       | 34 51 7 666 436 |    | 1 |    |
| 14  | OVAL HEAD SCREW                        | ISA M5X10     | 1   |      |       | 34 51 2 335 916 |    |   |    |
| 15  | TANDEM CLAMP                           |               | 5   |      |       | 34 52 7 664 098 |    |   |    |
| 16  | STOP DISK                              |               | 5   |      |       | 34 11 7 661 877 |    |   |    |
| 18  | CABLE STRAP                            | L=200MM/B=3,6 | X   |      |       | 61 13 1 367 599 |    |   |    |

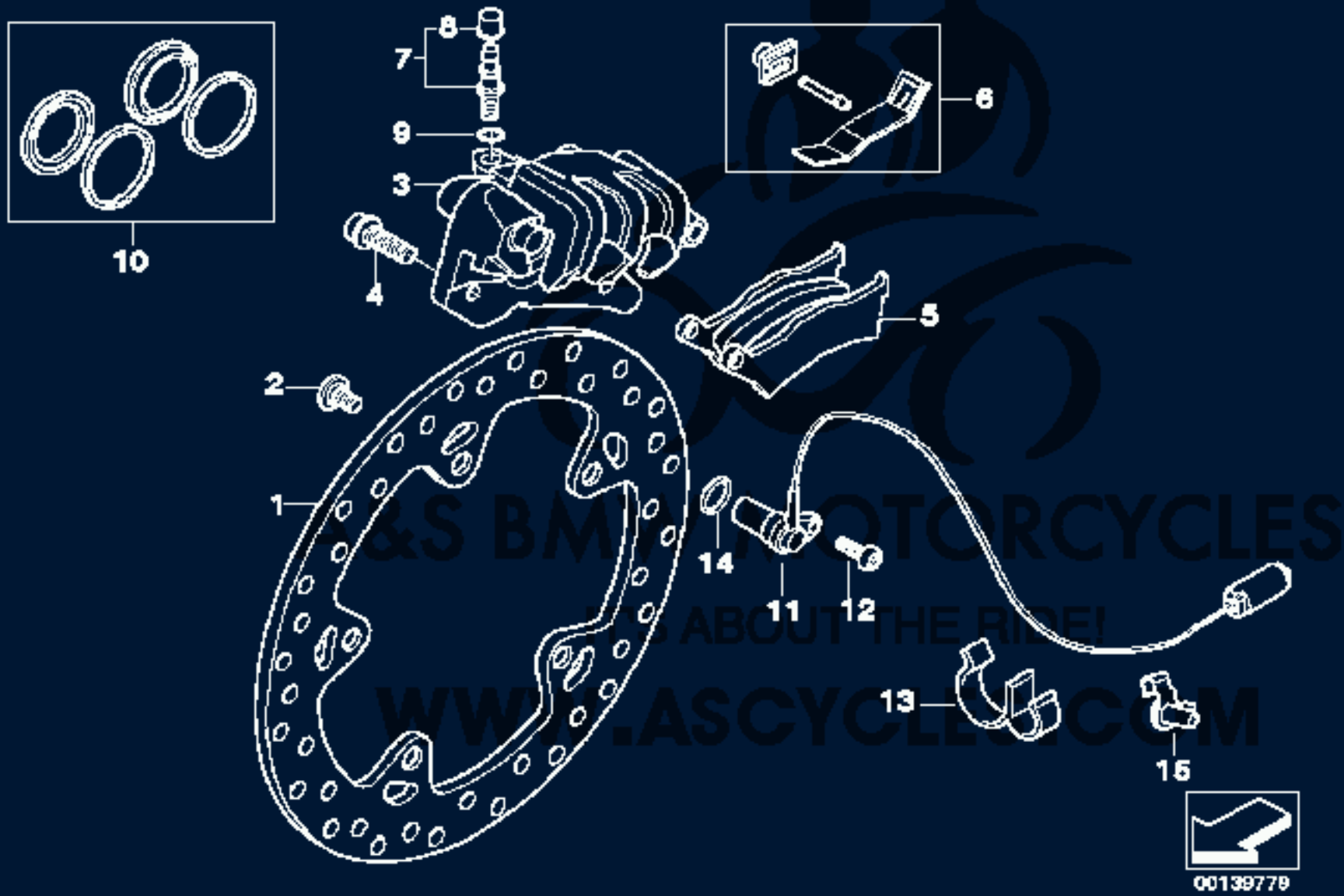


Diagrams 34\_1406 BRAKE PIPE, FRONT, INTEGRAL ABS  
Series: K25 R1200 GS



| No. | Description                       | Supplement    | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------------------|---------------|-----|------|-------|-----------------|----|---|----|
| 1   | STEEL-ARMORED BRAKE HOSE          |               | 1   |      |       | 34 32 7 666 805 |    | 1 |    |
| 2   | HOLLOW BOLT                       | M10X1         | 7   |      |       | 34 32 7 667 316 |    |   |    |
| 3   | GASKET RING                       | A10X13,5-CU   | X   |      |       | 07 11 9 963 072 |    |   |    |
| 4   | STEEL-ARMORED BRAKE HOSE          |               | 1   |      |       | 34 32 7 671 787 |    | 1 |    |
| 5   | DISTRIBUTION PIECE                |               | 1   |      |       | 34 32 2 330 717 |    |   |    |
| 6   | BRAKE HOSE, LEFT                  |               |     |      |       |                 |    |   |    |
| 6   | BRAKE HOSE, LEFT                  |               | 1   |      |       | 34 32 7 671 789 |    | 1 |    |
| 6   | BRAKE HOSE, RIGHT                 |               | 1   |      |       | 34 32 7 671 790 |    | 1 |    |
| 7   | FILLISTER HEAD SCREW              | M6X16         | 1   |      |       | 06 32 7 651 204 |    |   |    |
| 8   | BRAKE PIPE CONTROL CIRCUIT, FRONT |               | 1   |      |       | 34 32 7 666 774 |    |   |    |
| 9   | BRAKE CIRCUIT PIPE, FRONT         |               | 1   |      |       | 34 32 7 666 776 |    |   |    |
| 10  | CABLE STRAP                       | L=200MM/B=3,6 | 1   |      |       | 61 13 1 367 599 |    |   |    |
| 11  | TANDEM CLAMP                      |               | 8   |      |       | 34 52 7 664 098 |    |   |    |
| 12  | COVERING CAP                      |               | 4   |      |       | 34 51 7 654 981 |    |   |    |
| 13  | CLAMP                             |               | 4   |      |       | 34 51 7 654 982 |    |   |    |
| 14  | GASKET RING                       |               | 4   |      |       | 34 51 7 661 591 |    |   |    |

Diagrams 34\_1393 REAR WHEEL BRAKE  
Series: K25 R1200 GS

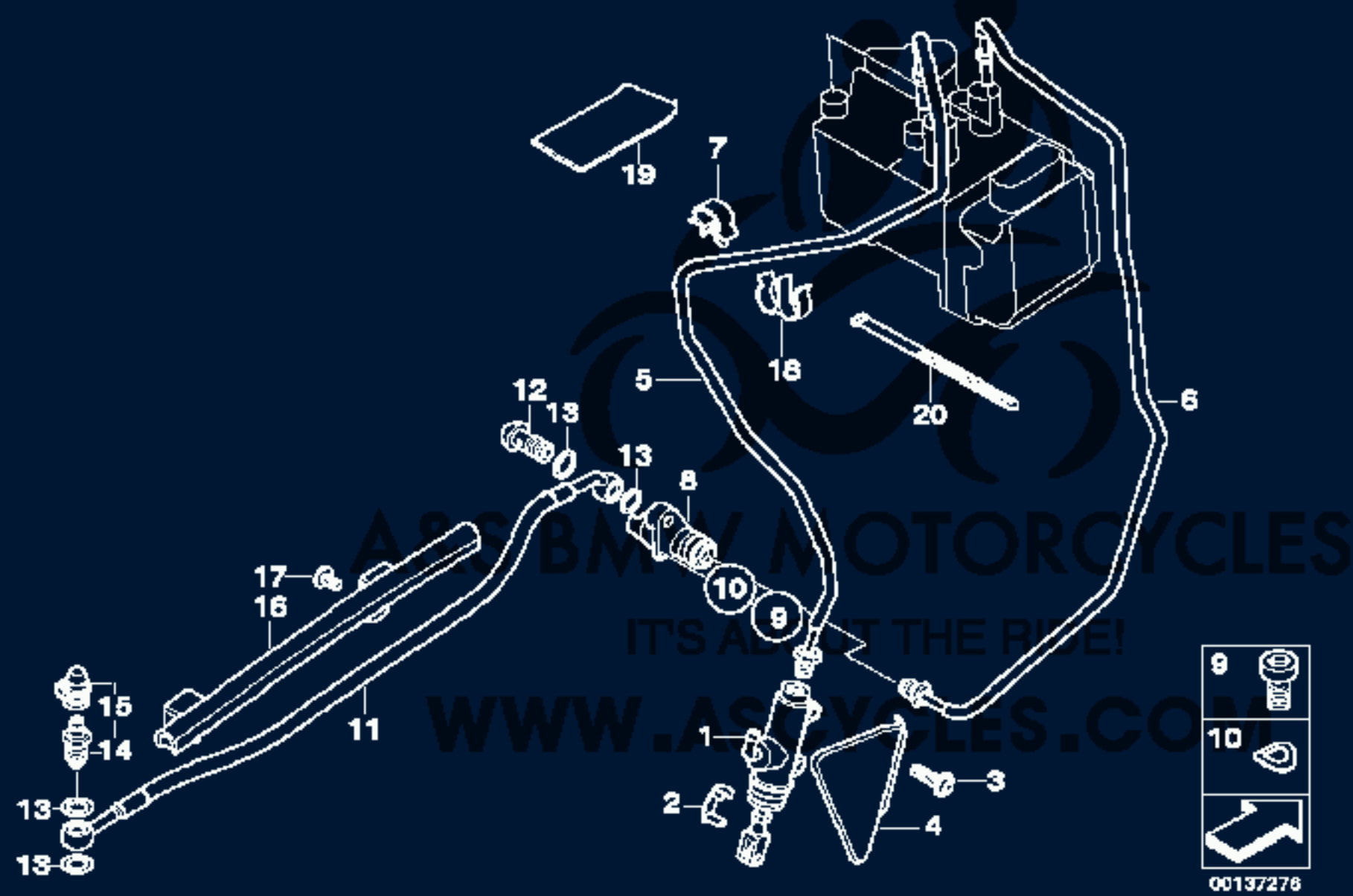


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| No. | Description                     | Supplement   | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|---------------------------------|--------------|-----|------|-------|-----------------|----|---|----|
| 1   | BRAKE DISC                      |              | 1   |      |       | 34 21 7 664 102 |    | 1 |    |
| 2   | SCREW                           |              | 5   |      |       | 34 21 2 331 275 |    |   |    |
| 3   | BRAKE CAPILER, REAR             |              | 1   |      |       | 34 21 7 664 103 |    | 1 | I  |
| 4   | TORX-BOLT WITH WASHER           | M8X25-Z1-ZNS | 2   |      |       | 07 12 9 903 267 |    |   |    |
| 5   | REPAIR KIT, BRAKE PADS, ORGANIC | 7,1-5,5      | 1   |      |       | 34 21 2 335 465 |    | 1 |    |
| 6   | REPAIR KIT FOR ATTACHED PARTS   |              | 1   |      |       | 34 21 7 671 876 |    | 1 |    |
| 7   | SCREW PLUG WITH VENTILATION     |              | 1   |      |       | 34 32 7 673 647 |    |   |    |
| 8   | CAP                             |              | 1   |      |       | 34 21 2 314 001 |    |   |    |
| 9   | GASKET RING                     | A10X13,5-CU  | 2   |      |       | 07 11 9 963 072 |    |   |    |
| 10  | REPAIR SET BRAKE CALIPER        | 32/36        | 1   |      |       | 34 11 2 338 257 |    |   | I  |
| 11  | ABS SENSOR                      |              | 1   |      |       | 34 51 7 666 436 |    | 1 |    |
| 12  | OVAL HEAD SCREW                 | ISA M5X10    | 2   |      |       | 34 51 2 335 916 |    |   |    |
| 13  | TANDEM CLAMP                    |              | 1   |      |       | 34 52 7 664 098 |    |   |    |
| 14  | O-RING                          | 11,3X2,2     | 1   |      |       | 07 11 9 905 198 |    |   |    |
| 15  | BRACKET                         |              | 1   |      |       | 34 52 7 675 285 |    |   |    |



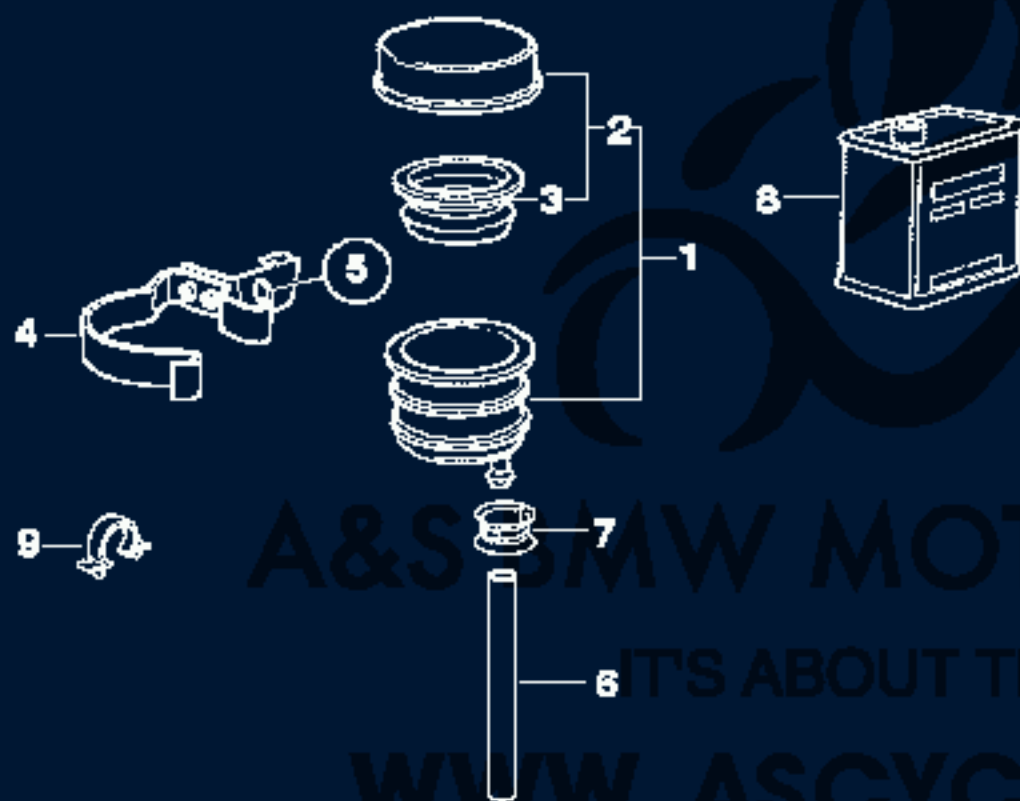
Diagrams 34\_1408 BRAKE MASTER CYLINDER REAR, INTEGRAL ABS  
Series: K25 R1200 GS



| No. | Description                      | Supplement    | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------------|---------------|-----|------|-------|-----------------|----|---|----|
| 1   | BRAKE MASTER CYLINDER            | D=14,29/65    | 1   |      |       | 34 32 7 673 790 |    | 1 | I  |
| 2   | PIN                              | 6X12          | 1   |      |       | 07 12 9 934 961 |    |   |    |
| 3   | ISA SCREW                        | M6X20         | 2   |      |       | 34 31 7 676 962 |    |   |    |
| 4   | COVER                            |               | 1   |      |       | 34 31 7 673 520 |    |   |    |
| 5   | BRAKE PIPE CONTROL CIRCUIT, REAR |               | 1   |      |       | 34 32 7 676 373 |    |   |    |
| 6   | BRAKE CIRCUIT PIPE, REAR         |               | 1   |      |       | 34 32 7 676 374 |    | 1 |    |
| 7   | TUBING SUPPORT                   |               | 2   |      |       | 34 32 7 684 551 |    |   |    |
| 8   | ADAPTER                          |               | 1   |      |       | 34 32 7 673 768 |    |   |    |
| 9   | ISA SCREW                        | M6X16         | 1   |      |       | 34 51 2 335 915 |    |   |    |
| 10  | WAVE WASHER                      | B6            | 1   |      |       | 07 11 9 932 099 |    |   |    |
| 11  | STEEL-ARMORED BRAKE HOSE         |               | 1   |      |       | 34 32 7 673 646 |    | 1 |    |
| 12  | HOLLOW BOLT                      | M10X1         | 1   |      |       | 34 32 7 667 316 |    |   |    |
| 13  | GASKET RING                      | A10X13,5-CU   | 4   |      |       | 07 11 9 963 072 |    |   |    |
| 14  | SCREW PLUG WITH VENTILATION      |               | 1   |      |       | 34 32 7 673 647 |    |   |    |
| 15  | CAP                              |               | 1   |      |       | 34 21 2 314 001 |    |   |    |
| 16  | COVER                            |               | 1   |      |       | 34 32 7 675 056 |    |   |    |
| 17  | OVAL HEAD SCREW                  | M6X16         | 2   |      |       | 46 63 7 653 731 |    |   |    |
| 18  | SPACER, BRAKE PIPE               |               | 2   |      |       | 34 32 7 675 533 |    |   |    |
| 19  | FOIL                             |               | 1   |      |       | 46 54 2 315 901 |    |   |    |
| 20  | CABLE STRAP                      | L=200MM/B=3,6 | X   |      |       | 61 13 1 367 599 |    |   |    |

Diagrams 34\_1407 FLUID CONTAINER REAR

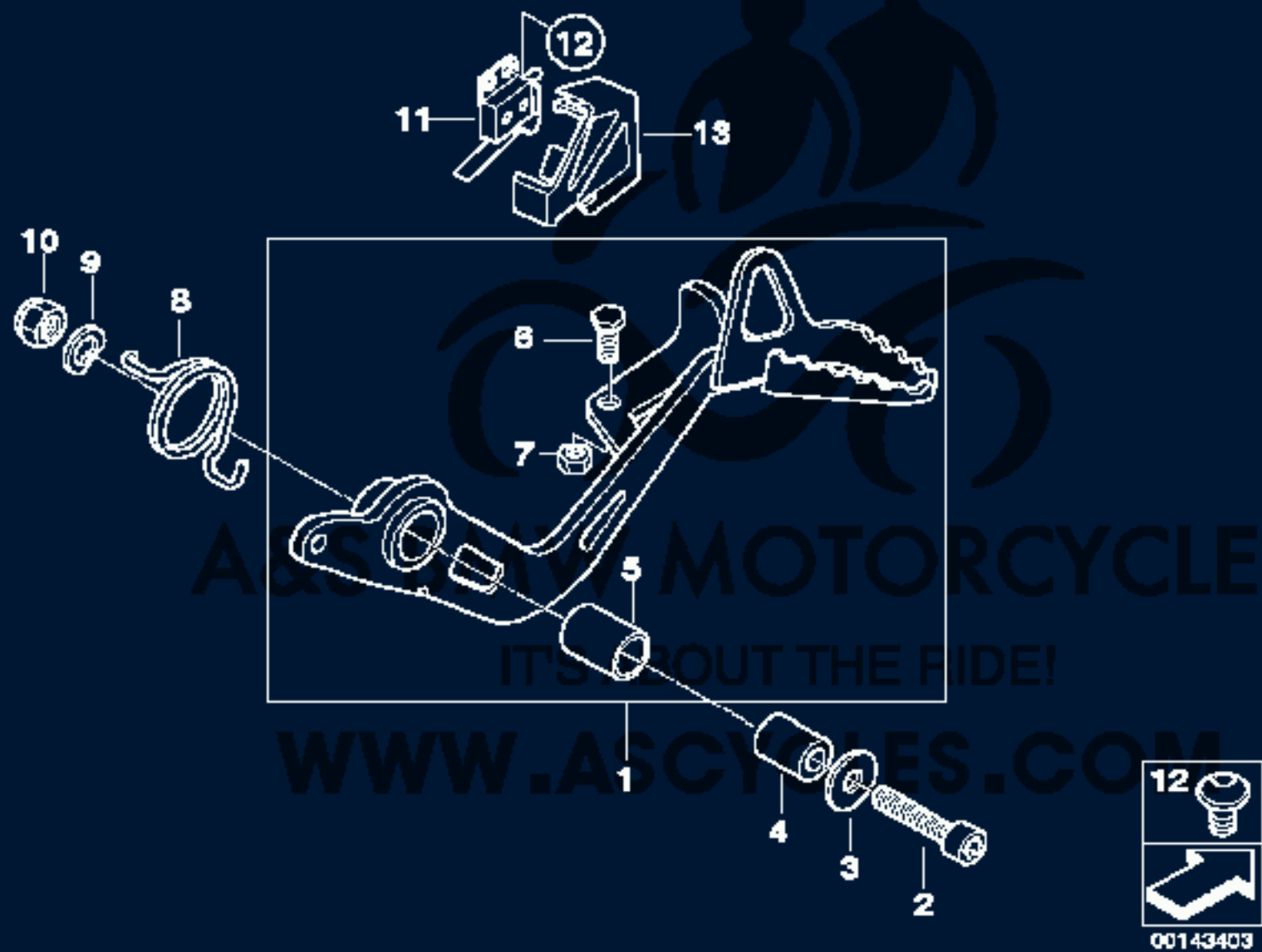
Series: K25 R1200 GS



| No. | Description                     | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|---------------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 1   | FLUID CONTAINER REAR            |             | 1   |      |       | 34 31 2 314 082 |    | 1 |    |
| 2   | COVER                           |             | 1   |      |       | 34 31 2 314 091 |    |   |    |
| 3   | RUBBER COVER                    |             | 1   |      |       | 34 31 2 314 092 |    |   |    |
| 4   | BRACKET                         |             | 1   |      |       | 34 31 7 666 931 |    |   |    |
| 5   | ISA SCREW                       | M6X10       | 1   |      |       | 34 31 7 684 537 |    |   |    |
| 6   | HOSE                            | 360MM       | 1   |      |       | 34 31 7 684 309 |    |   | I  |
| 7   | HOSE CLAMP                      | 12,3MM      | 2   |      |       | 17 11 1 460 922 |    |   |    |
| 8   | BRAKE FLUID DOT4, LOW VISCOSITY | 250 ML DOSE | 1   |      |       | 83 13 0 139 895 |    |   | I  |
| 9   | BRACKET                         |             | 2   |      |       | 12 52 1 733 330 |    |   |    |

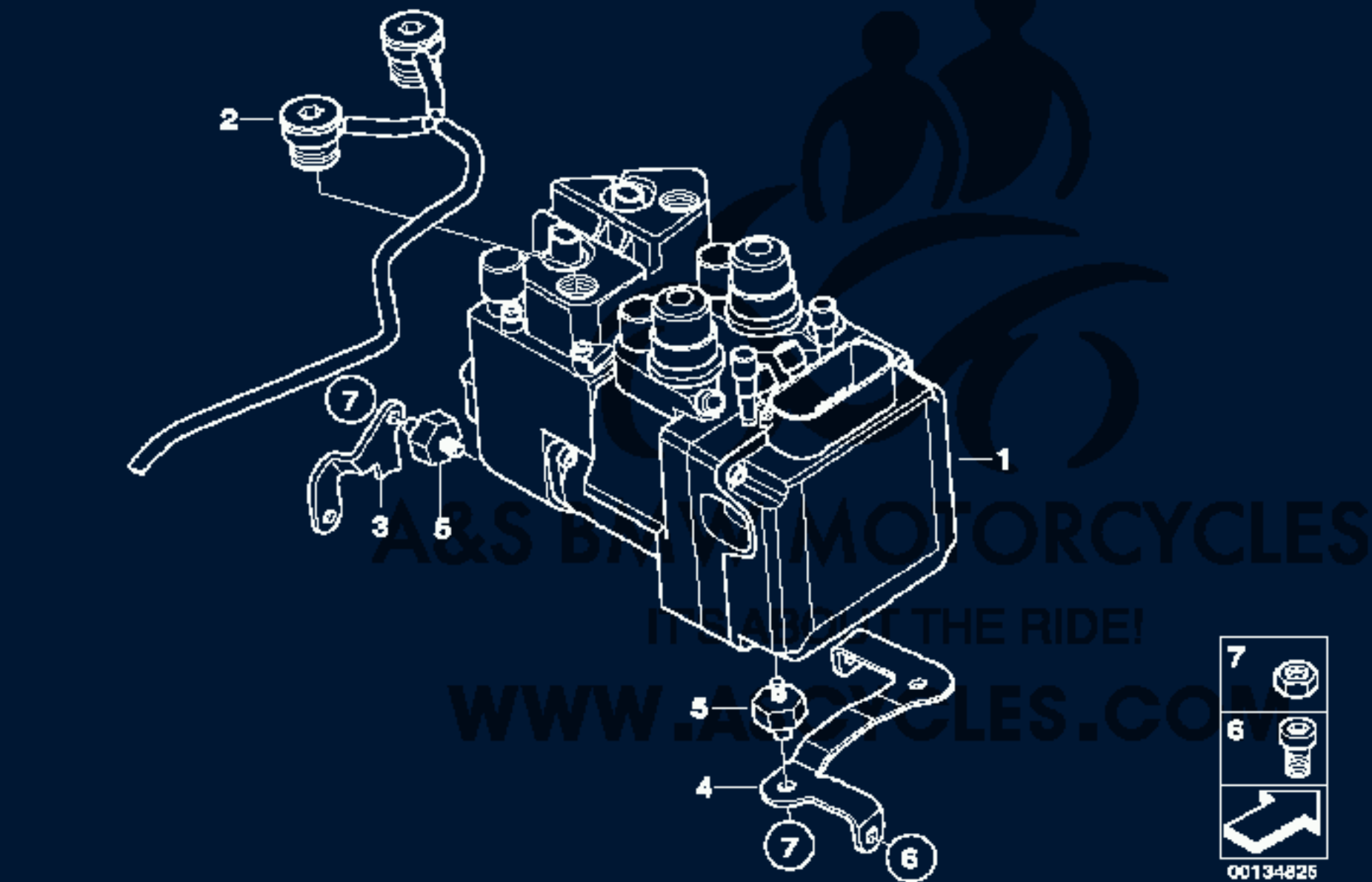
Diagrams 34\_1422 BRAKE PEDAL

Series: K25 R1200 GS



| No. | Description             | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | BRAKE PEDAL             |            | 1   |      |       | 35 21 7 673 168 |    | 1 |    |
| 2   | ISA SCREW               | M8X40      | 1   |      |       | 07 12 9 904 816 |    |   |    |
| 3   | WASHER                  | 8,4        | 1   |      |       | 35 21 2 335 498 |    |   |    |
| 4   | BUSH BEARING            |            | 1   |      |       | 35 21 2 345 837 |    |   |    |
| 5   | BUSH                    |            | 1   |      |       | 35 21 1 450 231 |    |   |    |
| 6   | HEX BOLT                |            | 1   |      |       | 35 21 1 231 067 |    |   |    |
| 7   | HEX NUT                 |            | 1   |      |       | 07 11 9 904 030 |    |   |    |
| 8   | RETAINER SPRING         |            | 1   |      |       | 35 21 7 666 719 |    |   |    |
| 9   | WAVE WASHER             | B8         | 1   |      |       | 07 11 9 932 121 |    |   |    |
| 10  | SELF-LOCKING HEX NUT    | M8         | 1   |      |       | 07 12 9 964 675 |    |   |    |
| 11  | MICRO SWITCH            |            | 1   |      |       | 61 31 2 305 988 |    | 1 |    |
| 12  | FILLISTER HEAD SCREW    | M5X8       | 1   |      |       | 18 12 7 661 887 |    |   |    |
| 13  | STOP LIGHT SWITCH COVER |            | 1   |      |       | 34 31 7 673 531 |    |   |    |

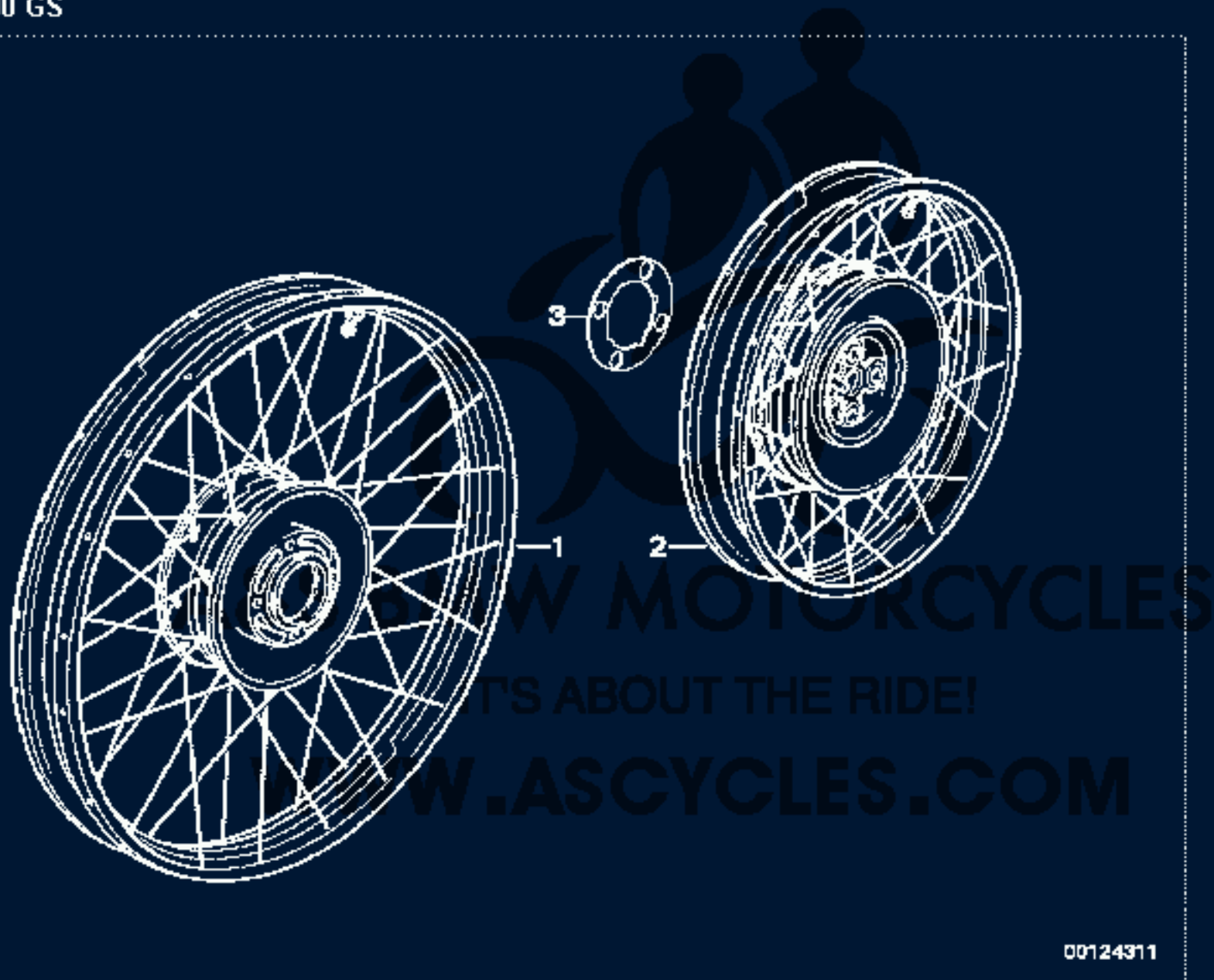
Diagrams 34\_1409 PRESSURE MODULATOR INTEGRAL ABS  
Series: K25 R1200 GS



| No. | Description                              | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | PRESSURE MODULATOR, PARTIAL INTEGRAL ABS |            | 1   |      |       | 34 51 7 680 863 |    | 1 | I  |
| 2   | VENT HOSE WITH COVER I-ABS               |            | 1   |      |       | 34 51 7 674 836 |    |   |    |
| 3   | BRACKET, PRESSURE MODULATOR LEFT         |            | 1   |      |       | 34 51 7 666 471 |    |   |    |
| 4   | BRACKET, PRESSURE MODULATOR RIGHT        |            | 1   |      |       | 34 51 7 666 472 |    |   |    |
| 5   | SWINGING METAL BUFFER                    |            | 3   |      |       | 34 51 7 676 064 |    |   |    |
| 6   | ISA SCREW                                | M6X16      | 1   |      |       | 07 12 9 904 588 |    |   |    |
| 7   | HEX NUT                                  | M6-8-ZNS   | 3   |      |       | 07 11 9 922 832 |    |   |    |

Diagrams 36\_0412 SPOKEWHEEL

Series: K25 R1200 GS

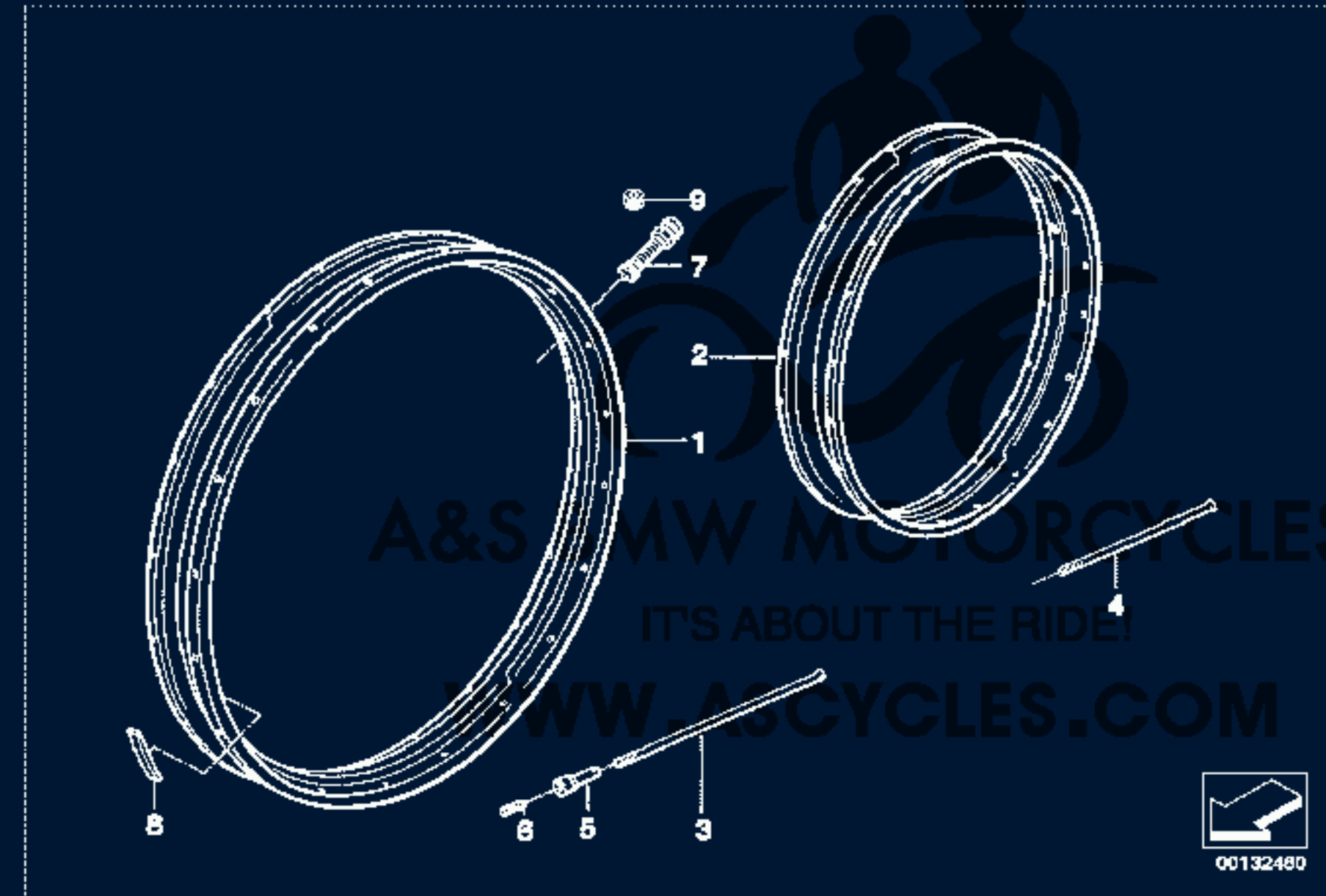


00124311

| No. | Description       | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | SPOKE WHEEL FRONT | 19"        | 1   |      |       | 36 31 7 664 711 |    | 1 |    |
| 2   | SPOKE WHEEL, REAR | 17"        | 1   |      |       | 36 31 7 664 731 |    | 1 |    |

Diagrams 36\_0413 SPOKEWHEEL RIM/SPOKE

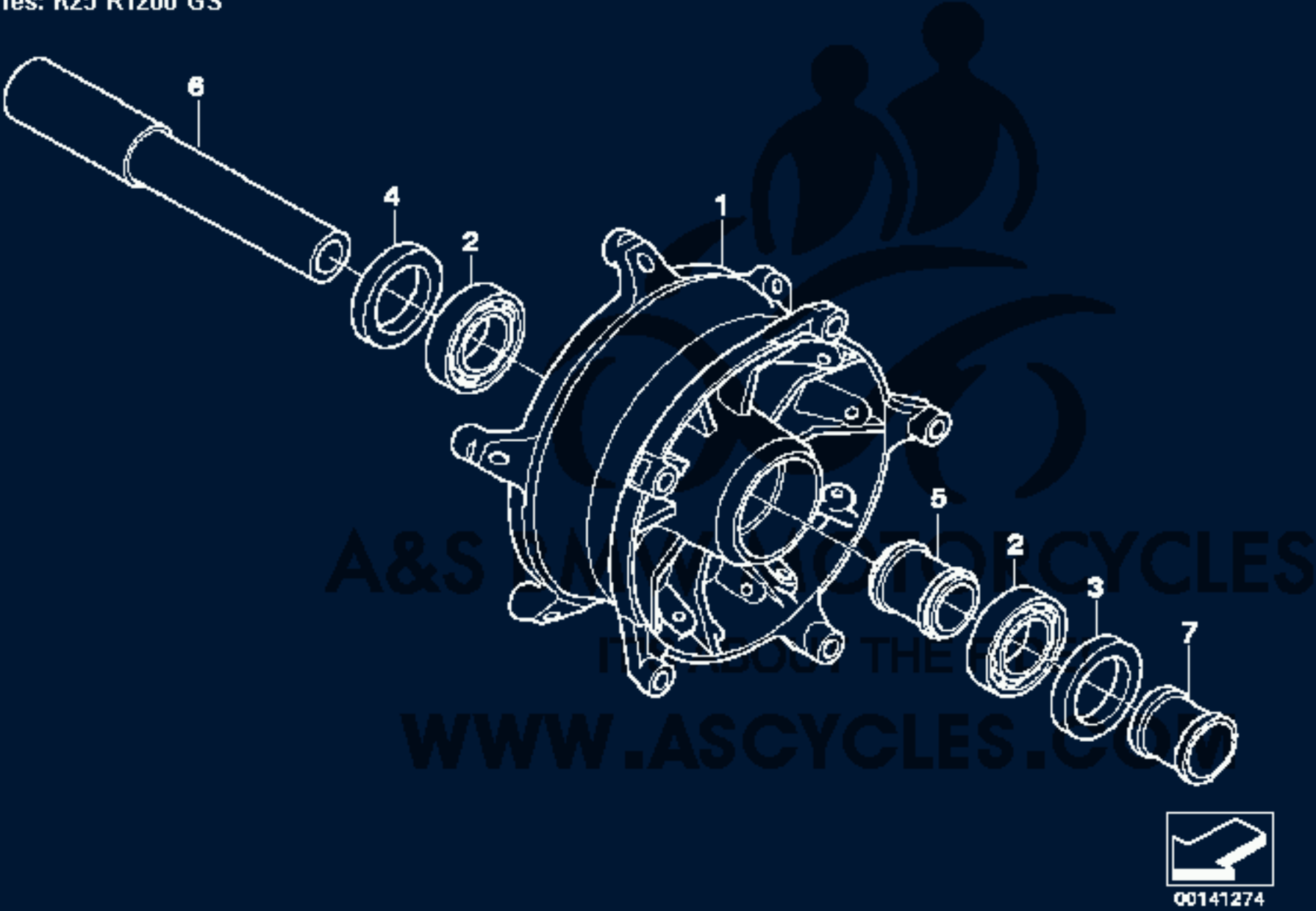
Series: K25 R1200 GS



| No. | Description                  | Supplement    | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------------|---------------|-----|------|-------|-----------------|----|---|----|
| 1   | WHEEL RIM FRONT              | 2,50X19 MT H2 | 1   |      |       | 36 31 2 320 015 |    | 1 |    |
| 2   | WHEEL RIM REAR               | 4,00X17 MT H2 | 1   |      |       | 36 31 2 320 005 |    | 1 |    |
| 3   | SPOKE, FRONT STAINLESS STEEL | 198MM         | X   |      |       | 36 31 7 664 595 |    | 1 |    |
| 4   | SPOKE, STAINLESS STEEL       | 186MM         | X   |      |       | 36 31 7 664 594 |    | 1 |    |
| 5   | NIPPLE                       | M4            | X   |      |       | 36 31 1 452 727 |    |   |    |
| 6   | GRUB SCREW                   | M4X5          | X   |      |       | 07 11 9 904 003 |    |   |    |
| 7   | VALVE                        | D=15          | 2   |      |       | 36 31 1 454 963 |    |   |    |
| 8   | BALANCE WEIGHT               |               |     |      |       |                 |    |   |    |
| 8   | BALANCE WEIGHT               | 5 GR          | X   |      |       | 36 31 1 451 958 |    |   |    |
| 8   | BALANCE WEIGHT               | 10 GR         | X   |      |       | 36 31 1 451 959 |    |   |    |
| 8   | BALANCE WEIGHT               | 20 GR         | X   |      |       | 36 31 1 451 960 |    |   |    |
| 8   | BALANCE WEIGHT               | 30 GR         | X   |      |       | 36 31 1 451 961 |    |   |    |
| 8   | BALANCE WEIGHT               | 15 GR         | X   |      |       | 36 31 1 454 310 |    |   |    |
| 8   | BALANCE WEIGHT               | 25 GR         | X   |      |       | 36 31 1 454 311 |    |   |    |

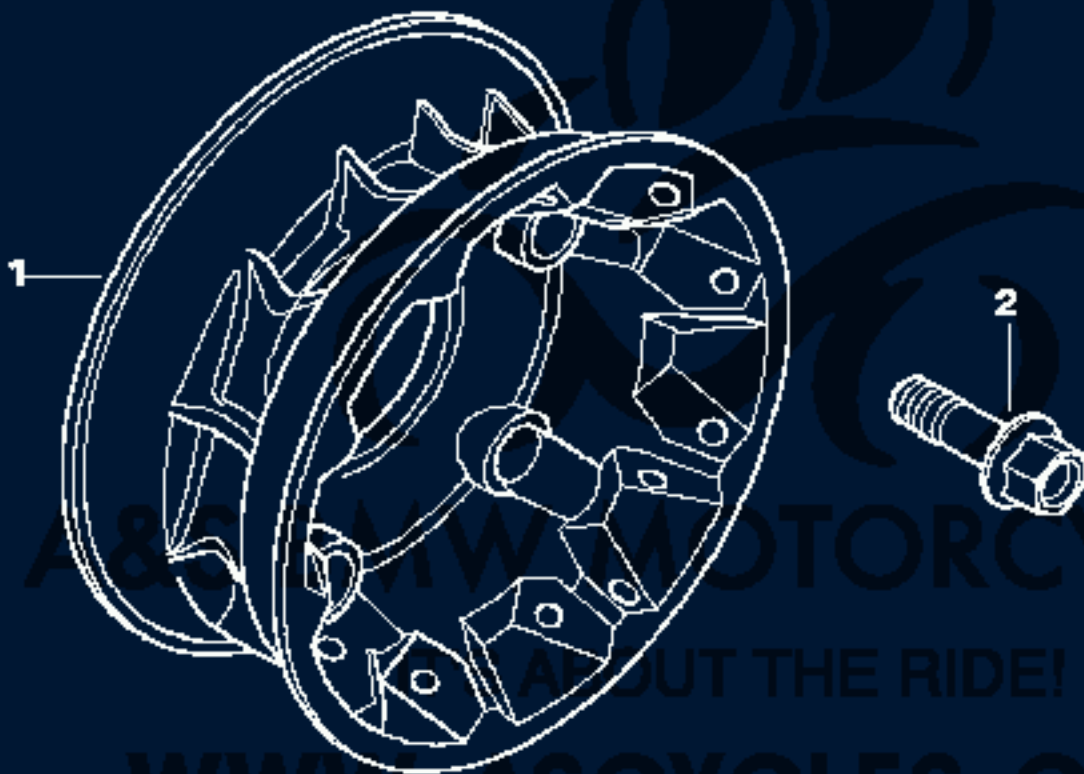


Diagrams 36\_0780 WHEEL HUB MOUNTING PARTS FRONT  
Series: K25 R1200 GS



| No. | Description          | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | WHEEL HUB FRONT      | SILBER     | 1   |      |       | 36 31 7 664 712 |    | 1 |    |
| 2   | GROOVED BALL BEARING | 6205-2RS   | 2   |      |       | 07 11 9 903 781 |    |   |    |
| 3   | SHAFT SEAL           | 30X52X7    | 1   |      |       | 07 11 9 904 625 |    |   |    |
| 4   | SHAFT SEAL           | 35X52X7    | 1   |      |       | 07 11 9 904 626 |    |   |    |
| 5   | SPACER TUBE          |            | 1   |      |       | 36 31 7 664 719 |    |   |    |
| 6   | AXLE SHAFT           |            | 1   |      |       | 36 31 7 663 609 |    | 1 |    |
| 7   | BUSH                 |            | 1   |      |       | 36 31 7 664 722 |    |   |    |

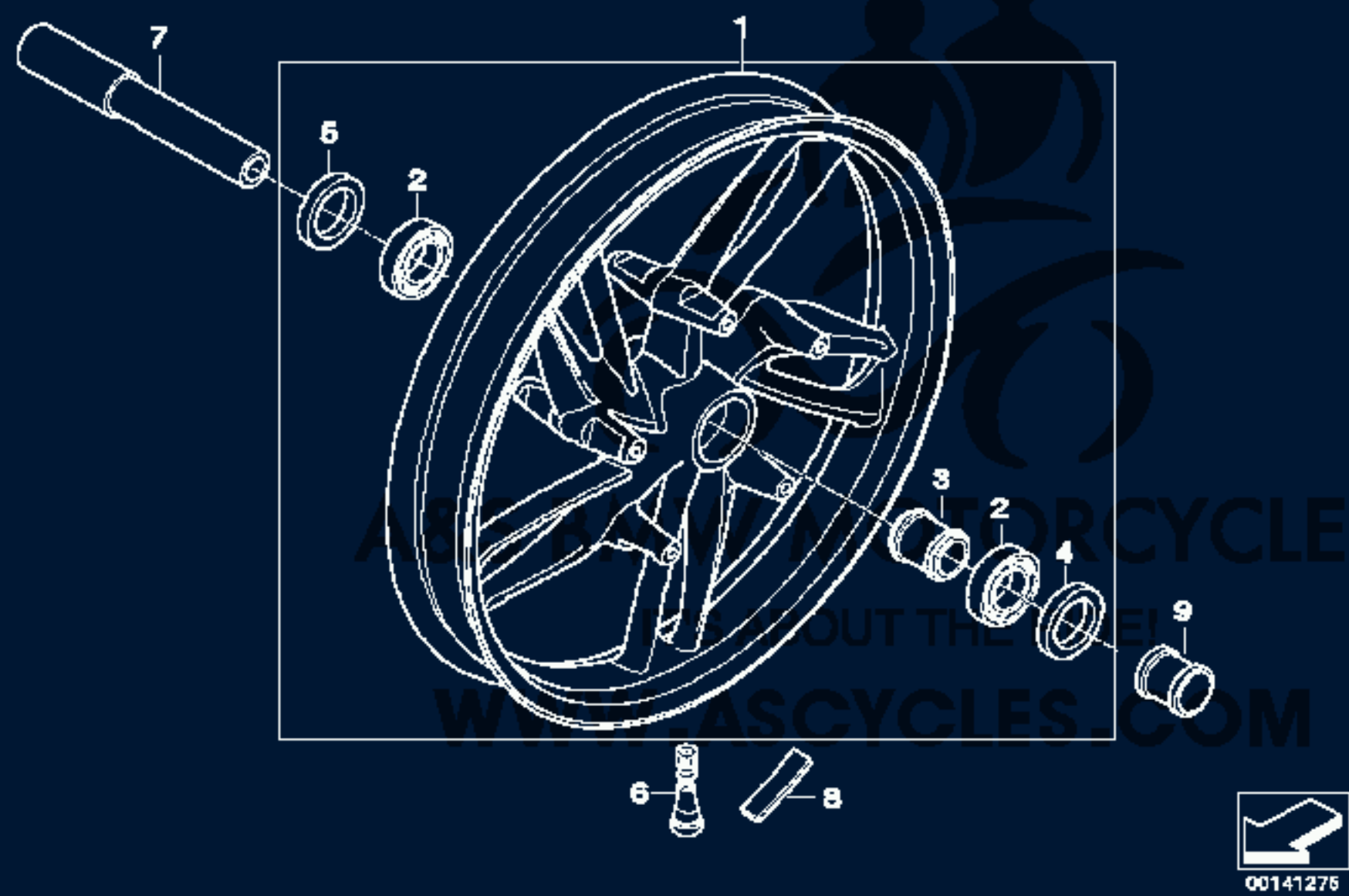
Diagrams 36\_0779 WHEEL HUB REAR  
Series: K25 R1200 GS



| No. | Description    | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | WHEEL HUB REAR | SILBER     | 1   |      |       | 36 31 7 663 929 |    | 1 |    |
| 2   | WHEEL BOLT     | M10X53     | 5   |      |       | 36 31 7 668 389 |    |   |    |



Diagrams 36\_0781 CAST RIM, FRONT  
Series: K25 R1200 GS



00141275

| No. | Description          | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | SILVER FRONT WHEEL   | 2.50X19"   | 1   |      |       | 36 31 7 664 739 |    | 1 |    |
| 2   | GROOVED BALL BEARING | 6205-2RS   | 2   |      |       | 07 11 9 903 781 |    |   |    |
| 3   | SPACER TUBE          |            | 1   |      |       | 36 31 7 664 719 |    |   |    |
| 4   | SHAFT SEAL           | 30X52X7    | 1   |      |       | 07 11 9 904 625 |    |   |    |
| 5   | SHAFT SEAL           | 35X52X7    | 1   |      |       | 07 11 9 904 626 |    |   |    |
| 6   | VALVE                | D=15       | 1   |      |       | 36 31 1 454 963 |    |   |    |
| 7   | AXLE SHAFT           |            | 1   |      |       | 36 31 7 663 609 |    | 1 |    |
| 8   | BALANCE WEIGHT       |            |     |      |       |                 |    |   |    |
| 8   | BALANCE WEIGHT       | 5 GR       | X   |      |       | 36 31 1 451 958 |    |   |    |
| 8   | BALANCE WEIGHT       | 10 GR      | X   |      |       | 36 31 1 451 959 |    |   |    |
| 8   | BALANCE WEIGHT       | 20 GR      | X   |      |       | 36 31 1 451 960 |    |   |    |
| 8   | BALANCE WEIGHT       | 30 GR      | X   |      |       | 36 31 1 451 961 |    |   |    |
| 8   | BALANCE WEIGHT       | 15 GR      | X   |      |       | 36 31 1 454 310 |    |   |    |
| 8   | BALANCE WEIGHT       | 25 GR      | X   |      |       | 36 31 1 454 311 |    |   |    |
| 9   | BUSH                 |            | 1   |      |       | 36 31 7 664 722 |    |   |    |

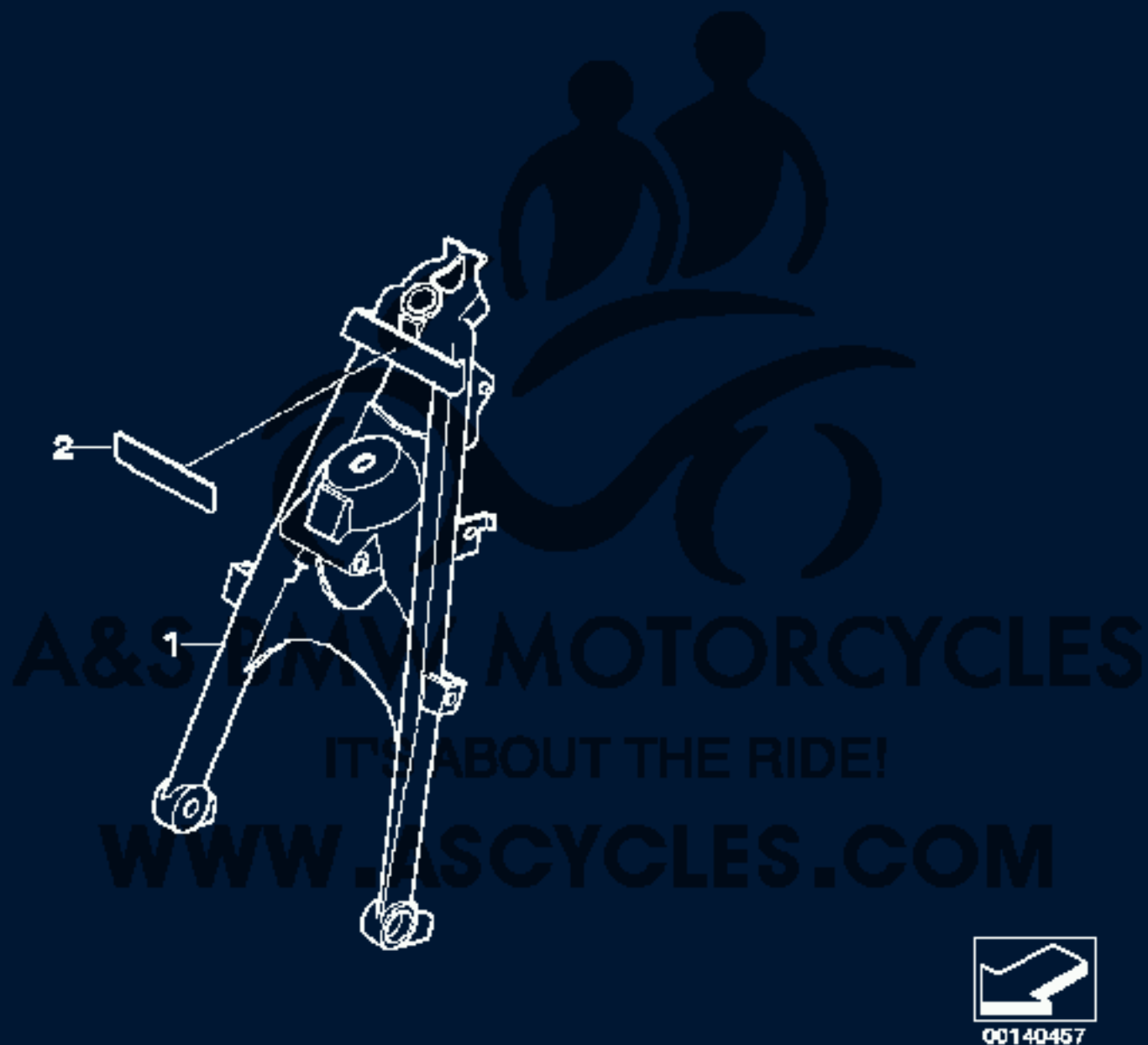
Diagrams 36\_0782 CAST RIM, REAR  
Series: K25 R1200 GS



00133485

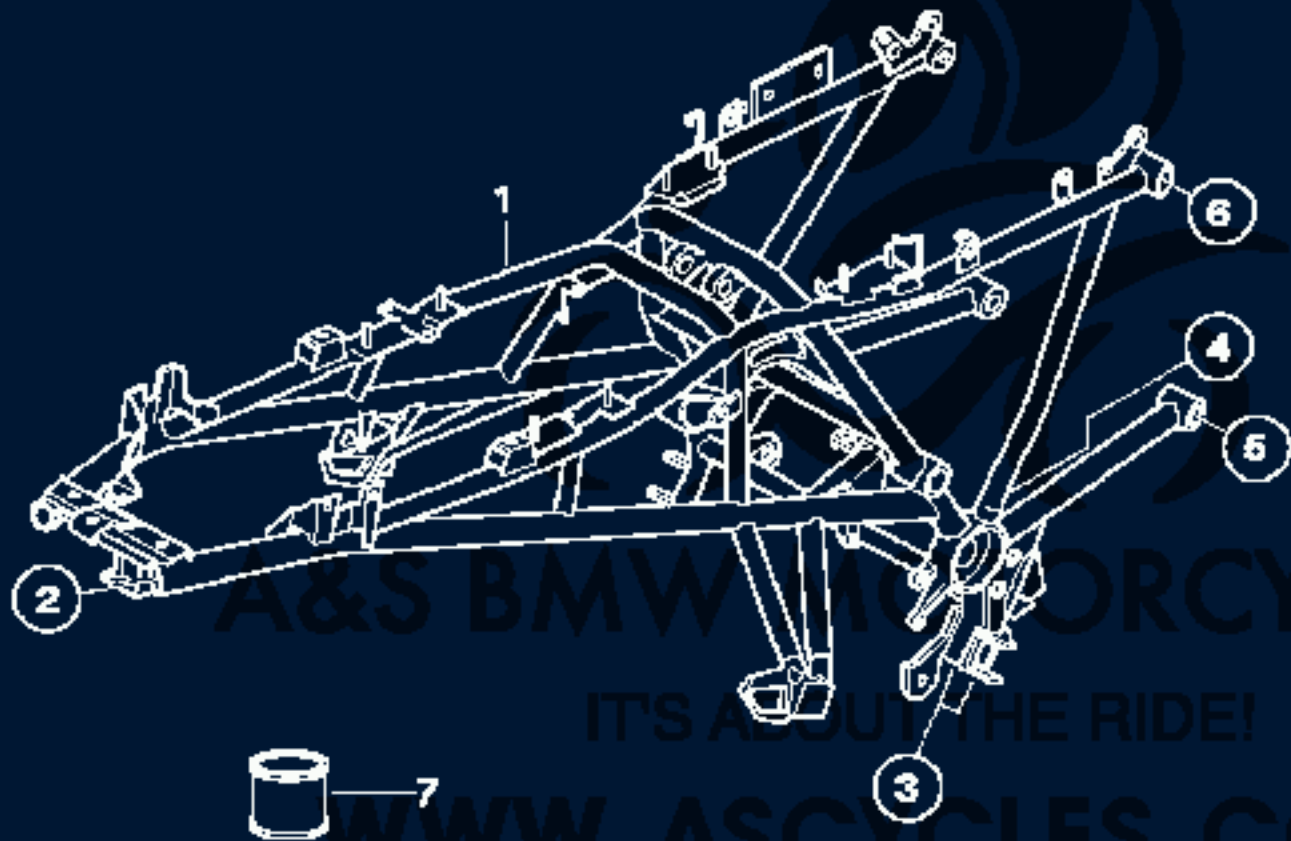
| No. | Description       | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | SILVER REAR WHEEL | 4.00X17"   | 1   |      |       | 36 31 7 664 746 |    | 1 |    |
| 2   | VALVE             | D=15       | 1   |      |       | 36 31 1 454 963 |    |   |    |
| 3   | WHEEL BOLT        | M10X40     | 5   |      |       | 36 31 7 673 903 |    |   |    |
| 4   | BALANCE WEIGHT    |            |     |      |       |                 |    |   |    |
| 4   | BALANCE WEIGHT    | 5 GR       | X   |      |       | 36 31 1 451 958 |    |   |    |
| 4   | BALANCE WEIGHT    | 10 GR      | X   |      |       | 36 31 1 451 959 |    |   |    |
| 4   | BALANCE WEIGHT    | 15 GR      | X   |      |       | 36 31 1 454 310 |    |   |    |
| 4   | BALANCE WEIGHT    | 20 GR      | X   |      |       | 36 31 1 451 960 |    |   |    |
| 4   | BALANCE WEIGHT    | 25 GR      | X   |      |       | 36 31 1 454 311 |    |   |    |
| 4   | BALANCE WEIGHT    | 30 GR      | X   |      |       | 36 31 1 451 961 |    |   |    |

Diagrams 46\_0829 FRONT FRAME  
Series: K25 R1200 GS



| No. | Description         | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|---------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | FRONT FRAME SCHWARZ |            | 1   |      |       | 46 51 7 664 357 |    | 1 |    |
| 2   | PROTECTION FOIL     |            | 1   |      |       | 46 51 7 671 875 |    |   |    |

Diagrams 46\_0828 REAR FRAME  
Series: K25 R1200 GS



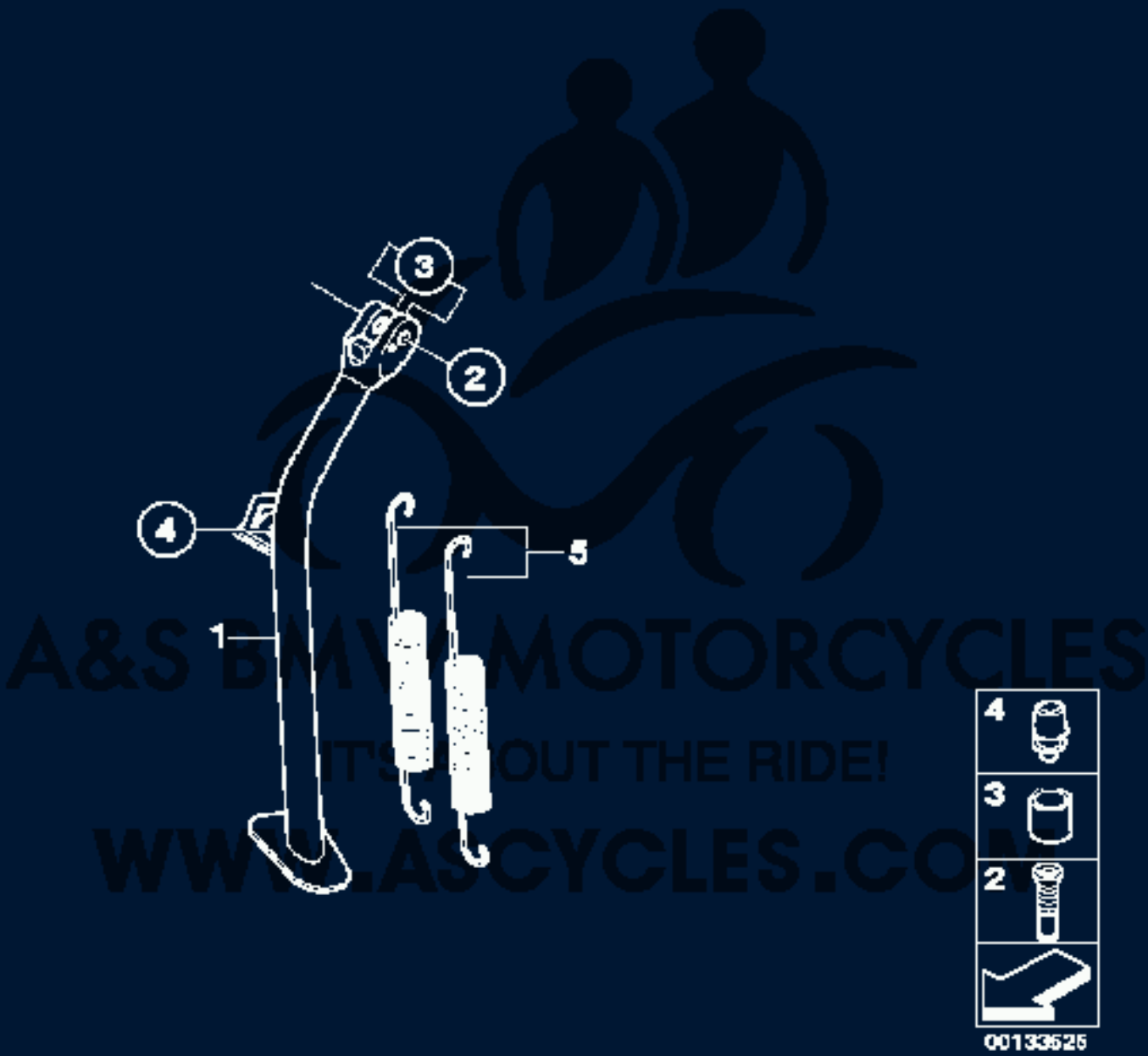
| No. | Description                              | Supplement     | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------------------------|----------------|-----|------|-------|-----------------|----|---|----|
| 1   | REAR FRAME                               | WEISSALU-2     | 1   |      |       | 46 51 7 660 416 |    | 1 |    |
| 2   | BLIND PLUG                               |                | 2   |      |       | 46 51 7 677 828 |    |   |    |
| 3   | BLIND PLUG                               |                | 4   |      |       | 46 51 7 677 827 |    |   |    |
| 4   | ISA SCREW                                | M8X55          | 1   |      |       | 07 12 9 905 217 |    |   |    |
| 5   | ISA SCREW                                | M12X50-8.8-ZNS | 2   |      |       | 07 12 9 903 526 |    |   |    |
| 6   | ISA SCREW                                | M10X40-8.8-ZNS | 2   |      |       | 07 12 9 903 801 |    |   |    |
| 7   | METALLIC PAINT SPRAY SET WEISSALUMINIUM2 |                |     |      |       |                 |    |   |    |
| 7   | METALLIC PAINT SPRAY SET WEISSALUMINIUM2 | 437            | X   |      |       | 51 91 7 654 123 |    |   | I  |
| 7   | TWO STAGE TOUCH UP SET WEISSALU 2        | 437            | X   |      |       | 51 91 7 654 131 |    |   | I  |

Diagrams 46\_0843 CENTER STAND  
Series: K25 R1200 GS



| No. | Description            | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | CENTER STAND           |            | 1   |      |       | 46 52 7 660 069 |    | 1 |    |
| 2   | BUSH BEARING           |            | 2   |      |       | 46 52 2 331 991 |    |   |    |
| 3   | BUMP STOP              |            | 1   |      |       | 52 53 7 664 664 |    |   |    |
| 4   | O-RING                 |            | 4   |      |       | 46 52 2 335 325 |    |   |    |
| 5   | PIVOT PIN              |            | 2   |      |       | 46 52 2 331 992 |    |   |    |
| 6   | COUNTERSUNK HEAD SCREW | M10X30     | 2   |      |       | 07 11 9 901 761 |    |   |    |
| 7   | TENSION SPRING         | D=10       | 1   |      |       | 46 52 7 664 706 |    |   |    |
| 8   | TENSION SPRING         | D=18       | 1   |      |       | 46 53 7 666 528 |    |   |    |

Diagrams 46\_0844 SIDE STAND  
Series: K25 R1200 GS

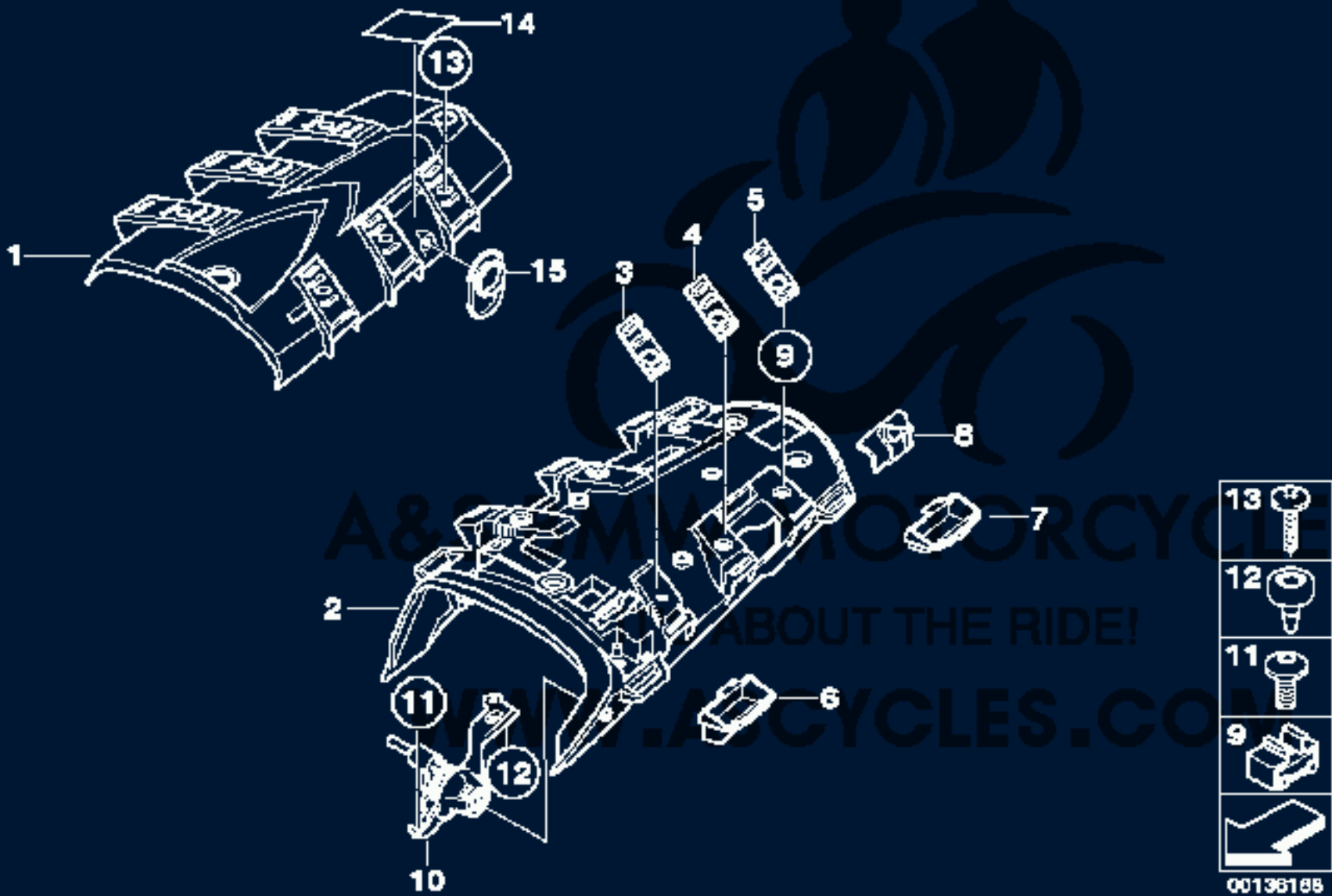


| No. | Description            | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | SIDE STAND             |            | 1   |      |       | 46 53 7 660 068 |    | 1 |    |
| 2   | COUNTERSUNK HEAD SCREW | M10X1      | 1   |      |       | 46 53 7 653 381 |    |   |    |
| 3   | BUSH BEARING           |            | 1   |      |       | 46 53 7 663 055 |    |   |    |
| 4   | BUMP STOP              | H=20       | 1   |      |       | 46 52 2 335 616 |    |   |    |
| 5   | TENSION SPRING         |            | 1   |      |       | 46 53 7 687 070 |    |   |    |



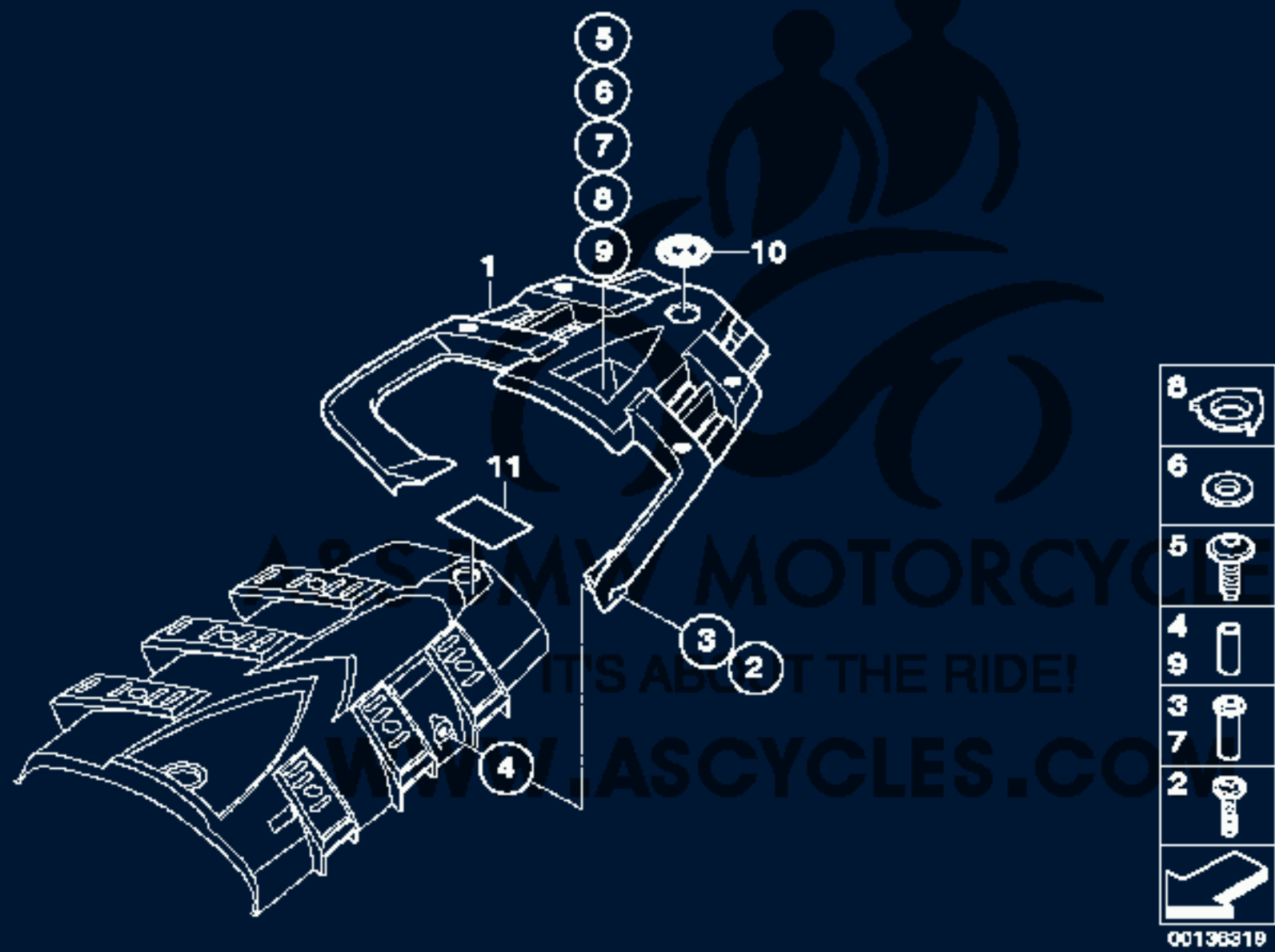
Diagrams 46\_0866 LUGGAGE SUPPORT

Series: K25 R1200 GS



| No. | Description                    | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | BAGGAGE PORTER                 | SILBER     | 1   |      |       | 46 54 7 685 252 |    | 1 |    |
| 2   | REAR CARRIER PART              | SILBER     | 1   |      |       | 46 54 7 667 667 |    | 1 |    |
| 3   | RUBBER BUFFER LEFT             |            |     |      |       |                 |    |   |    |
| 3   | RUBBER BUFFER LEFT             | VORNE      | 1   |      |       | 46 54 7 680 485 |    |   |    |
| 3   | RUBBER BUFFER RIGHT            | VORNE      | 1   |      |       | 46 54 7 680 486 |    |   |    |
| 4   | RUBBER BUFFER LEFT             |            |     |      |       |                 |    |   |    |
| 4   | RUBBER BUFFER LEFT             | MITTE      | 1   |      |       | 46 54 7 680 487 |    |   |    |
| 4   | RUBBER BUFFER RIGHT            | MITTE      | 1   |      |       | 46 54 7 680 488 |    |   |    |
| 5   | RUBBER BUFFER LEFT             |            |     |      |       |                 |    |   |    |
| 5   | RUBBER BUFFER LEFT             | HINTEN     | 1   |      |       | 46 54 7 680 491 |    |   |    |
| 5   | RUBBER BUFFER RIGHT            | HINTEN     | 1   |      |       | 46 54 7 680 492 |    |   |    |
| 6   | BUMP STOP, LEFT                |            |     |      |       |                 |    |   |    |
| 6   | BUMP STOP, LEFT                |            | 1   |      |       | 46 54 7 672 249 |    |   |    |
| 6   | BUMP STOP, RIGHT               |            | 1   |      |       | 46 54 7 672 250 |    |   |    |
| 7   | BUMP STOP, LEFT                |            |     |      |       |                 |    |   |    |
| 7   | BUMP STOP, LEFT                |            | 1   |      |       | 46 54 7 672 251 |    |   |    |
| 7   | BUMP STOP, RIGHT               |            | 1   |      |       | 46 54 7 672 252 |    |   |    |
| 8   | LEFT SUPPORT                   |            |     |      |       |                 |    |   |    |
| 8   | LEFT SUPPORT                   |            | 1   |      |       | 46 54 7 684 991 |    |   |    |
| 8   | RIGHT SUPPORT                  |            | 1   |      |       | 46 54 7 684 992 |    |   |    |
| 9   | CAGE NUT                       |            | 6   |      |       | 07 14 7 116 367 |    |   |    |
| 10  | LOCK                           |            | 1   |      |       | 51 25 7 675 106 |    |   |    |
| 11  | FLANGED CAP SCREW              | M5X12      | 1   |      |       | 46 63 2 325 997 |    |   |    |
| 12  | TORX-BOLT FOR PLASTIC MATERIAL | ISA L=10MM | 1   |      |       | 65 75 8 235 255 |    |   |    |
| 13  | FLANGED CAP SCREW              | M5X16      | 6   |      |       | 46 63 2 325 998 |    |   |    |
| 14  | FOIL                           |            | 2   |      |       | 46 54 2 315 901 |    |   |    |
| 15  | COVERING CAP                   |            | 2   |      |       | 46 54 7 685 441 |    |   |    |

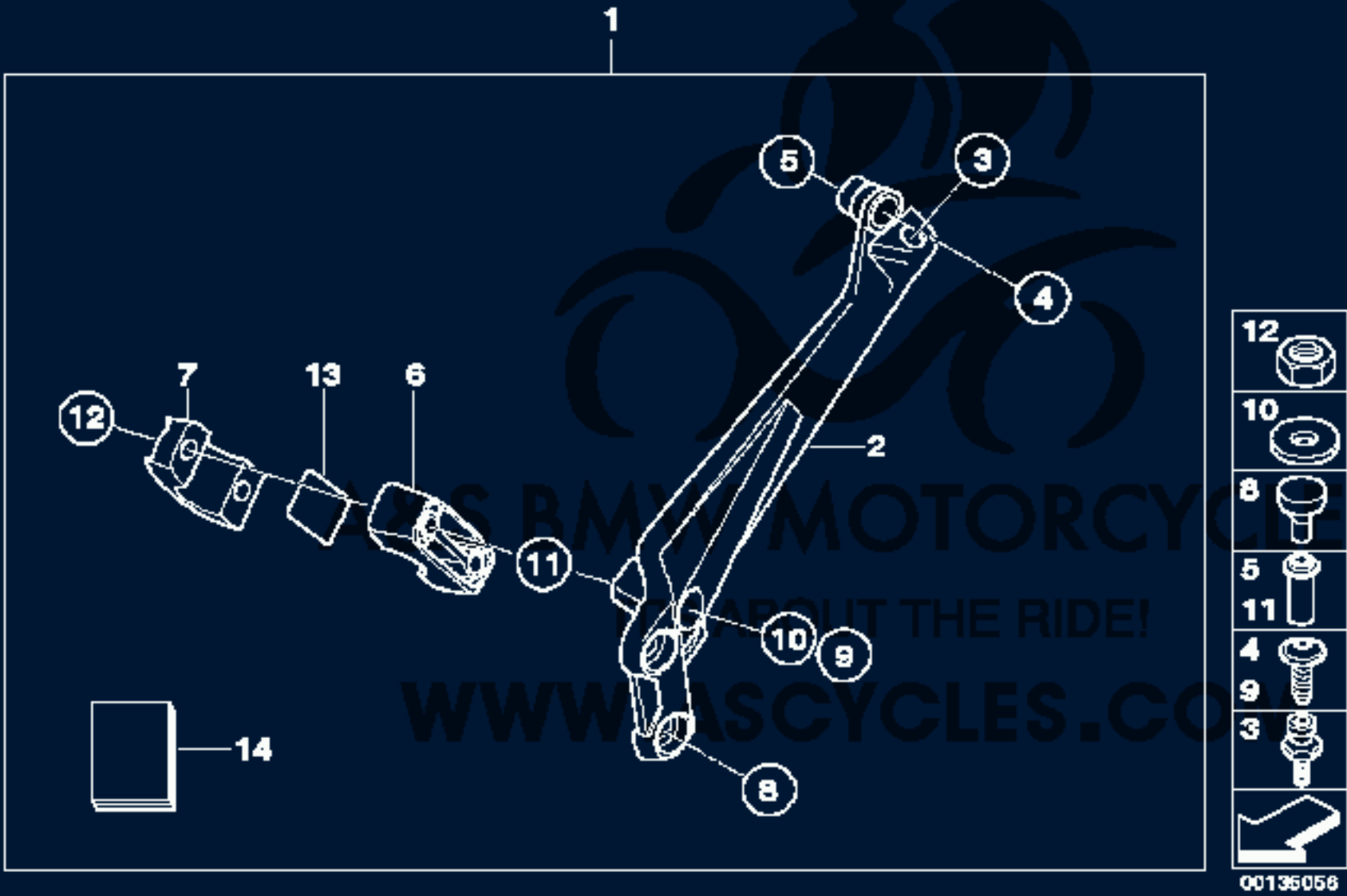
Diagrams 46\_0867 LUGGAGE GRID  
Series: K25 R1200 GS



| No. | Description  | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | LUGGAGE GRID | SILBER     | 1   |      |       | 46 54 7 667 672 |    | 1 |    |
| 2   | ISA SCREW    | M6X35      | 2   |      |       | 46 54 7 684 770 |    |   |    |
| 3   | BUSH         | DI=7 L=9,8 | 2   |      |       | 46 54 7 688 015 |    |   |    |
| 4   | BUSH         | DI=7 L=8.5 | 2   |      |       | 46 63 7 684 768 |    |   |    |
| 5   | ISA SCREW    | M6X35      | 1   |      |       | 46 54 7 684 770 |    |   |    |
| 6   | FLAT WASHER  | A6,4       | 1   |      |       | 88 10 0 301 634 |    |   |    |
| 7   | BUSH         | DI=7 L=7   | 1   |      |       | 46 54 7 673 774 |    |   |    |
| 8   | CLAMPING     |            | 1   |      |       | 46 54 7 684 701 |    |   |    |
| 9   | BUSH         | DI=8 L=5,2 | 1   |      |       | 46 54 7 673 777 |    |   |    |
| 10  | BADGE        | D=27MM     | 1   |      |       | 51 14 2 328 447 |    |   |    |
| 11  | FOIL         |            | 3   |      |       | 46 54 2 315 901 |    |   |    |

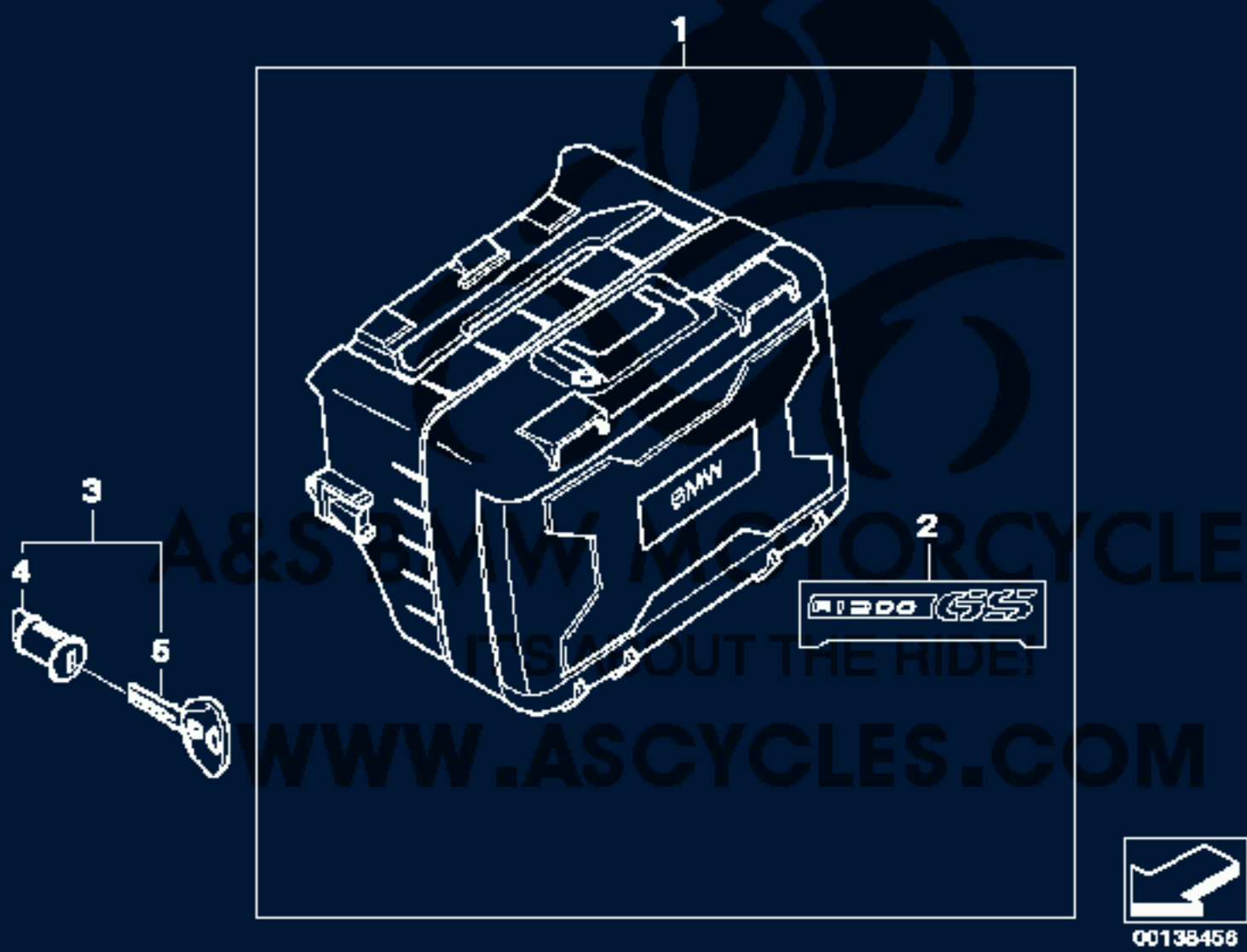


Diagrams 46\_0864 SET CASE HOLDER  
Series: K25 R1200 GS



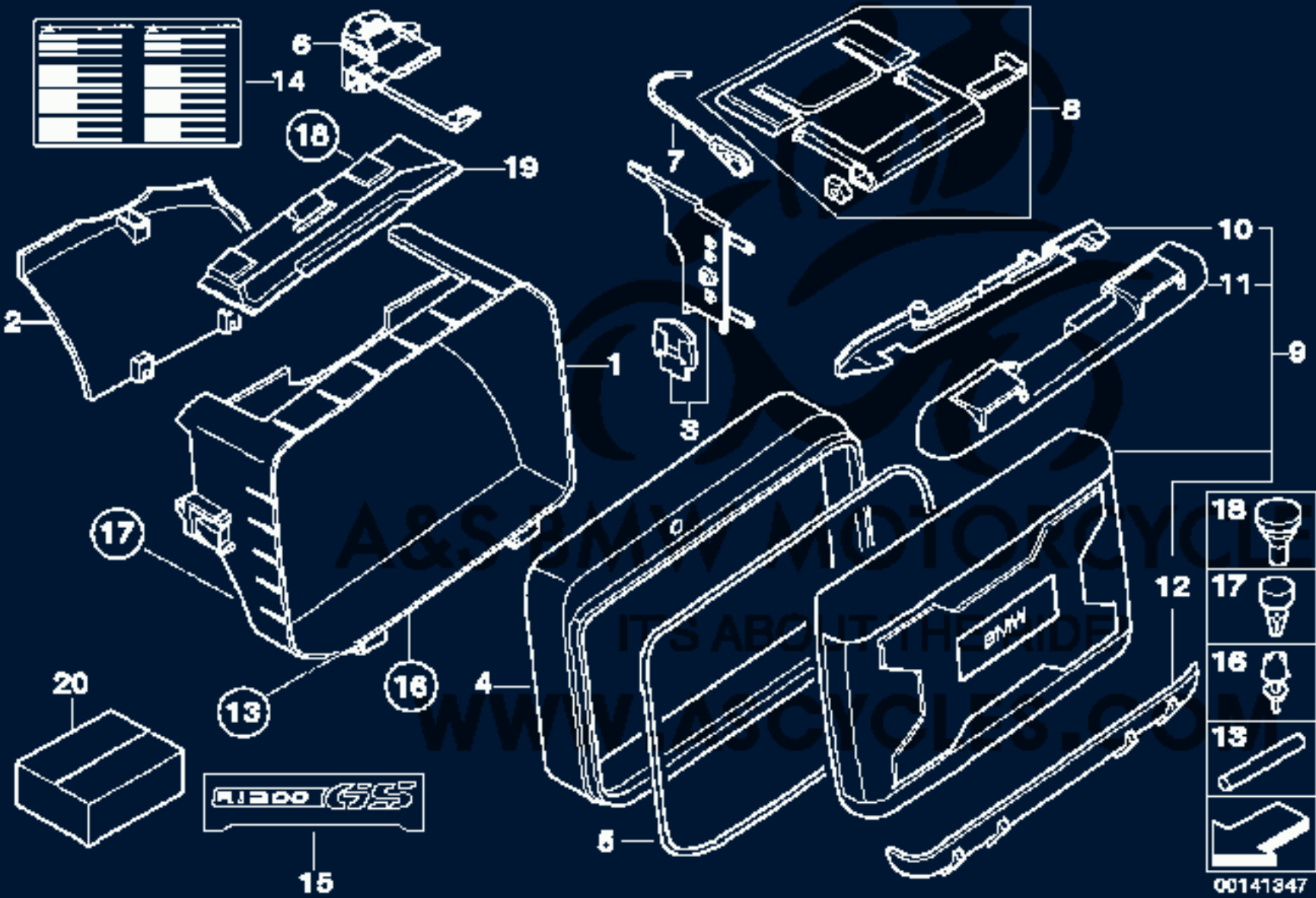
| No. | Description                       | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | SET CASE HOLDER                   | SILBER     | 1   |      |       | 46 54 7 684 690 |    | 1 | T  |
| 2   | LEFT CASE HOLDER                  |            |     |      |       |                 |    |   |    |
| 2   | LEFT CASE HOLDER                  | SILBER     | 1   |      |       | 46 54 7 680 363 |    | 1 |    |
| 2   | RIGHT CASE HOLDER                 | SILBER     | 1   |      |       | 46 54 7 680 364 |    | 1 |    |
| 3   | PIN                               |            | 2   |      |       | 46 54 7 684 716 |    |   |    |
| 4   | ISA SCREW                         | M6X35      | 2   |      |       | 46 54 7 684 770 |    |   |    |
| 5   | COLLAR BUSH                       | D=8MM      | 2   |      |       | 46 54 7 684 695 |    |   |    |
| 6   | PIPE CLAMP                        |            | 2   |      |       | 46 54 7 684 693 |    |   |    |
| 7   | CLAMP                             |            | 2   |      |       | 46 54 7 684 694 |    |   |    |
| 8   | BUMP STOP                         |            | 4   |      |       | 71 60 7 688 895 |    |   |    |
| 9   | OVAL HEAD SCREW                   | M6X50      | 4   |      |       | 06 32 2 328 870 |    |   |    |
| 10  | FLAT WASHER                       | 6,4        | 4   |      |       | 07 11 9 936 422 | E  |   |    |
| 11  | COLLAR BUSH                       | DI=7MM     | 4   |      |       | 46 54 7 684 696 |    |   |    |
| 12  | HEX NUT                           | M6-A2-70   | 4   |      |       | 07 12 9 903 343 |    |   |    |
| 13  | PROTECTION FOIL                   | 25X30      | 4   |      |       | 46 51 2 330 634 |    |   |    |
| 14  | INSTALL.INSTRUCTIONS, CASE HOLDER |            | 1   |      |       | 01 29 7 670 830 |    |   |    |

Diagrams 46\_0862 CASE, VARIABLE  
Series: K25 R1200 GS



| No. | Description                                    | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | VARIABLE CASE, LEFT, WITHOUT LOCK CYL.         |            |     |      |       |                 |    |   |    |
| 1   | VARIABLE CASE, LEFT, WITHOUT LOCK CYL.         |            | 1   |      |       | 71 60 7 670 827 | AE | 1 |    |
| 1   | VARIABLE CASE, LEFT, WITHOUT LOCK CYL.         |            | 1   |      |       | 71 60 7 692 173 |    | 1 |    |
| 1   | VARIABLE CASE, RIGHT, WITHOUT LOCK CYL.        |            | 1   |      |       | 71 60 7 670 828 |    | 1 |    |
| 2   | STICKER                                        | R1200GS    | 2   |      |       | 46 54 7 684 228 |    |   |    |
| 3   | SET OF SUITCASE LOCKS                          |            |     |      |       |                 |    |   |    |
|     | ONLY APPL.TO UNIFORM LOCK.SYST.,BOXES          |            |     |      |       |                 |    |   |    |
| 3   | SET OF SUITCASE LOCKS                          |            | 1   |      |       | 51 25 7 688 566 |    |   |    |
| 3   | SET OF LOCKS CASE/TOP CASE                     |            | 1   |      |       | 51 25 7 688 567 |    |   |    |
| 4   | CASE LOCK CYLINDER/TOP CASE WITH CODE          |            |     |      |       |                 |    |   |    |
|     | ONLY APPL.TO UNIFORM LOCK.SYST.,BOXES          |            |     |      |       |                 |    |   |    |
| 4   | CASE LOCK CYLINDER/TOP CASE WITH CODE          |            | 1   |      |       | 51 25 7 692 176 |    |   |    |
|     | ONLY APPLIES TO VEHICLE UNIFORM LOCKING SYSTEM |            |     |      |       |                 |    |   |    |
|     | FOR TANK/TRUNK                                 |            |     |      |       |                 |    |   |    |
| 4   | LOCK (WITH KEY CODE)                           |            | 1   |      |       | 51 25 7 681 199 |    | 1 |    |
| 5   | GENERAL KEY (CODE)                             |            |     |      |       |                 |    |   |    |
|     | ONLY APPLIES TO VEHICLE UNIFORM LOCKING SYSTEM |            |     |      |       |                 |    |   |    |
| 5   | GENERAL KEY (CODE)                             |            | 1   |      |       | 51 25 7 681 198 |    |   | T  |
|     | ONLY APPL.TO UNIFORM LOCK.SYST.,BOXES          |            |     |      |       |                 |    |   |    |
| 5   | GENERAL KEY WITHOUT TRANSPONDER TO CODE        | GRAU       | 1   |      |       | 51 25 7 688 726 |    |   |    |

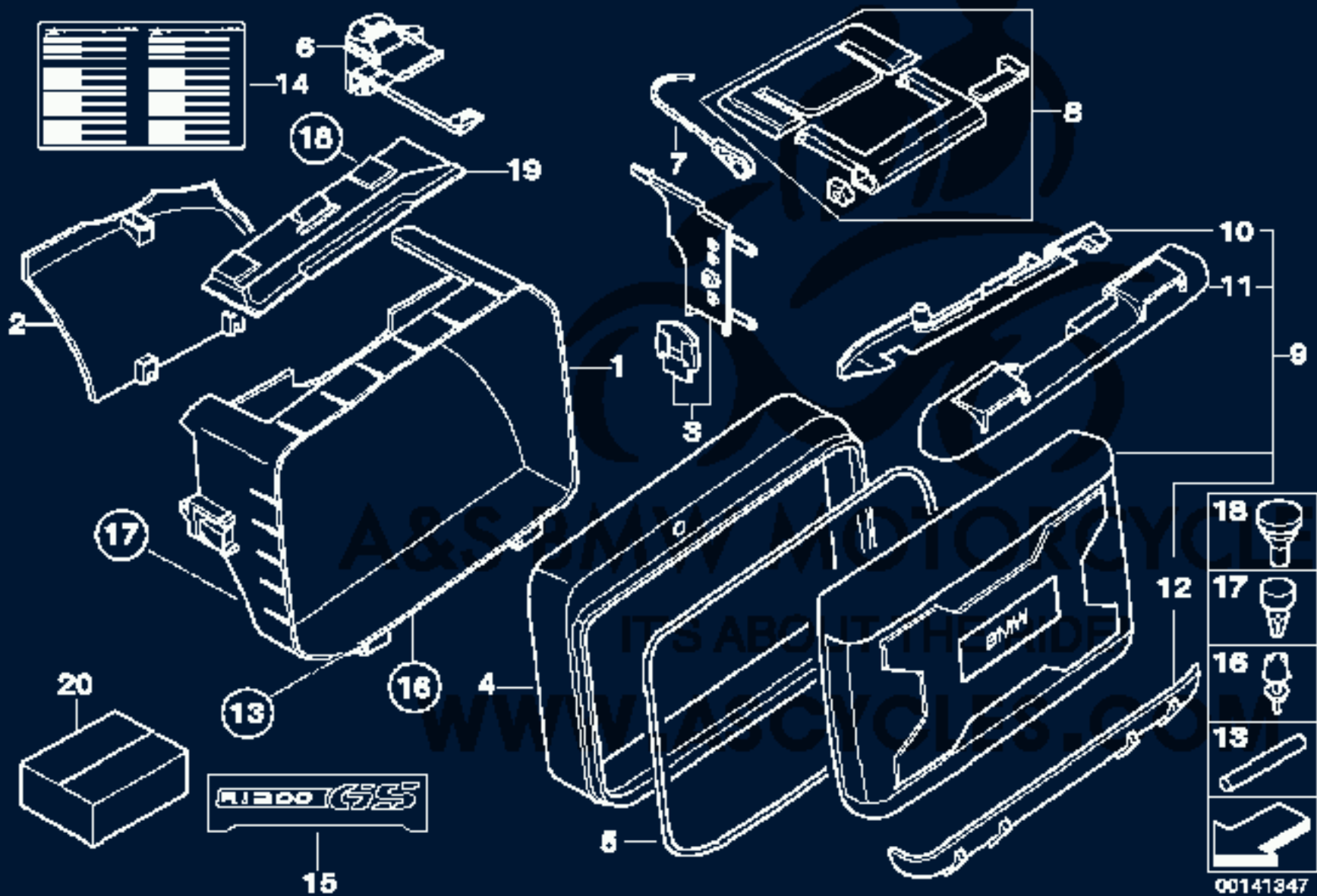
Diagrams 46\_0868 CASE, VARIABLE / SINGLE PARTS  
Series: K25 R1200 GS



| No. | Description                            | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | CASE BOTTOM, RIGHT                     |            |     |      |       |                 |    |   |    |
| 1   | CASE BOTTOM, RIGHT                     |            | 1   |      |       | 46 54 7 677 394 |    | 1 |    |
| 1   | CASE BOTTOM, LEFT                      |            | 1   |      |       | 71 60 7 692 175 |    | 1 |    |
| 2   | HEAT RESISTANT PLATE                   |            | 1   |      |       | 71 60 7 691 969 |    |   |    |
| 3   | ADJUST PLATE FRONT LEFT                |            |     |      |       |                 |    |   |    |
| 3   | ADJUST PLATE FRONT LEFT                |            | 1   |      |       | 46 54 7 687 021 |    |   |    |
| 3   | ADJUST PLATE FRONT RIGHT               |            | 1   |      |       | 46 54 7 687 022 |    |   |    |
| 3   | ADJUST PLATE REAR LEFT                 |            | 1   |      |       | 46 54 7 687 023 |    |   |    |
| 3   | ADJUST PLATE REAR RIGHT                |            | 1   |      |       | 46 54 7 687 024 |    |   |    |
| 4   | ADJUST FRAME                           |            | 2   |      |       | 46 54 7 677 402 |    |   |    |
| 5   | GASKET, CASE LID                       |            | 2   |      |       | 71 60 7 659 600 |    |   |    |
| 6   | TOPCASE LOCKING MECHANISM, LEFT        |            |     |      |       |                 |    |   |    |
| 6   | TOPCASE LOCKING MECHANISM, LEFT        |            | 1   |      |       | 51 25 7 687 029 |    | 1 |    |
| 6   | TOPCASE LOCKING MECHANISM, RIGHT       |            | 1   |      |       | 71 60 7 687 030 |    | 1 |    |
| 7   | CATCH                                  |            | 2   |      |       | 71 60 7 692 098 |    |   |    |
| 8   | CARRIER HANDLE                         |            | 2   |      |       | 71 60 7 659 597 |    |   |    |
| 9   | CASE LID/TOPCASE LID                   |            | 2   |      |       | 46 54 7 677 386 |    | 1 |    |
| 10  | LOCK STRIP                             |            | 2   |      |       | 71 60 7 682 774 |    |   |    |
| 11  | PROTECTIVE MOULDINGS, TOP              |            | 2   |      |       | 46 54 7 677 389 |    |   |    |
| 12  | PROTECTIVE MOULDINGS, BOTTOM           |            | 2   |      |       | 46 54 7 677 390 |    |   |    |
| 13  | HINGE AXLE                             |            | 4   |      |       | 71 60 7 660 615 |    |   |    |
| 14  | INSTRUCTION NOTICE "PAYLOAD"           |            |     |      |       |                 |    |   |    |
| 14  | INSTRUCTION NOTICE "PAYLOAD"           |            | 2   |      |       | 51 14 7 677 409 |    |   |    |
| 14  | LABEL "DISTANCE ESD-SUITCASE"          |            | 1   |      |       | 71 60 7 689 366 |    |   |    |
|     | ONLY APPLIES TO                        |            |     |      |       |                 |    |   |    |
| --  | VARIABLE CASE, LEFT, WITHOUT LOCK CYL. |            | X   |      |       | 71 60 7 692 173 |    | 1 |    |
| 15  | STICKER                                | R1200GS    | 1   |      |       | 46 54 7 684 228 |    |   |    |

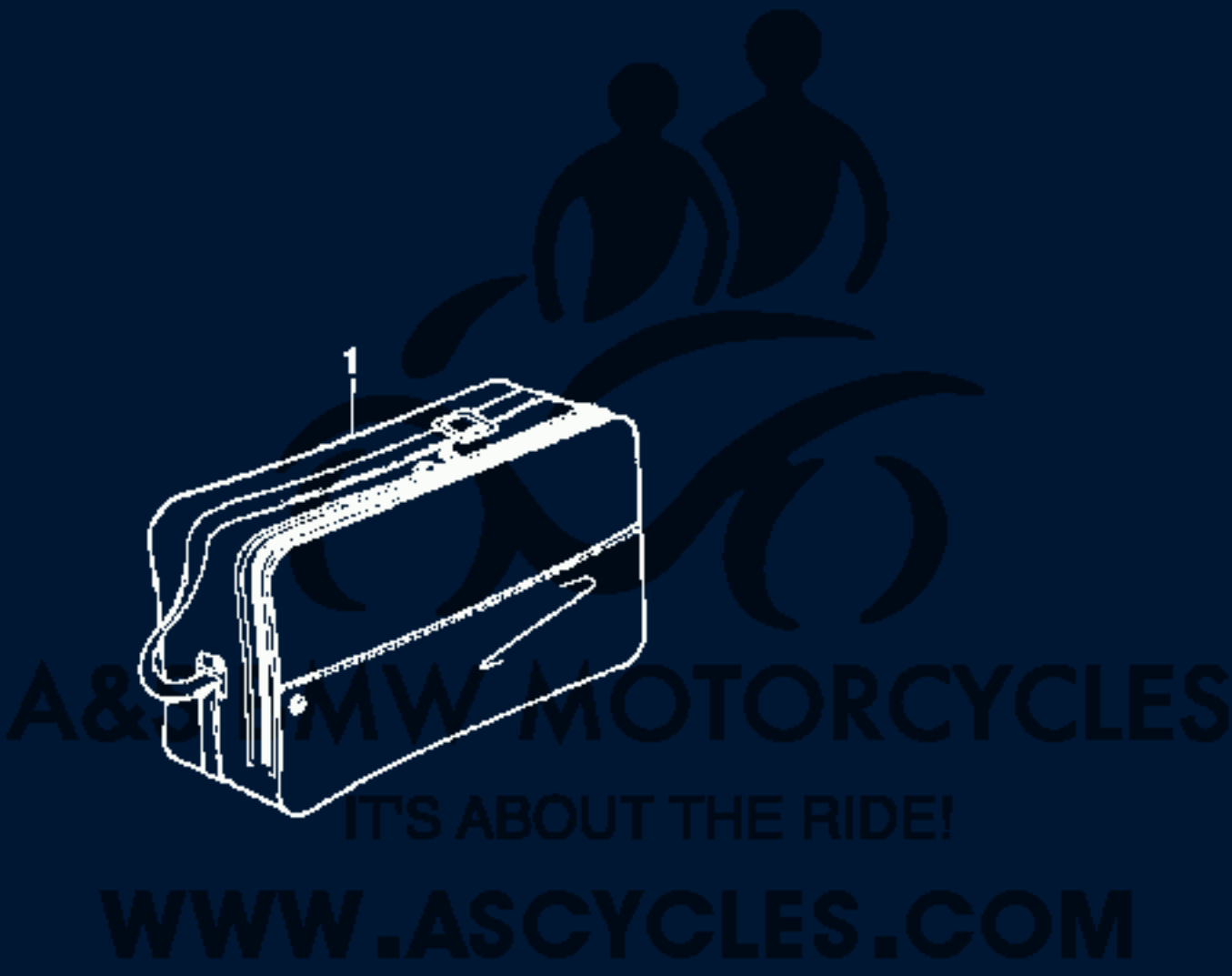
Diagrams 46\_0868 CASE, VARIABLE / SINGLE PARTS

Series: K25 R1200 GS



| No. | Description                            | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 3   | ADJUST PLATE REAR LEFT                 |            | 1   |      |       | 46 54 7 687 023 |    |   |    |
| 3   | ADJUST PLATE REAR RIGHT                |            | 1   |      |       | 46 54 7 687 024 |    |   |    |
| 4   | ADJUST FRAME                           |            | 2   |      |       | 46 54 7 677 402 |    |   |    |
| 5   | GASKET, CASE LID                       |            | 2   |      |       | 71 60 7 659 600 |    |   |    |
| 6   | TOPCASE LOCKING MECHANISM, LEFT        |            |     |      |       |                 |    |   |    |
| 6   | TOPCASE LOCKING MECHANISM, LEFT        |            | 1   |      |       | 51 25 7 687 029 |    | 1 |    |
| 6   | TOPCASE LOCKING MECHANISM, RIGHT       |            | 1   |      |       | 71 60 7 687 030 |    | 1 |    |
| 7   | CATCH                                  |            | 2   |      |       | 71 60 7 692 098 |    |   |    |
| 8   | CARRIER HANDLE                         |            | 2   |      |       | 71 60 7 659 597 |    |   |    |
| 9   | CASE LID/TOPCASE LID                   |            | 2   |      |       | 46 54 7 677 386 |    | 1 |    |
| 10  | LOCK STRIP                             |            | 2   |      |       | 71 60 7 682 774 |    |   |    |
| 11  | PROTECTIVE MOULDINGS, TOP              |            | 2   |      |       | 46 54 7 677 389 |    |   |    |
| 12  | PROTECTIVE MOULDINGS, BOTTOM           |            | 2   |      |       | 46 54 7 677 390 |    |   |    |
| 13  | HINGE AXLE                             |            | 4   |      |       | 71 60 7 660 615 |    |   |    |
| 14  | INSTRUCTION NOTICE "PAYLOAD"           |            |     |      |       |                 |    |   |    |
| 14  | INSTRUCTION NOTICE "PAYLOAD"           |            | 2   |      |       | 51 14 7 677 409 |    |   |    |
| 14  | LABEL "DISTANCE ESD-SUITCASE"          |            | 1   |      |       | 71 60 7 689 366 |    |   |    |
|     | ONLY APPLIES TO                        |            |     |      |       |                 |    |   |    |
| --  | VARIABLE CASE, LEFT, WITHOUT LOCK CYL. |            | X   |      |       | 71 60 7 692 173 |    | 1 |    |
| 15  | STICKER                                | R1200GS    | 1   |      |       | 46 54 7 684 228 |    |   |    |
| 16  | BUMP STOP                              |            | 1   |      |       | 52 53 7 664 664 |    |   |    |
| 17  | STOP BUFFER                            | D12X6      | 1   |      |       | 18 12 7 651 065 |    |   |    |
| 18  | SUPPORT                                |            | 2   |      |       | 52 53 2 347 534 |    |   |    |
| 19  | COVER LEFT                             |            |     |      |       |                 |    |   |    |
| 19  | COVER LEFT                             |            | 1   |      |       | 46 54 7 683 595 |    |   |    |
| 19  | COVER RIGHT                            |            | 1   |      |       | 46 54 7 683 596 |    |   |    |
| 20  | SET OF SCREWS FOR CASE                 |            | 1   |      |       | 71 60 7 665 793 |    |   |    |

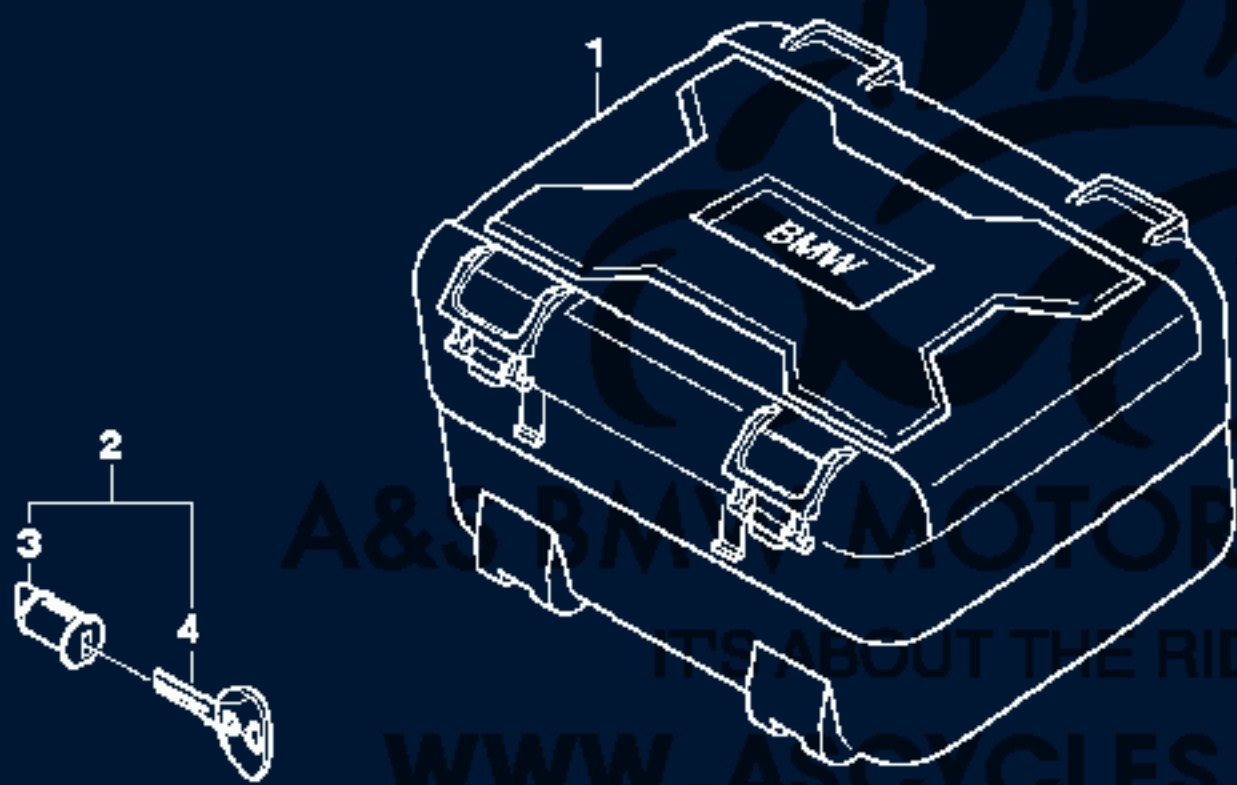
Diagrams 46\_0851 BAG, ALUMINUM CASE/TOP CASE  
Series: K25 R1200 GS



00005798

| No. | Description                         | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | INTERIOR BAG F CASE, LEFT           |            |     |      |       |                 |    |   |    |
| 1   | INTERIOR BAG F CASE, LEFT           | R1200GS    | 1   |      |       | 71 60 7 687 610 |    | 1 |    |
| 1   | INTERIOR BAG F RIGHT CASE / TOPCASE | R1200GS    | 1   |      |       | 71 60 7 687 611 |    | 1 |    |

Diagrams 46\_0863 TOP CASE  
Series: K25 R1200 GS

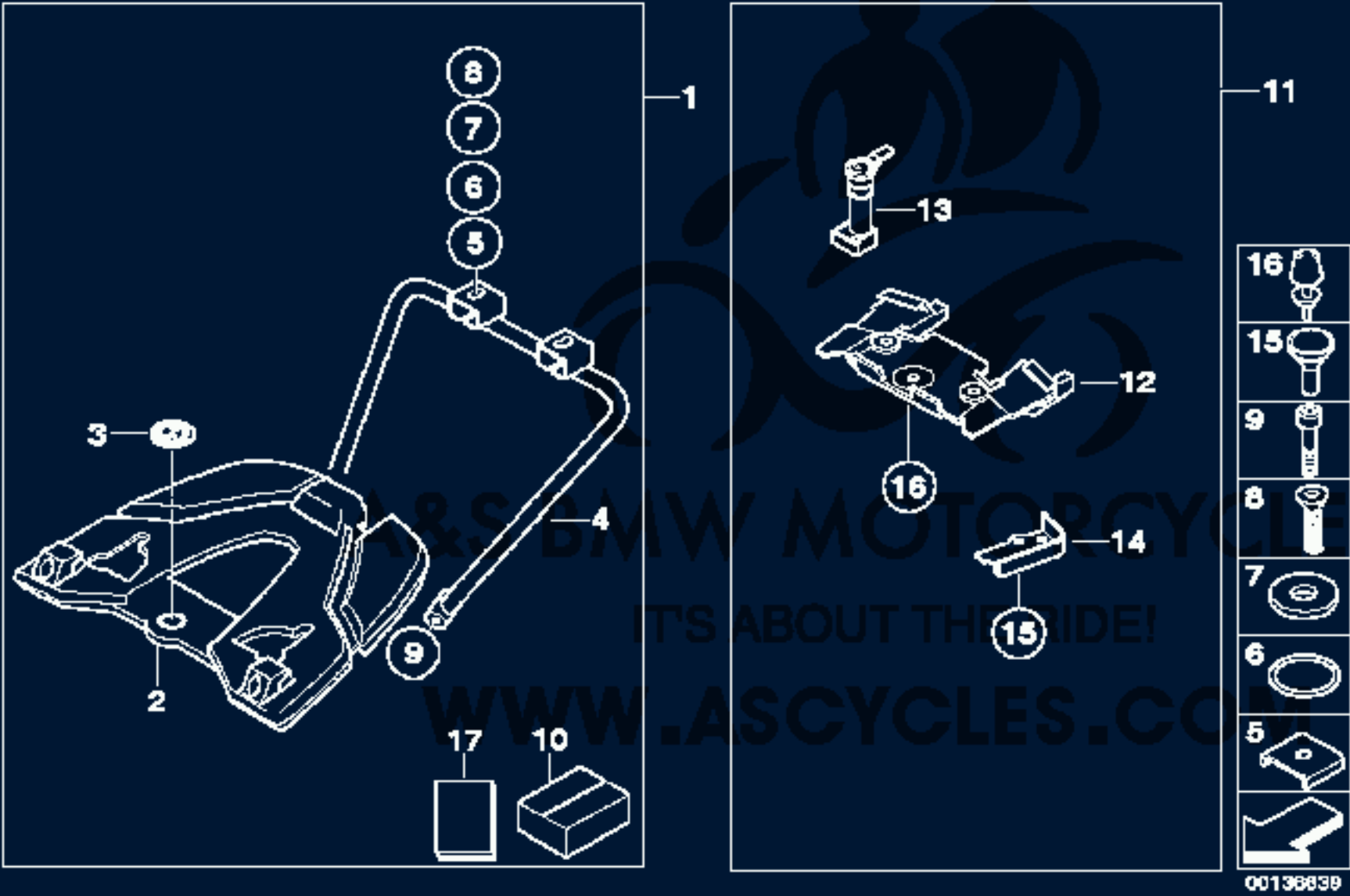


| No. | Description                                    | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | TOP CASE WITHOUT LOCK CYLINDER                 |            | 1   |      |       | 71 60 7 670 834 |    | 1 |    |
|     | ONLY APPL.TO UNIFORM LOCK.SYST.,BOXES          |            |     |      |       |                 |    |   |    |
| 2   | LOCK CYLINDER WITH KEY                         |            | 1   |      |       | 51 25 7 688 568 |    |   |    |
| 3   | CASE LOCK CYLINDER/TOP CASE WITH CODE          |            |     |      |       |                 |    |   |    |
|     | ONLY APPL.TO UNIFORM LOCK.SYST.,BOXES          |            |     |      |       |                 |    |   |    |
| 3   | CASE LOCK CYLINDER/TOP CASE WITH CODE          |            | 1   |      |       | 51 25 7 692 176 |    |   |    |
|     | ONLY APPLIES TO VEHICLE UNIFORM LOCKING SYSTEM |            |     |      |       |                 |    |   |    |
| 3   | LOCK (WITH KEY CODE)                           |            | 1   |      |       | 51 25 7 681 199 |    | 1 |    |
| 4   | GENERAL KEY WITHOUT TRANSPONDER TO CODE        |            |     |      |       |                 |    |   |    |
|     | ONLY APPL.TO UNIFORM LOCK.SYST.,BOXES          |            |     |      |       |                 |    |   |    |
| 4   | GENERAL KEY WITHOUT TRANSPONDER TO CODE        | GRAU       | 1   |      |       | 51 25 7 688 726 |    |   |    |
|     | ONLY APPLIES TO VEHICLE UNIFORM LOCKING SYSTEM |            |     |      |       |                 |    |   |    |
| 4   | GENERAL KEY (CODE)                             |            | 1   |      |       | 51 25 7 681 198 |    |   | T  |



Diagrams 46\_0869 RETROFIT KIT, TOP CASE BRACKET

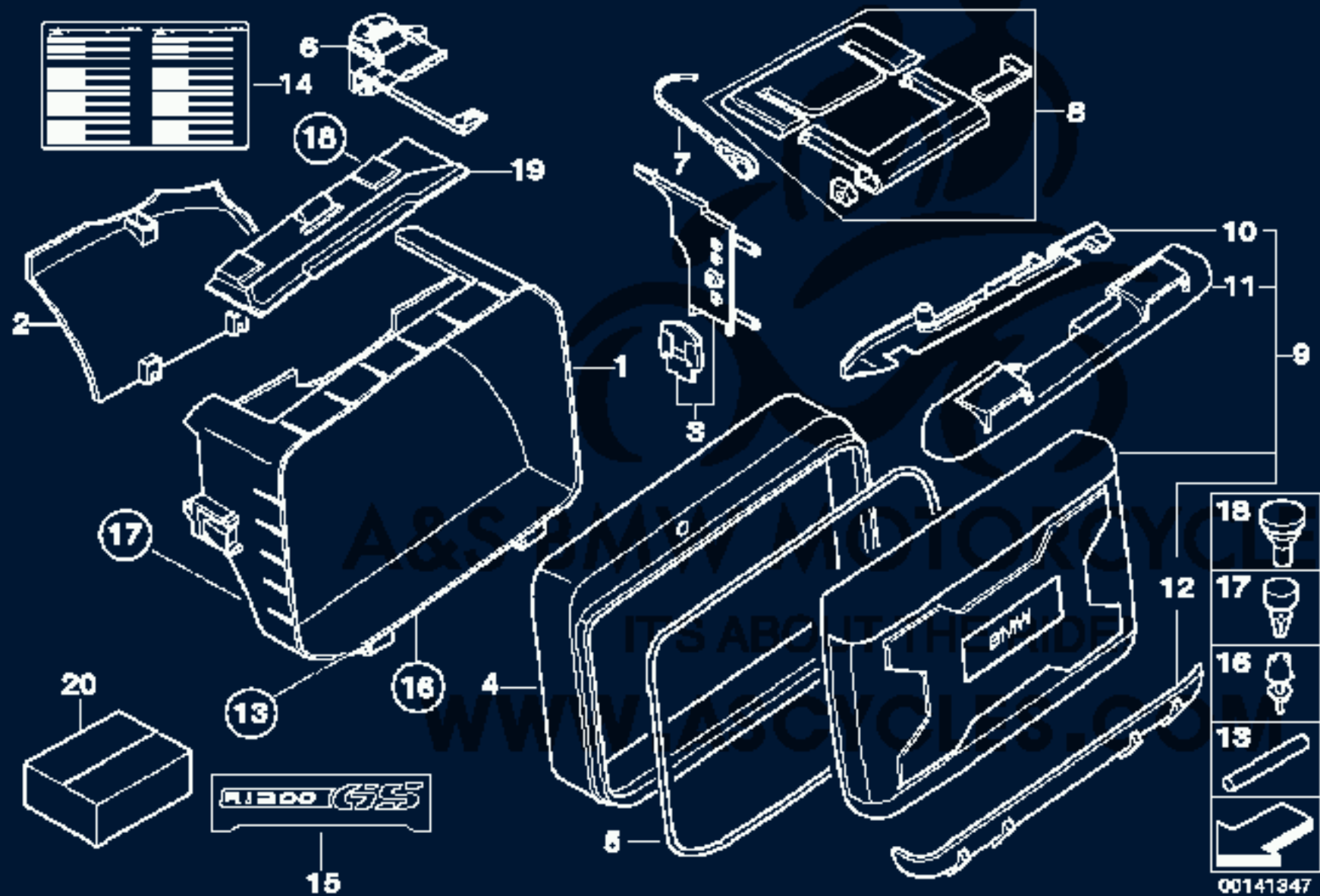
Series: K25 R1200 GS



| No. | Description                                         | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | SET,SUPPORTING PLATES F TOPCASE                     |            | 1   |      |       | 71 60 7 670 836 |    |   | I  |
| 2   | ADAPTER PLATE                                       |            | 1   |      |       | 71 60 7 679 102 |    |   |    |
| 3   | BADGE                                               | D=27MM     | 1   |      |       | 51 14 2 328 447 |    |   |    |
| 4   | SUPPORT                                             |            | 1   |      |       | 71 60 7 687 937 |    |   |    |
| 5   | THREADED WASHER                                     | M6         | 2   |      |       | 46 54 7 688 291 |    |   |    |
| 6   | O-RING                                              | 5X1,8      | 2   |      |       | 07 11 9 906 351 |    |   |    |
| 7   | SPACER RING                                         |            | 2   |      |       | 46 54 7 688 325 |    |   |    |
| 8   | COUNTERSUNK HEAD SCREW                              | M6X20      | 2   |      |       | 07 11 9 903 594 |    |   |    |
| 9   | ISA SCREW                                           | M6X25      | 2   |      |       | 71 60 7 689 889 |    |   | I  |
| 11  | MOUNTING PARTS SET                                  |            |     |      |       |                 |    |   |    |
|     | FOR THE ASSEMBLY TOPCASE INSTEAD OF<br>PILLION SEAT |            |     |      |       |                 |    |   |    |
| 11  | MOUNTING PARTS SET                                  |            | 1   |      |       | 46 54 7 688 336 |    |   |    |
|     | ONLY IN CONJUNCTION WITH                            |            |     |      |       |                 |    |   |    |
| --  | ADAPTER PLATE                                       |            | 1   |      |       | 71 60 7 679 102 |    |   |    |
| --  | INST. INSTR. TOPCASE-ADAPTER PLATE                  |            | 1   |      |       | 01 29 7 670 833 |    |   |    |
| 12  | SUSPENSION PLATE                                    |            | 1   |      |       | 71 60 7 678 748 |    |   |    |
| 13  | SECUIRNG PIN, LEFT                                  |            |     |      |       |                 |    |   |    |
| 13  | SECUIRNG PIN, LEFT                                  |            | 1   |      |       | 71 60 7 678 749 |    |   |    |
| 13  | SECUIRNG PIN, RIGHT                                 |            | 1   |      |       | 71 60 7 678 750 |    |   |    |
| 14  | SECUIRNG ELEMENT, LEFT                              |            |     |      |       |                 |    |   |    |
| 14  | SECUIRNG ELEMENT, LEFT                              |            | 1   |      |       | 71 60 7 678 751 |    |   |    |
| 14  | SECUIRNG ELEMENT, RIGHT                             |            | 1   |      |       | 71 60 7 678 752 |    |   |    |
| 15  | RUBBER SUPPORT                                      |            | 2   |      |       | 52 53 1 230 319 |    |   |    |
| 16  | BUMP STOP                                           |            | 1   |      |       | 52 53 7 664 664 |    |   |    |
| 17  | INST. INSTR. TOPCASE-ADAPTER PLATE                  |            | 1   |      |       | 01 29 7 670 833 |    |   |    |



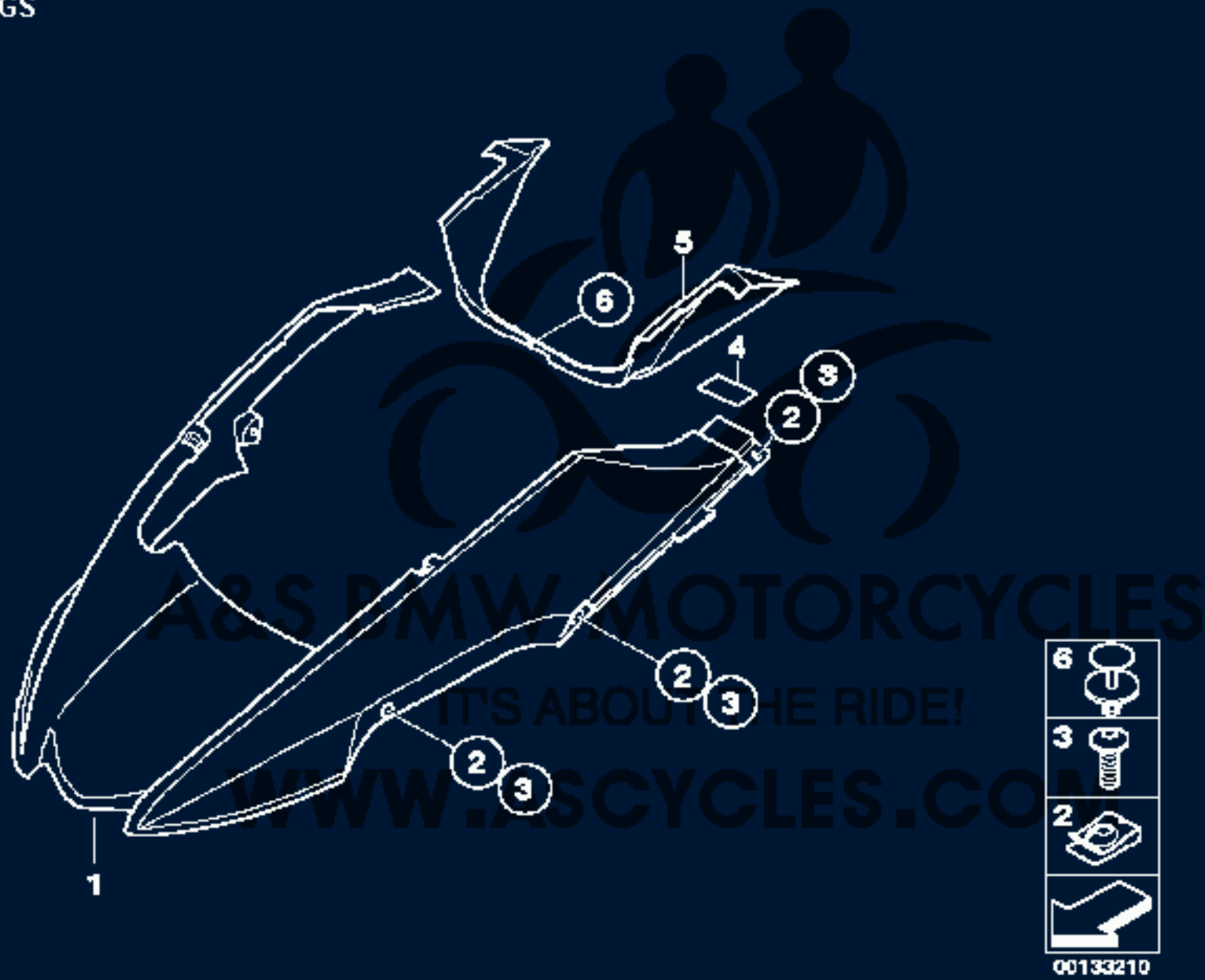
Diagrams 46\_0931 TOP CASE  
Series: K25 R1200 GS



| No. | Description                  | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | BOTTOM PART F TOP CASE       |            | 1   |      |       | 71 60 7 693 628 |    |   |    |
| 2   | ADJUST FRAME                 |            | 1   |      |       | 46 54 7 677 402 |    |   |    |
| 3   | ADJUST PLATE LEFT            |            |     |      |       |                 |    |   |    |
| 3   | ADJUST PLATE LEFT            |            | 1   |      |       | 46 54 7 687 161 |    |   |    |
| 3   | ADJUST PLATE RIGHT           |            | 1   |      |       | 46 54 7 687 162 |    |   |    |
| 4   | GASKET, CASE LID             |            | 1   |      |       | 71 60 7 659 600 |    |   |    |
| 5   | CARRIER HANDLE               |            | 1   |      |       | 71 60 7 659 597 |    |   |    |
| 6   | TOPCASE LOCKING MECHANISM    |            | 1   |      |       | 71 60 7 681 224 |    |   |    |
| 7   | CATCH                        |            | 1   |      |       | 71 60 7 692 098 |    |   |    |
| 8   | PLUG                         |            | 4   |      |       | 46 54 7 679 085 |    |   |    |
| 9   | HINGE AXLE                   |            | 2   |      |       | 71 60 7 660 615 |    |   |    |
| 10  | CASE LID/TOPCASE LID         |            | 1   |      |       | 46 54 7 677 386 |    | 1 |    |
| 11  | LOCK STRIP                   |            | 1   |      |       | 71 60 7 682 774 |    |   |    |
| 12  | PROTECTIVE MOULDINGS, TOP    |            | 1   |      |       | 46 54 7 677 389 |    |   |    |
| 13  | PROTECTIVE MOULDINGS, BOTTOM |            | 1   |      |       | 46 54 7 677 390 |    |   |    |
| 14  | LABEL                        |            | 1   |      |       | 46 54 7 679 092 |    |   |    |
| 15  | SET OF SCREWS FOR CASE       |            | 1   |      |       | 71 60 7 665 793 |    |   |    |

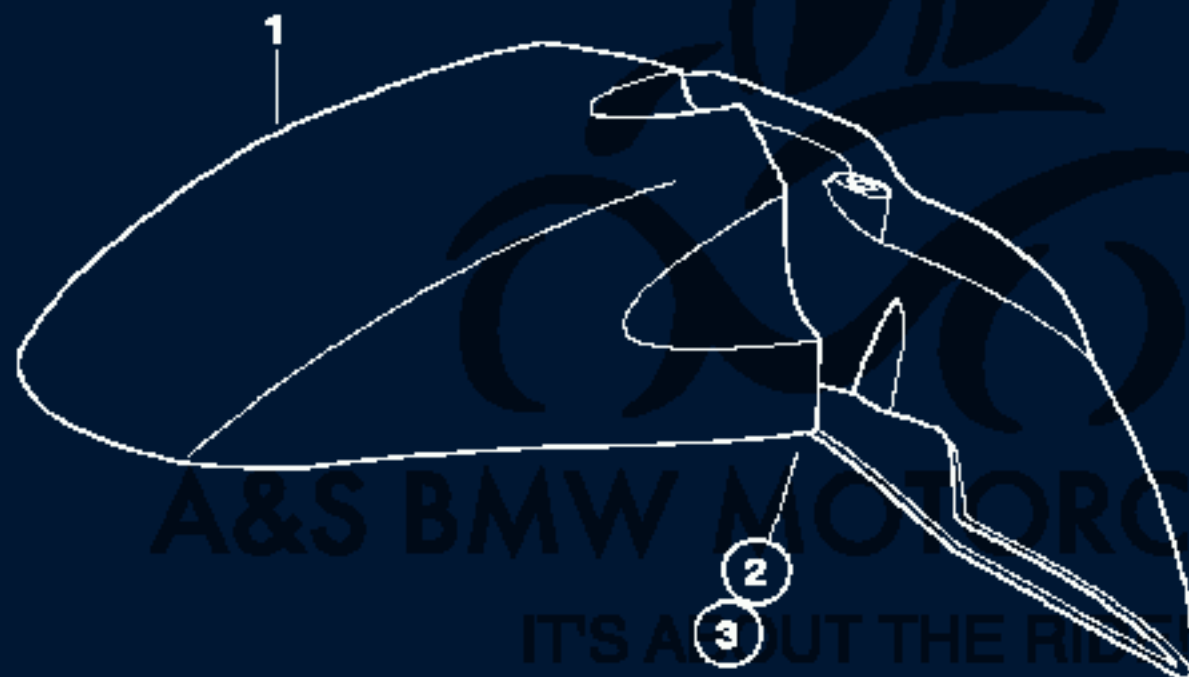


Diagrams 46\_0838 UPPER MUDGUARD  
Series: K25 R1200 GS



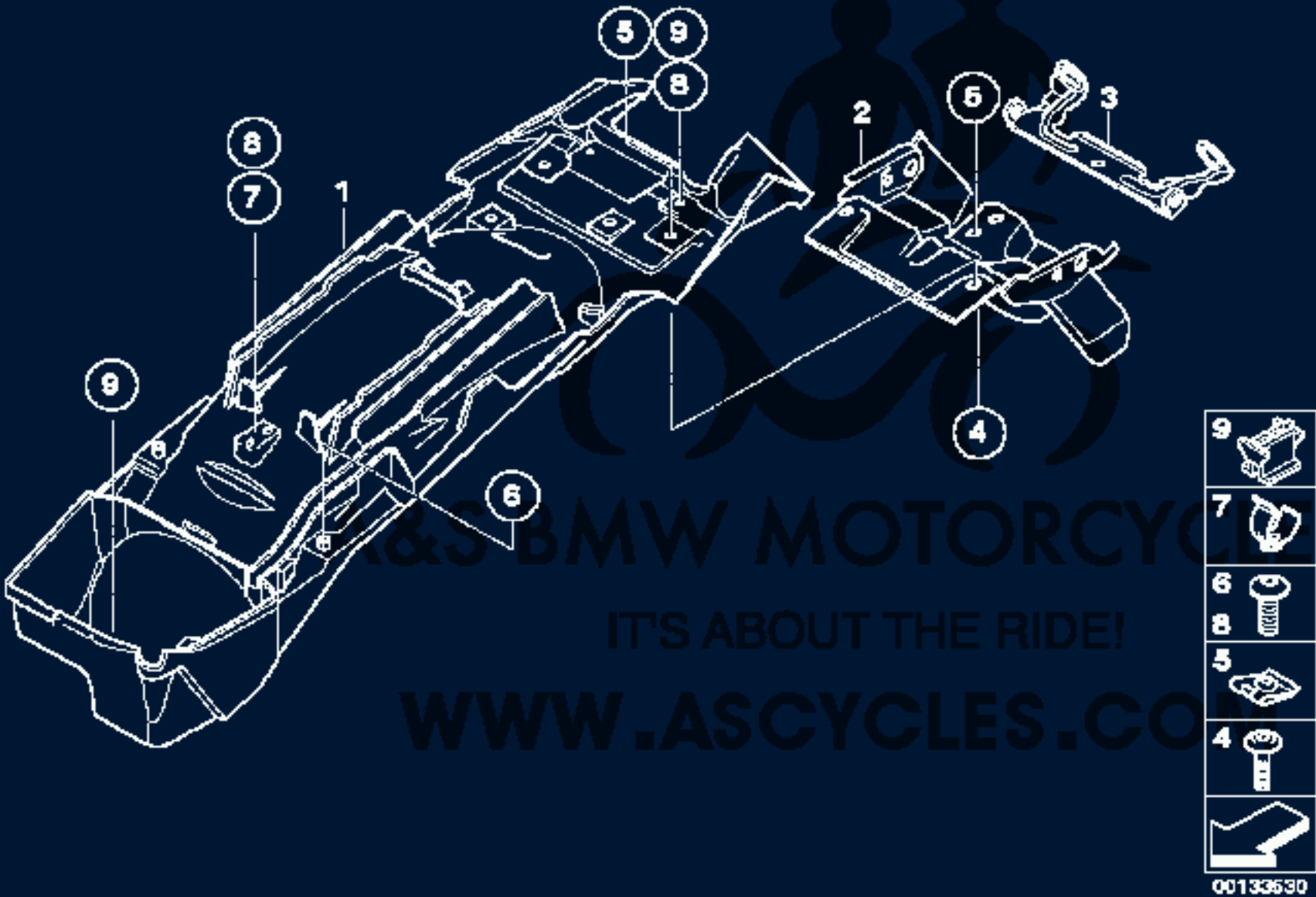
| No. | Description          | Supplement   | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------|--------------|-----|------|-------|-----------------|----|---|----|
| 1   | FRONT WHEEL MUDGUARD |              |     |      |       |                 |    |   |    |
| 1   | FRONT WHEEL MUDGUARD | FELSROT-UMT  | 1   |      |       | 46 61 7 686 390 |    |   |    |
| 1   | FRONT WHEEL MUDGUARD | WÜSTENGELB-I | 1   |      |       | 46 61 7 686 391 |    |   |    |
| 1   | FRONT WHEEL MUDGUARD | OZENBLAU-MET | 1   |      |       | 46 61 7 686 392 |    |   |    |
| 2   | NUT                  | M5           | 6   |      |       | 52 53 2 308 647 |    |   |    |
| 3   | FLANGED CAP SCREW    | 5X16         | 6   |      |       | 46 63 7 686 286 |    |   |    |
| 4   | FOIL                 |              | X   |      |       | 46 54 2 315 901 |    |   |    |
| 5   | COVERING INNER       |              | 1   |      |       | 46 61 7 667 680 |    |   |    |
| 6   | EXPANDING RIVET      |              | 1   |      |       | 51 48 1 938 725 |    |   |    |

Diagrams 46\_0839 LOWER MUDGUARD  
Series: K25 R1200 GS



| No. | Description                      | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | FRONT WHEEL MUDGUARD, LOWER PART | SCHWARZ    | 1   |      |       | 46 61 7 667 681 |    |   |    |
| 2   | FLAT WASHER                      | 5,3        | 4   |      |       | 07 11 9 936 416 |    |   |    |
| 3   | FILLISTER HEAD SCREW             | M5X14 SW   | 4   |      |       | 46 63 2 351 658 |    |   |    |

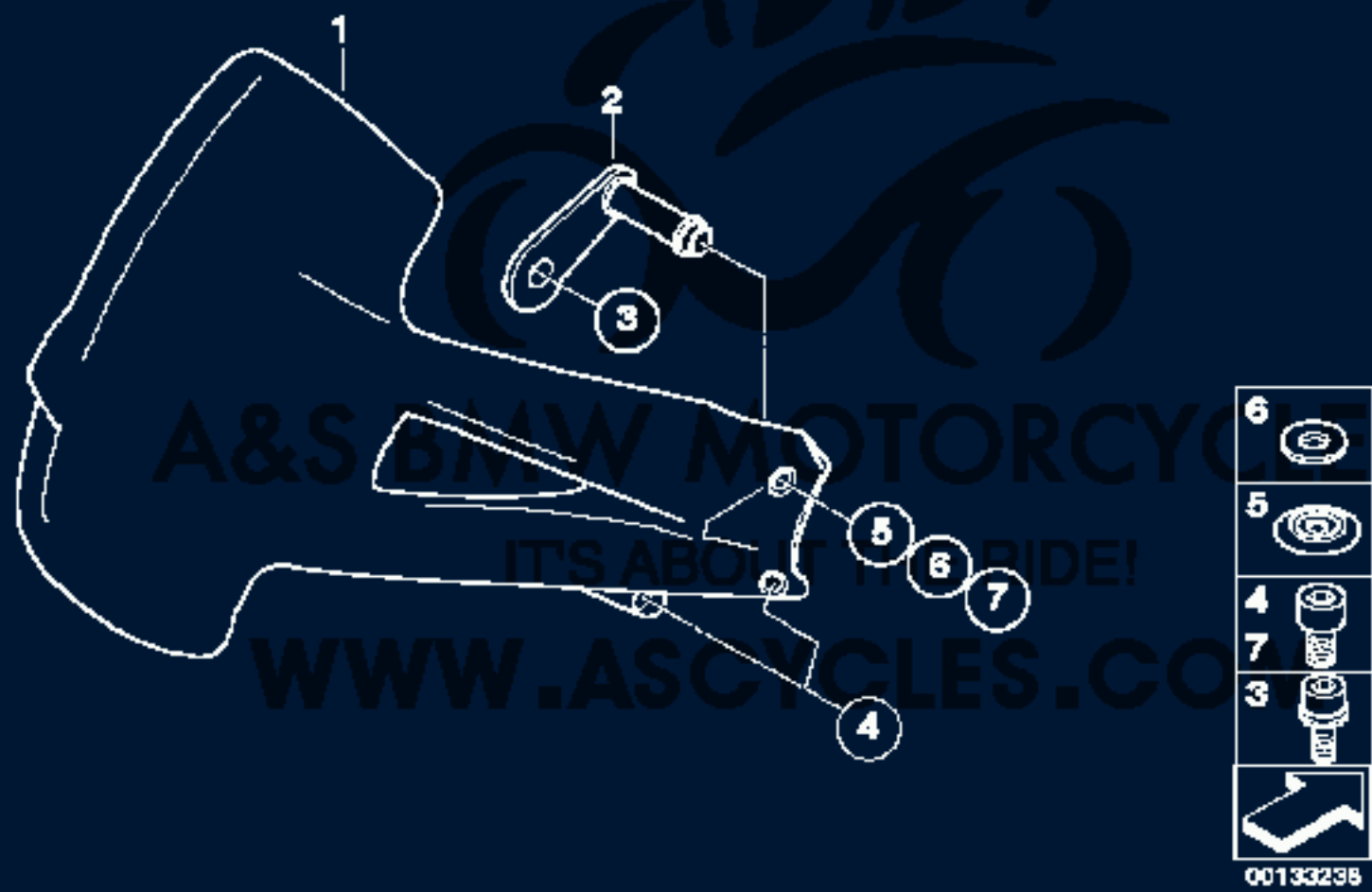
Diagrams 46\_0846 REAR MUDGUARD  
Series: K25 R1200 GS



00133630

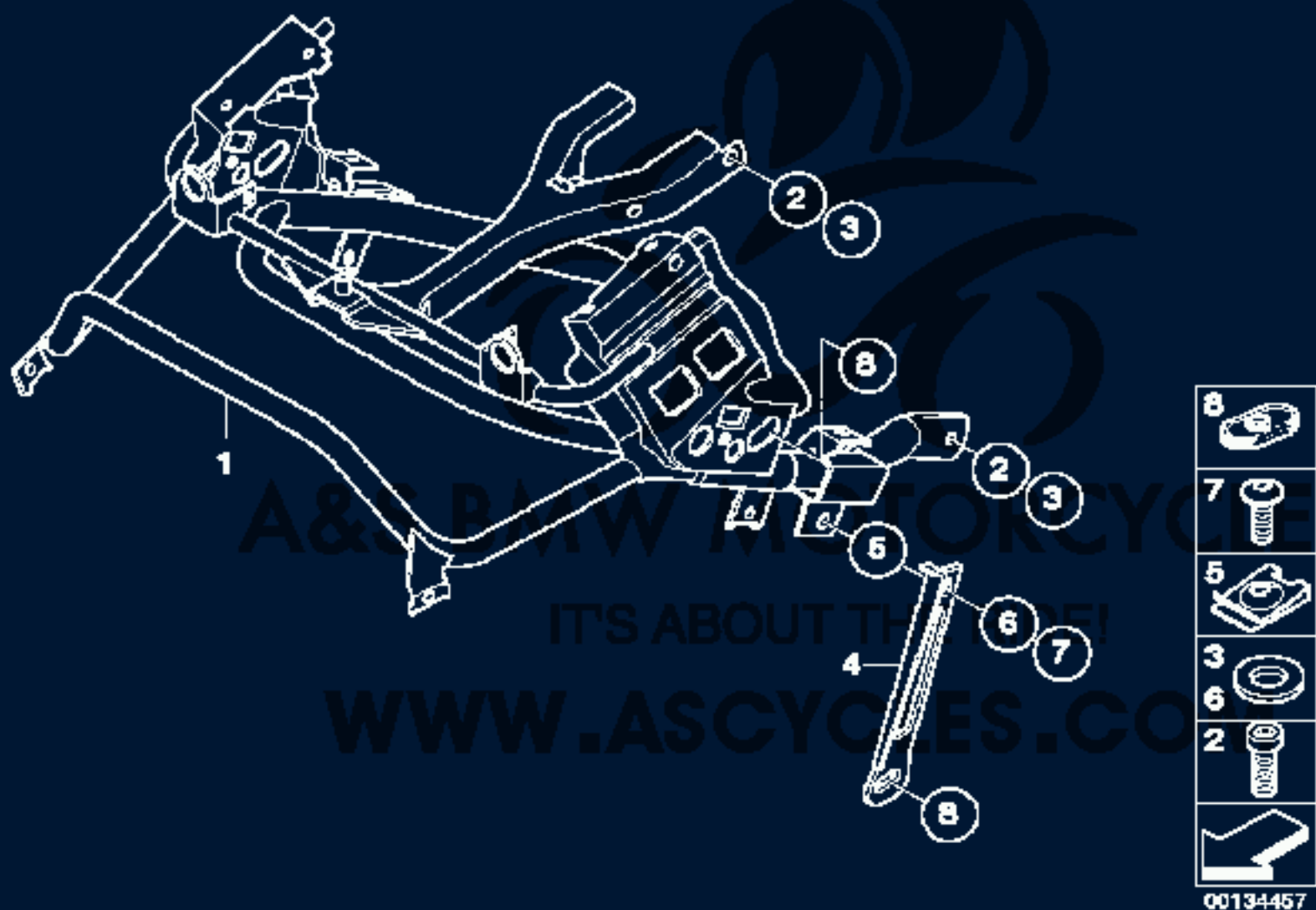
| No. | Description                | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | REAR MUDGUARD              |            | 1   |      |       | 46 62 7 667 682 |    |   |    |
| 2   | LICENCE PLATE SUPPORT      |            | 1   |      |       | 46 62 7 667 683 |    |   |    |
| 3   | BRACKET                    |            | 1   |      |       | 46 62 7 668 781 |    |   |    |
| 4   | OVAL HEAD SCREW            | M5X16 SW   | 3   |      |       | 46 63 7 677 604 |    |   |    |
| 5   | NUT                        | M5         | 3   |      |       | 52 53 2 308 647 |    |   |    |
| 6   | FLANGED CAP SCREW          | 5X16       | 4   |      |       | 46 63 7 686 286 |    |   |    |
| 7   | DIAGNOSIS PLUG BRACKET     |            | 1   |      |       | 61 13 7 676 283 |    |   |    |
| 8   | SCREW                      | 3,5X12     | 3   |      |       | 63 13 2 306 499 |    |   |    |
| 9   | PLUG-IN CONNECTION BRACKET |            | 2   |      |       | 61 13 7 651 912 |    |   |    |

Diagrams 46\_0840 MUDGUARD REAR  
Series: K25 R1200 GS



| No. | Description           | Supplement   | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------|--------------|-----|------|-------|-----------------|----|---|----|
| 1   | MUDGUARD REAR         |              | 1   |      |       | 46 62 7 682 884 |    | 1 |    |
| 2   | BRACKET               |              | 1   |      |       | 46 62 7 671 618 |    |   |    |
| 3   | TORX-BOLT WITH WASHER | M8X25-Z1-ZNS | 1   |      |       | 07 12 9 903 267 |    |   |    |
| 4   | ISA SCREW             | M6X20        | 2   |      |       | 07 12 9 904 073 |    |   |    |
| 5   | BUSH                  | DI=6,5       | 1   |      |       | 46 62 7 685 810 |    |   |    |
| 6   | FLAT WASHER           |              | 1   |      |       | 07 11 9 904 606 |    |   |    |
| 7   | ISA SCREW             | M6X65        | 1   |      |       | 46 62 7 688 883 |    |   |    |

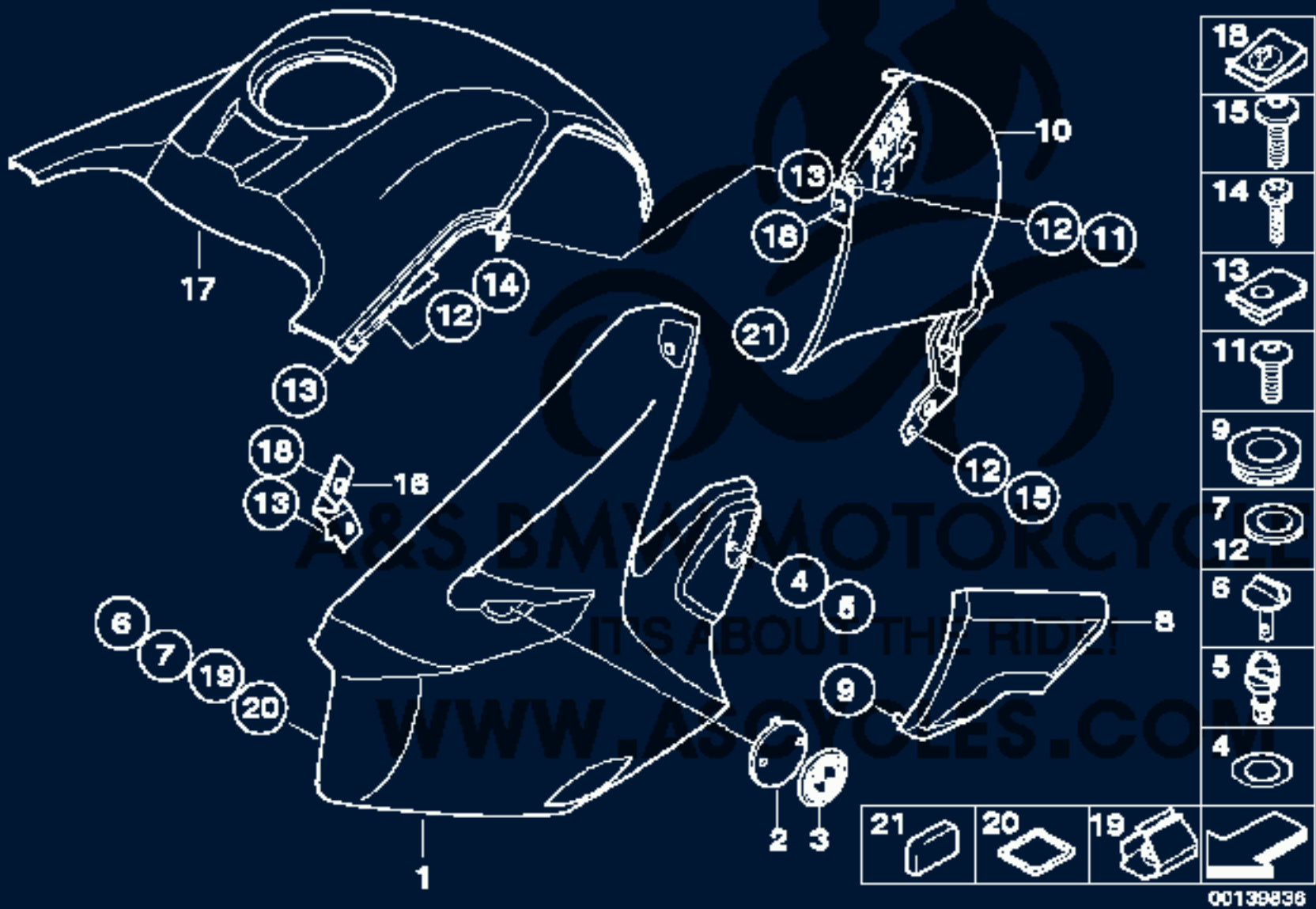
Diagrams 46\_0856 FAIRING BRACKET  
Series: K25 R1200 GS



| No. | Description          | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | FAIRING BRACKET      |            | 1   |      |       | 46 63 7 667 700 |    | 1 |    |
| 2   | FILLISTER HEAD SCREW | M6X16      | 4   |      |       | 46 63 7 659 459 |    |   |    |
| 3   | FLAT WASHER          | 6,4        | 4   |      |       | 07 11 9 931 035 |    |   |    |
| 4   | BRACKET LEFT         |            |     |      |       |                 |    |   |    |
| 4   | BRACKET LEFT         |            | 1   |      |       | 46 63 7 673 253 |    |   |    |
| 4   | BRACKET RIGHT        |            | 1   |      |       | 46 63 7 673 254 |    |   |    |
| 5   | NUT                  | M5         | 2   |      |       | 52 53 2 308 647 |    |   |    |
| 6   | FLAT WASHER          | A5,3       | 2   |      |       | 07 11 9 901 598 |    |   |    |
| 7   | FLANGED CAP SCREW    | 5X16       | 2   |      |       | 46 63 7 686 286 |    |   |    |
| 8   | RUBBER GROMMET, SLOT |            | 4   |      |       | 46 63 7 673 911 |    |   |    |

Diagrams 46\_0841 TRIM PANEL PARTS - MOUNTING PARTS

Series: K25 R1200 GS

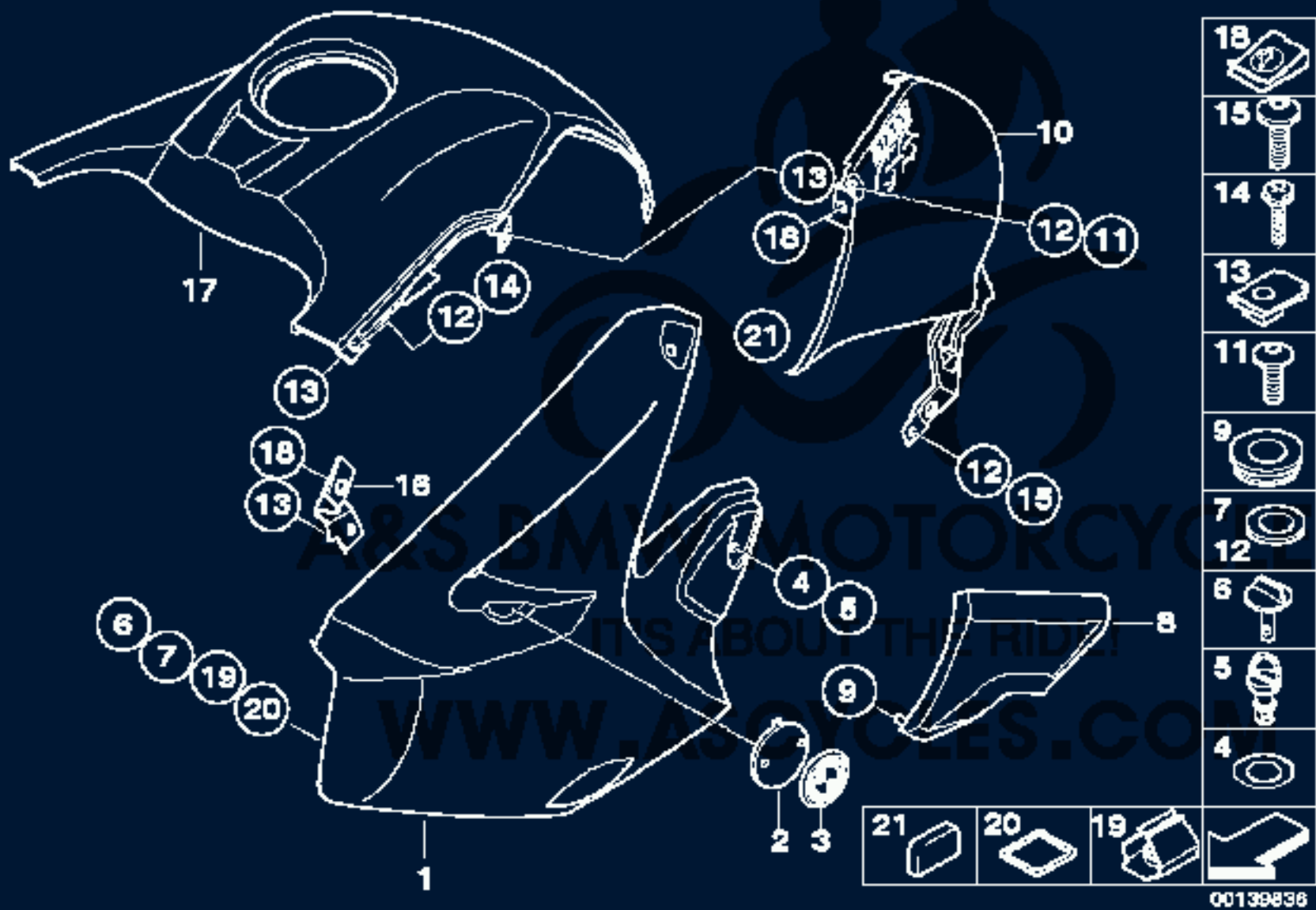


| No. | Description              | Supplement    | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------------|---------------|-----|------|-------|-----------------|----|---|----|
| 1   | LATERAL TRIM PANEL LEFT  |               |     |      |       |                 |    |   |    |
| 1   | LATERAL TRIM PANEL LEFT  | GRANITGRAU-M  | 1   |      |       | 46 63 7 680 623 |    |   |    |
| 1   | LATERAL TRIM PANEL RIGHT | GRANITGRAU-M  | 1   |      |       | 46 63 7 680 624 |    |   |    |
| 1   | LATERAL TRIM PANEL LEFT  | SCHWARZ       | 1   |      |       | 46 63 7 682 909 |    |   |    |
| 1   | LATERAL TRIM PANEL RIGHT | SCHWARZ       | 1   |      |       | 46 63 7 682 910 |    |   |    |
| 2   | PLAQUE HOLDER, LEFT      |               |     |      |       |                 |    |   |    |
| 2   | PLAQUE HOLDER, LEFT      |               | 1   |      |       | 46 63 7 672 095 |    |   |    |
| 2   | PLAQUE HOLDER, RIGHT     |               | 1   |      |       | 46 63 7 672 096 |    |   |    |
| 3   | BADGE                    | D=50MM        | 2   |      |       | 51 14 8 164 924 |    |   |    |
| 4   | CIRCLIP                  |               | 8   |      |       | 51 71 0 301 833 |    |   |    |
| 5   | QUICK-RELEASE SCREW      |               | 4   |      |       | 46 63 7 676 995 |    |   |    |
| 6   | ROTARY KNOB              |               | 2   |      |       | 46 63 7 684 303 |    |   |    |
| 7   | WASHER, PLASTIC          | D=25          | 4   |      |       | 46 63 7 684 306 |    |   |    |
| 8   | SIDE COVER, LEFT         |               |     |      |       |                 |    |   |    |
| 8   | SIDE COVER, LEFT         | SCHWARZ       | 1   |      |       | 46 63 7 677 515 |    |   |    |
| 8   | SIDE COVER, RIGHT        | SCHWARZ       | 1   |      |       | 46 63 7 677 516 |    |   |    |
| 9   | RUBBER GROMMET           |               | 4   |      |       | 46 63 1 453 144 |    |   |    |
| 10  | TANK TRIM PANEL, LEFT    |               |     |      |       |                 |    |   |    |
| 10  | TANK TRIM PANEL, LEFT    |               | 1   |      |       | 46 63 7 684 485 |    |   |    |
| 10  | TANK TRIM PANEL, RIGHT   |               | 1   |      |       | 46 63 7 684 486 |    |   |    |
| 11  | FLANGED CAP SCREW        | 5X16          | 4   |      |       | 46 63 7 686 286 |    |   |    |
| 12  | FLAT WASHER              |               | 4   |      |       | 46 61 2 308 594 |    |   |    |
| 13  | NUT                      | M5            | 4   |      |       | 52 53 2 308 647 |    |   |    |
| 14  | FLANGED CAP SCREW        | M5X16         | 2   |      |       | 46 63 2 325 998 |    |   |    |
| 15  | FILLISTER HEAD SCREW     | M5X14 SW      | 2   |      |       | 46 63 2 351 658 |    |   |    |
| 16  | LEFT TRIM PANEL BRACKET  |               |     |      |       |                 |    |   |    |
| 16  | LEFT TRIM PANEL BRACKET  |               | 1   |      |       | 46 63 7 673 909 |    |   |    |
| 16  | RIGHT TRIM PANEL BRACKET |               | 1   |      |       | 46 63 7 673 910 |    |   |    |
| 17  | COVERING FUEL TANK       |               |     |      |       |                 |    |   |    |
| 17  | COVERING FUEL TANK       | FELSROT - UMT | 1   |      |       | 46 63 7 680 618 |    |   |    |



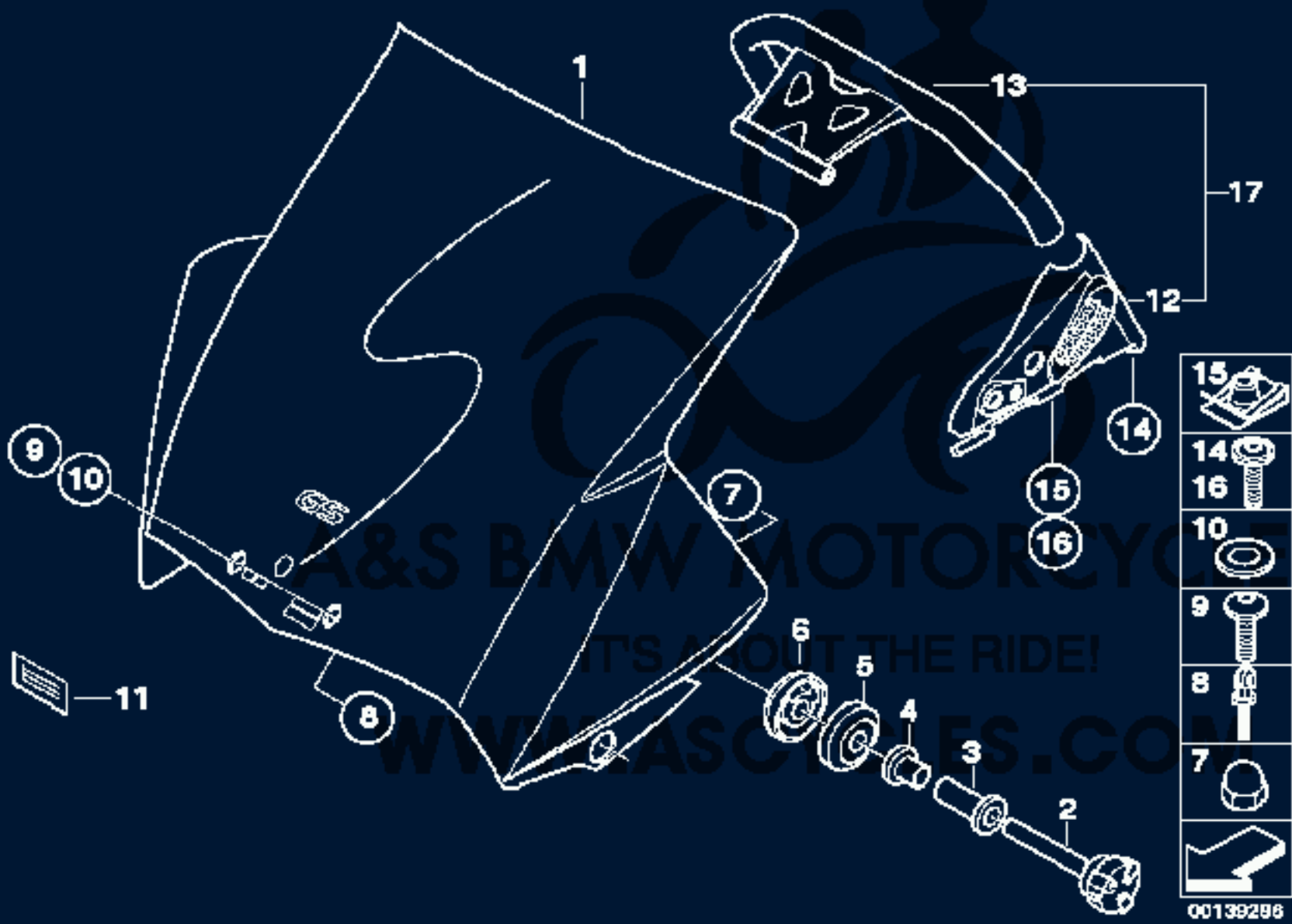
Diagrams 46\_0841 TRIM PANEL PARTS - MOUNTING PARTS

Series: K25 R1200 GS



| No. | Description                      | Supplement    | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------------|---------------|-----|------|-------|-----------------|----|---|----|
| 2   | PLAQUE HOLDER, LEFT              |               | 1   |      |       | 46 63 7 672 095 |    |   |    |
| 2   | PLAQUE HOLDER, RIGHT             |               | 1   |      |       | 46 63 7 672 096 |    |   |    |
| 3   | BADGE                            | D=50MM        | 2   |      |       | 51 14 8 164 924 |    |   |    |
| 4   | CIRCLIP                          |               | 8   |      |       | 51 71 0 301 833 |    |   |    |
| 5   | QUICK-RELEASE SCREW              |               | 4   |      |       | 46 63 7 676 995 |    |   |    |
| 6   | ROTARY KNOB                      |               | 2   |      |       | 46 63 7 684 303 |    |   |    |
| 7   | WASHER, PLASTIC                  | D=25          | 4   |      |       | 46 63 7 684 306 |    |   |    |
| 8   | SIDE COVER, LEFT                 |               |     |      |       |                 |    |   |    |
| 8   | SIDE COVER, LEFT                 | SCHWARZ       | 1   |      |       | 46 63 7 677 515 |    |   |    |
| 8   | SIDE COVER, RIGHT                | SCHWARZ       | 1   |      |       | 46 63 7 677 516 |    |   |    |
| 9   | RUBBER GROMMET                   |               | 4   |      |       | 46 63 1 453 144 |    |   |    |
| 10  | TANK TRIM PANEL, LEFT            |               |     |      |       |                 |    |   |    |
| 10  | TANK TRIM PANEL, LEFT            |               | 1   |      |       | 46 63 7 684 485 |    |   |    |
| 10  | TANK TRIM PANEL, RIGHT           |               | 1   |      |       | 46 63 7 684 486 |    |   |    |
| 11  | FLANGED CAP SCREW                | 5X16          | 4   |      |       | 46 63 7 686 286 |    |   |    |
| 12  | FLAT WASHER                      |               | 4   |      |       | 46 61 2 308 594 |    |   |    |
| 13  | NUT                              | M5            | 4   |      |       | 52 53 2 308 647 |    |   |    |
| 14  | FLANGED CAP SCREW                | M5X16         | 2   |      |       | 46 63 2 325 998 |    |   |    |
| 15  | FILLISTER HEAD SCREW             | M5X14 SW      | 2   |      |       | 46 63 2 351 658 |    |   |    |
| 16  | LEFT TRIM PANEL BRACKET          |               |     |      |       |                 |    |   |    |
| 16  | LEFT TRIM PANEL BRACKET          |               | 1   |      |       | 46 63 7 673 909 |    |   |    |
| 16  | RIGHT TRIM PANEL BRACKET         |               | 1   |      |       | 46 63 7 673 910 |    |   |    |
| 17  | COVERING FUEL TANK               |               |     |      |       |                 |    |   |    |
| 17  | COVERING FUEL TANK               | FELSROT - UMT | 1   |      |       | 46 63 7 680 618 |    |   |    |
| 17  | COVERING FUEL TANK               | WÜSTENGELB-I  | 1   |      |       | 46 63 7 680 619 |    |   |    |
| 17  | COVERING FUEL TANK               | OZEANBLAU-ME  | 1   |      |       | 46 63 7 680 620 |    |   |    |
| 18  | C-CLIP NUT                       |               | 4   |      |       | 46 63 7 676 994 |    |   |    |
| 19  | TRIM PANEL CLIP                  |               | 2   |      |       | 46 63 7 684 304 |    |   |    |
| 20  | FRAME                            |               | 2   |      |       | 46 63 7 684 305 |    |   |    |
| 21  | EDGE PROTECTION, TANK TRIM PANEL | SCHWARZ       | 2   |      |       | 46 63 7 684 337 |    |   |    |

Diagrams 46\_0842 WINDSHIELD  
Series: K25 R1200 GS

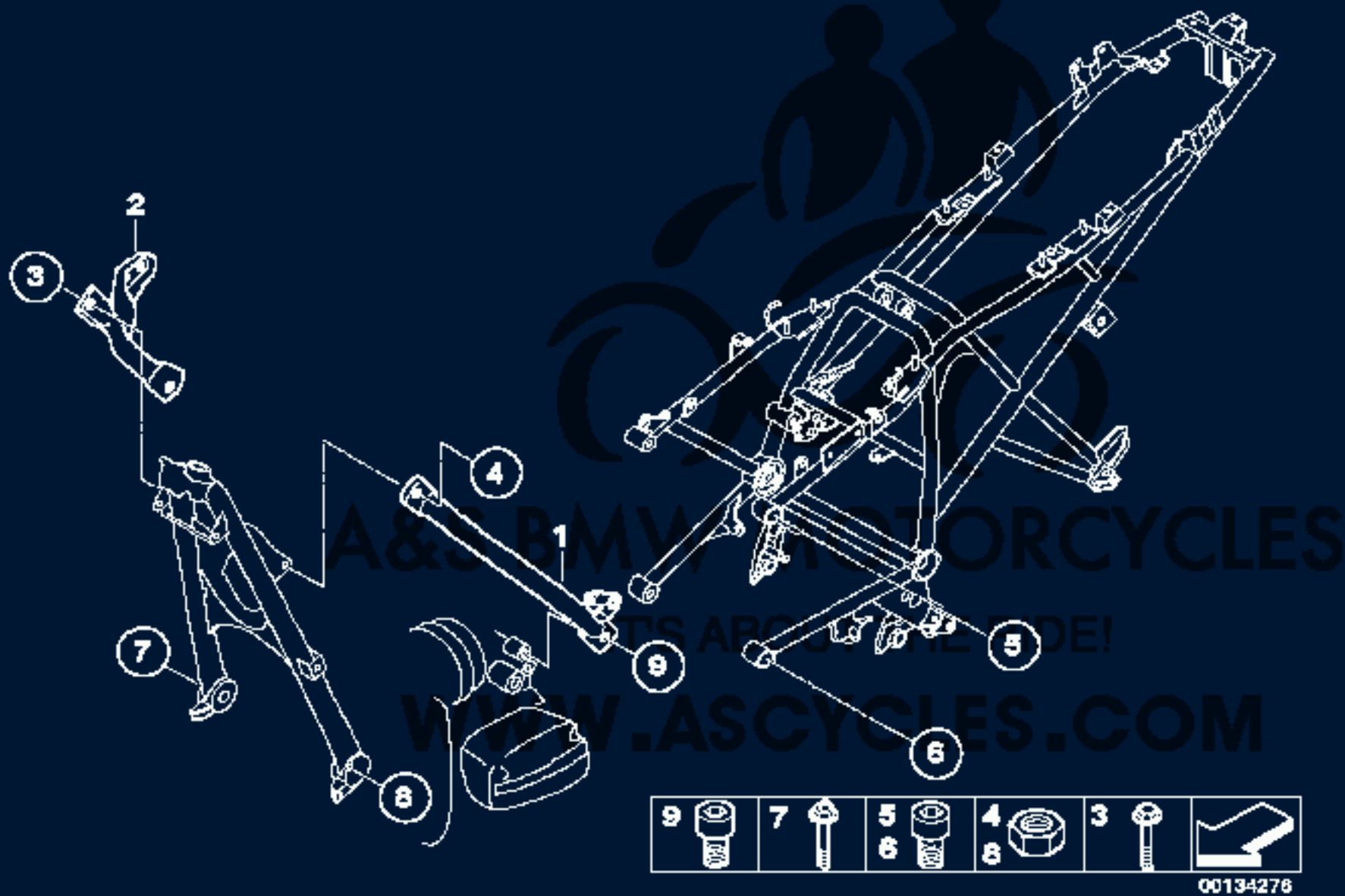


| No. | Description               | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|---------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | WINDSHIELD                |            | 1   |      |       | 46 63 7 668 783 |    | 1 |    |
| 2   | CLAMPING BOLT             |            | 2   |      |       | 46 63 7 671 244 |    |   |    |
| 3   | EXTERIOR BUSH             |            | 2   |      |       | 46 63 7 676 997 |    |   |    |
| 4   | BUSH                      |            | 2   |      |       | 46 63 7 676 996 |    |   |    |
| 5   | SUPPORTING PLATE LEFT     |            |     |      |       |                 |    |   |    |
| 5   | SUPPORTING PLATE LEFT     |            | 1   |      |       | 46 63 7 673 915 |    |   |    |
| 5   | SUPPORTING PLATE RIGHT    |            | 1   |      |       | 46 63 7 673 916 |    |   |    |
| 6   | COVERING LEFT             |            |     |      |       |                 |    |   |    |
| 6   | COVERING LEFT             |            | 1   |      |       | 46 63 7 673 913 |    |   |    |
| 6   | COVERING RIGHT            |            | 1   |      |       | 46 63 7 673 914 |    |   |    |
| 7   | CAP NUT                   | M6 CR      | 2   |      |       | 07 11 9 924 324 |    |   |    |
| 8   | WINDSHIELD BRACKET, LEFT  |            |     |      |       |                 |    |   |    |
| 8   | WINDSHIELD BRACKET, LEFT  |            | 1   |      |       | 46 63 7 676 629 |    |   |    |
| 8   | WINDSHIELD BRACKET, RIGHT |            | 1   |      |       | 46 63 7 676 630 |    |   |    |
| 9   | FILLISTER HEAD SCREW      | M5X16MK    | 2   |      |       | 06 32 7 657 949 |    |   |    |
| 10  | FLAT WASHER               |            | 2   |      |       | 46 61 2 308 594 |    |   |    |
| 11  | LABEL                     |            | 1   |      |       | 71 21 2 346 071 |    |   |    |
| 14  | FILLISTER HEAD SCREW      | M5X16MK    | 2   |      |       | 06 32 7 657 949 |    |   |    |
| 15  | NUT                       | M5         | 4   |      |       | 52 53 2 308 647 |    |   |    |
| 16  | FLANGED CAP SCREW         | 5X16       | 4   |      |       | 46 63 7 686 286 |    |   |    |
| 17  | FRONT PANEL CARRIER       |            | 1   |      |       | 46 63 7 667 701 |    |   |    |



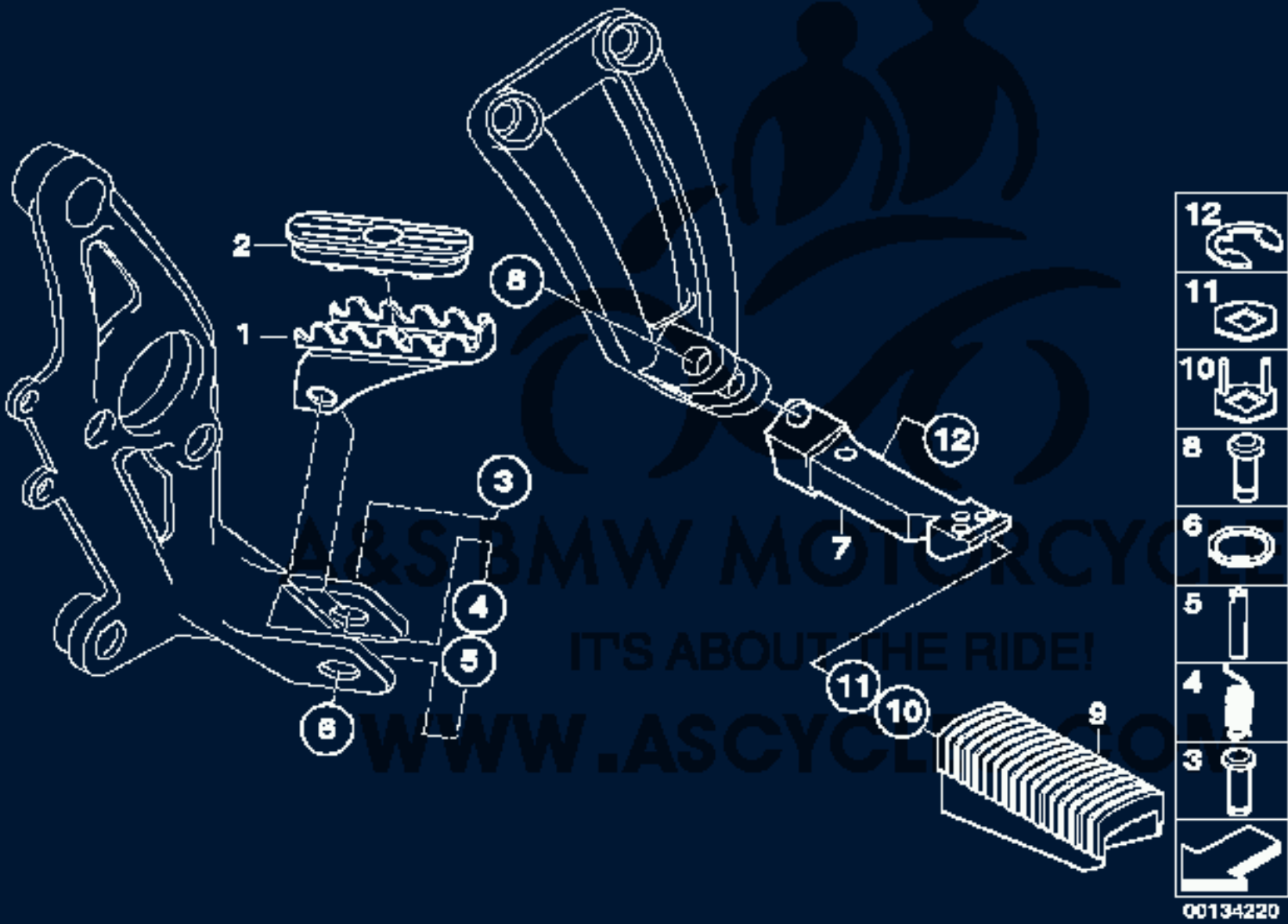
Diagrams 46\_0855 ENGINE SUSPENSION

Series: K25 R1200 GS



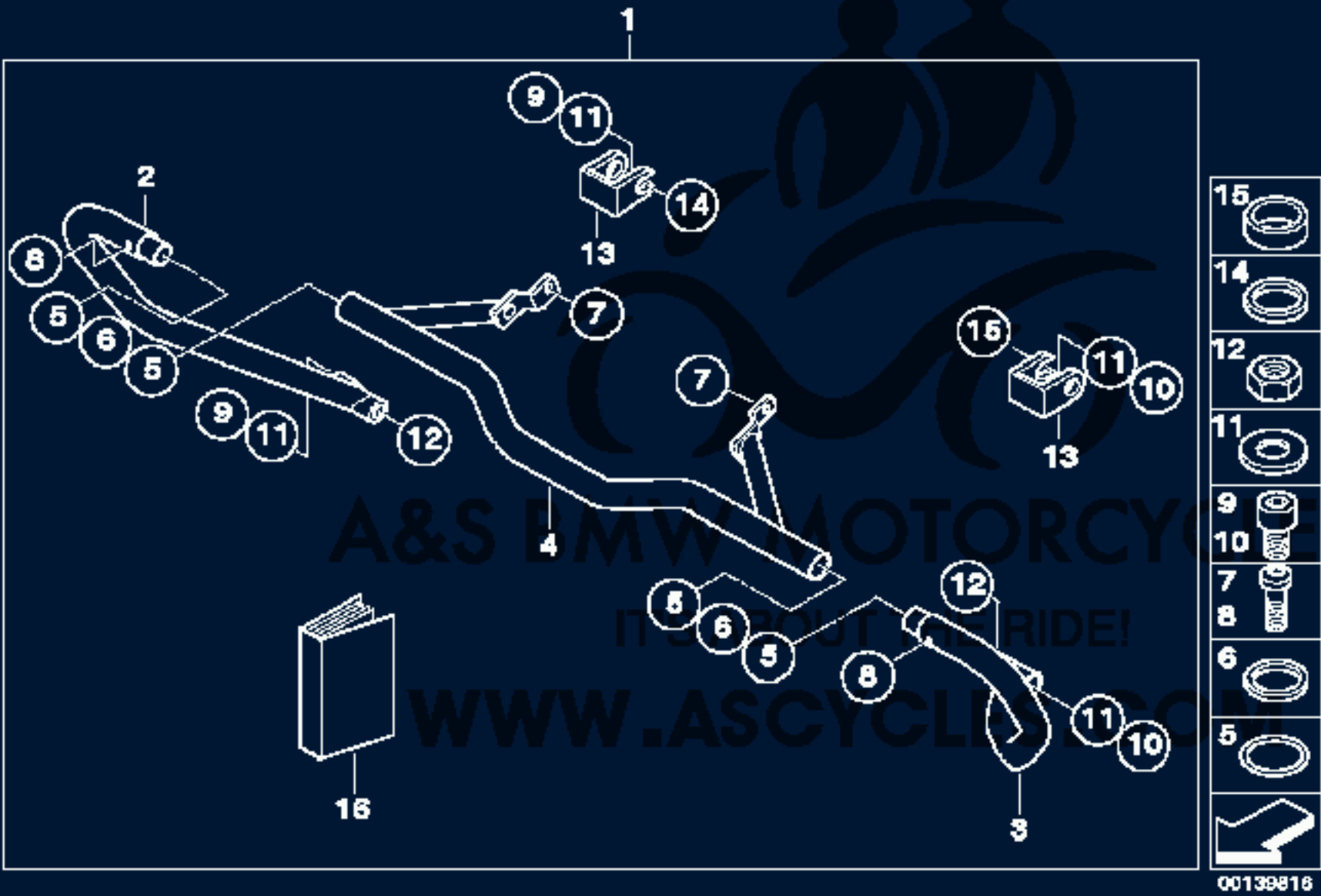
| No. | Description | Supplement     | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------|----------------|-----|------|-------|-----------------|----|---|----|
| 1   | ROD LEFT    |                | 1   |      |       | 46 51 7 664 151 |    |   |    |
| 2   | ROD RIGHT   |                | 1   |      |       | 46 51 7 664 152 |    |   |    |
| 3   | PIN         | M10X106        | 1   |      |       | 46 51 7 677 562 |    |   |    |
| 4   | HEX NUT     | M10            | 1   |      |       | 07 11 9 904 025 |    |   |    |
| 5   | ISA SCREW   | M10X40-8.8-ZNS | 2   |      |       | 07 12 9 903 801 |    |   |    |
| 6   | ISA SCREW   | M12X50-8.8-ZNS | 2   |      |       | 07 12 9 903 526 |    |   |    |
| 7   | HEX BOLT    | M12X210        | 1   |      |       | 46 51 7 677 568 |    |   |    |
| 8   | HEX NUT     | M12-10-ZNS3    | 1   |      |       | 07 11 9 901 589 |    |   |    |
| 9   | ISA SCREW   | M10X40         | 2   |      |       | 07 12 9 904 632 |    |   |    |

Diagrams 46\_0854 FRONT AND REAR FOOTPEG  
Series: K25 R1200 GS



| No. | Description          | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | FOOTREST, LEFT       |            |     |      |       |                 |    |   |    |
| 1   | FOOTREST, LEFT       |            | 1   |      |       | 46 71 1 242 017 |    |   |    |
| 1   | FOOTREST, RIGHT      |            | 1   |      |       | 46 71 1 242 018 |    |   |    |
| 2   | FOOTREST RUBBER      |            | 2   |      |       | 46 71 1 242 109 |    |   |    |
| 3   | PIN                  |            | 2   |      |       | 46 71 7 680 530 |    |   |    |
| 4   | RETAINER SPRING      |            | 2   |      |       | 46 71 7 673 821 |    |   |    |
| 5   | SPACER TUBE          |            | 2   |      |       | 46 71 1 242 019 |    |   |    |
| 6   | CIRCLIP              | 6,0        | 2   |      |       | 07 11 9 901 545 |    |   |    |
| 7   | FOOTREST, LEFT       |            |     |      |       |                 |    |   |    |
| 7   | FOOTREST, LEFT       |            | 1   |      |       | 46 71 2 310 403 |    |   |    |
| 7   | FOOTREST, RIGHT      |            | 1   |      |       | 46 71 2 310 404 |    |   |    |
| 8   | PIN                  |            | 2   |      |       | 46 71 7 668 644 |    |   |    |
| 9   | FOOTREST RUBBER REAR |            | 2   |      |       | 46 71 7 664 225 |    |   |    |
| 10  | SPACER LEFT          |            |     |      |       |                 |    |   |    |
| 10  | SPACER LEFT          |            | 1   |      |       | 46 71 2 310 871 |    |   |    |
| 10  | SPACER RIGHT         |            | 1   |      |       | 46 71 2 310 872 |    |   |    |
| 11  | STOP DISK            |            | 2   |      |       | 46 71 7 670 317 |    |   |    |
| 12  | CIRCLIP              | 6,0        | 2   |      |       | 07 11 9 901 545 |    |   |    |

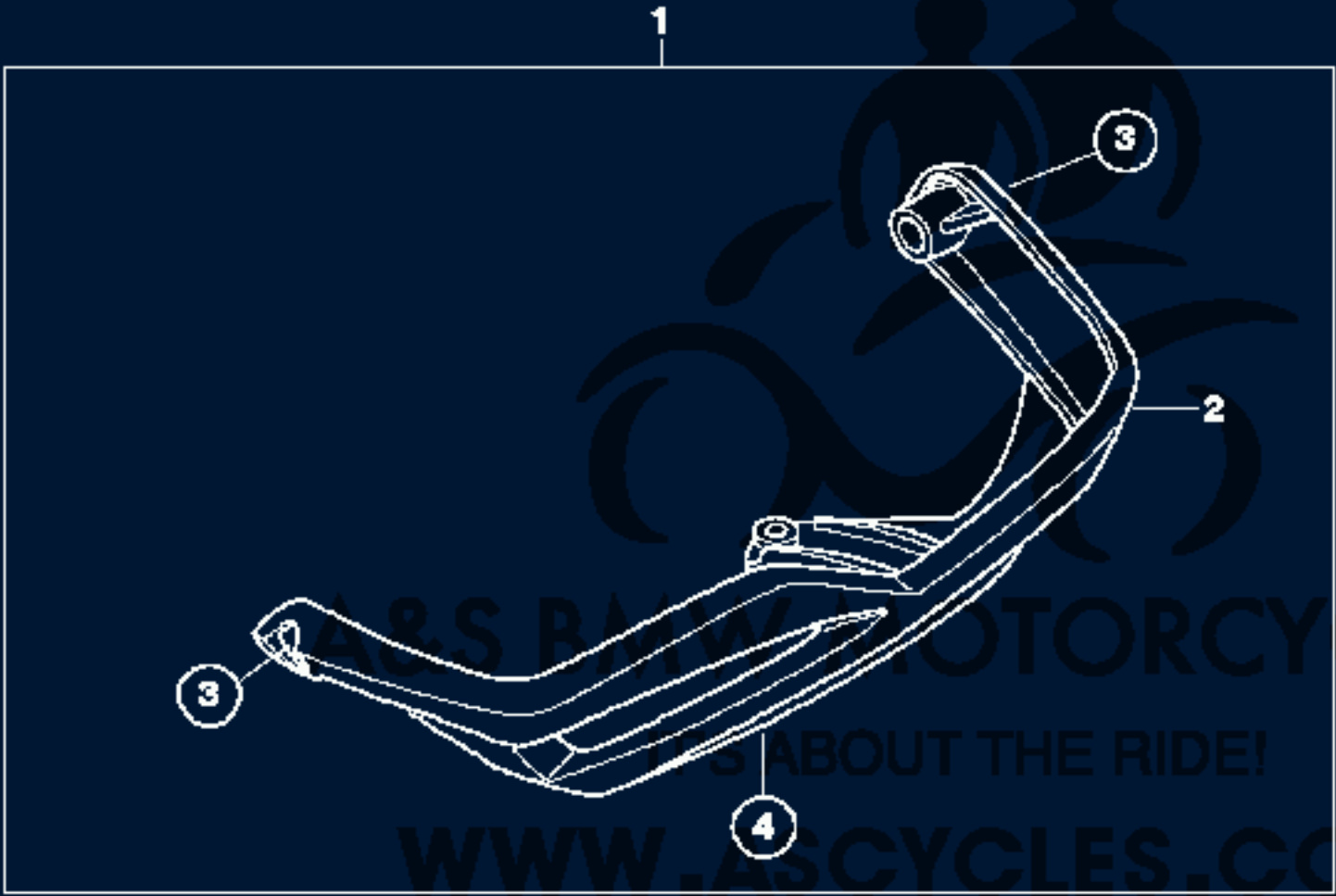
Diagrams 46\_0834 ENGINE PROTECTION BAR SET  
Series: K25 R1200 GS



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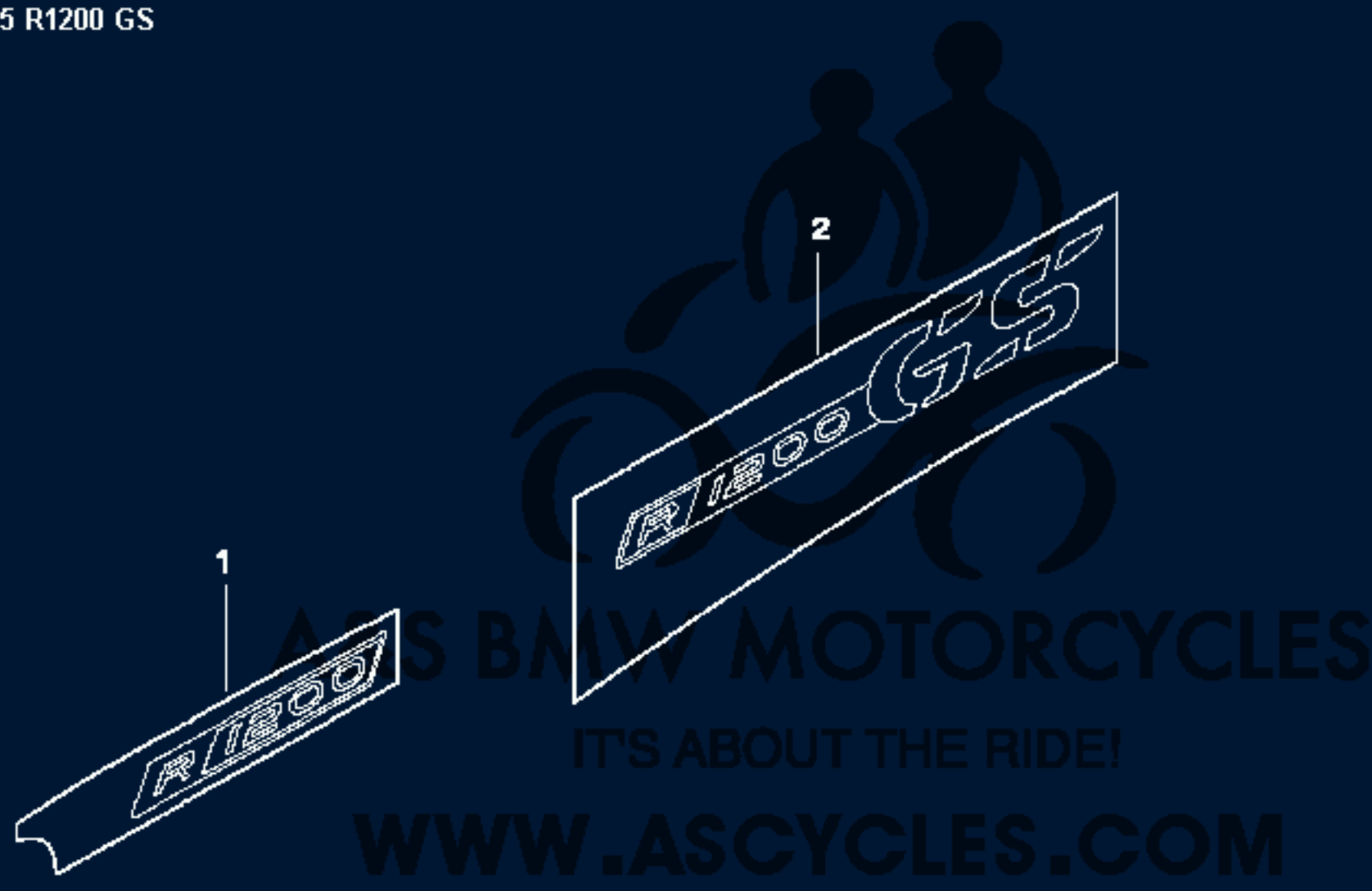
| No. | Description                              | Supplement     | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------------------------|----------------|-----|------|-------|-----------------|----|---|----|
| 1   | ENGINE PROTECTION BAR SET                |                | 1   |      |       | 71 60 7 677 270 |    | 1 |    |
| 2   | RIGHT ENGINE PROTECTION BAR              |                | 1   |      |       | 71 60 7 677 850 |    | 1 |    |
| 3   | LEFT ENGINE PROTECTION BAR               |                | 1   |      |       | 71 60 7 677 849 |    | 1 |    |
| 4   | ENGINE ROLL-BAR, CENTER                  |                | 1   |      |       | 71 60 7 677 851 |    | 1 |    |
| 5   | O-RING                                   | 20X1,5         | 4   |      |       | 07 11 9 903 048 |    |   |    |
| 6   | SPACER RING                              | 25X2X3         | 2   |      |       | 71 60 7 678 014 |    |   |    |
| 7   | FILLISTER HEAD SCREW                     | A2 M5X16 SI    | 2   |      |       | 06 32 7 651 212 |    |   |    |
| 8   | FILLISTER HEAD SCREW                     | M6X16          | 2   |      |       | 06 32 7 651 204 |    |   |    |
| 9   | ISA SCREW                                | M10X30         | 2   |      |       | 07 12 9 905 270 |    |   |    |
| 10  | ISA SCREW                                | M10X40-8.8-ZNS | 2   |      |       | 07 12 9 903 801 |    |   |    |
| 11  | WASHER                                   | A10-200 HV     | 4   |      |       | 07 11 9 904 607 |    |   |    |
| 12  | HEX NUT                                  | M10            | 4   |      |       | 07 11 9 904 036 |    |   |    |
| 13  | SPACER HOLDER                            |                | 2   |      |       | 71 60 7 691 696 |    |   |    |
| 14  | FLAT WASHER                              | S=5/RE         | 1   |      |       | 71 60 7 691 697 |    |   |    |
| 15  | FLAT WASHER                              | S=10/RE        | 1   |      |       | 71 60 7 691 698 |    |   |    |
| 16  | INSTALL.INSTRUCT., ENGINE PROTECTION BAR |                | 1   |      |       | 01 29 7 691 866 |    |   |    |

Diagrams 46\_0837 LEFT SAFETY BAR, PLASTIC  
Series: K25 R1200 GS



| No. | Description                           | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|---------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | RETROFIT KIT, SAFETY BAR              |            | 1   |      |       | 71 60 7 685 849 |    | 1 |    |
| 2   | SAFETY BAR, LEFT                      |            |     |      |       |                 |    |   |    |
| 2   | SAFETY BAR, LEFT                      |            | 1   |      |       | 11 12 7 684 307 |    | 1 |    |
| 2   | SAFETY BAR, RIGHT                     |            | 1   |      |       | 71 60 7 684 308 |    | 1 |    |
| 3   | TORX SCREW                            | M6X20      | 4   |      |       | 07 12 9 903 979 |    |   |    |
| 4   | ISA SCREW                             | M6X25      | 2   |      |       | 07 12 9 905 003 |    |   |    |
| 5   | INSTALLATION INSTRUCTIONS, SAFETY BAR | R1200GS    | 1   |      |       | 71 60 7 685 850 |    |   |    |

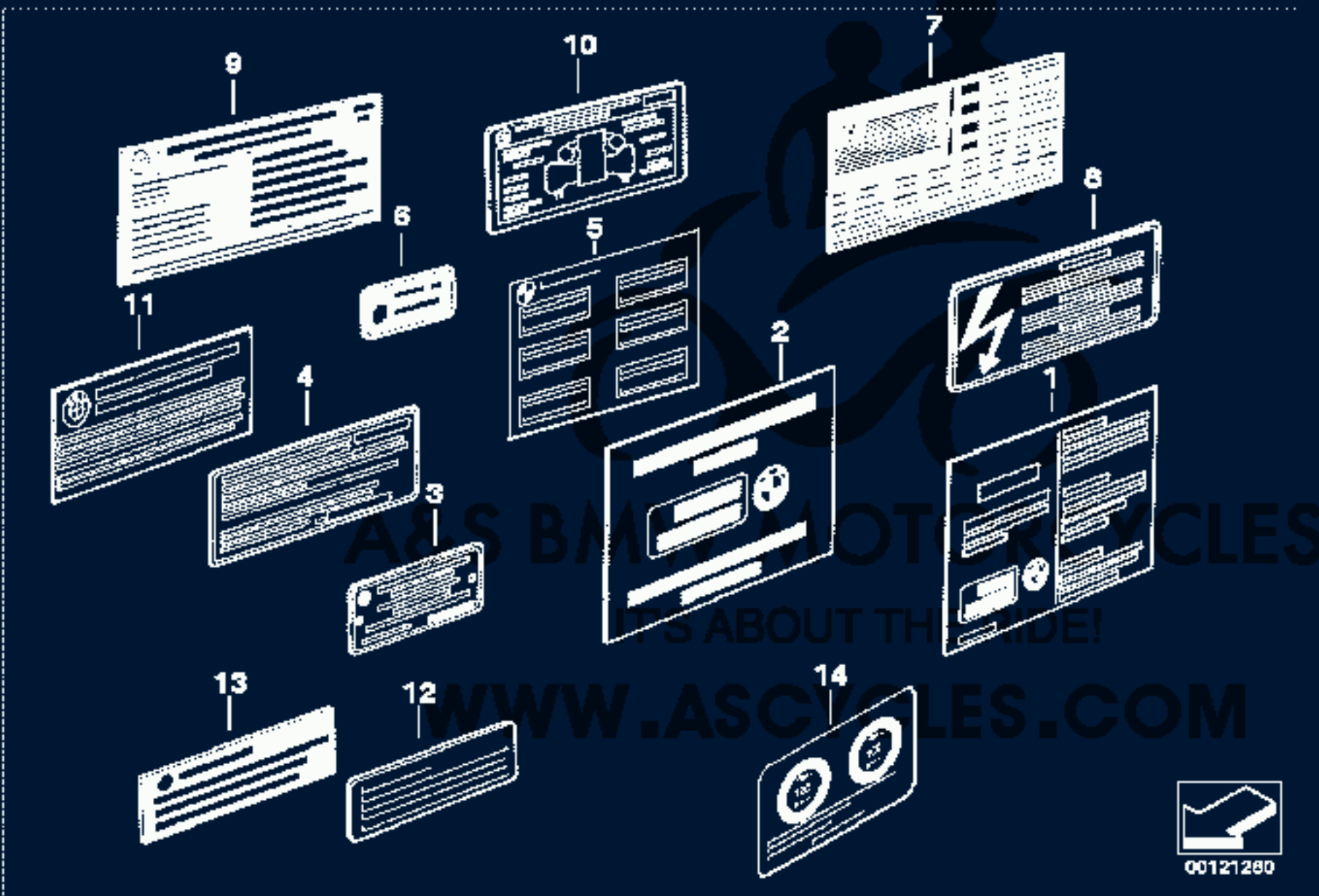
Diagrams 51\_5350 STICKER  
Series: K25 R1200 GS



| No. | Description                | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | STICKER                    |            |     |      |       |                 |    |   |    |
| 1   | STICKER                    | LINKS      | 1   |      |       | 46 63 7 686 443 |    |   |    |
| 1   | STICKER                    | RECHTS     | 1   |      |       | 46 63 7 686 444 |    |   |    |
|     | ONLY APPLIES TO            |            |     |      |       |                 |    |   |    |
| --  | TANK TRIM PANEL, LEFT      |            | X   |      |       | 46 63 7 684 485 |    |   |    |
| --  | TANK TRIM PANEL, RIGHT     |            | X   |      |       | 46 63 7 684 486 |    |   |    |
| 2   | LETTERING LEFT R1200GS     |            |     |      |       |                 |    |   |    |
|     | FOR VEHICLES WITH          |            |     |      |       |                 |    |   |    |
|     | OZEAN-BLAU METALLIC        | M947 = YES |     |      |       |                 |    |   |    |
| 2   | LETTERING LEFT R1200GS     | BL/SW/BL   | 1   |      |       | 51 14 7 686 785 |    |   |    |
| 2   | LETTERING RIGHT R1200GS    | BL/SW/BL   | 1   |      |       | 51 14 7 686 786 |    |   |    |
|     | ONLY APPLIES TO            |            |     |      |       |                 |    |   |    |
| --  | LUGGAGE GRID               | SILBER     | X   |      |       | 46 54 7 667 672 |    | 1 |    |
|     | FOR VEHICLES WITH          |            |     |      |       |                 |    |   |    |
|     | FELS-ROT UNI METALLIZED    | M950 = YES |     |      |       |                 |    |   |    |
| 2   | LETTERING LEFT R1200GS     | RT/SW/RT   | 1   |      |       | 51 14 7 686 783 |    |   |    |
| 2   | LETTERING RIGHT R1200GS    | RT/SW/RT   | 1   |      |       | 51 14 7 686 784 |    |   |    |
|     | ONLY APPLIES TO            |            |     |      |       |                 |    |   |    |
| --  | LUGGAGE GRID               | SILBER     | X   |      |       | 46 54 7 667 672 |    | 1 |    |
|     | FOR VEHICLES WITH          |            |     |      |       |                 |    |   |    |
|     | WÜSTEN-GELB UNI METALLIZED | M952 = YES |     |      |       |                 |    |   |    |
| 2   | LETTERING LEFT R1200GS     | GE/SW/GE   | 1   |      |       | 51 14 7 686 781 |    |   |    |
| 2   | LETTERING RIGHT R1200GS    | GE/SW/GE   | 1   |      |       | 51 14 7 686 782 |    |   |    |
|     | ONLY APPLIES TO            |            |     |      |       |                 |    |   |    |
| --  | LUGGAGE GRID               | SILBER     | X   |      |       | 46 54 7 667 672 |    | 1 |    |

Diagrams 51\_3924 PLATE TYPE IDENTIFICATION/LABEL

Series: K25 R1200 GS



| No. | Description                | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | LABEL "ORIGINAL BMW TEILE" | DE/EN      | 1   |      |       | 71 21 2 335 419 |    |   |    |
| 6   | LABEL "UNLEADED FUEL"      | US         | 1   |      |       | 71 21 7 665 885 |    |   |    |
| 12  | LABEL "TIRES"              |            |     |      |       |                 |    |   |    |
| 12  | LABEL "TIRES"              | ECE        | 1   |      |       | 71 21 7 677 463 |    |   |    |
| 12  | LABEL "TIRES"              | US/CANADA  | 1   |      |       | 71 21 7 685 464 |    |   |    |

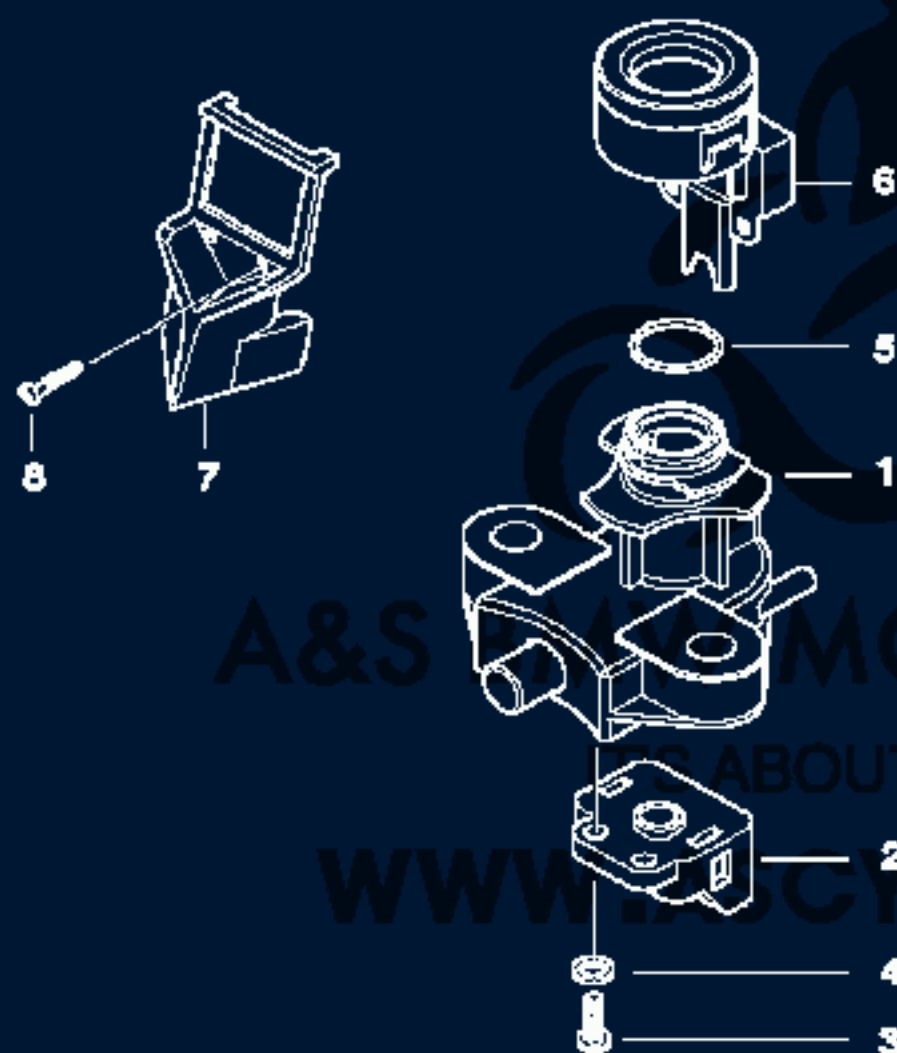


Diagrams 51\_5224 MIRROR  
Series: K25 R1200 GS



| No. | Description  | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | MIRROR LEFT  |            |     |      |       |                 |    |   |    |
| 1   | MIRROR LEFT  |            | 1   |      |       | 51 16 7 667 717 |    | 1 |    |
| 1   | MIRROR RIGHT |            | 1   |      |       | 51 16 7 667 718 |    | 1 |    |
| 2   | COVER        |            | 2   |      |       | 51 16 7 673 983 |    |   |    |
| 3   | CLAMPING     |            | 2   |      |       | 51 16 7 673 982 |    |   |    |

Diagrams 51\_5341 IGNITION SWITCH AND MOUNTING PARTS  
Series: K25 R1200 GS



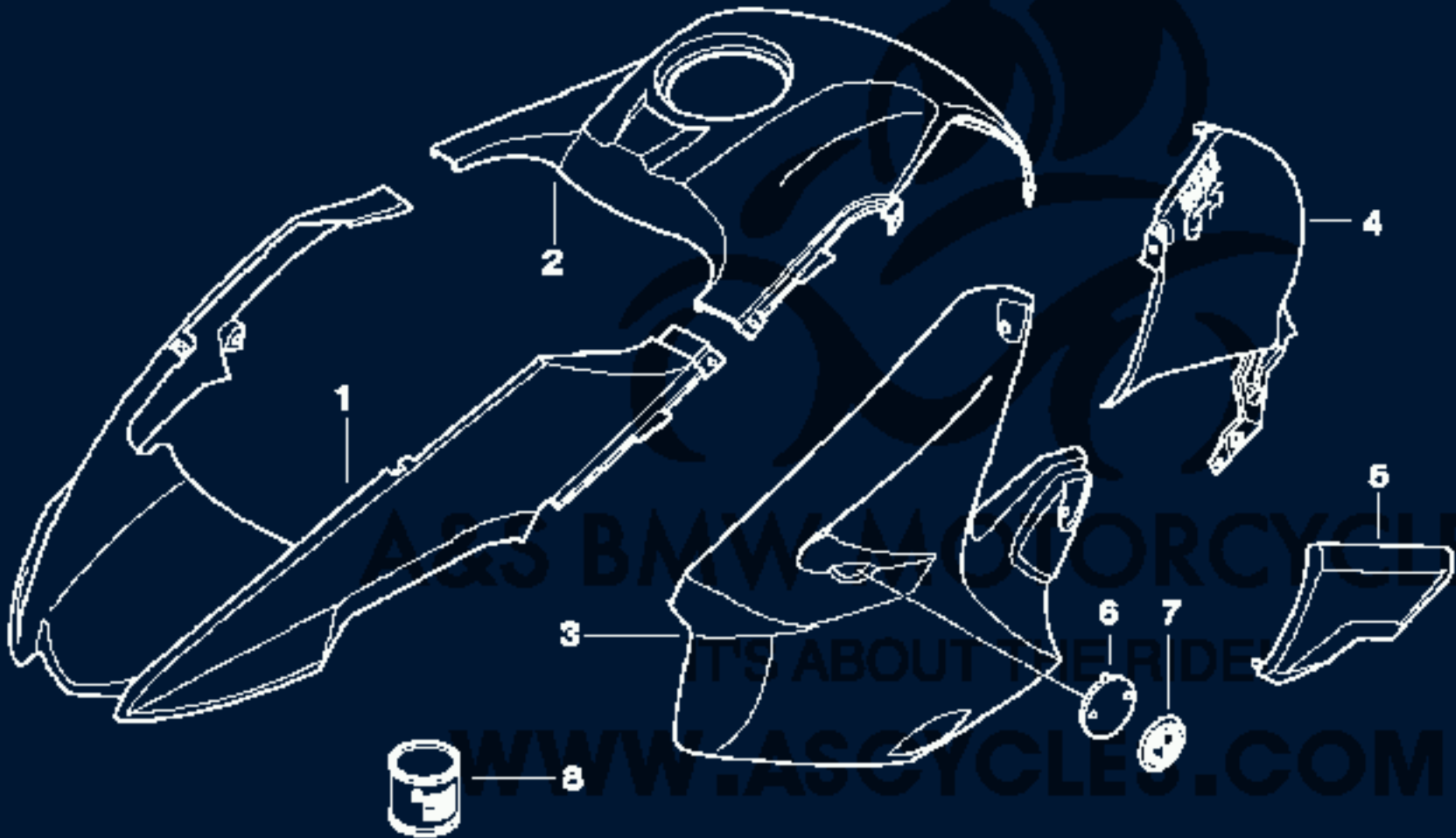
00133110

| No. | Description           | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | STEERING LOCK HOUSING |            | 1   |      |       | 51 25 7 675 033 |    | 1 |    |
| 2   | IGNITION/LIGHT SWITCH |            | 1   |      |       | 61 31 7 675 111 |    | 1 |    |
| 3   | FRACTURE BOLT         |            | 2   |      |       | 51 25 2 313 544 |    |   |    |
| 4   | FLAT WASHER           |            | 2   |      |       | 07 11 9 904 919 |    |   |    |
| 5   | O-RING                |            | 1   |      |       | 51 25 2 313 185 |    |   |    |
| 6   | RING ANTENNA          |            | 1   |      |       | 65 21 7 671 272 |    | 1 |    |
| 7   | COVERING CAP          |            | 1   |      |       | 51 25 7 677 808 |    |   |    |
| 8   | SCREW                 | M3X20      | 2   |      |       | 61 11 7 651 630 |    |   |    |





Diagrams 51\_5342 PAINTED PARTS 947 OZEANBLAU  
Series: K25 R1200 GS



| No. | Description                            | Supplement   | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------------------|--------------|-----|------|-------|-----------------|----|---|----|
|     | PAINT OZEANBLAU 948                    |              |     |      |       |                 |    |   |    |
| 1   | FRONT WHEEL MUDGUARD                   | OZENBLAU-MET | 1   |      |       | 46 61 7 686 392 |    |   |    |
| 2   | COVERING FUEL TANK                     | OZEANBLAU-ME | 1   |      |       | 46 63 7 680 620 |    |   |    |
| 3   | LATERAL TRIM PANEL LEFT                |              |     |      |       |                 |    |   |    |
| 3   | LATERAL TRIM PANEL LEFT                | GRANITGRAU-M | 1   |      |       | 46 63 7 680 623 |    |   |    |
| 3   | LATERAL TRIM PANEL RIGHT               | GRANITGRAU-M | 1   |      |       | 46 63 7 680 624 |    |   |    |
| 3   | LATERAL TRIM PANEL LEFT                | SCHWARZ      | 1   |      |       | 46 63 7 682 909 |    |   |    |
| 3   | LATERAL TRIM PANEL RIGHT               | SCHWARZ      | 1   |      |       | 46 63 7 682 910 |    |   |    |
| 4   | TANK TRIM PANEL, LEFT                  |              |     |      |       |                 |    |   |    |
| 4   | TANK TRIM PANEL, LEFT                  |              | 1   |      |       | 46 63 7 684 485 |    |   |    |
| 4   | TANK TRIM PANEL, RIGHT                 |              | 1   |      |       | 46 63 7 684 486 |    |   |    |
| 5   | SIDE COVER, LEFT                       |              |     |      |       |                 |    |   |    |
| 5   | SIDE COVER, LEFT                       | SCHWARZ      | 1   |      |       | 46 63 7 677 515 |    |   |    |
| 5   | SIDE COVER, RIGHT                      | SCHWARZ      | 1   |      |       | 46 63 7 677 516 |    |   |    |
| 6   | PLAQUE HOLDER, LEFT                    |              |     |      |       |                 |    |   |    |
| 6   | PLAQUE HOLDER, LEFT                    |              | 1   |      |       | 46 63 7 672 095 |    |   |    |
| 6   | PLAQUE HOLDER, RIGHT                   |              | 1   |      |       | 46 63 7 672 096 |    |   |    |
| 7   | BADGE                                  | D=50MM       | 2   |      |       | 51 14 8 164 924 |    |   |    |
| 8   | METALLIC PAINT OZEAN-BLUE              |              |     |      |       |                 |    |   |    |
| 8   | METALLIC PAINT OZEAN-BLUE              | 500ML 948    | X   |      |       | 51 91 7 682 558 |    |   | I  |
| 8   | METALLIC PAINT SPRAY SET OZEANBLAU     | 948          | X   |      |       | 51 91 7 682 559 |    |   | I  |
| 8   | METALLIC TOUCH UP PENCIL SET OZEANBLAU | 948          | X   |      |       | 51 91 7 682 560 |    |   | I  |

Diagrams 51\_5343 PAINTED PARTS 950 FELS-ROT  
Series: K25 R1200 GS



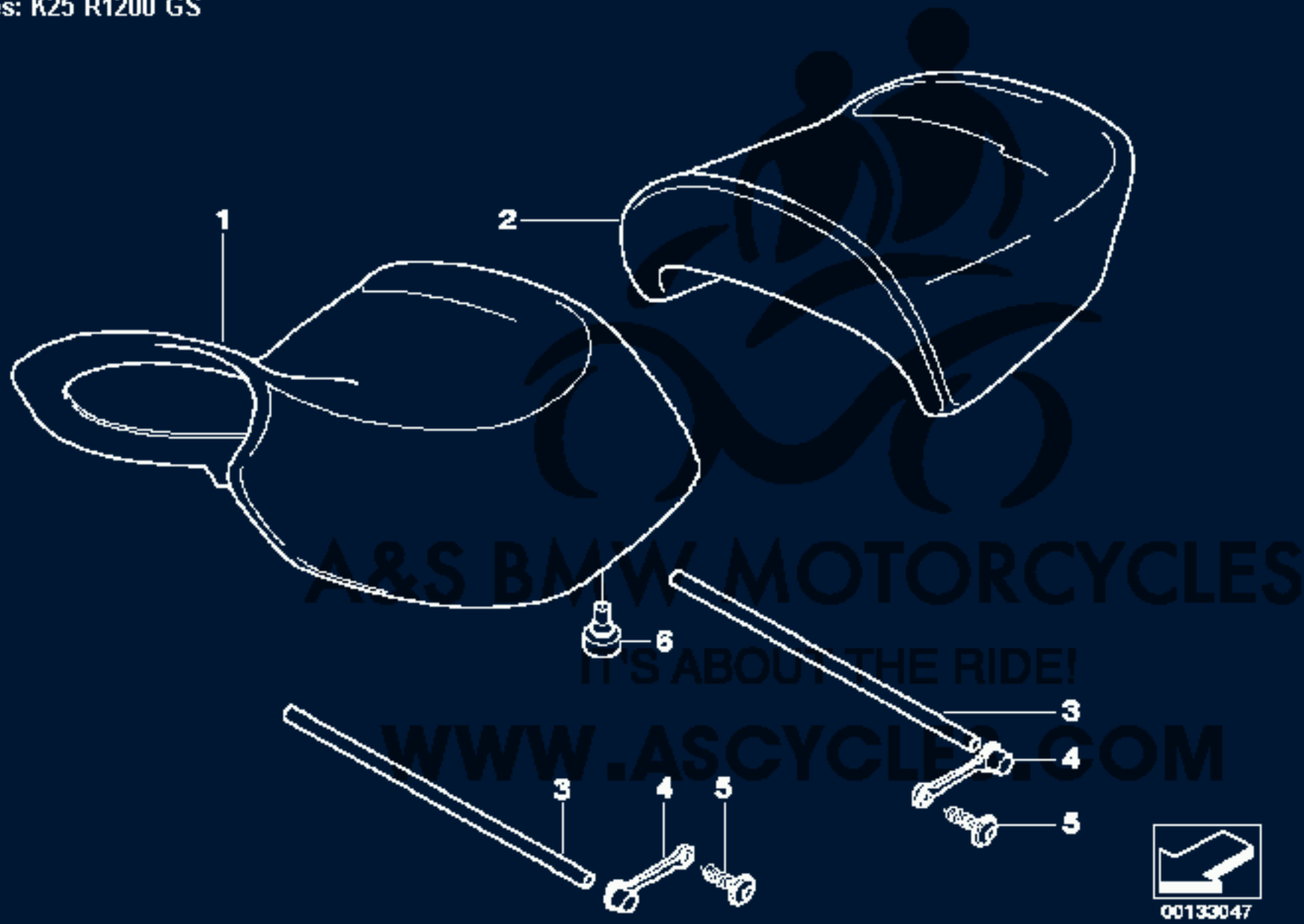
| No. | Description                    | Supplement    | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------------------|---------------|-----|------|-------|-----------------|----|---|----|
|     | PAINT, FELS-RED                |               |     |      |       |                 |    |   |    |
| 1   | FRONT WHEEL MUDGUARD           | FELSROT-UMT   | 1   |      |       | 46 61 7 686 390 |    |   |    |
| 2   | COVERING FUEL TANK             | FELSROT - UMT | 1   |      |       | 46 63 7 680 618 |    |   |    |
| 3   | LATERAL TRIM PANEL LEFT        |               |     |      |       |                 |    |   |    |
| 3   | LATERAL TRIM PANEL LEFT        | GRANITGRAU-M  | 1   |      |       | 46 63 7 680 623 |    |   |    |
| 3   | LATERAL TRIM PANEL RIGHT       | GRANITGRAU-M  | 1   |      |       | 46 63 7 680 624 |    |   |    |
| 3   | LATERAL TRIM PANEL LEFT        | SCHWARZ       | 1   |      |       | 46 63 7 682 909 |    |   |    |
| 3   | LATERAL TRIM PANEL RIGHT       | SCHWARZ       | 1   |      |       | 46 63 7 682 910 |    |   |    |
| 4   | TANK TRIM PANEL, LEFT          |               |     |      |       |                 |    |   |    |
| 4   | TANK TRIM PANEL, LEFT          |               | 1   |      |       | 46 63 7 684 485 |    |   |    |
| 4   | TANK TRIM PANEL, RIGHT         |               | 1   |      |       | 46 63 7 684 486 |    |   |    |
| 5   | SIDE COVER, LEFT               |               |     |      |       |                 |    |   |    |
| 5   | SIDE COVER, LEFT               | SCHWARZ       | 1   |      |       | 46 63 7 677 515 |    |   |    |
| 5   | SIDE COVER, RIGHT              | SCHWARZ       | 1   |      |       | 46 63 7 677 516 |    |   |    |
| 6   | PLAQUE HOLDER, LEFT            |               |     |      |       |                 |    |   |    |
| 6   | PLAQUE HOLDER, LEFT            |               | 1   |      |       | 46 63 7 672 095 |    |   |    |
| 6   | PLAQUE HOLDER, RIGHT           |               | 1   |      |       | 46 63 7 672 096 |    |   |    |
| 7   | BADGE                          | D=50MM        | 2   |      |       | 51 14 8 164 924 |    |   |    |
| 8   | PAINT SPRAY SET, FELS-ROT      |               |     |      |       |                 |    |   |    |
| 8   | PAINT SPRAY SET, FELS-ROT      | 951           | X   |      |       | 51 91 7 680 627 |    |   | I  |
| 8   | TOUCH UP PENCIL SETE, FELS-ROT | 951           | X   |      |       | 51 91 7 680 628 |    |   | I  |

Diagrams 51\_5344 PAINTED PARTS 952 WUSTENGELB  
Series: K25 R1200 GS



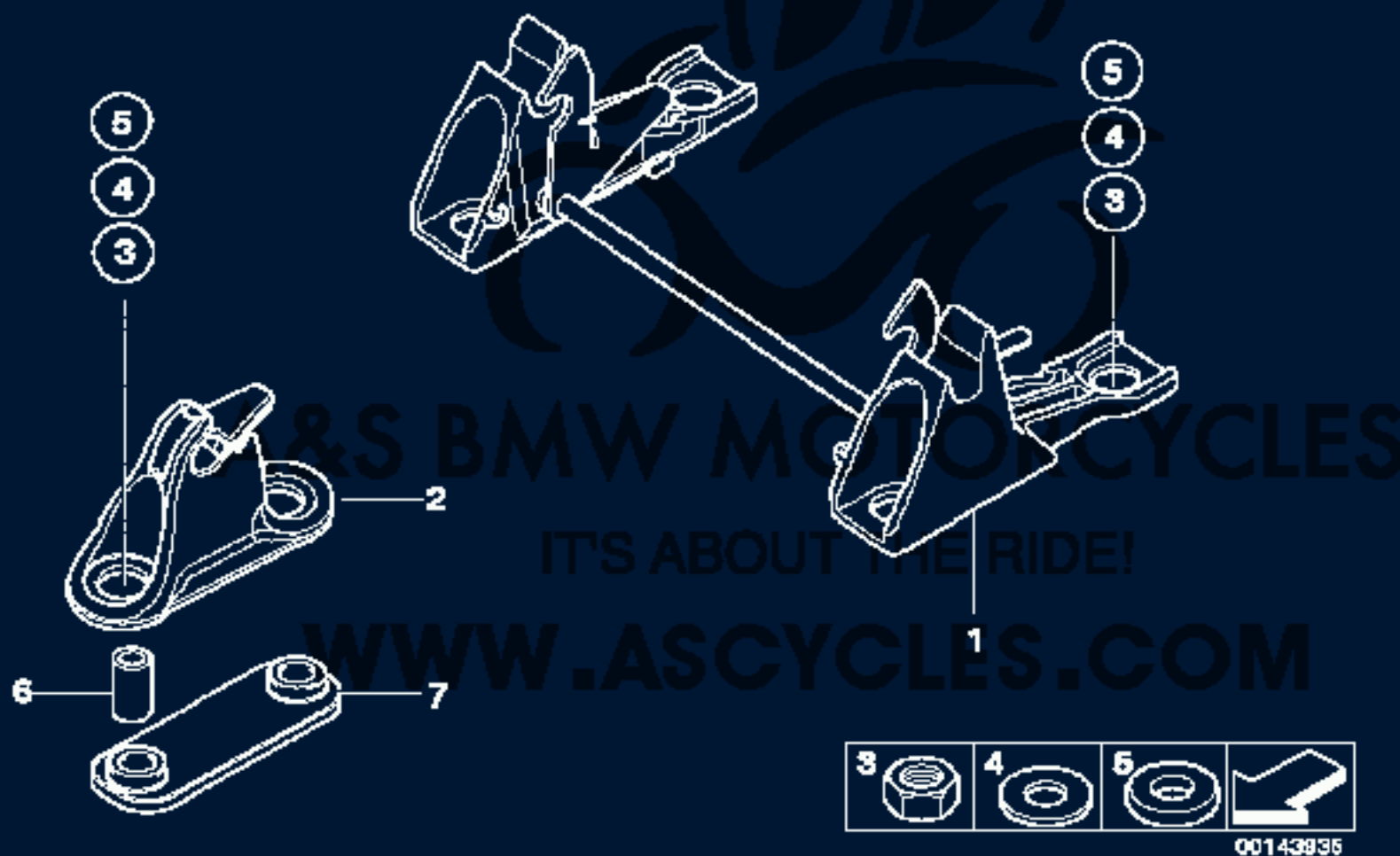
| No.                     | Description                        | Supplement   | Qty | From | Up To | Part Number     | AT | R | TI |
|-------------------------|------------------------------------|--------------|-----|------|-------|-----------------|----|---|----|
| PAINT 953 WÜSTEN-YELLOW |                                    |              |     |      |       |                 |    |   |    |
| 1                       | FRONT WHEEL MUDGUARD               | WÜSTENGELB-I | 1   |      |       | 46 61 7 686 391 |    |   |    |
| 2                       | COVERING FUEL TANK                 | WÜSTENGELB-I | 1   |      |       | 46 63 7 680 619 |    |   |    |
| 3                       | LATERAL TRIM PANEL LEFT            |              |     |      |       |                 |    |   |    |
| 3                       | LATERAL TRIM PANEL LEFT            | GRANITGRAU-M | 1   |      |       | 46 63 7 680 623 |    |   |    |
| 3                       | LATERAL TRIM PANEL RIGHT           | GRANITGRAU-M | 1   |      |       | 46 63 7 680 624 |    |   |    |
| 3                       | LATERAL TRIM PANEL LEFT            | SCHWARZ      | 1   |      |       | 46 63 7 682 909 |    |   |    |
| 3                       | LATERAL TRIM PANEL RIGHT           | SCHWARZ      | 1   |      |       | 46 63 7 682 910 |    |   |    |
| 4                       | TANK TRIM PANEL, LEFT              |              |     |      |       |                 |    |   |    |
| 4                       | TANK TRIM PANEL, LEFT              |              | 1   |      |       | 46 63 7 684 485 |    |   |    |
| 4                       | TANK TRIM PANEL, RIGHT             |              | 1   |      |       | 46 63 7 684 486 |    |   |    |
| 5                       | SIDE COVER, LEFT                   |              |     |      |       |                 |    |   |    |
| 5                       | SIDE COVER, LEFT                   | SCHWARZ      | 1   |      |       | 46 63 7 677 515 |    |   |    |
| 5                       | SIDE COVER, RIGHT                  | SCHWARZ      | 1   |      |       | 46 63 7 677 516 |    |   |    |
| 6                       | PLAQUE HOLDER, LEFT                |              |     |      |       |                 |    |   |    |
| 6                       | PLAQUE HOLDER, LEFT                |              | 1   |      |       | 46 63 7 672 095 |    |   |    |
| 6                       | PLAQUE HOLDER, RIGHT               |              | 1   |      |       | 46 63 7 672 096 |    |   |    |
| 7                       | BADGE                              | D=50MM       | 2   |      |       | 51 14 8 164 924 |    |   |    |
| 8                       | METALLIC PAINT, DESERT-YELLOW      |              |     |      |       |                 |    |   |    |
| 8                       | METALLIC PAINT, DESERT-YELLOW      | 500ML 953    | X   |      |       | 51 91 7 680 630 |    |   | I  |
| 8                       | PAINT SPRAY SET, DESERT-YELLOW     | 953          | X   |      |       | 51 91 7 680 631 |    |   | I  |
| 8                       | TOUCH UP PENCIL SETE WÜSTEN-YELLOW | 953          | X   |      |       | 51 91 7 680 632 |    |   | I  |

Diagrams 52\_3104 DUALSEAT  
Series: K25 R1200 GS



| No. | Description                | Supplement   | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------|--------------|-----|------|-------|-----------------|----|---|----|
| 1   | FRONT SEAT                 |              |     |      |       |                 |    |   |    |
| 1   | FRONT SEAT                 | SCHWARZ      | 1   |      |       | 52 53 7 680 637 |    | 1 |    |
| 1   | FRONT SEAT                 | GRAU         | 1   |      |       | 52 53 7 682 895 |    | 1 |    |
| 1   | SEAT ADJUSTABLE FRONT HIGH | SCHWARZ      | 1   |      |       | 52 53 7 681 139 |    | 1 |    |
| 1   | SEAT ADJUSTABLE FRONT HIGH | GRAU         | 1   |      |       | 52 53 7 681 140 |    | 1 |    |
| 1   | FRONT SEAT, LOW            | SCHWARZ/810M | 1   |      |       | 52 53 7 668 977 | E  | 1 |    |
| 1   | FRONT SEAT, LOW            | GRAU         | 1   |      |       | 52 53 7 668 981 |    | 1 |    |
| 2   | REAR SEAT                  |              |     |      |       |                 |    |   |    |
| 2   | REAR SEAT                  | SCHWARZ      | 1   |      |       | 52 53 7 680 639 |    | 1 |    |
| 2   | REAR SEAT                  | GRAU         | 1   |      |       | 52 53 7 682 897 |    | 1 |    |
| 3   | PIPE                       |              | 2   |      |       | 52 53 7 672 353 |    |   |    |
| 4   | HOLDING STRAP              |              | 4   |      |       | 52 53 7 675 058 |    |   |    |
| 5   | TORX BOLT                  | 4X14MM       | 4   |      |       | 65 75 8 207 870 |    |   |    |
| 6   | BUMP STOP                  |              |     |      |       |                 |    |   |    |
| 6   | BUMP STOP                  | H=10         | 2   |      |       | 52 53 1 236 128 |    |   |    |
|     | ONLY APPLIES TO            |              |     |      |       |                 |    |   |    |
| --  | FRONT SEAT, LOW            | SCHWARZ/810M | X   |      |       | 52 53 7 668 977 | E  | 1 |    |
| --  | FRONT SEAT, LOW            | GRAU         | X   |      |       | 52 53 7 668 981 |    | 1 |    |

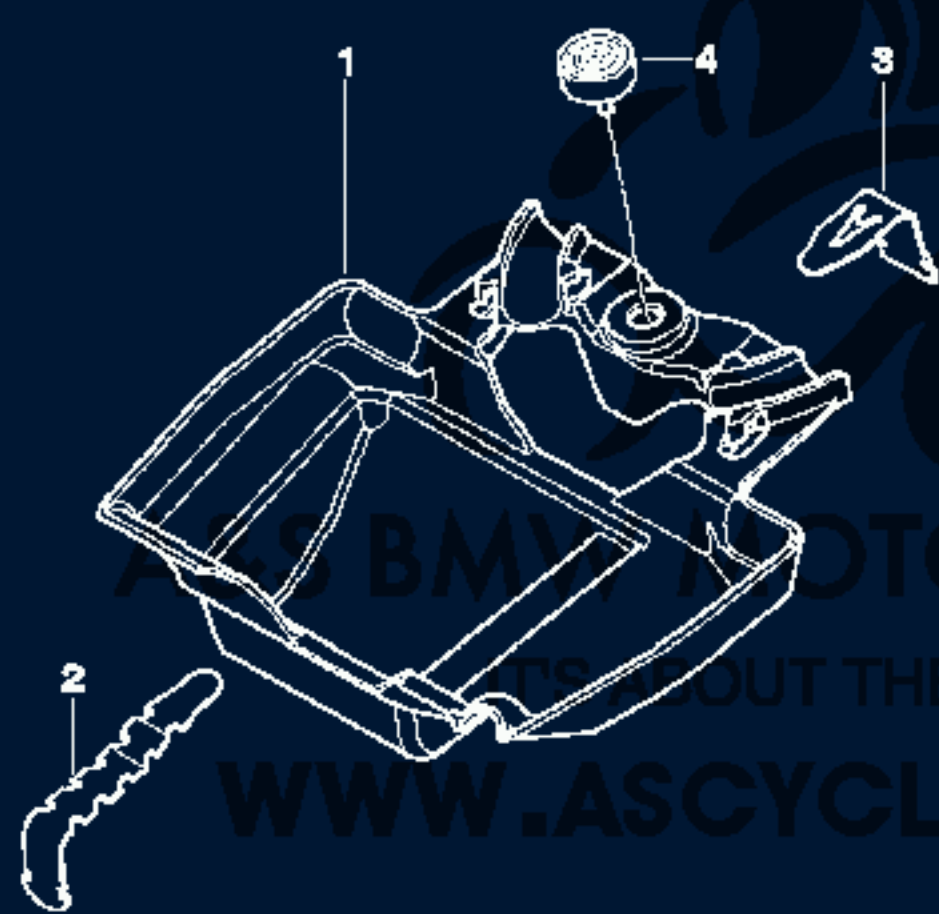
Diagrams 52\_3107 DUALSEAT LOCKING MECHANISM  
Series: K25 R1200 GS



| No. | Description                | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | DUALSEAT LOCKING MECHANISM |            | 1   |      |       | 51 25 7 667 719 |    |   |    |
| 2   | BRACKET FRONT              |            | 2   |      |       | 52 53 7 686 387 |    |   |    |
| 3   | HEX NUT                    | M5         | 8   |      |       | 07 11 9 904 028 |    |   |    |
| 4   | FLAT WASHER                | A5,3       | 8   |      |       | 07 11 9 903 598 |    |   |    |
| 5   | WASHER, PLASTIC            |            | 8   |      |       | 52 53 7 675 063 |    |   |    |
| 6   | BUSH                       | D=6MM      | 2   |      |       | 52 53 7 677 573 |    |   |    |
| 7   | BASE                       |            | 2   |      |       | 52 53 7 675 059 |    |   |    |

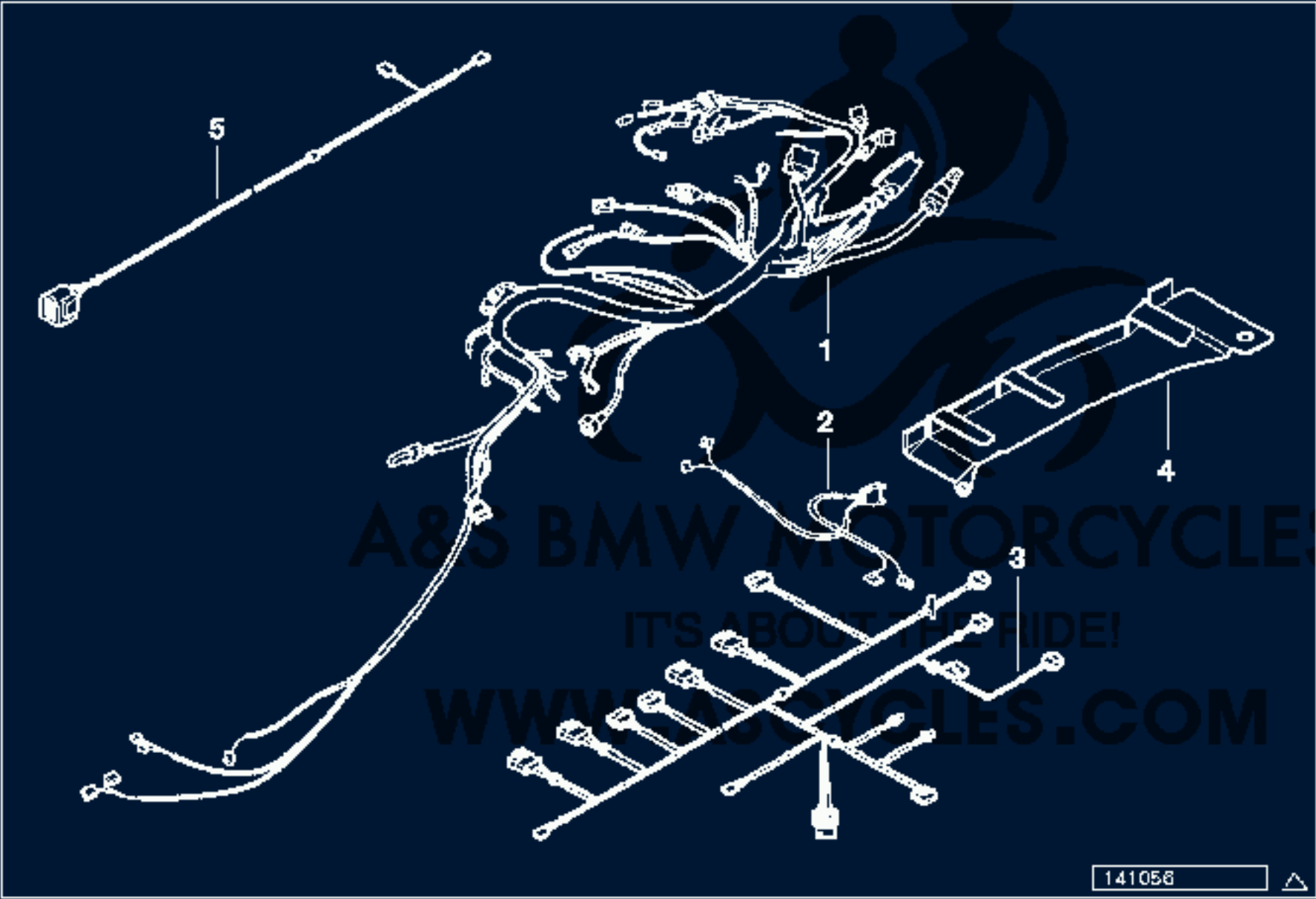


Diagrams 52\_3106 TOOL BOX  
Series: K25 R1200 GS



| No. | Description           | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | TOOL KIT COMPARTMENT  |            | 1   |      |       | 46 62 7 669 977 |    |   |    |
| 2   | BUMP STOP             |            | 1   |      |       | 52 53 2 307 579 |    |   |    |
| 3   | TENSION BELT, FRONT   |            | 1   |      |       | 46 62 7 675 060 |    |   |    |
| 4   | TENSIONING BELT, REAR |            | 1   |      |       | 46 62 7 678 074 |    |   |    |

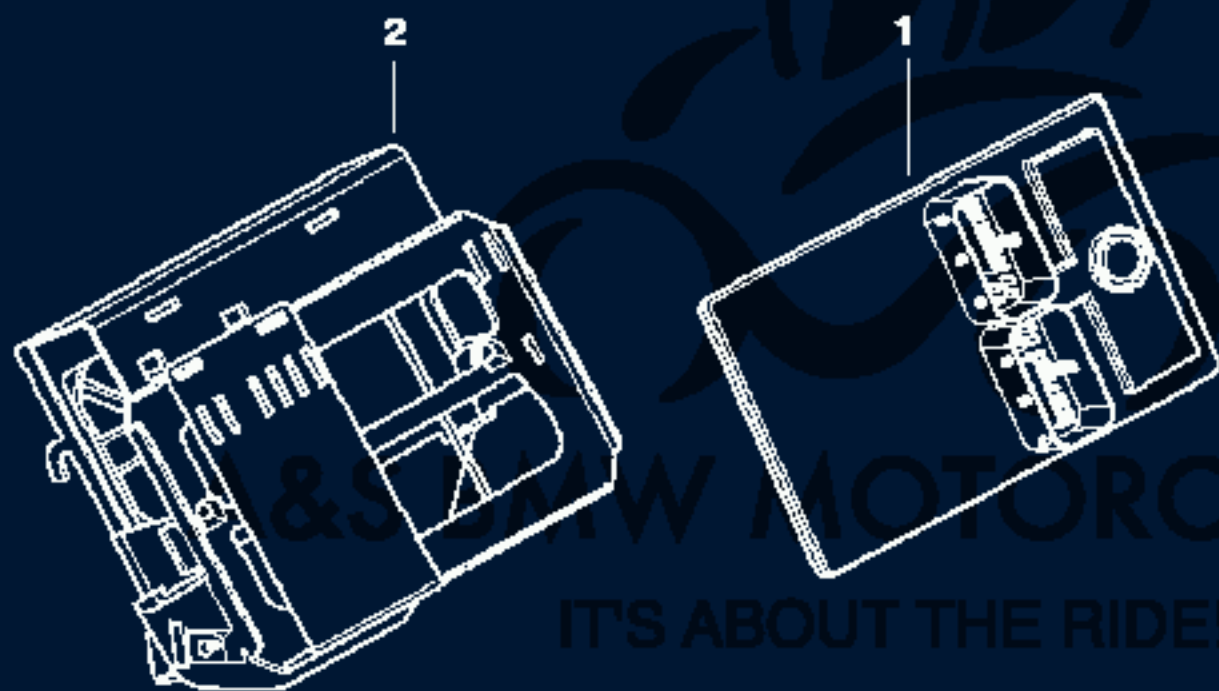
Diagrams 61\_1288 CABLE HARNESS  
Series: K25 R1200 GS



| No. | Description                    | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 1   | CABLE HARNESS                  |             |     |      |       |                 |    |   |    |
|     | FOR VEHICLES WITH INTEGRAL ABS | X645A = NO  |     |      |       |                 |    |   |    |
| 1   | CABLE HARNESS                  |             | 1   |      |       | 61 11 7 685 890 |    | 1 |    |
|     | FOR VEHICLES WITH INTEGRAL ABS | X645A = YES |     |      |       |                 |    |   |    |
| 1   | CABLE HARNESS                  | ABS         | 1   |      |       | 61 11 7 685 891 |    | 1 |    |
| 2   | WIRING HARNESS TAIL LIGHT      |             | 1   |      |       | 61 11 7 685 895 |    | 1 |    |



Diagrams 61\_1875 CENTRAL VEHICLE ELECTRONICS  
Series: K25 R1200 GS



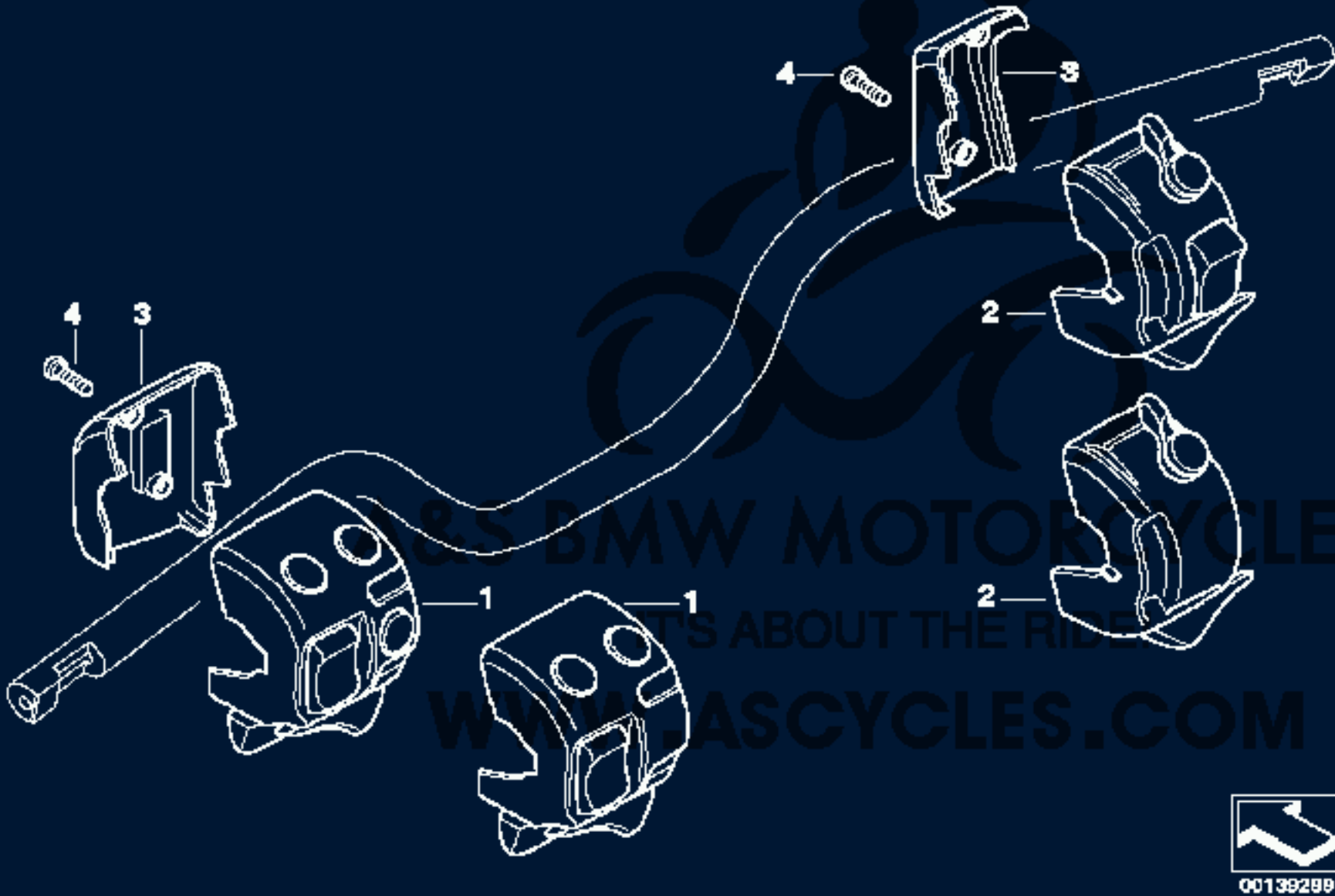
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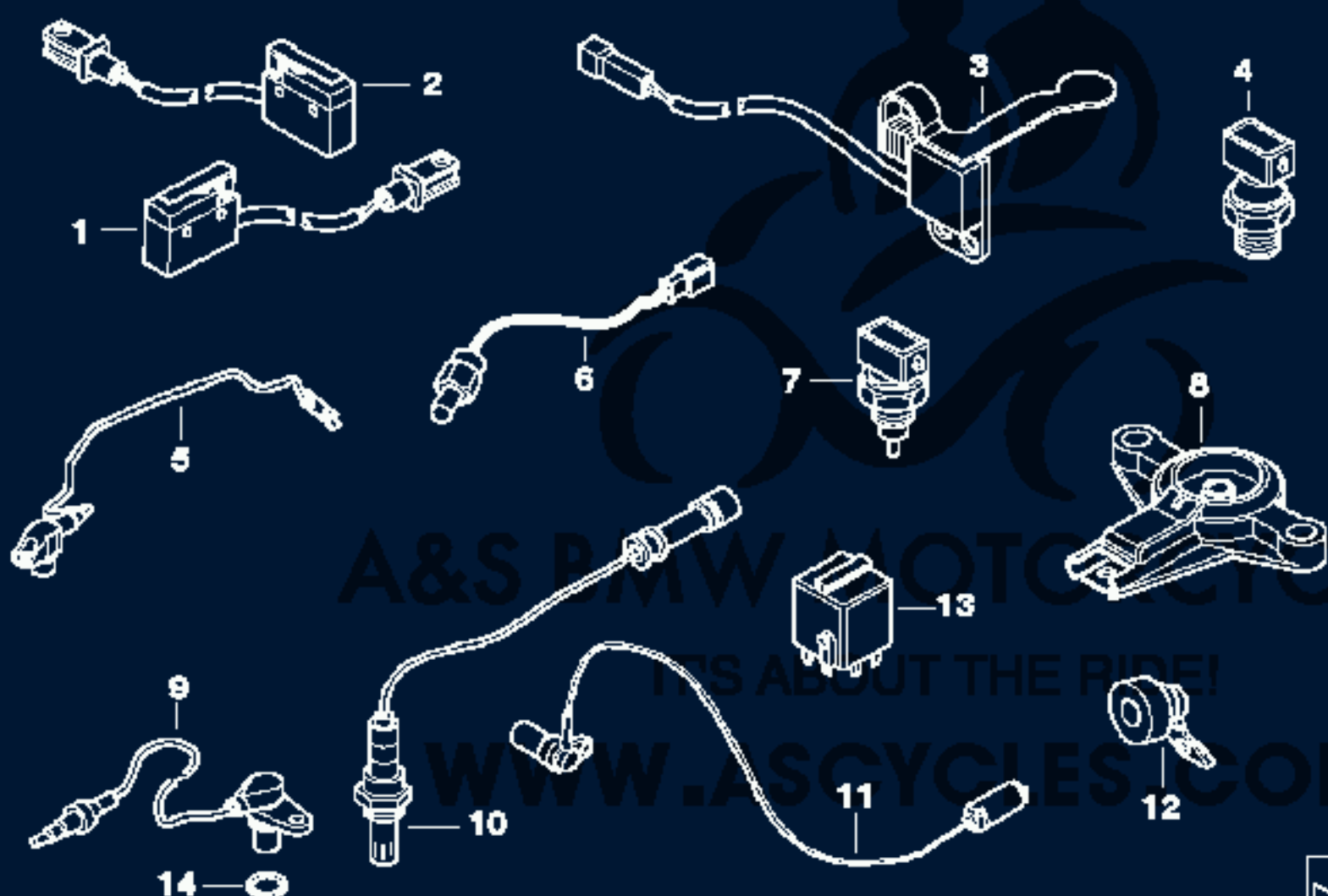
| No. | Description                 | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | CENTRAL VEHICLE ELECTRONICS |            |     |      |       |                 |    |   |    |
| 1   | CENTRAL VEHICLE ELECTRONICS | ZFE LOW    | 1   |      |       | 61 35 7 680 890 |    | 1 |    |
| 1   | CENTRAL VEHICLE ELECTRONICS | ZFE LOW    | 1   |      |       | 61 35 7 687 407 | AE | 1 |    |
| 1   | CENTRAL VEHICLE ELECTRONICS | ZFE LOW    | 1   |      |       | 61 35 7 686 436 | E  | 1 |    |
| 2   | CONTROL UNIT BRACKET        |            | 1   |      |       | 61 35 7 675 466 |    |   |    |

Diagrams 61\_1819 COMBINATION SWITCH AT HANDLEBAR  
Series: K25 R1200 GS



| No.                                             | Description                             | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|-------------------------------------------------|-----------------------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 1                                               | COMBINATION SWITCH TRIP , LEFT          |             |     |      |       |                 |    |   |    |
| <b>FOR VEHICLES WITH INTEGRAL ABS</b>           |                                         |             |     |      |       |                 |    |   |    |
|                                                 |                                         | X645A = NO  |     |      |       |                 |    |   |    |
| 1                                               | COMBINATION SWITCH TRIP , LEFT          |             | 1   |      |       | 61 31 7 687 757 |    | 1 |    |
| <b>FOR VEHICLES WITH INTEGRAL ABS</b>           |                                         |             |     |      |       |                 |    |   |    |
|                                                 |                                         | X645A = YES |     |      |       |                 |    |   |    |
| 1                                               | COMBINATION SWITCH TRIP/ABS, LEFT       |             | 1   |      |       | 61 31 7 687 759 |    | 1 |    |
| 2                                               | COMBINATION SWITCH RIGHT                |             |     |      |       |                 |    |   |    |
| <b>FOR VEHICLES WITH HEATED HANDLEBAR GRIPS</b> |                                         |             |     |      |       |                 |    |   |    |
|                                                 |                                         | X519A = NO  |     |      |       |                 |    |   |    |
| 2                                               | COMBINATION SWITCH RIGHT                |             | 1   |      |       | 61 31 7 670 036 |    | 1 |    |
| <b>FOR VEHICLES WITH HEATED HANDLEBAR GRIPS</b> |                                         |             |     |      |       |                 |    |   |    |
|                                                 |                                         | X519A = YES |     |      |       |                 |    |   |    |
| 2                                               | COMBINATION SWITCH F HTD HANDLEBAR GRIP |             | 1   |      |       | 61 31 7 670 038 |    | 1 |    |
| 3                                               | COVERING CAP LEFT                       |             |     |      |       |                 |    |   |    |
| 3                                               | COVERING CAP LEFT                       |             | 1   |      |       | 61 31 7 670 033 |    |   |    |
| 3                                               | COVERING CAP RIGHT                      |             | 1   |      |       | 61 31 7 670 034 |    |   |    |
| 4                                               | FILLISTER HEAD SCREW WITH COLLAR        | 30X10       | 4   |      |       | 61 31 7 682 091 |    |   |    |

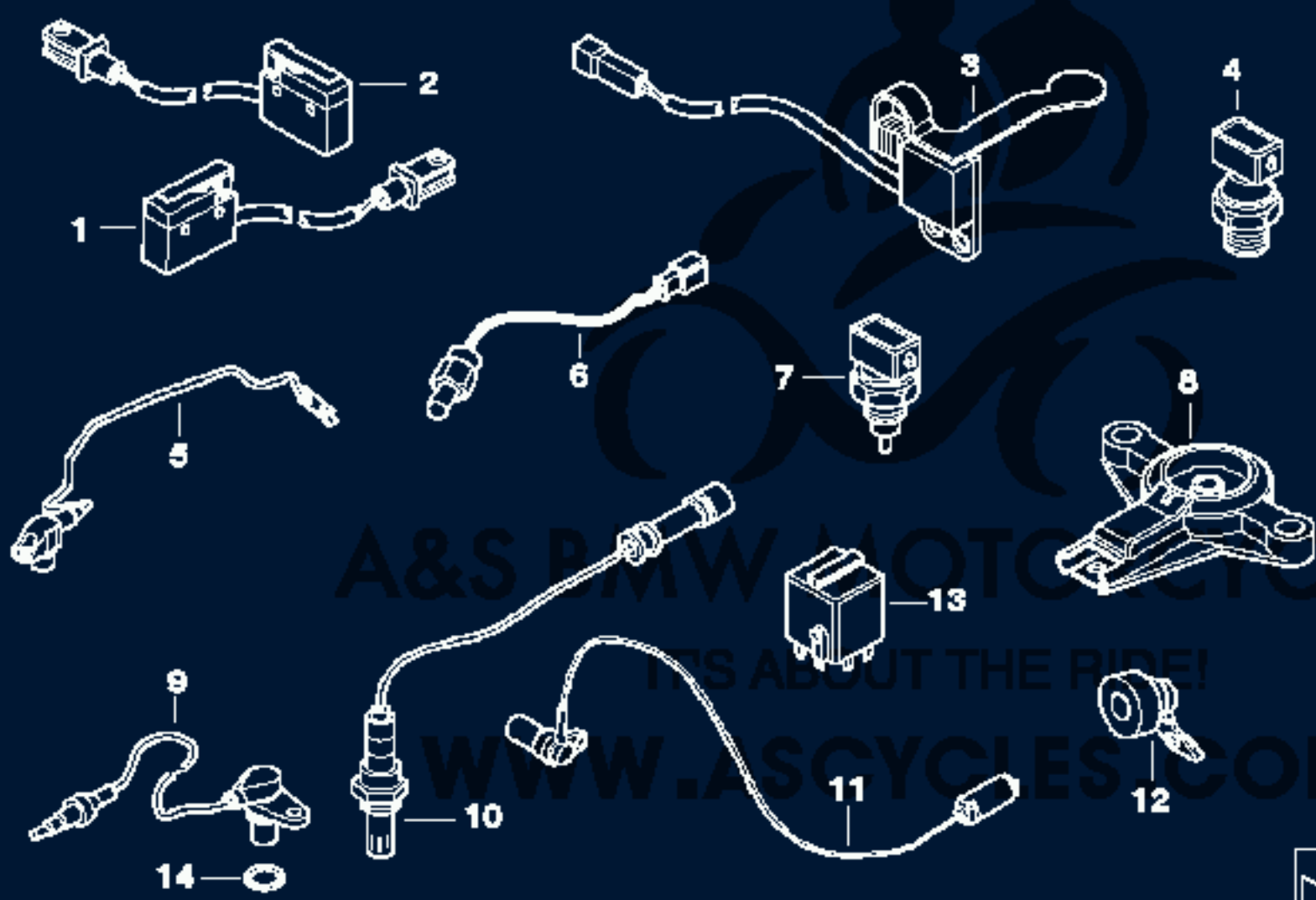
Diagrams 61\_1882 SWITCH / SENSORS  
Series: K25 R1200 GS



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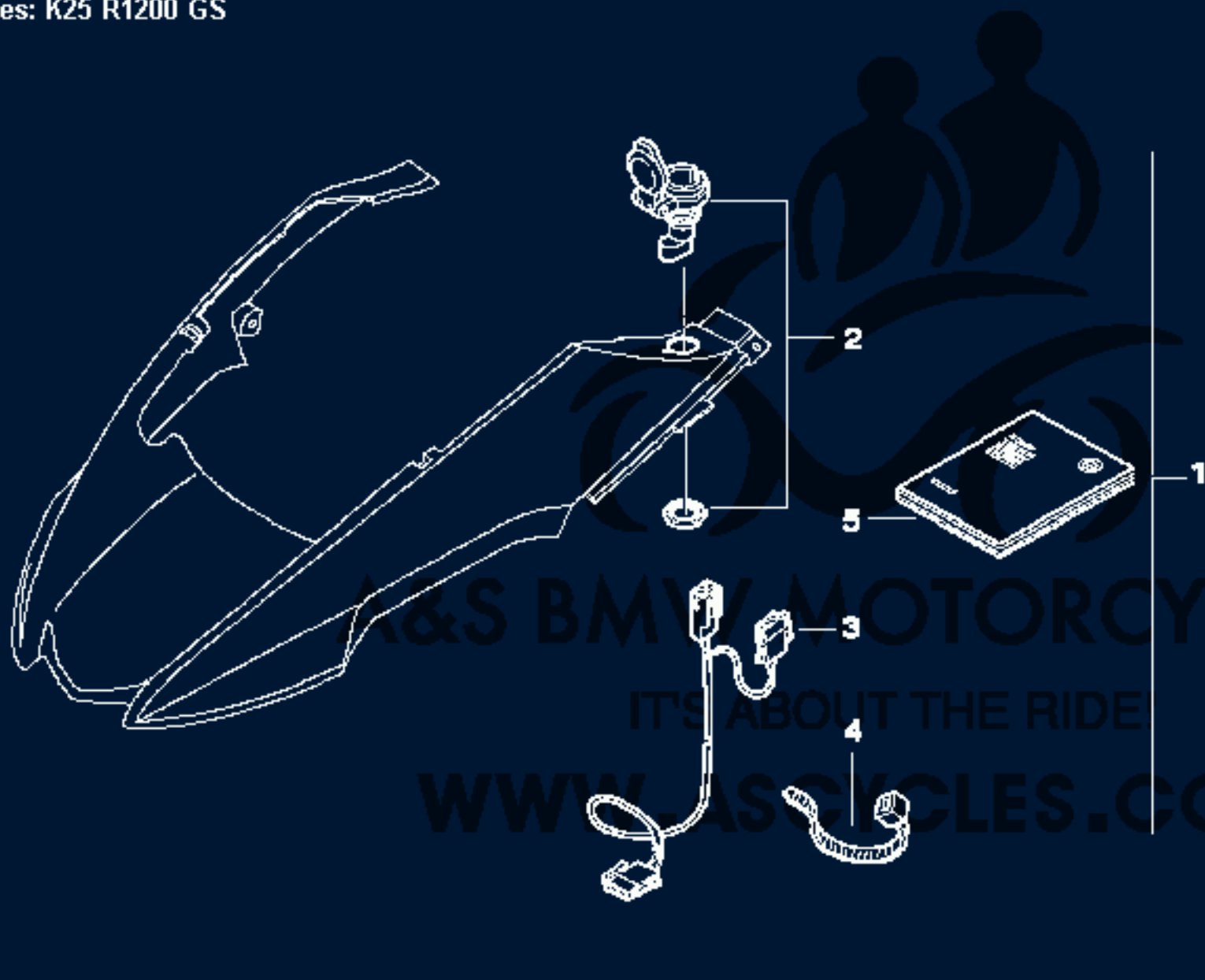
| No. | Description                                            | Supplement   | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------------------------------------------|--------------|-----|------|-------|-----------------|----|---|----|
| 1   | MICROSWITCH                                            |              |     |      |       |                 |    |   |    |
|     | ONLY FOR REPAIR AT THE DEALER'S<br>HAND BRAKE / CLUTCH |              |     |      |       |                 |    |   |    |
| 1   | MICROSWITCH                                            |              | 2   |      |       | 61 31 7 671 111 |    | 1 |    |
|     | ONLY IN CONJUNCTION WITH                               |              |     |      |       |                 |    |   |    |
| --  | ADJUSTING SCREW                                        |              | 1   |      |       | 32 72 7 673 996 |    |   |    |
| --  | SECUIRNG PIN                                           |              | 1   |      |       | 32 72 7 675 747 |    |   |    |
| 2   | MICRO SWITCH                                           |              |     |      |       |                 |    |   |    |
|     | REAR WHEEL BRAKE                                       |              |     |      |       |                 |    |   |    |
| 2   | MICRO SWITCH                                           |              | 1   |      |       | 61 31 2 305 988 |    | 1 |    |
|     | ONLY IN CONJUNCTION WITH                               |              |     |      |       |                 |    |   |    |
| --  | FILLISTER HEAD SCREW                                   | M5X8         | 1   |      |       | 18 12 7 661 887 |    |   |    |
| 3   | SWITCH, KICKSTAND                                      |              | 1   |      |       | 61 31 7 654 603 |    | 1 |    |
| 4   | OIL PRESSURE SWITCH                                    |              | 1   |      |       | 12 61 7 686 501 |    | 1 |    |
| 5   | INDUCTIVE SENSOR, CRANKSHAFT                           |              |     |      |       |                 |    |   |    |
| 5   | INDUCTIVE SENSOR, CRANKSHAFT                           |              | 1   |      |       | 12 72 7 674 201 |    |   |    |
|     | ONLY IN CONJUNCTION WITH                               |              |     |      |       |                 |    |   |    |
| --  | O-RING                                                 | 14X2         | 1   |      |       | 12 72 7 694 011 |    |   |    |
| --  | TORX SCREW                                             | M6X16MM ZNS3 | 1   |      |       | 07 12 9 903 978 |    |   |    |
| 6   | TEMPERATURE SENSOR WITH CABLE                          |              | 2   |      |       | 12 62 7 673 407 |    | 1 |    |
| 7   | TEMPERATURE SENSOR                                     |              | 1   |      |       | 11 11 7 672 505 |    | 1 |    |
| 8   | POTENTIOMETER                                          |              | 1   |      |       | 23 00 7 680 581 |    | 1 |    |

Diagrams 61\_1882 SWITCH / SENSORS  
Series: K25 R1200 GS



| No. | Description                   | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 6   | TEMPERATURE SENSOR WITH CABLE |            | 2   |      |       | 12 62 7 673 407 |    | 1 |    |
| 7   | TEMPERATURE SENSOR            |            | 1   |      |       | 11 11 7 672 505 |    | 1 |    |
| 8   | POTENTIOMETER                 |            | 1   |      |       | 23 00 7 680 581 |    | 1 |    |
| 9   | CAMSHAFT SPEED SENSOR         |            |     |      |       |                 |    |   |    |
| 9   | CAMSHAFT SPEED SENSOR         |            | 1   |      |       | 12 72 7 674 768 |    | 1 |    |
| --  | O-RING                        | 17X2       | 1   |      |       | 12 72 7 694 010 |    |   |    |
| --  | ISA SCREW                     | M6X14      | 1   |      |       | 07 12 9 903 027 |    |   |    |
| 10  | OXYGEN SENSOR                 |            | 2   |      |       | 11 78 7 674 452 |    | 1 |    |
| 11  | ABS SENSOR                    |            |     |      |       |                 |    |   |    |
| 11  | ABS SENSOR                    |            | 2   |      |       | 34 51 7 666 436 |    | 1 |    |
| --  | OVAL HEAD SCREW               | ISA M5X10  | 1   |      |       | 34 51 2 335 916 |    |   |    |
| 12  | PING SENSOR                   |            |     |      |       |                 |    |   |    |
| 12  | PING SENSOR                   |            | 1   |      |       | 11 11 7 664 361 |    |   |    |
| --  | ASA-BOLT                      | M8X30      | 1   |      |       | 07 12 9 903 926 |    |   |    |
| 13  | FOR STARTER<br>RELAY          |            | 1   |      |       | 61 36 1 389 105 |    | 1 |    |
| 14  | O-RING                        | 14X2       | 1   |      |       | 12 72 7 694 011 |    |   |    |

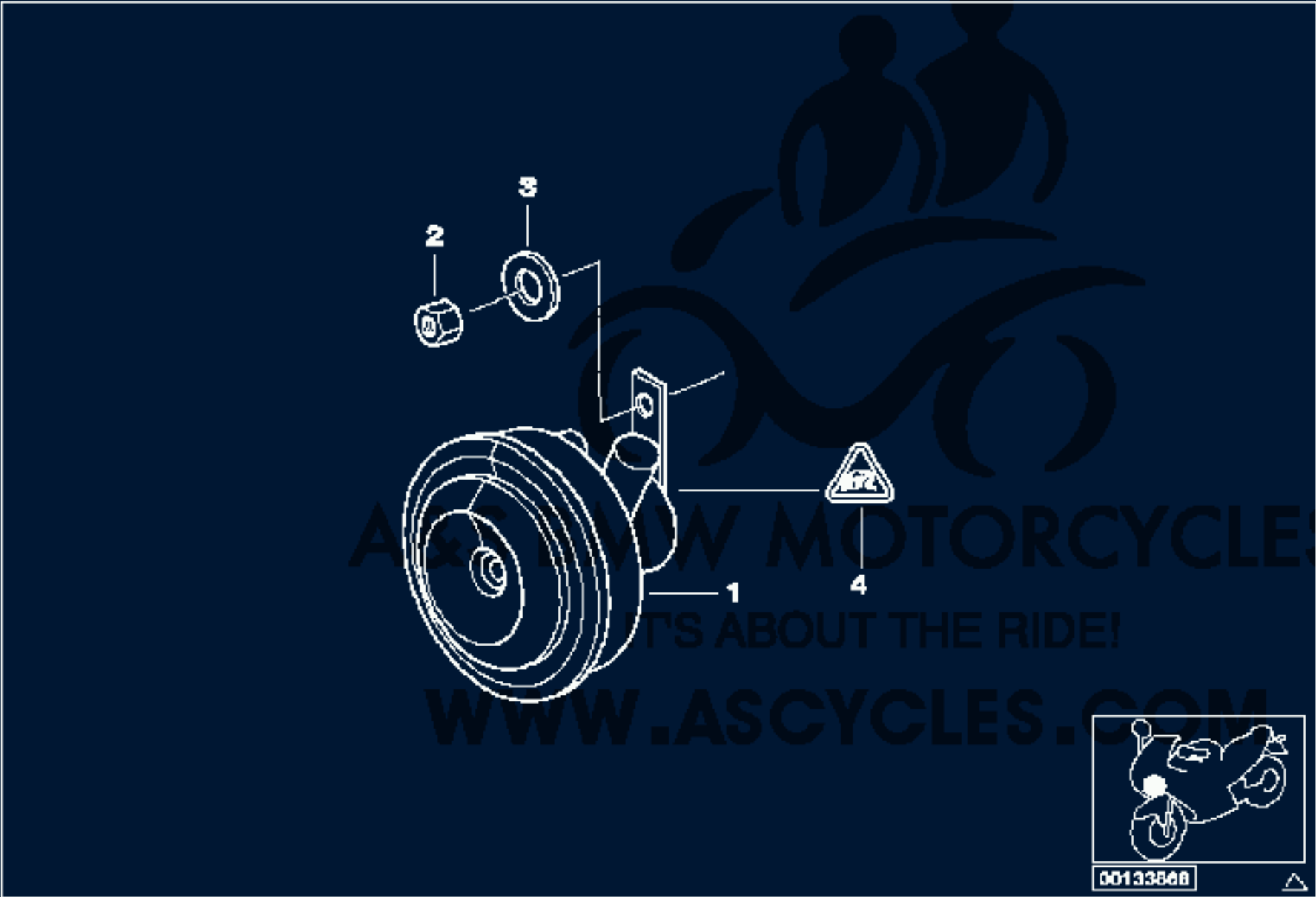
Diagrams 61\_1816 RETROFIT KIT, SOCKET  
Series: K25 R1200 GS



00133044

| No. | Description                          | Supplement    | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------------------------|---------------|-----|------|-------|-----------------|----|---|----|
| 1   | RETROFIT KIT, SOCKET                 |               | 1   |      |       | 71 60 7 685 121 |    | 1 |    |
| 2   | PLUG-IN SOCKET                       |               | 1   |      |       | 61 13 1 391 630 |    | 1 | T  |
| 3   | CABLE FOR SOCKET                     |               | 1   |      |       | 71 60 7 685 624 |    |   |    |
| 4   | CABLE STRAP                          | L=200MM/B=3,6 | X   |      |       | 61 13 1 367 599 |    |   |    |
| 5   | INSTALL.INSTRUCTIONS, PLUG-IN SOCKET | R1200GS       | 1   |      |       | 01 29 7 685 629 |    |   |    |

Diagrams 61\_1826 HORN  
Series: K25 R1200 GS

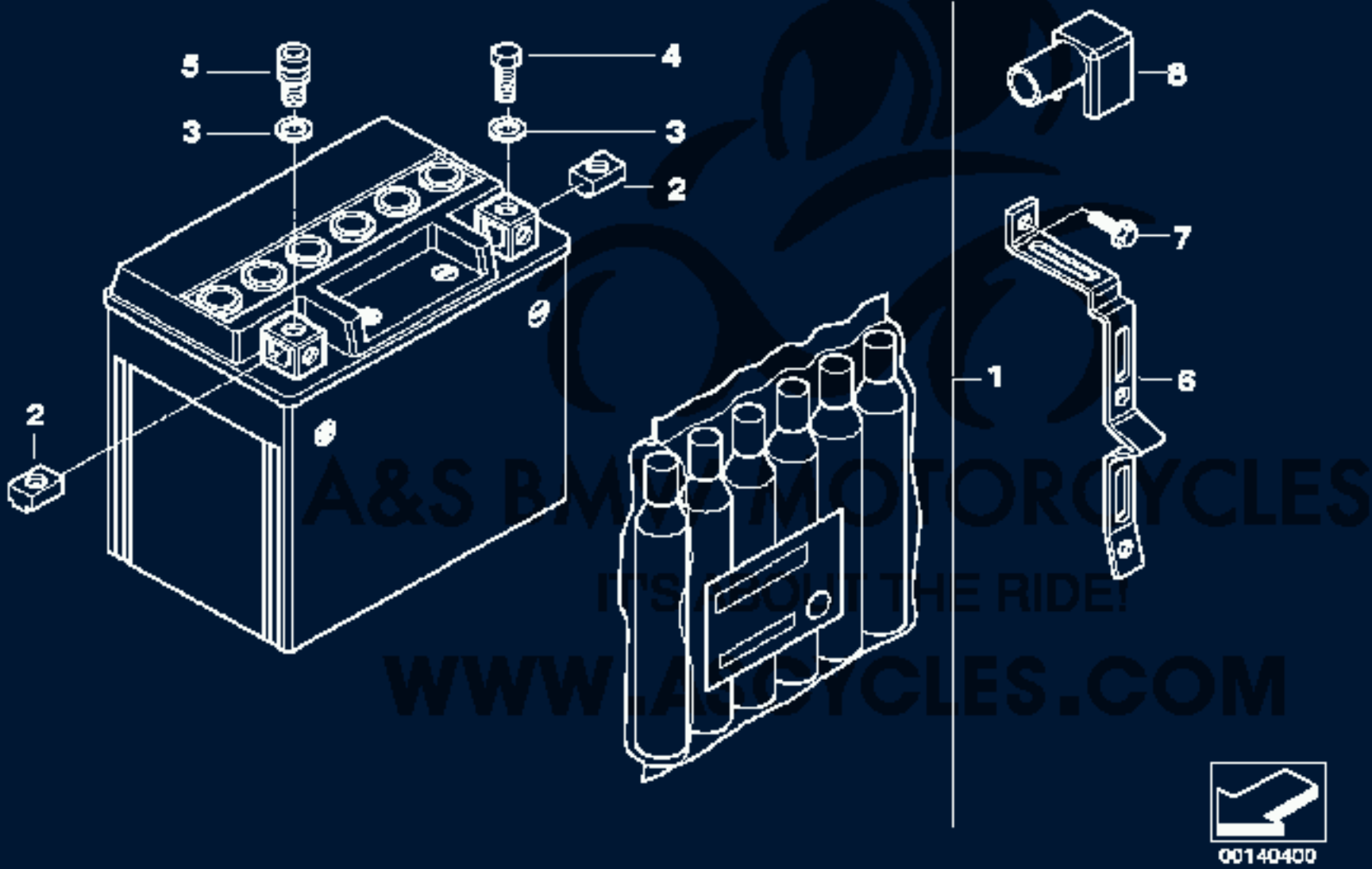


| No. | Description                      | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | HORN                             |            | 1   |      |       | 61 33 7 671 268 |    | 1 |    |
| 2   | SELF-LOCKING HEX NUT             | M6         | 1   |      |       | 07 12 9 900 191 |    |   |    |
| 3   | FLAT WASHER                      | 6,4        | 1   |      |       | 07 11 9 936 440 |    |   |    |
| 4   | UNIVERSAL SOCKET HOUSING UNCODED | 2 POL.     | 1   |      |       | 61 13 8 365 340 |    |   |    |



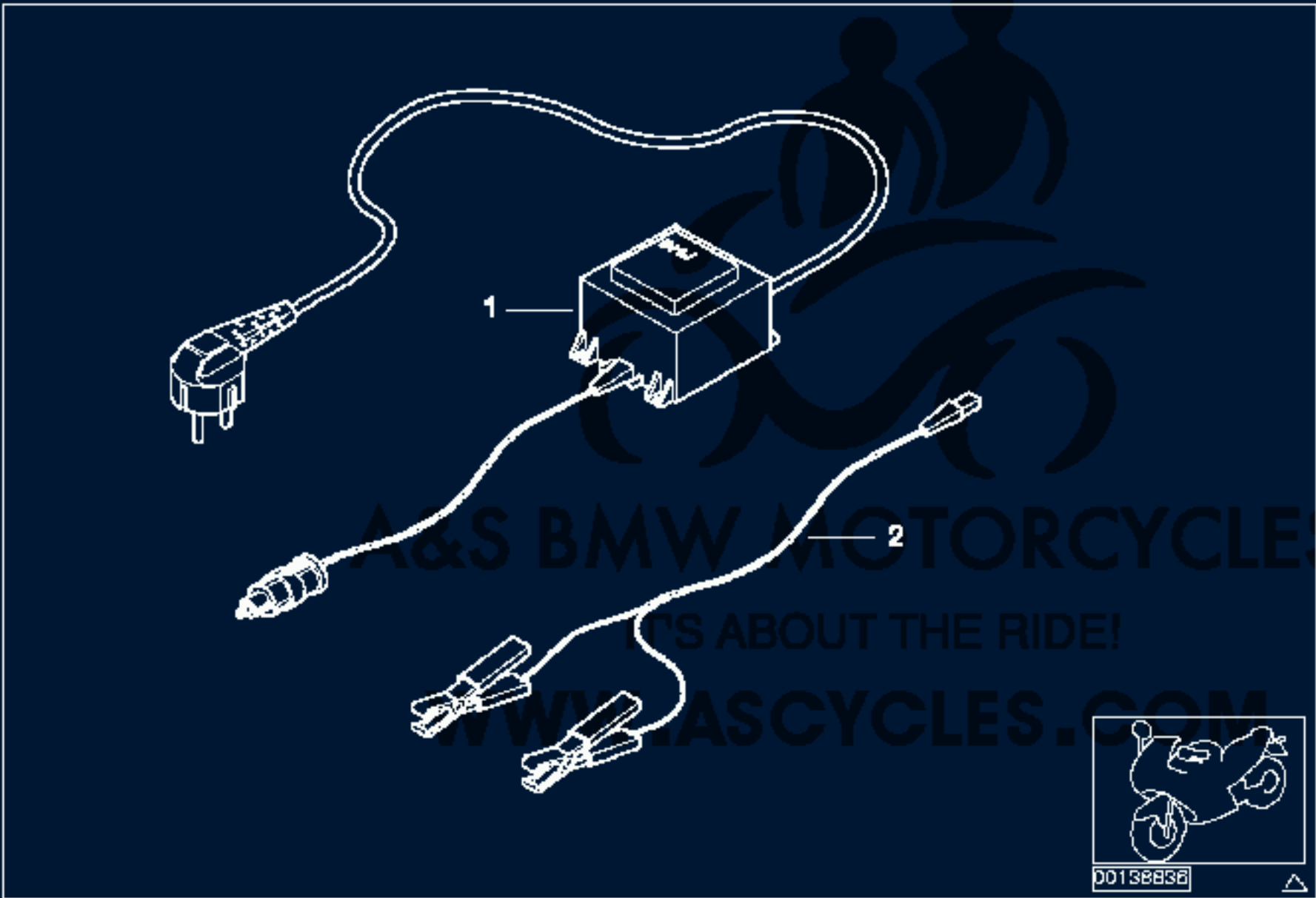
Diagrams 61\_1817 BATTERY

Series: K25 R1200 GS



| No. | Description         | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|---------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | BATTERY             | 12V/12AH   | 1   |      |       | 61 21 7 661 896 |    | 1 | T  |
| 2   | SQUARE NUT          | M6         | 2   |      |       | 61 21 7 674 522 |    |   |    |
| 3   | SPRING WASHER       |            | 2   |      |       | 61 21 7 670 327 |    |   |    |
| 4   | HEX BOLT            | M6X11 PB   | 1   |      |       | 61 21 7 654 271 |    |   |    |
| 5   | SCREW               | M6X12.5    | 1   |      |       | 61 21 7 677 983 |    |   |    |
| 6   | BATTERY HOLD DOWN   |            | 1   |      |       | 61 21 7 661 897 |    |   |    |
| 7   | FLANGED CAP SCREW   | M5X16      | 1   |      |       | 46 63 2 325 998 |    |   |    |
| 8   | PROTECTION CAP, RED |            | 1   |      |       | 61 21 7 677 986 |    |   |    |

Diagrams 61\_1346 CHARGING DEVICE  
Series: K25 R1200 GS



| No. | Description                    | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | CHARGING DEVICE                | 110V/60HZ  | 1   |      |       | 71 60 7 688 865 |    | 1 |    |
| 2   | ADAPTER LEAD F CHARGING DEVICE |            | 1   |      |       | 71 60 7 690 235 |    | 1 |    |



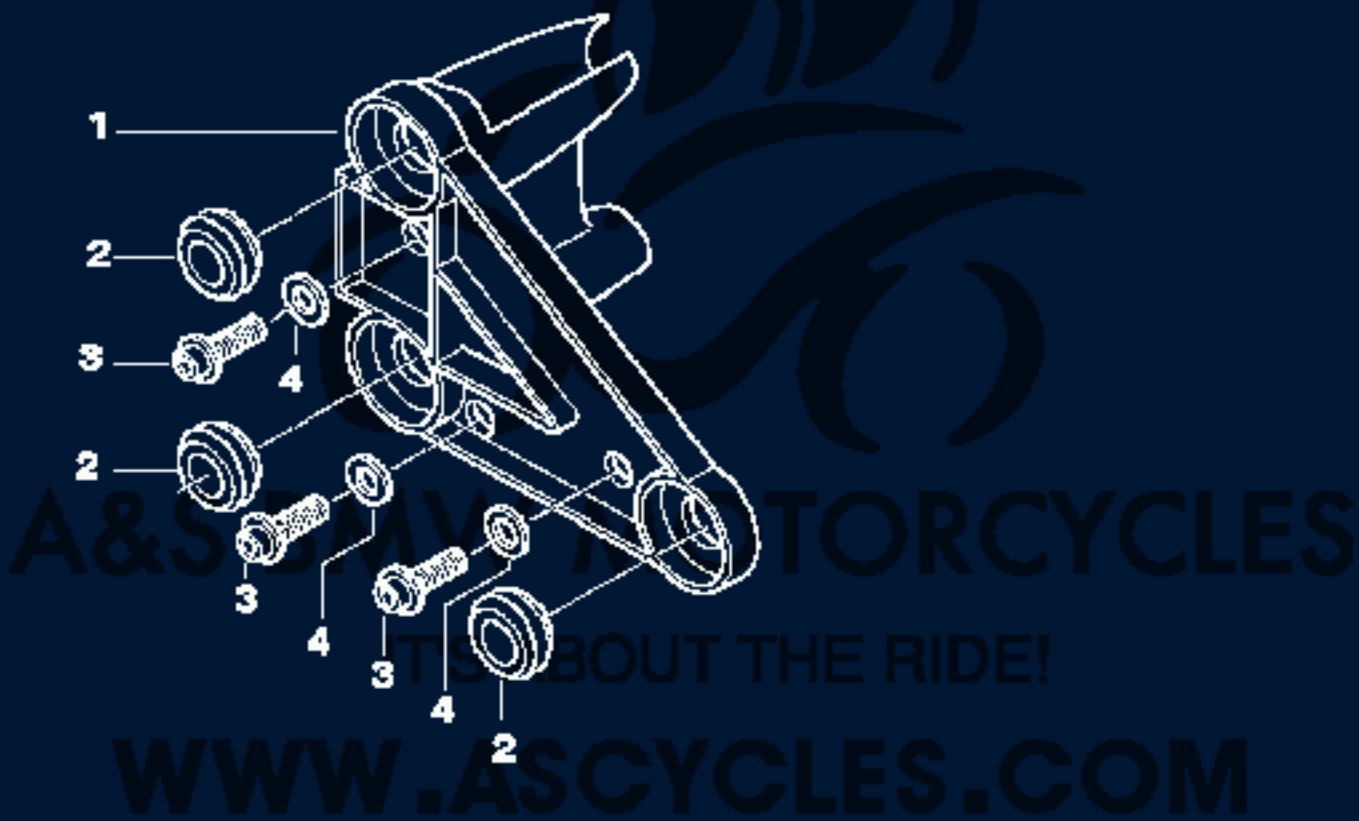
Diagrams 62\_0466 INSTRUMENT CLUSTER  
Series: K25 R1200 GS



| No.                      | Description        | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|--------------------------|--------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 1                        | INSTRUMENT CLUSTER |             |     |      |       |                 |    |   |    |
| 1                        | INSTRUMENT CLUSTER | KM/H        | 1   |      |       | 62 11 7 692 307 |    | 1 |    |
| 1                        | INSTRUMENT CLUSTER | MPH         | 1   |      |       | 62 11 7 688 170 | E  | 1 |    |
| 1                        | INSTRUMENT CLUSTER | MPH         | 1   |      |       | 62 11 7 689 989 | AE | 1 |    |
| 1                        | INSTRUMENT CLUSTER | MPH         | 1   |      |       | 62 11 7 692 308 |    | 1 |    |
| 2                        | HOUSING UPPER PART |             |     |      |       |                 |    |   |    |
| 2                        | HOUSING UPPER PART |             | 1   |      |       | 62 11 7 692 457 |    | 1 |    |
| <b>FOR VEHICLES WITH</b> |                    |             |     |      |       |                 |    |   |    |
| NATIONAL VERSION CANADA  |                    |             |     |      |       |                 |    |   |    |
| <b>OR</b>                |                    |             |     |      |       |                 |    |   |    |
| SPEEDOMETER MPH          |                    |             |     |      |       |                 |    |   |    |
| 2                        | HOUSING UPPER PART | Y732A = YES |     |      |       |                 |    |   |    |
|                          |                    | X326A = YES |     |      |       |                 |    |   |    |
|                          |                    |             | 1   |      |       | 62 11 7 688 175 |    | 1 |    |
| 3                        | TORX BOLT          |             | 5   |      |       | 62 11 7 685 083 |    |   |    |
| 4                        | ROUND CORD         |             | 1   |      |       | 62 11 7 685 085 |    |   |    |
| 5                        | CONTROL SYMBOL     | USA/AUS     | 1   |      |       | 62 11 7 692 455 |    |   |    |

Diagrams 62\_0469 BRACKET F INSTRUMENT CLUSTER

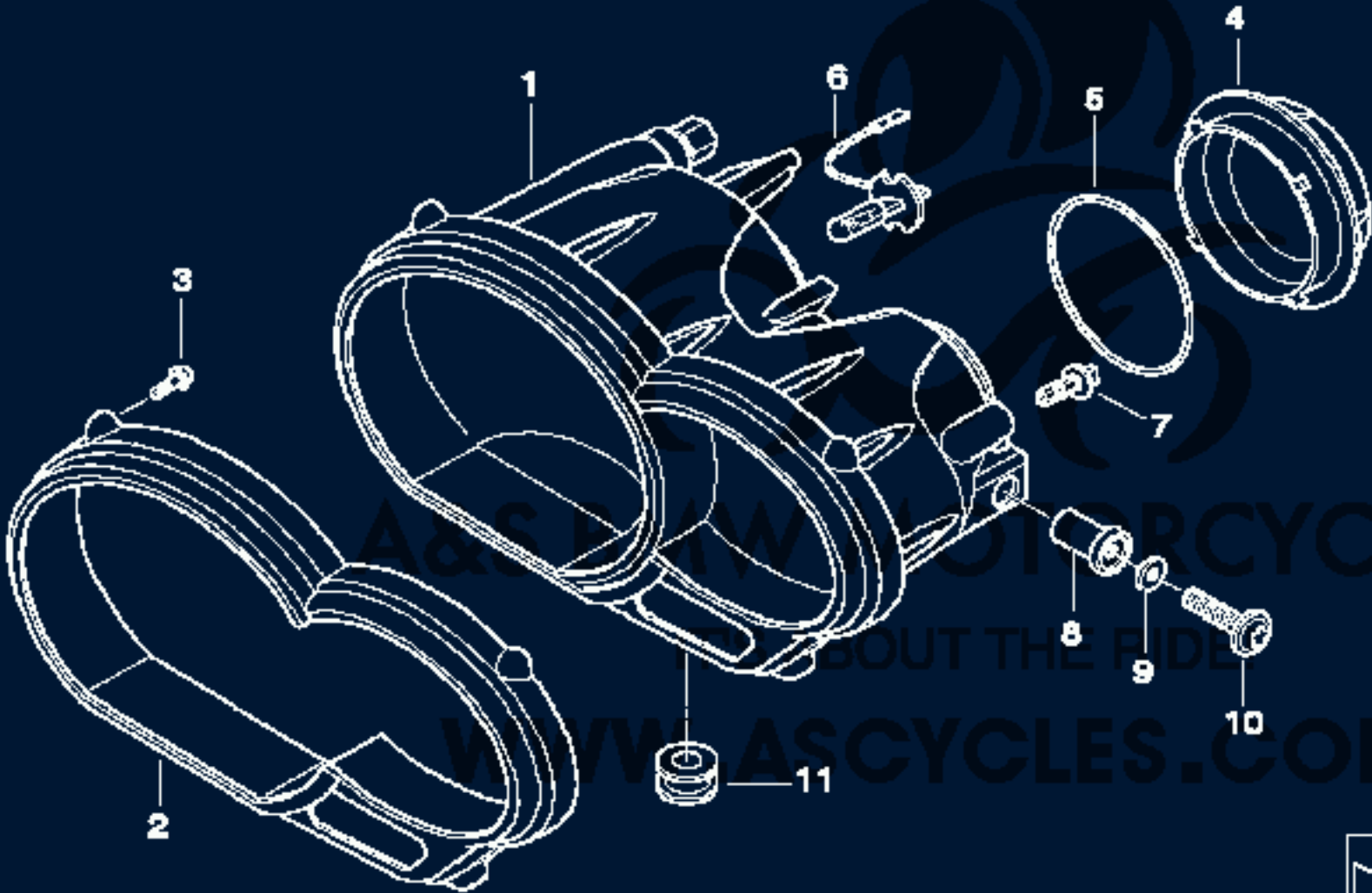
Series: K25 R1200 GS



00133638

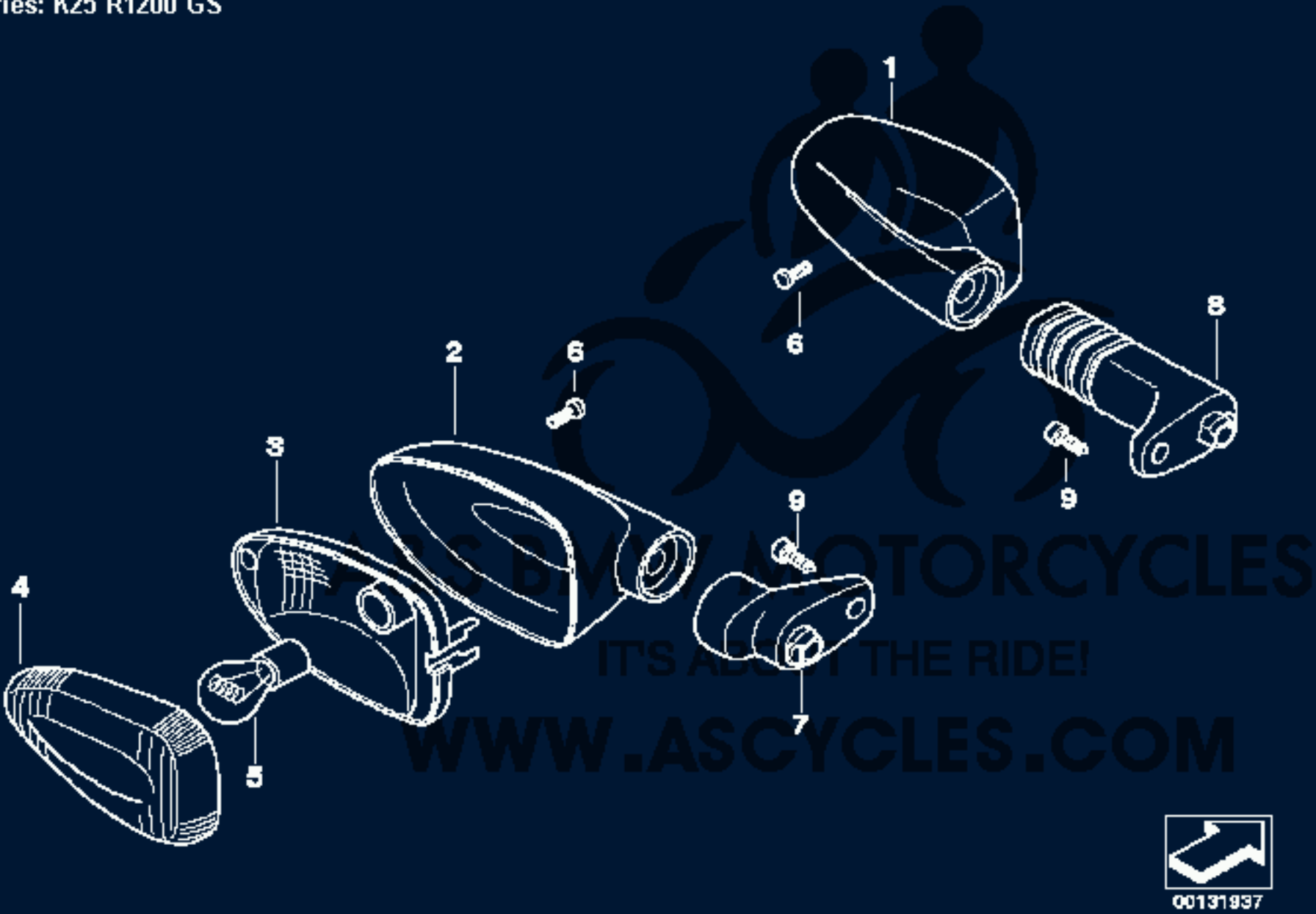
| No. | Description                | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | INSTRUMENT CARRIER BRACKET |            | 1   |      |       | 62 21 7 666 746 |    |   |    |
| 2   | GROMMET                    |            | 3   |      |       | 46 63 1 233 200 |    |   |    |
| 3   | SCREW                      | 3,5X12     | 3   |      |       | 63 13 2 306 499 |    |   |    |
| 4   | LOCK RING                  | 8-ZNS      | 3   |      |       | 07 12 9 902 360 |    |   |    |

Diagrams 63\_0849 HEADLIGHT  
Series: K25 R1200 GS



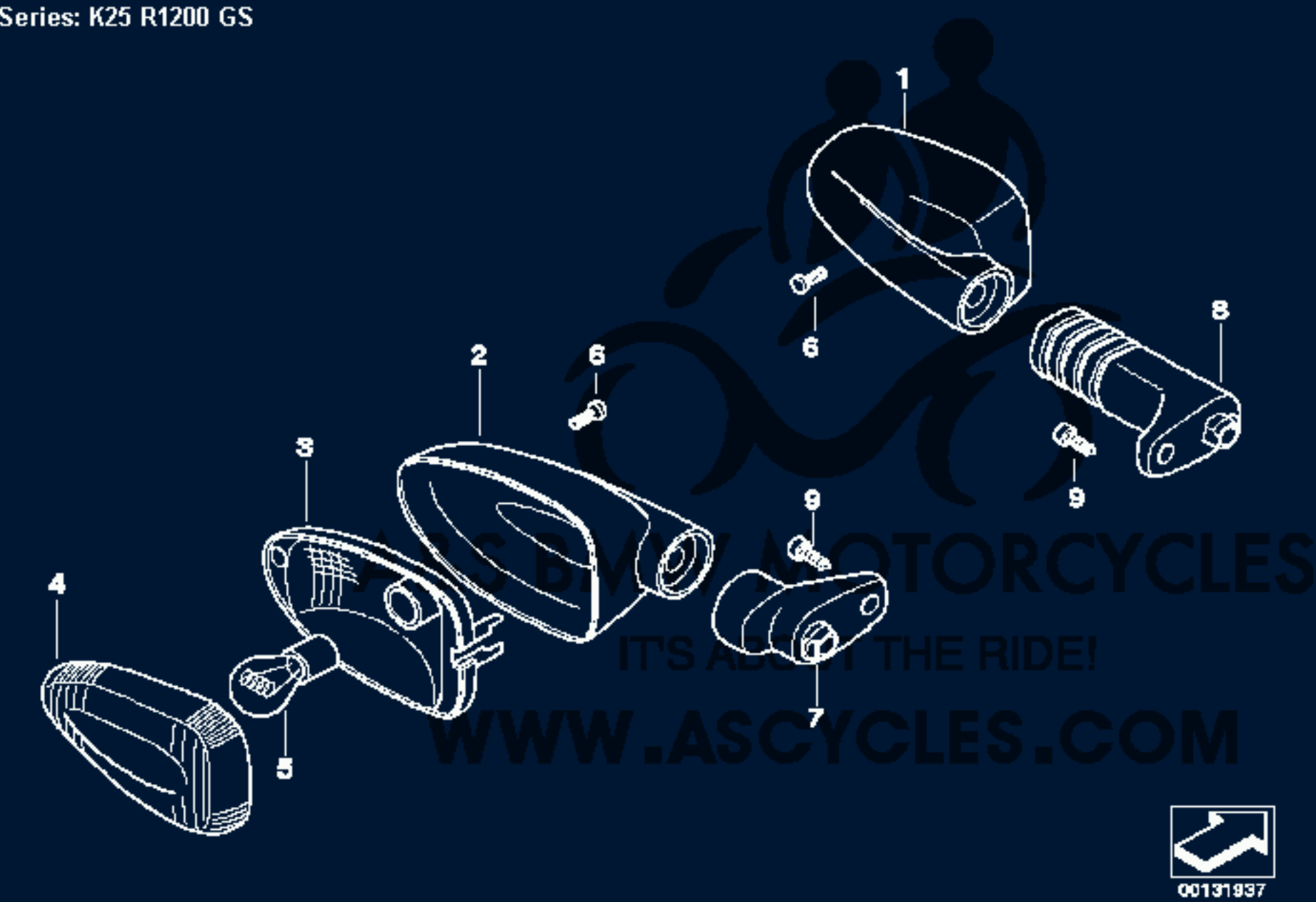
| No. | Description     | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | HEADLIGHT       | SAE        | 1   |      |       | 63 12 7 685 565 |    | 1 |    |
| 2   | COVER FRAME     |            | 1   |      |       | 63 12 7 666 758 |    |   |    |
| 3   | TORX BOLT       | 3,0X10     | 4   |      |       | 51 16 8 108 076 |    |   |    |
| 4   | HEADLIGHT COVER |            | 2   |      |       | 63 12 7 674 984 |    |   |    |
| 5   | GASKET          |            | 2   |      |       | 63 12 7 674 985 |    |   |    |
| 6   | BULB            |            |     |      |       |                 |    |   |    |
| 6   | BULB            | 12V 55W H7 | 2   |      | 03/04 | 63 12 8 361 289 | A  |   |    |
| 6   | BULB            | 12V 55W H7 | 2   |      |       | 63 21 6 926 910 |    |   |    |
| 7   | LOGLIFE BULB    | 12V 5W     | 1   |      |       | 63 21 6 926 927 |    |   |    |
| 8   | BLIND RIVET NUT | M6         | 2   |      |       | 63 12 7 674 841 |    |   |    |
| 9   | FLAT WASHER     | 6,4-ZNS    | 2   |      |       | 07 11 9 931 018 |    |   |    |
| 10  | TORX BOLT       | M6X30      | 2   |      |       | 07 12 9 903 262 |    |   |    |
| 11  | GROMMET         |            | 1   |      |       | 46 63 1 233 200 |    |   |    |

Diagrams 63\_0851 TURN INDICATOR  
Series: K25 R1200 GS



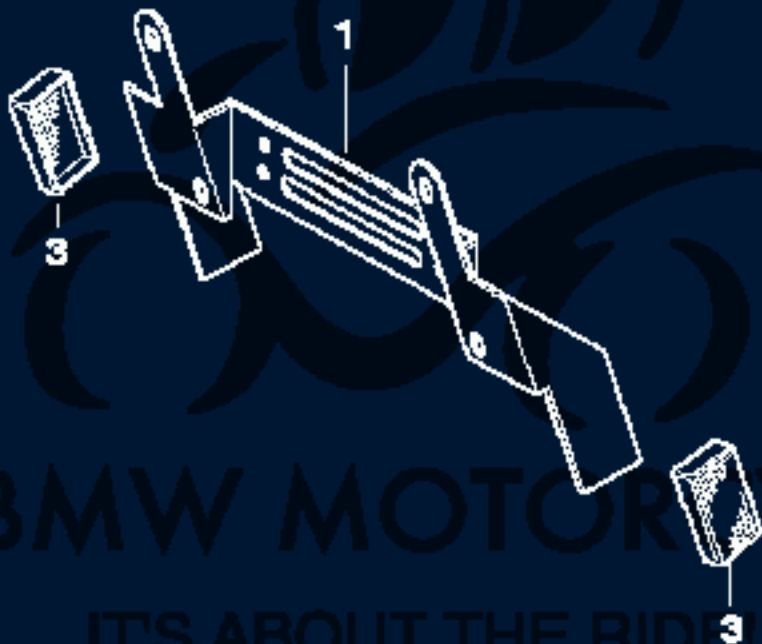
| No. | Description                        | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 1   | FRONT LEFT/REAR RIGHT HOUSING      |             | 2   |      |       | 63 13 7 667 771 |    |   |    |
| 2   | FRONT RIGHT/REAR LEFT HOUSING      |             | 2   |      |       | 63 13 7 667 772 |    |   |    |
| 3   | REFLECTOR                          |             | 4   |      |       | 63 13 7 667 777 |    |   |    |
| 3   | REFLECTOR                          |             | 4   |      |       | 63 13 7 667 777 |    |   |    |
|     | <b>FOR VEHICLES WITH</b>           |             |     |      |       |                 |    |   |    |
|     | TURN SIGNAL INDICATOR LIGHTS WHITE | X588A = YES |     |      |       |                 |    |   |    |
| 3   | REFLECTOR                          | WEISS       | 4   |      |       | 63 13 7 684 950 |    | 1 |    |
| 4   | LAMP LENS                          |             | 4   |      |       | 63 13 7 667 767 |    |   |    |
| 4   | LAMP LENS                          |             | 4   |      |       | 63 13 7 667 767 |    |   |    |
|     | <b>FOR VEHICLES WITH</b>           |             |     |      |       |                 |    |   |    |
|     | TURN SIGNAL INDICATOR LIGHTS WHITE | X588A = YES |     |      |       |                 |    |   |    |
| 4   | LAMP LENS                          | WEISS       | 4   |      |       | 63 13 7 684 528 |    |   |    |
| 5   | BULB                               | 12V 10W     | 4   |      |       | 07 50 9 063 575 |    |   |    |
| 6   | FILLISTER HEAD SCREW               | D=2,9X25    | 4   |      |       | 63 13 7 654 275 |    |   |    |
| 7   | TURN INDICATOR HOLDER, REAR        |             | 2   |      |       | 63 23 7 667 774 |    |   |    |
| 8   | TURN INDICATOR HOLDER, FRONT       | US          | 2   |      |       | 63 13 7 667 768 |    |   |    |
| 9   | FILLISTER HEAD SCREW               |             |     |      |       |                 |    |   |    |
| 9   | FILLISTER HEAD SCREW               | M 6X22      | 2   |      |       | 46 61 7 673 124 |    |   |    |
|     | ONLY APPLIES TO                    |             |     |      |       |                 |    |   |    |
| --  | TURN INDICATOR HOLDER, REAR        |             | X   |      |       | 63 23 7 667 774 |    |   |    |

Diagrams 63\_0851 TURN INDICATOR  
Series: K25 R1200 GS



| No. | Description                        | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 2   | HOUSING                            |             | 2   |      |       | 63 13 7 667 772 |    |   |    |
| 3   | REFLECTOR                          |             |     |      |       |                 |    |   |    |
| 3   | REFLECTOR                          |             | 4   |      |       | 63 13 7 667 777 |    |   |    |
|     | FOR VEHICLES WITH                  |             |     |      |       |                 |    |   |    |
|     | TURN SIGNAL INDICATOR LIGHTS WHITE | X588A = YES |     |      |       |                 |    |   |    |
| 3   | REFLECTOR                          | WEISS       | 4   |      |       | 63 13 7 684 950 |    | 1 |    |
| 4   | LAMP LENS                          |             |     |      |       |                 |    |   |    |
| 4   | LAMP LENS                          |             | 4   |      |       | 63 13 7 667 767 |    |   |    |
|     | FOR VEHICLES WITH                  |             |     |      |       |                 |    |   |    |
|     | TURN SIGNAL INDICATOR LIGHTS WHITE | X588A = YES |     |      |       |                 |    |   |    |
| 4   | LAMP LENS                          | WEISS       | 4   |      |       | 63 13 7 684 528 |    |   |    |
| 5   | BULB                               | 12V 10W     | 4   |      |       | 07 50 9 063 575 |    |   |    |
| 6   | FILLISTER HEAD SCREW               | D=2,9X25    | 4   |      |       | 63 13 7 654 275 |    |   |    |
| 7   | TURN INDICATOR HOLDER, REAR        |             | 2   |      |       | 63 23 7 667 774 |    |   |    |
| 8   | TURN INDICATOR HOLDER, FRONT       | US          | 2   |      |       | 63 13 7 667 768 |    |   |    |
| 9   | FILLISTER HEAD SCREW               |             |     |      |       |                 |    |   |    |
| 9   | FILLISTER HEAD SCREW               | M 6X22      | 2   |      |       | 46 61 7 673 124 |    |   |    |
|     | ONLY APPLIES TO                    |             |     |      |       |                 |    |   |    |
| --  | TURN INDICATOR HOLDER, REAR        |             | X   |      |       | 63 23 7 667 774 |    |   |    |
| 9   | FILLISTER HEAD SCREW               | M6X16       | 2   |      |       | 06 32 7 651 204 |    |   |    |
|     | ONLY APPLIES TO                    |             |     |      |       |                 |    |   |    |
| --  | TURN INDICATOR HOLDER, FRONT       | ECE         | X   |      |       | 63 13 7 687 008 |    |   |    |

Diagrams 63\_0902 SIDE MARKER  
Series: K25 R1200 GS

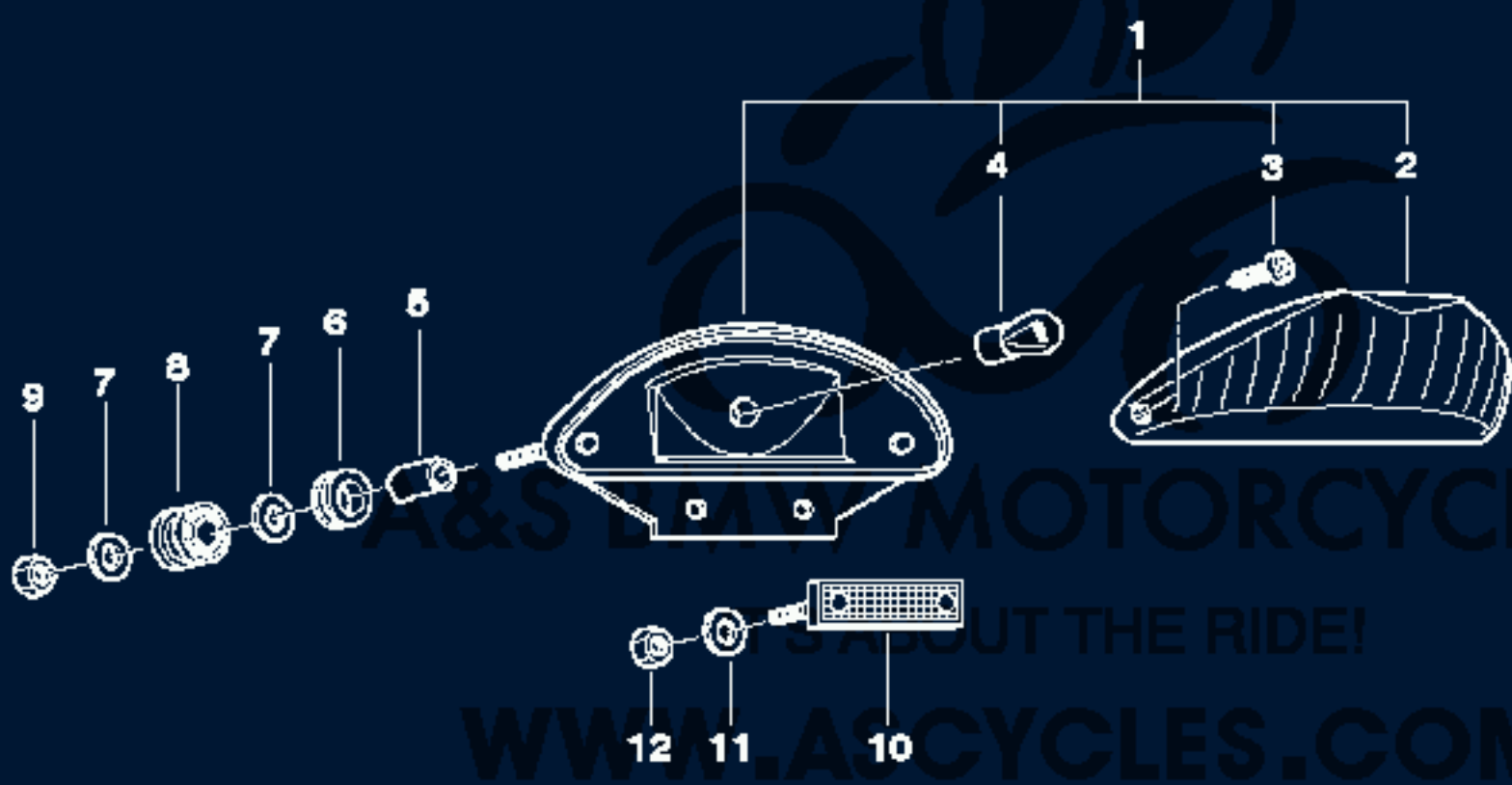


00140876

| No. | Description                    | Supplement  | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|--------------------------------|-------------|-----|------|-------|-----------------|----|---|----|
| 1   | ADAPTER, LICENCE PLATE SUPPORT |             |     |      |       |                 |    |   |    |
| 1   | ADAPTER, LICENCE PLATE SUPPORT | US          | 1   |      |       | 63 14 7 682 146 |    |   |    |
|     | ONLY IN CONJUNCTION WITH       |             |     |      |       |                 |    |   |    |
| --  | HEX NUT                        | M5          | 2   |      |       | 07 12 9 903 287 |    |   |    |
| --  | FLAT WASHER                    | 5,3         | 2   |      |       | 07 11 9 936 439 |    |   |    |
| --  | FILLISTER HEAD SCREW           | A2 M5X16 SI | 2   |      |       | 06 32 7 651 212 |    |   |    |
| 2   | SIDE REFLECTOR FRONT           | GELB        | 2   |      |       | 63 14 2 306 808 |    |   |    |
| 3   | SIDE MARKER                    | ROT         | 2   |      |       | 46 54 2 300 047 |    |   |    |



Diagrams 63\_0857 REAR LIGHT  
Series: K25 R1200 GS

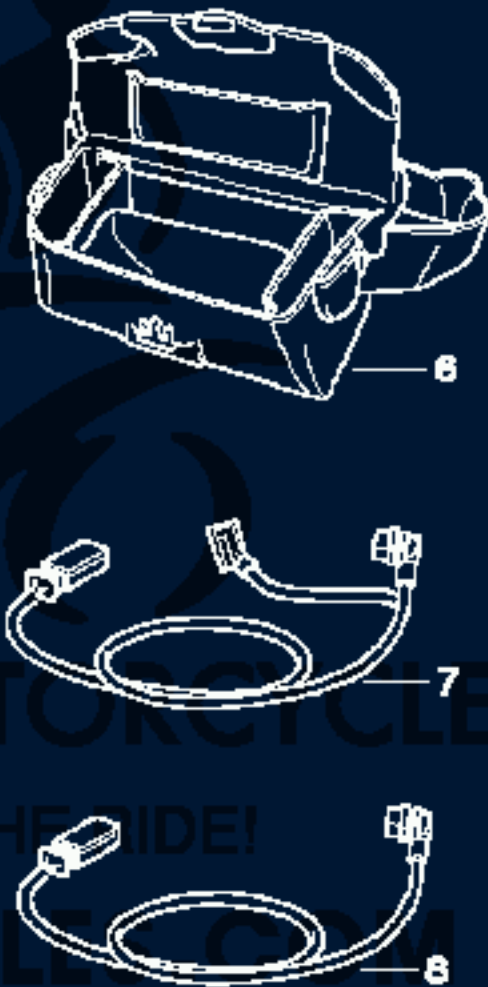


00133357

| No. | Description            | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | REAR LIGHT             |            | 1   |      |       | 63 21 7 670 324 |    | 1 |    |
| 2   | LAMP LENS              |            | 1   |      |       | 63 21 7 670 325 |    | 1 |    |
| 3   | COUNTERSUNK HEAD SCREW | 3,9X25     | 2   |      |       | 63 21 7 654 407 |    |   |    |
| 4   | LOGLIFE BULB           | 12V 21/5W  | 1   |      |       | 63 21 6 922 174 |    |   |    |
| 5   | BUSH                   |            | 3   |      |       | 63 21 2 346 564 |    |   |    |
| 6   | BASE                   |            | 2   |      |       | 46 63 1 451 278 |    |   |    |
| 7   | FLAT WASHER            | 6,4        | 6   |      |       | 07 11 9 936 440 |    |   |    |
| 8   | RUBBER MOUNTING        |            | 3   |      |       | 63 21 2 346 579 |    |   |    |
| 9   | SELF-LOCKING HEX NUT   | M6         | 3   |      |       | 07 12 9 900 191 |    |   |    |
| 10  | REFLECTOR              |            | 1   |      |       | 63 21 2 346 581 |    |   |    |
| 11  | FLAT WASHER            | A4,3-140   | 2   |      |       | 07 11 9 931 026 |    |   |    |
| 12  | HEX NUT                | M4-A2      | 2   |      |       | 07 12 9 903 279 |    |   |    |

## Diagrams 65\_1482 ACCESSORIES BMW NAVIGATOR II

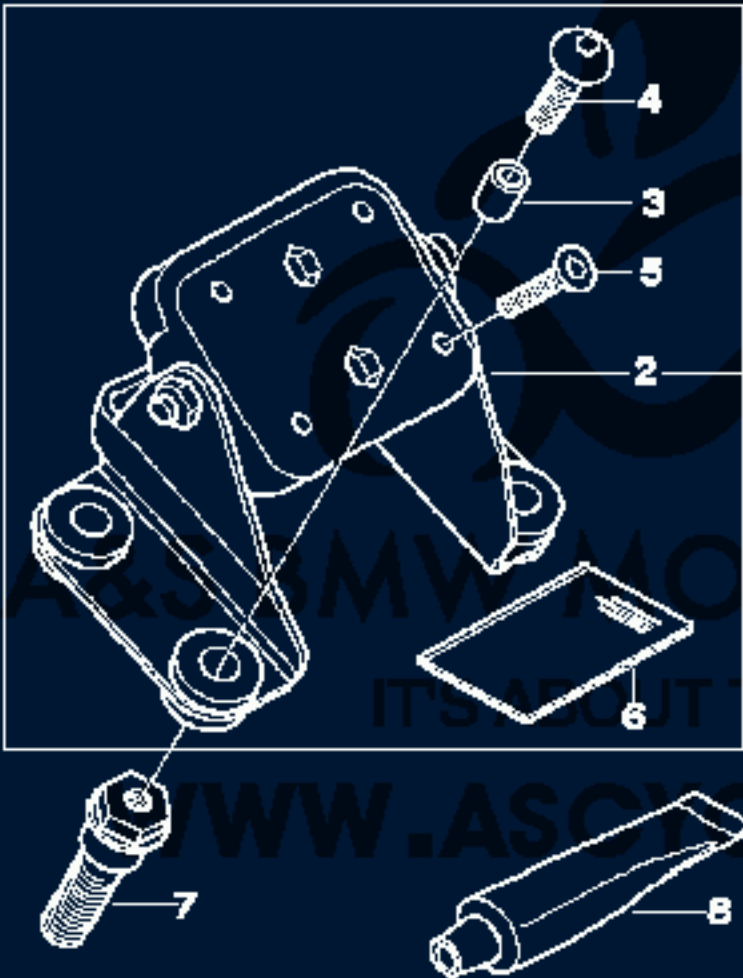
**Series: K25 R1200 GS**



| No. | Description                         | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | NAVIGATOR II BATTERY PACK           |            | 1   |      |       | 72 60 7 679 224 |    | 1 |    |
| 3   | CHARGING DEVICE                     |            | 1   |      |       | 72 60 7 685 841 |    | 1 |    |
| 4   | ADAPTER                             |            |     |      |       |                 |    |   |    |
| 4   | ADAPTER                             | EU         | 1   |      |       | 72 60 7 685 556 |    |   |    |
| 4   | ADAPTER                             | UK         | 1   |      |       | 72 60 7 688 913 |    |   |    |
| 5   | OPERATING INSTRUCTIONS BATTERY PACK |            | 1   |      |       | 01 29 7 685 553 |    |   |    |
| 6   | BAG NAVIGATOR II                    |            | 1   |      |       | 71 60 7 683 161 |    |   |    |



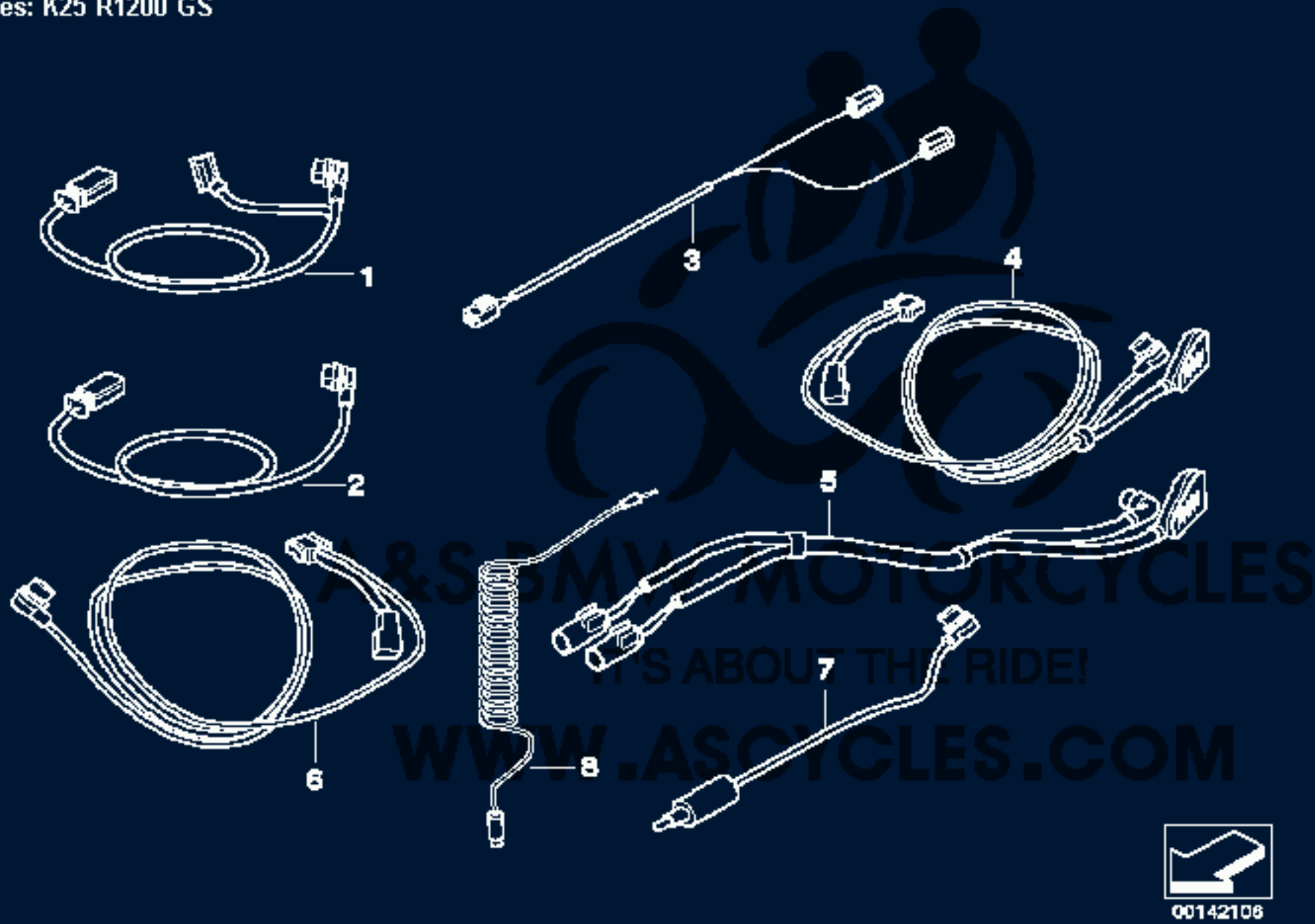
Diagrams 65\_1455 MOUNTING PARTS BMW NAVIGATOR II  
Series: K25 R1200 GS



00134240

| No. | Description                                                     | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------------------------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | SET OF RETAINING FIXTURE, NAVIGATOR                             |            |     |      |       |                 |    |   |    |
| 1   | SET OF RETAINING FIXTURE, NAVIGATOR<br>ONLY IN CONJUNCTION WITH |            | 1   |      |       | 71 60 7 682 427 |    |   | T  |
| --  | SCREW                                                           | M8X30      | 4   |      |       | 32 71 7 652 161 |    |   |    |
| --  | LUBRICANT                                                       | MP3 100GR  | 1   |      |       | 07 55 9 062 476 |    |   | I  |
| 2   | NAVIGATOR HOLDER                                                |            | 1   |      |       | 71 60 7 682 428 |    |   |    |
| 3   | SPACER BUSHING                                                  |            | 4   |      |       | 71 60 7 680 518 |    |   |    |
| 4   | OVAL HEAD SCREW                                                 | M5X16 SW   | 4   |      |       | 46 63 7 677 604 |    |   |    |
| 5   | COUNTERSUNK HEAD SCREW                                          | M4X25      | 4   |      |       | 72 60 7 687 735 |    |   |    |
| 6   | INST. INSTR., HOLDER NAVIGATOR                                  |            | 1   |      |       | 01 29 7 656 912 |    |   |    |
| 7   | SCREW                                                           |            |     |      |       |                 |    |   |    |
| 7   | SCREW                                                           | M8X30      | 4   |      |       | 32 71 7 652 161 |    |   |    |
| --  | ONLY IN CONJUNCTION WITH                                        |            |     |      |       |                 |    |   |    |
| --  | LUBRICANT                                                       | MP3 100GR  | 4   |      |       | 07 55 9 062 476 |    |   | I  |
| 8   | LUBRICANT                                                       | MP3 100GR  | 1   |      |       | 07 55 9 062 476 |    |   | I  |

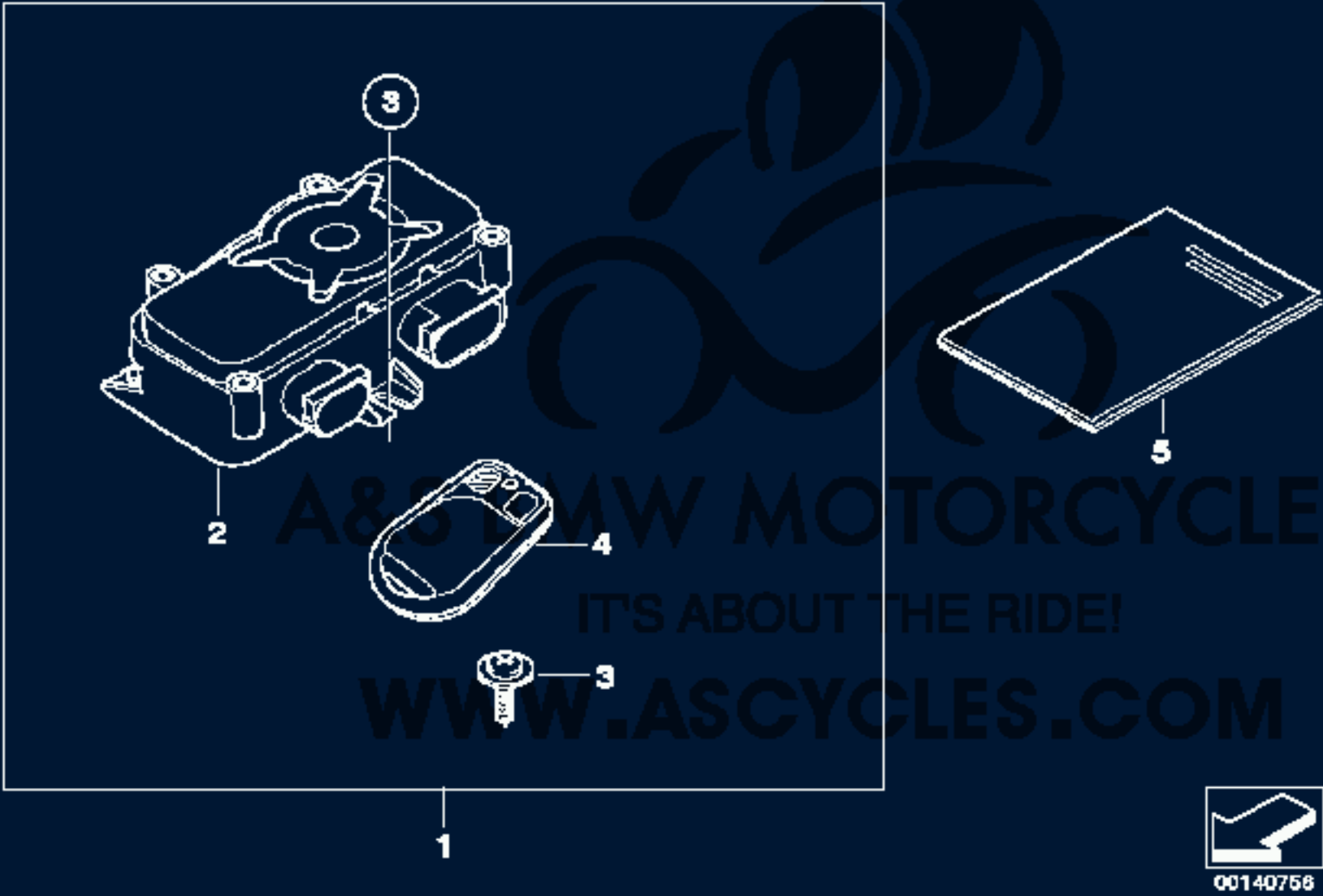
Diagrams 65\_1510 CONNECT.CABLE FOR NAVIGATION SYSTEM  
Series: K25 R1200 GS



00142106

| No. | Description                                                     | Supplement    | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------------------------------------------------|---------------|-----|------|-------|-----------------|----|---|----|
| 1   | CONNECT.CABLE FOR NAVIGATION SYSTEM                             |               |     |      |       |                 |    |   |    |
| 1   | CONNECT.CABLE FOR NAVIGATION SYSTEM<br>ONLY IN CONJUNCTION WITH | NAVIGATOR II  | 1   |      |       | 71 60 7 686 670 |    |   |    |
| --  | CABLE STRAP                                                     | L=200MM/B=3,6 | 5   |      |       | 61 13 1 367 599 |    |   |    |
| --  | INST. INSTR., VOLTAGE SUPPLY, NAVI                              |               | 1   |      |       | 01 29 7 687 694 |    |   |    |
| 2   | CONNECT.CABLE FOR NAVIGATION SYSTEM                             |               |     |      |       |                 |    |   |    |
| 2   | CONNECT.CABLE FOR NAVIGATION SYSTEM<br>ONLY IN CONJUNCTION WITH | NAVIGATOR I   | 1   |      |       | 71 60 7 687 693 |    |   |    |
| --  | CABLE STRAP                                                     | L=200MM/B=3,6 | 5   |      |       | 61 13 1 367 599 |    |   |    |
| --  | INST. INSTR., VOLTAGE SUPPLY, NAVI                              |               | 1   |      |       | 01 29 7 687 694 |    |   |    |
| 8   | CONNECTION CABLE, NAVIGATOR HELMET                              |               | 1   |      |       | 71 60 7 669 694 |    | 1 |    |

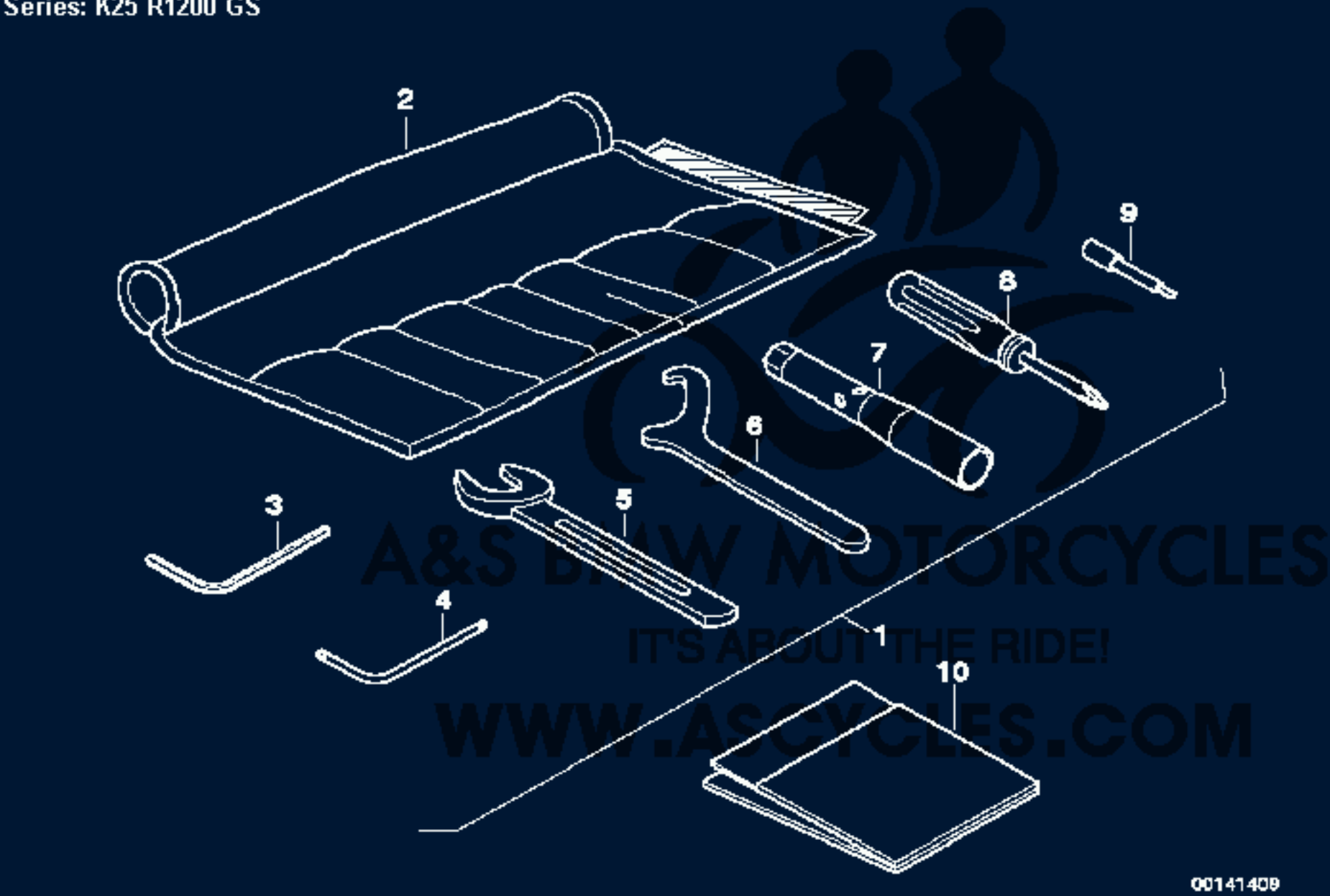
Diagrams 65\_1426 ALARM SYSTEMS  
Series: K25 R1200 GS



00140756

| No. | Description                           | Supplement    | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|---------------------------------------|---------------|-----|------|-------|-----------------|----|---|----|
| 1   | RETROFIT KIT, THEFT ALARM             |               |     |      |       |                 |    |   |    |
| 1   | RETROFIT KIT, THEFT ALARM             | DWA 6 LOW     | 1   |      |       | 71 60 7 687 432 |    | 1 | T  |
| --  | ONLY IN CONJUNCTION WITH              |               |     |      |       |                 |    |   |    |
| --  | INSTALL.INSTRUCTIONS DWA              | R1200GS       | 1   |      |       | 71 60 7 687 433 |    |   |    |
| --  | OPERATING INSTRUCTIONS, ALARM SYSTEMS | US-ENGLISCH   | 1   |      |       | 01 47 7 690 847 |    |   |    |
| 2   | CONTROL UNIT                          | DWA 6 LOW 1.6 | 1   |      |       | 65 75 7 688 504 |    | 1 |    |
| 3   | OVAL HEAD SCREW WITH WASHER           | 4X12          | 3   |      |       | 51 45 8 181 514 |    |   |    |
| 4   | TRANSMITTER                           | DWA           | 1   |      |       | 65 75 2 337 407 |    | 1 |    |
| 5   | INSTALL.INSTRUCTIONS DWA              | R1200GS       | 1   |      |       | 71 60 7 687 433 |    |   |    |

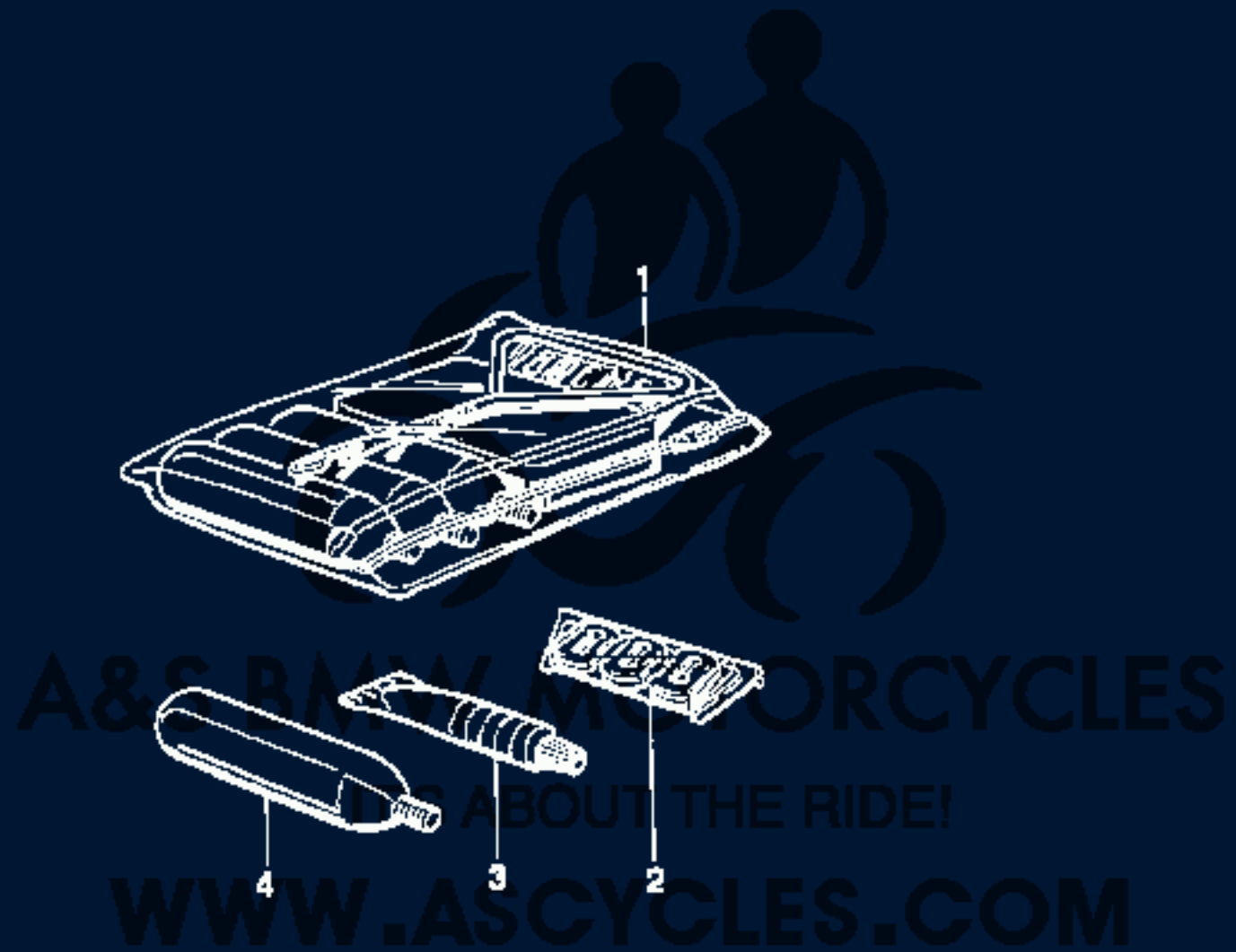
Diagrams 71\_0383 CAR TOOL  
Series: K25 R1200 GS



00141409

| No. | Description                       | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-----------------------------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | TOOL KIT                          |            | 1   |      | 10/04 | 71 11 7 683 716 |    | 1 |    |
| 2   | TOOL BAG                          |            | 1   |      | 10/04 | 71 11 7 676 888 |    | 1 |    |
| 3   | TORX WRENCH                       | 40         | 1   |      | 10/04 | 52 53 7 650 966 |    |   |    |
| 4   | SOCKET WRENCH/TORX                |            |     |      |       |                 |    |   |    |
| 4   | SOCKET WRENCH/TORX                | 30         | 1   |      | 10/04 | 71 11 2 328 872 |    |   |    |
| 4   | SOCKET WRENCH/TORX                | 25         | 1   |      | 10/04 | 71 11 2 347 278 |    | 1 |    |
| 4   | SOCKET WRENCH/TORX                | 45         | 1   |      | 10/04 | 71 11 7 655 301 |    |   |    |
| 4   | SOCKET WRENCH/TORX                | 50         | 1   |      | 10/04 | 71 11 7 678 001 |    |   |    |
| 5   | OPEN-ENDED WRENCH                 | 17         | 1   |      |       | 71 11 7 679 771 |    |   |    |
| 6   | HOOK WRENCH                       |            | 1   |      |       | 51 16 2 313 975 |    |   |    |
| 7   | SPARK PLUG WRENCH                 |            |     |      |       |                 |    |   |    |
| 7   | SPARK PLUG WRENCH                 |            | 1   |      | 10/04 | 71 11 2 303 416 |    | 1 |    |
| 7   | SPARK PLUG WRENCH                 |            | 1   |      | 10/04 | 71 11 7 676 887 |    | 1 |    |
| 8   | SCREWDRIVER                       |            | 1   |      |       | 71 11 7 685 293 |    |   |    |
| 9   | EXTENSION                         |            | 1   |      |       | 71 11 2 313 665 |    |   |    |
| 10  | PLASTIC BAG F ON-BOARD LITERATURE |            | 1   |      | 10/04 | 71 11 7 684 526 |    |   |    |

Diagrams 71\_0259 REPAIR PACKAGE  
Series: K25 R1200 GS



00008362

| No. | Description    | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|----------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | REPAIR PACKAGE |            | 1   |      |       | 71 11 7 653 827 |    |   |    |
| 2   | PUSHROD SEAL   |            | X   |      |       | 71 11 2 300 231 |    |   |    |
| 3   | ADHESIVE       |            | X   |      |       | 71 11 2 332 084 |    |   | I  |
| 4   | GAS CARTRIDGE  | 16GR       | X   |      |       | 71 11 2 300 236 |    |   | T  |

Diagrams 71\_0177 MOTORCYCLE TARPAULIN  
Series: K25 R1200 GS

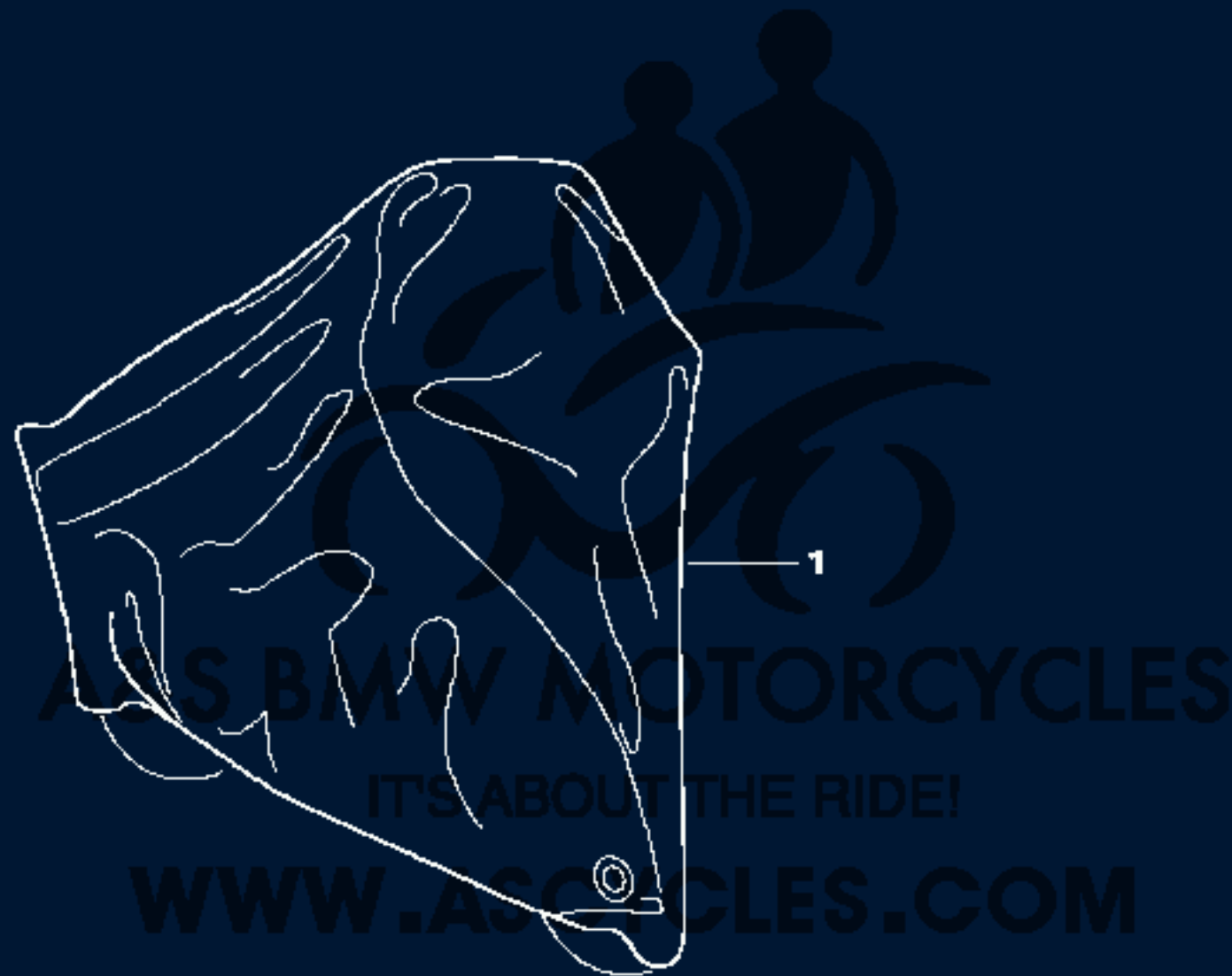


00011149

| No. | Description | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | TARPAULIN   |            | 1   |      |       | 71 60 7 673 985 | E  | 1 |    |



Diagrams 71\_0398 TARPAULIN  
Series: K25 R1200 GS



00140117

| No. | Description | Supplement | Qty | From | Up To | Part Number     | AT | R | TI |
|-----|-------------|------------|-----|------|-------|-----------------|----|---|----|
| 1   | TARPAULIN   |            | 1   |      |       | 71 60 7 689 674 |    | 1 |    |